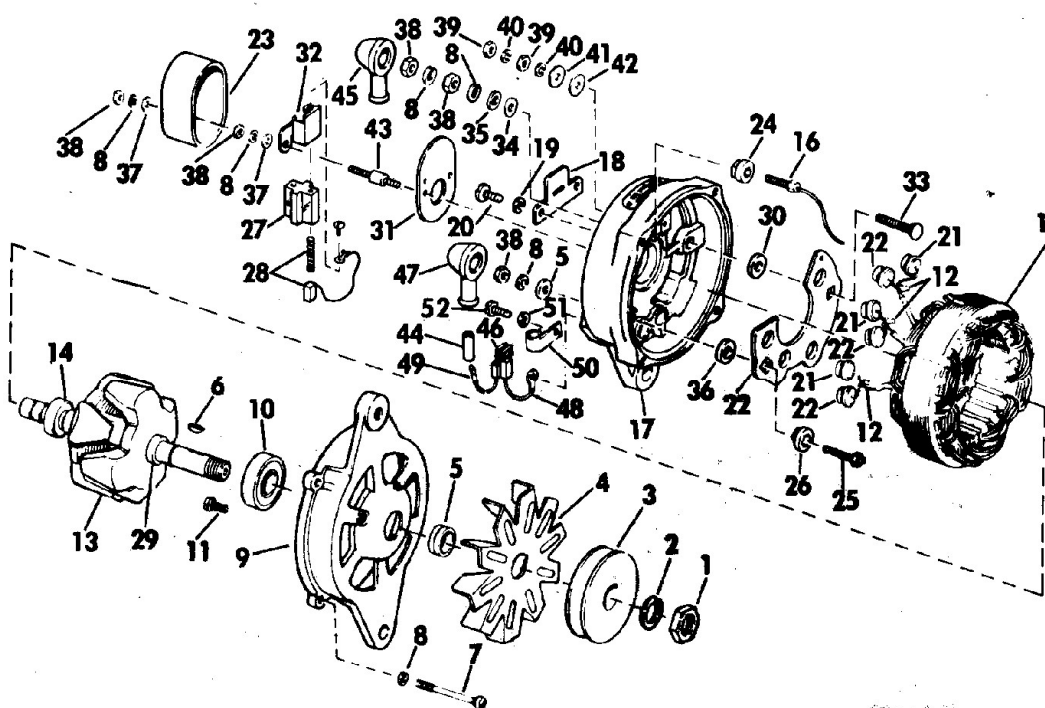
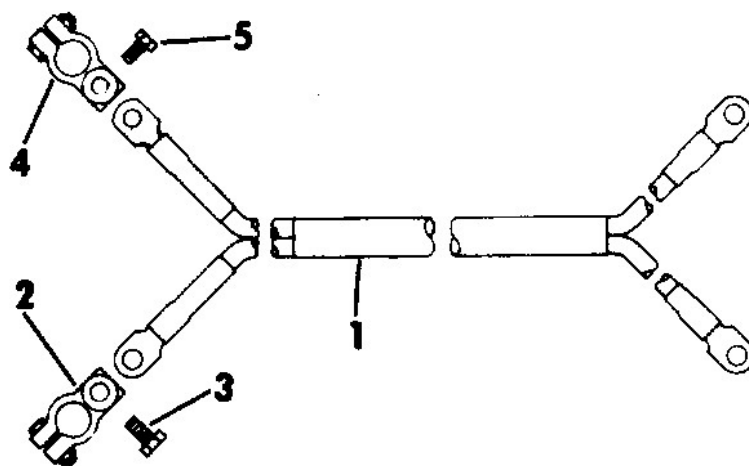
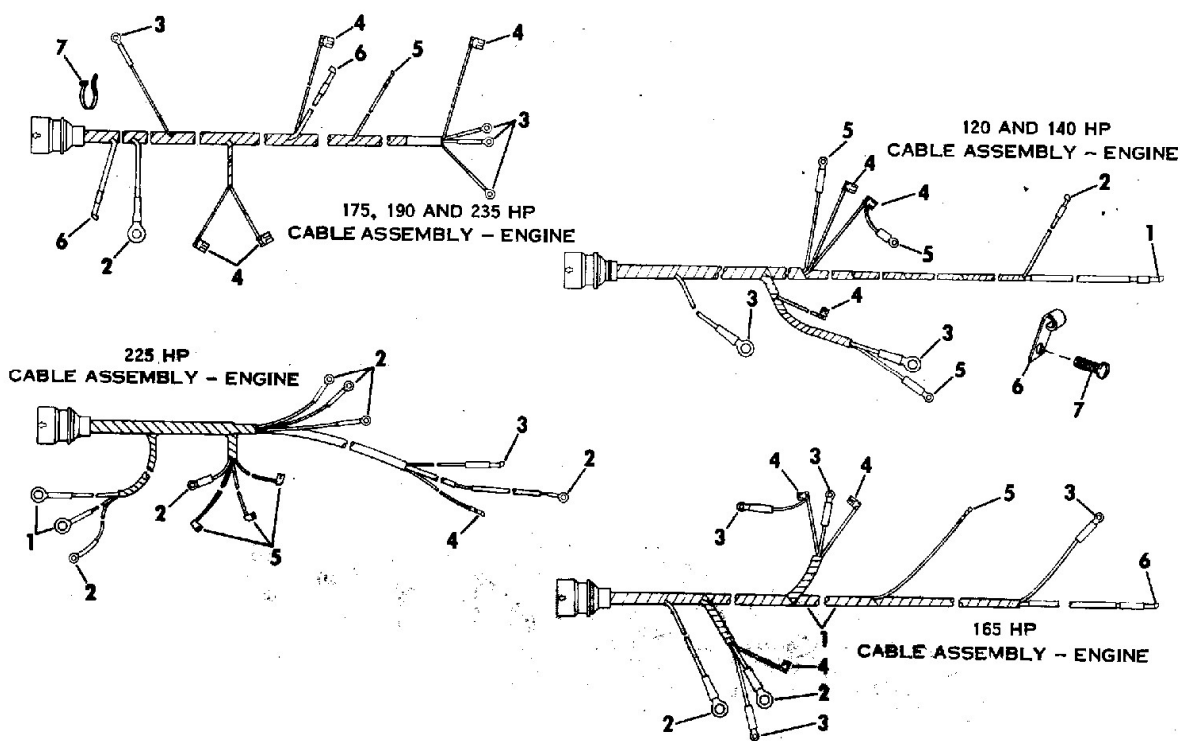




Ref #	Part Number	Qty.	Description
0981187	0981187	1	ALTERNATOR ASSEMBLY,Complete
1	0311311	1	NUT,Rotor shaft
2	0311316	1	LOCKWASHER,Rotor shaft
3	0311312	1	PULLEY,Driven
4	0312485	1	FAN,Ventilating
5	0312487	1	SPACER,Rotor shaft
6	0311315	1	KEY,Rotor shaft
7	0980184	1	THRU BOLT PACKAGE
8	0120052	10	LOCKWASHER
9	0381468	1	HEAD ASSY.,Drive end
10	0380207	1	BEARING ASSEMBLY,Drive end
11	0304608	3	SCREW,Retainer
12	0382009	1	EYELET PACKAGE
13	0981182	1	ROTOR & BEARING ASSY
14	0383900	1	SLIP RING & BEARING PACKAGE
15	0382003	1	STATOR ASSEMBLY
16	0	1	STUD,Field terminal
17	0981183	1	HEAD ASSY.,Slip ring end
18	0	1	INSULATION,Slip ring end
19	0	2	LOCKWASHER,Insulation #10
20	0	2	SCREW,Insulation,#10-32
21	0980294	1	RECTIFIER SET,Negative
22	0383897	1	PLATE & RECTIFIER ASSEMBLY,Positive
23	0909127	1	COVER,Slip ring
24	0	1	BUSHING,Insulator,field terminal
25	0	1	STUD,Auxiliary terminal
26	0	1	BUSHING,Insulator,auxiliary terminal
27	0382005	1	BRUSH HOLDER ASSY
28	0980084	1	BRUSH SET
29	0312486	1	RETAINER,Felt washer
30	0	1	BUSHING,Insul,btry term.
31	0313047	1	PLATE,Back-up,brush holder
32	0	1	COVER,Brush holder
33	0	1	STUD,Battery terminal
34	0	1	WASHER,Insulated,field terminal
35	0	2	WASHER,Plain,field and auxiliary terminal
36	0	1	WASHER,Insul,aux term
37	0306547	4	WASHER,Mounting stud
38	0309485	8	NUT,Hex
39	0	2	NUT,Battery terminal,1/4-28
40	0	2	LOCKWASHER,Battery terminal,1/4"
41	0	1	WASHER,Plain,btry term
42	0	1	WASHER,Ins,btry term
43	0909174	1	STUD,Cover,slip ring
44	0314936	1	TUBE,Fuse lead
45	0314902	1	COVER,Terminal
46	0383432	1	FUSE & LEAD ASSEMBLY
47	0314902	1	COVER,Terminal
48	0312037	1	RING TERMINAL
49	0314844	1	TERMINAL
50	0901463	2	CLAMP,Lead assy,alternator
51	0206421	1	"D" WASHER
52	0303551	1	SCREW

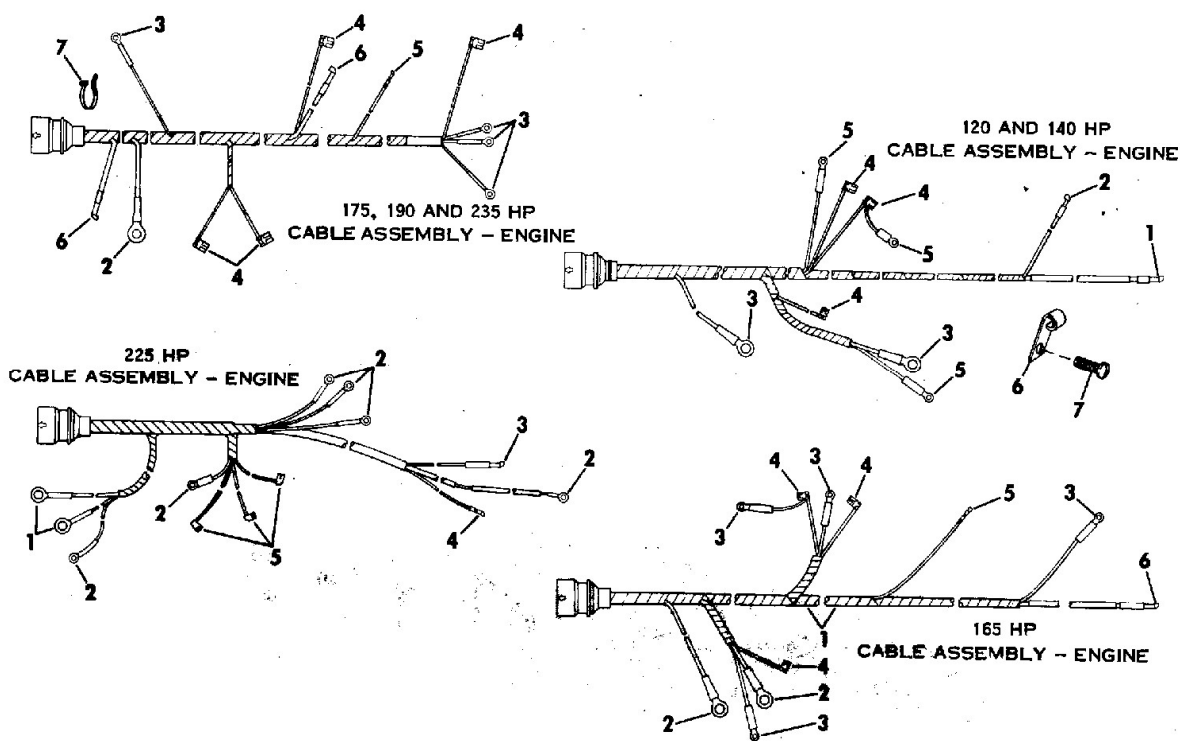


Ref #	Part Number	Qty.	Description
1	0978044	1	BATTERY CABLE ASSEMBLY
2	0384870	1	BATTERY TERMINAL & SCREW ASSY,Positive
3	0305513	1	SCREW
4	0384871	1	BATTERY TERMINAL & SCREW ASSY,Negative
5	0303888	1	SCREW



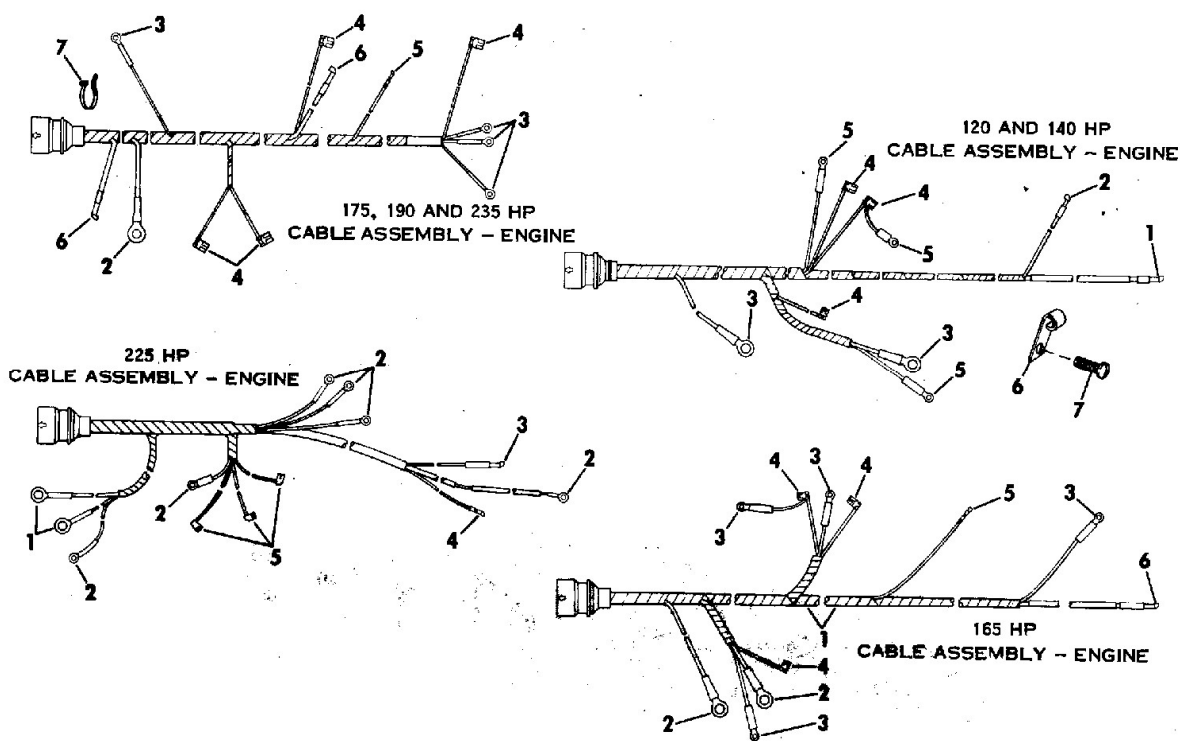
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Ref #	Part Number	Qty.	Description
0980924	0980924	1	ENGINE CABLE ASSEMBLY
1	0314844	1	TERMINAL
2	0308808	1	KNIFE DISCONNET
3	0310502	2	RING TERMINAL
4	0309437	4	FLAG TERMINAL
5	0204036	3	RING TERMINAL
6	0310928	1	CLAMP,Engine cable
7	0311415	1	SCREW,Clamp,cable to head



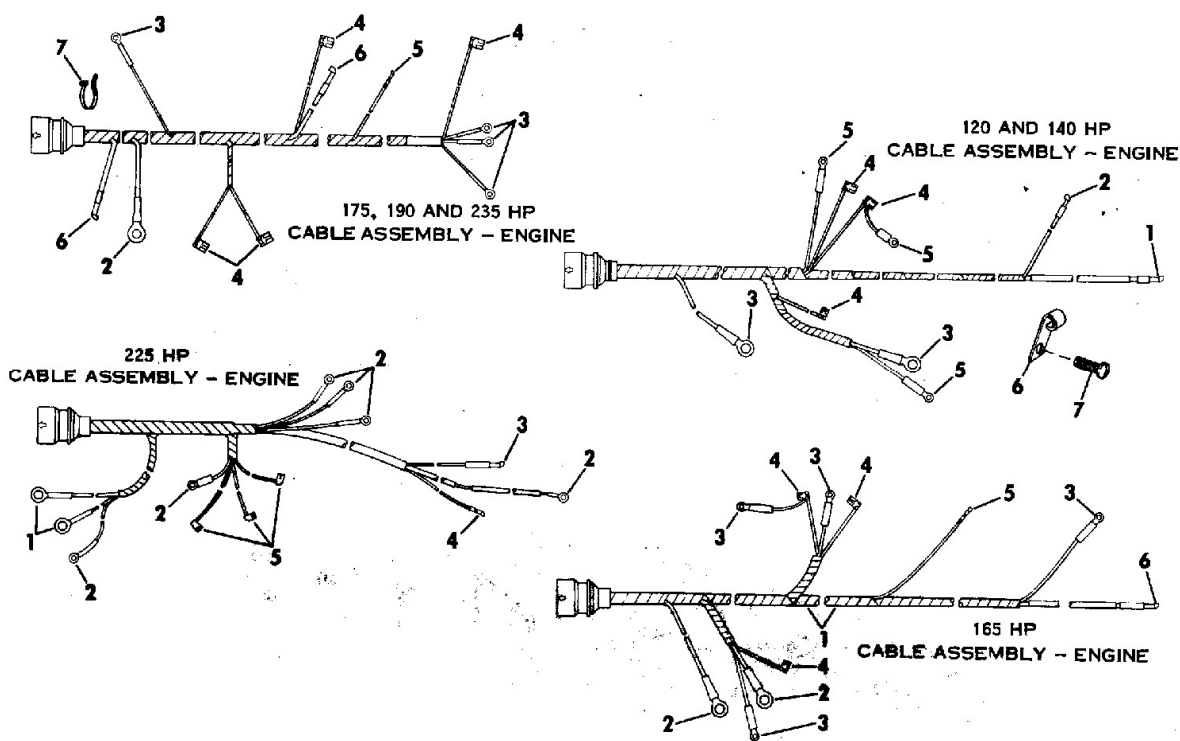
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Ref #	Part Number	Qty.	Description
1	0980192	1	CABLE ASSEMBLY,Engine
2	0310502	2	RING TERMINAL
3	0204036	4	RING TERMINAL
4	0309437	3	FLAG TERMINAL
5	0308808	1	KNIFE DISCONNECT
6	0314844	1	KNIFE DISCONNECT



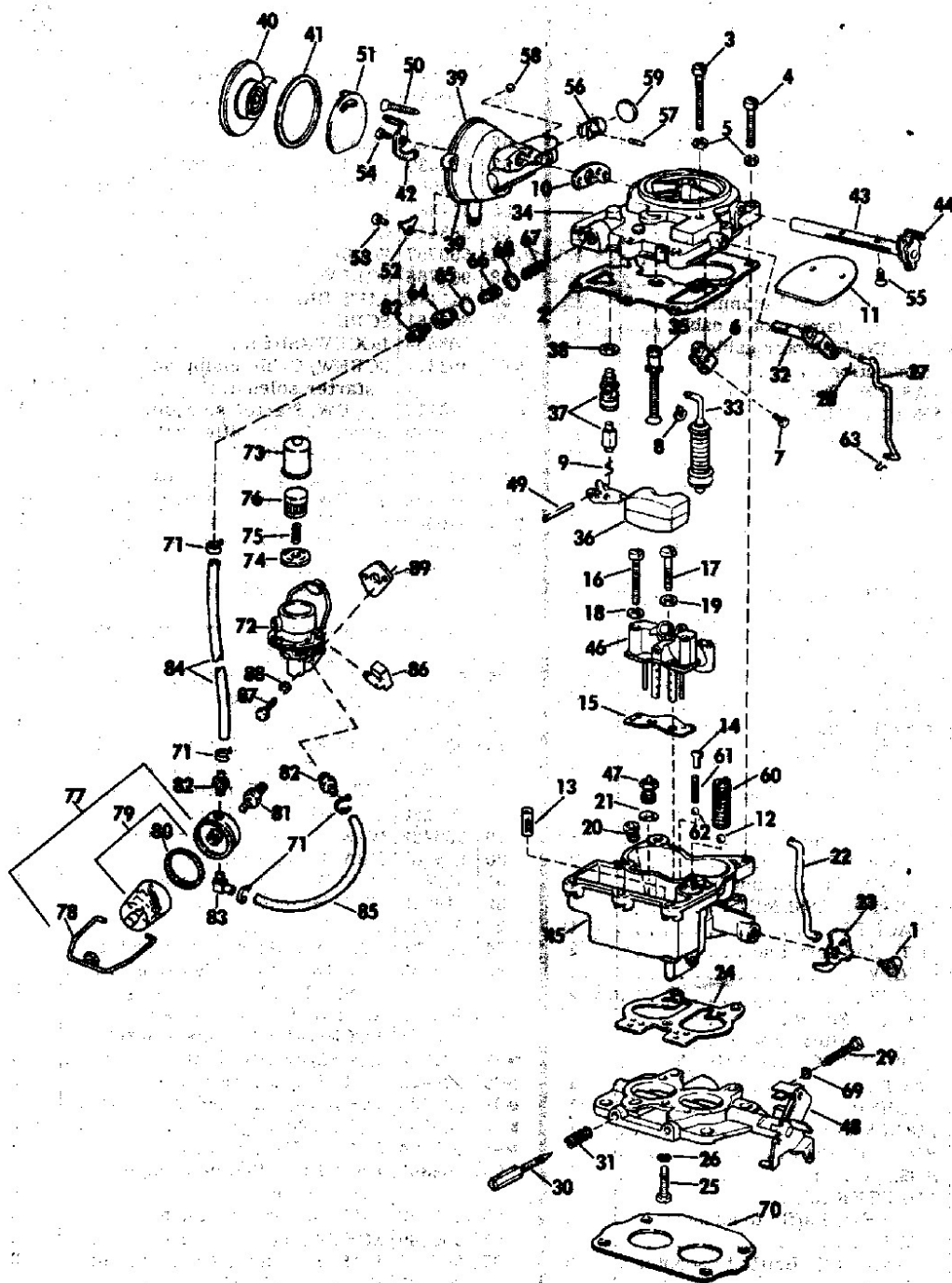
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Ref #	Part Number	Qty.	Description
1	0980938	1	CABLE ASSEMBLY,Engine
1	0980586	1	CABLE ASSEMBLY,Engine
2	0310502	1	RING TERMINAL
3	0204036	4	RING TERMINAL
4	0309437	4	FLAG TERMINAL
5	0308808	1	KNIFE DISCONNECT
6	0314844	2	KNIFE DISCONNECT
7	0315633	1	TIE STRAP



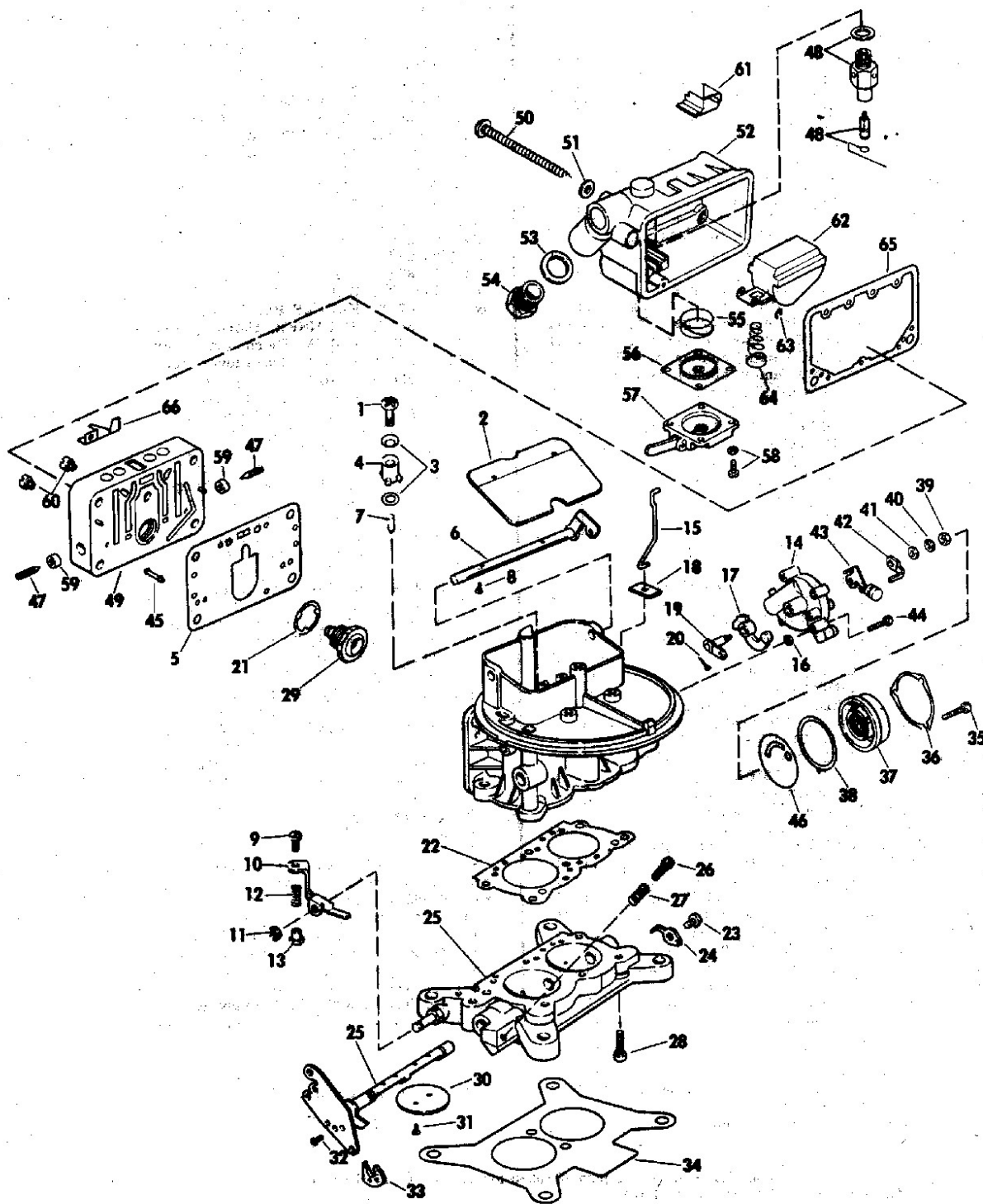
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Ref #	Part Number	Qty.	Description
0980425	0980425	1	CABLE ASSEMBLY,Complete
1	0310502	2	RING TERMINAL,3/8"
2	0204036	5	RING TERMINAL,#10
3	0314844	1	TERMINAL
4	0308808	1	KNIFE DISCONNECT
5	0309437	4	FLAG TERMINAL



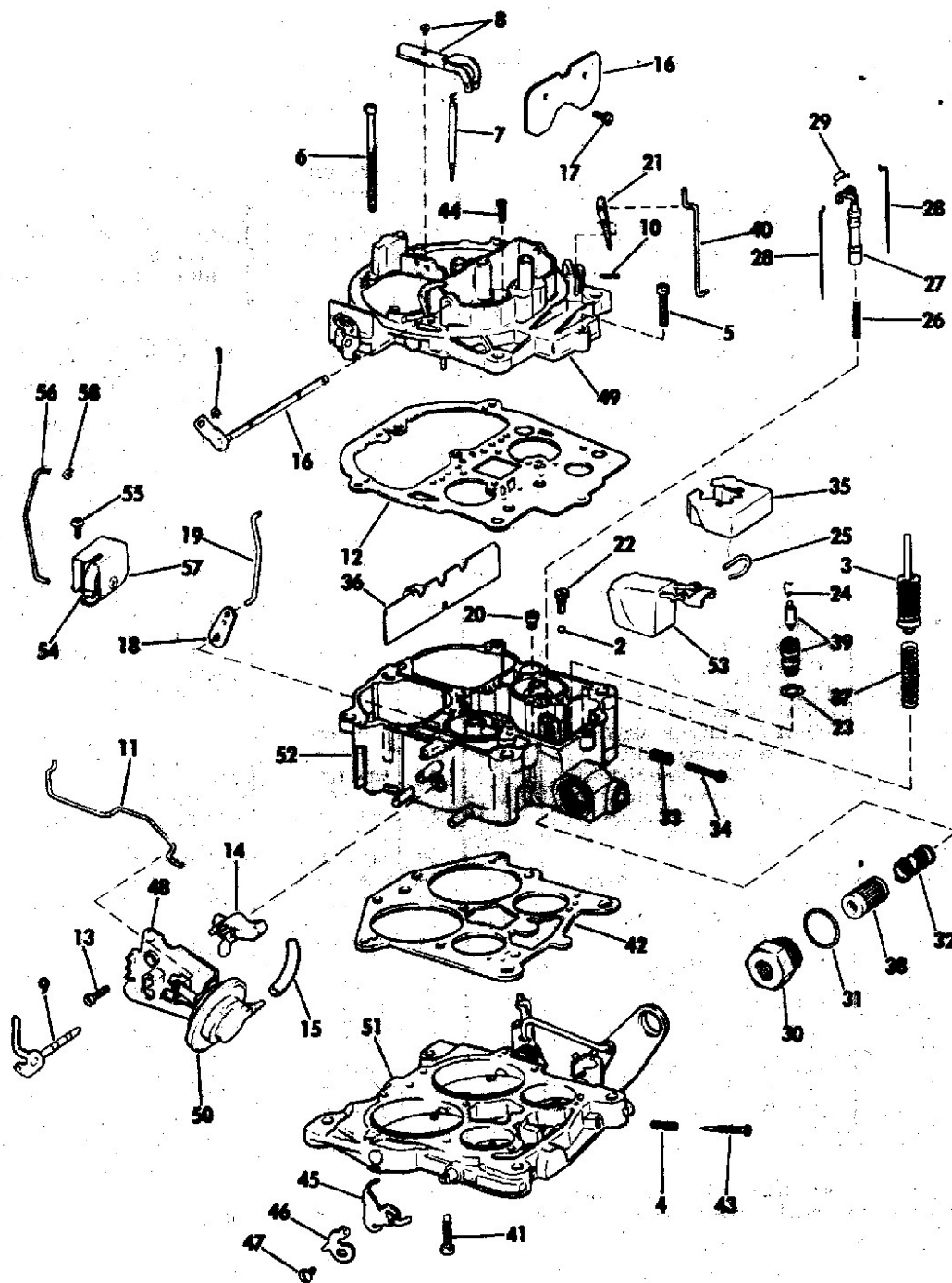
Ref #	Part Number	Qty.	Description
0980532	0980532	1	CARBURETOR ASSY
0980528	0980528	1	CARBURETOR ASSY
1	0311651	1	SCREW,Idle stop
2	0	1	GASKET,Air horn
3	0312416	1	SCREW,Air horn,long
4	0312417	7	SCREW,Air horn,short
5	0312418	8	LOCKWASHER,Air horn screw
6	0312419	1	LEVER,Pump inside
7	0311661	1	SCREW,Pump lever
8	0	1	CLIP,Pump plunger
9	0	1	PULL CLIP,Float valve
10	0	1	GASKET CHOKE HOUSING
11	0908031	1	CHOKE VALVE
11	0312425	1	CHOKE VALVE
12	0	1	BALL,Pump inlet check
13	0	1	SCREEN,Pump inlet
14	0	1	GUIDE,Pump discharge
15	0	1	GASKET,Venturi cluster
16	0312430	2	SCREW,Venturi cluster,outer
17	0312431	1	SCREW,Venturi cluster,center
18	0312432	2	LOCKWASHER,Outer cluster screw
19	0	1	GASKET,Center cluster screw
20	0908030	1	MAIN METERING JET
20	0313119	1	MAIN METERING JET
21	0	1	GASKET,Power valve
22	0313057	1	CHOKE ROD
22	0312436	1	CHOKE ROD
23	0312437	1	STOP,Idle speed screw
24	0	1	GASKET,Throttle body
25	0312439	1	SCREW,Throttle body
26	0312440	3	LOCKWASHER,Throttle body
27	0312441	1	PUMP ROD
27	0384469	1	PUMP ROD & CLIP ASSY
28	0	1	HITCH PIN
28	0	2	CLIP,Pump rod
29	0908029	1	SCREW,Idle stop
29	0312443	1	SCREW,Idle stop
30	0	2	NEEDLE,Idle adjusting
31	0312445	2	SPRING,Idle needle
32	0980011	1	PUMP SHAFT & LEVER ASSY
32	0381385	1	PUMP SHAFT & LEVER ASSY
33	0	1	PUMP ASSEMBLY
34	0980009	1	AIR HORN ASSEMBLY
34	0381387	1	AIR HORN ASSEMBLY
35	0382013	1	POWER PISTON ASSY
35	0382128	1	POWER PISTON ASSY
36	0980008	1	FLOAT ASSEMBLY
36	0381389	1	FLOAT ASSEMBLY
37	0	1	NEEDLE & SEAT ASSY
38	0	1	GASKET,Needle seat
39	0980006	1	CHOKE HOUSING ASSY
39	0381391	1	CHOKE HOUSING ASSY
40	0980005	1	THERMOSTAT COVER
40	0381392	1	THERMOSTAT COVER
41	0	1	GASKET,Thermostat cover
42	0980003	1	CHOKE LEVER & LINK ASSY
42	0381394	1	CHOKE LEVER & LINK ASSY
43	0381395	1	CHOKE SHAFT ASSY
44	0980004	1	CHOKE LEVER & COLLAR ASSY
44	0381393	1	CHOKE LEVER & COLLAR ASSY

Ref #	Part Number	Qty.	Description
44	0381393	1	CHOKE LEVER & COLLAR ASSY
45	0980002	1	FLOAT BOWL ASSY
45	0382129	1	FLOAT BOWL ASSY
46	0980001	1	VENTURI CLUSTER ASSY
46	0382130	1	VENTURI CLUSTER ASSY
47	0	1	POWER VALVE ASSY
48	0980000	1	THROTTLE BODY ASSY
48	0381399	1	THROTTLE BODY ASSY
49	0311677	1	PIN,Float hinge
50	0311672	2	SCREW,Choke housing
51	0908032	1	BAFFLE PLATE
51	0311671	1	BAFFLE PLATE
52	0311662	3	RETAINER,Thermostat cover
53	0311661	3	SCREW,Thermostat cover
54	0311669	1	SCREW,Choke lever atch
55	0311666	2	SCREW,Choke valve
56	0311665	1	PISTON,Choke
57	0311664	1	PIN,Choke piston
58	0311673	1	PLUG,Lead ball
59	0311663	1	PLUG,Expansion
60	0	1	SPRING,Pump return
61	0	1	SPRING,Pump discharge
62	0	1	BALL,Pump discharge
63	0	1	CLIP,Pump rod
64	0908035	1	FILTER NUT,Fuel inlet
65	0	1	GASKET,Fuel inlet nut
66	0908034	1	FILTER,Fuel inlet
67	0314548	1	SPRING,Fuel filter
68	0	1	GASKET,Fuel filter
69	0908028	1	CLIP,Idle stop screw
70	0315055	1	GASKET,Carb to manifold
71	0320107	4	TIE STRAP
72	0980525	1	FUEL PUMP ASSEMBLY
73	0315722	1	BOWL,Fuel pump
74	0315723	1	GASKET,Fuel pump
75	0315724	1	SPRING,Filter,fuel pump
0381047	0381047	1	REPAIR KIT,Pump
76	0312456	1	FILTER ELEMENT
77	0980524	1	INDICATOR BOWL ASSY
78	0908872	1	BAIL
79	0384154	1	BOWL & GASKET
80	0908873	1	GASKET
81	0908635	1	STUD,Bowl mounting
82	0908636	3	FITTING,Pump,bowl & carb
83	0980636	1	FITTING,Bowl inlet
83	0908637	1	ELBOW,Bowl inlet
84	0	1	HOSE,Bowl to carburetor
85	0	1	HOSE,Pump to bowl
86	0310924	1	ELBOW,Fuel line
87	0306322	2	SCREW,Fuel pump mounting
88	0306325	2	LOCKWASHER,Fuel pump
89	3705042	1	GASKET,Pump to engine



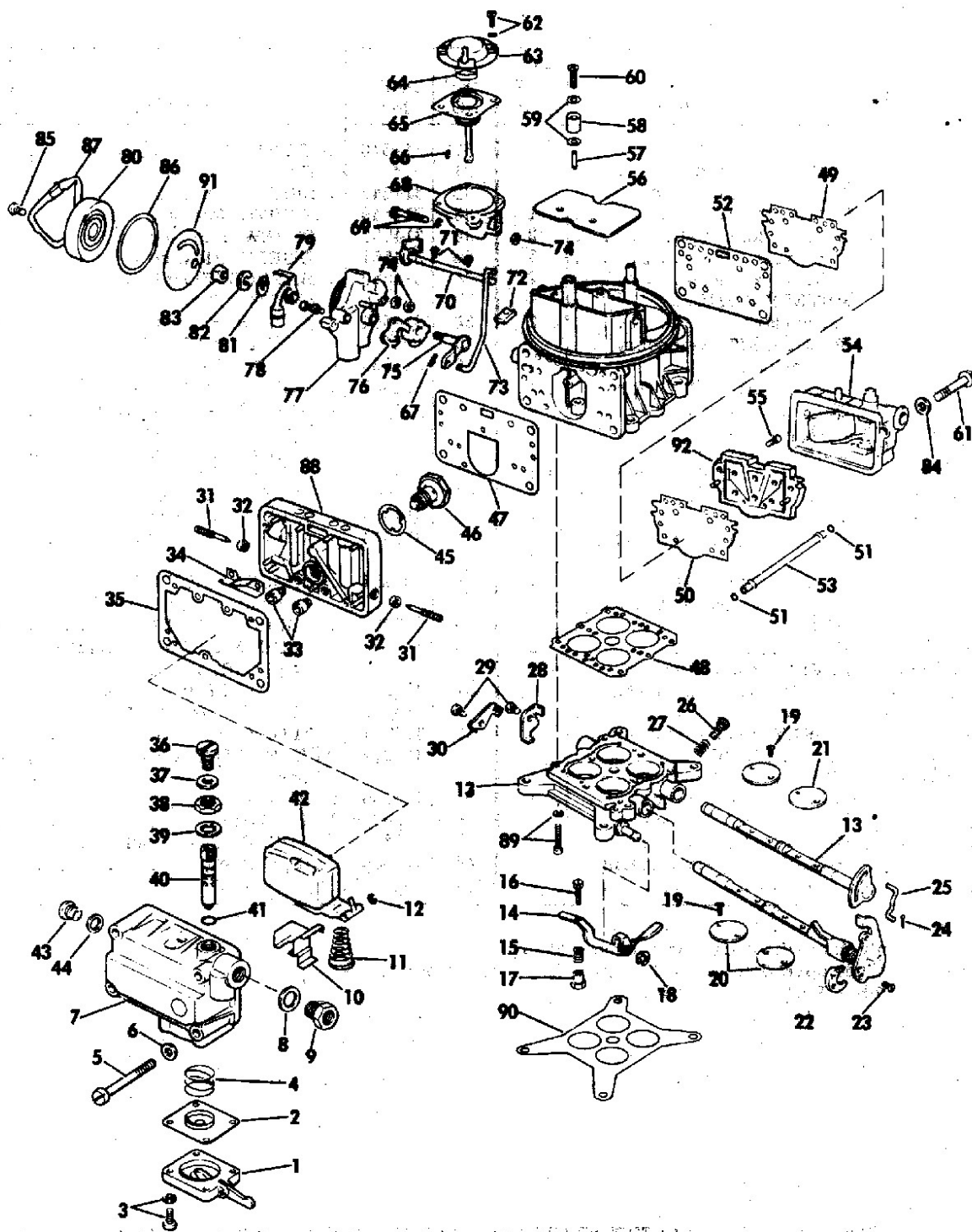
Ref #	Part Number	Qty.	Description
D3JL-9...	D3JL-9510-S	1	CARBURETOR ASSY
1	05R-854	1	SCREW
2	02R-388	1	CHOKE PLATE
3	08R-844	2	GASKET
4	21R-572-28-28	1	NOZZLE,Pump discharge
5	8R-1619	1	GASKET,Primary metering block
6	3R-510-A	1	CHOKE SHAFT
7	23F-258	1	VALVE,Pump discharge nozzle
8	05R-4	2	SCREW,Choke plate
9	05R-595	1	SCREW,Opearting lever adjustment
10	63R-740	1	OPERATING LEVER
11	36R-574	1	RETAINER,Pump operating lever
12	38R-782	1	SPRING,Lever adjusting screw
13	19R-189	1	FITTING,Operating lever screw
14	34R5832-A	1	CHOKE HOUSING & PLUGS ASSY
15	43R-203	1	CHOKE ROD
16	08R-659	2	GASKET,Choke housing
17	41R-244-A	1	GASKET IDLE CAM ASSY
18	27R-238	1	SEAL,Choke rod
19	4R-955-A	1	SHAFT & LEVER ASSY,Choke housing
20	048R-31	1	RETAINER,Choke rod
21	08R-669	1	GASKET,Power valve
22	08R-700	1	GASKET,Throttle body
23	05R-584	1	SCREW & LOCKWASHER,Lever
24	4R-1054	1	LEVER,Fast idle pick-up
25	12R-5610-A	1	THROTTLE BODY & SHAFT ASSY
26	5R-1274	1	SCREW,Throttle stop
27	38R-110	1	SPRING,Screw throttle stop
28	05R-567	5	SCREW & LOCKWASHER,Throttle body
29	25R-237-50-A	1	POWER VALVE
30	09R-237	2	THROTTLE PLATE
31	05R-635	4	SCREW,Throttle plate
32	05R-682	1	SCREW,Pump cam lock
33	41R-330	1	PUMP CAM
34	8R-1421	1	FLANGE GASKET
35	05R-16	3	SCREW,Thermostat housing
36	49R-328	1	CLAMP,Thermostat housing
37	47R-294-A	1	HEATER COIL,Thermostat assy
38	08R-686	1	GASKET,Thermostat housing
39	039R-5	1	NUT,Choke shaft
40	46R-248	1	LOCKWASHER,Choke shaft nut
41	40R-108	1	SPACER,Choke thermostat lever
42	04R-957	1	LEVER,Choke thermostat
43	04R-960	1	LINK & PISTON ASSY,Thermostat lever
44	05R-569	3	SCREW & LOCKWASHER,Choke housing
45	14R-836A	1	TUBE & "O" RINGS
46	08R-626	1	GASKET,Thermostat hsg
47	015R-40	2	IDLE ADJUSTING NEEDLE
48	18R-273A	1	FUEL VALVE & SEAT
49	34R-8061-A	1	PRIMARY METERING BLK
50	5R-1444A-3	4	SCREW,Fuel bowl
51	8R-1621	4	GASKET,Fuel bowl screw
52	34R-8050A	1	FUEL BOWL & PLUGS ASSY
53	8R-1185	1	GASKET,Fuel inlet fitting
54	19R-517-A	1	FUEL INLET FITTING ASSY
55	38R-569	1	SPRING,Diaphragm
56	35R-342-A	1	DIAPHRAGM ASSY
57	34R-2183-A	1	COVER ASSY,Fuel pump
58	05R-369	4	SCREW & LOCKWASHER,Pump
59	27-R152	2	SEAL,Idle needle

Ref #	Part Number	Qty.	Description
59	27-R152	2	SEAL,Idle needle
60	22R-40-60	2	MAIN JET
61	059R-96	1	BAFFLE PLATE
62	16R-498A-3	1	FLOAT & HINGE ASSY
63	36R-169	1	RETAINER,Float
64	38R-757	1	SPRING,Float
65	8R-1570	1	GASKET,Fuel bowl
66	059R-37	2	BAFFLE PLATE



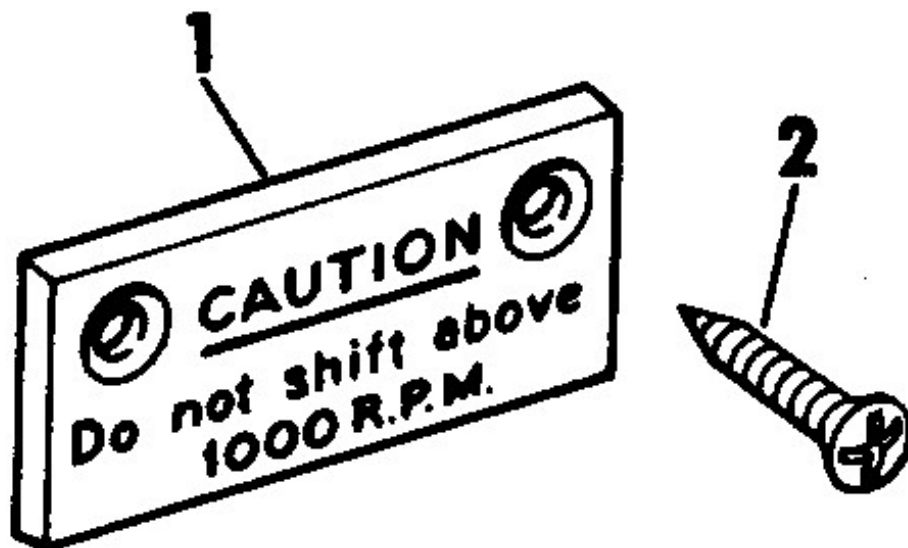
Ref #	Part Number	Qty.	Description
0382821	0382821	1	CARBURETOR ASSEMBLY
1	0	1	CLIP,Choke rod
2	0	1	BALL,Pump discharge
3	0	1	PUMP ASSEMBLY
4	0312445	2	SPRING,Idle needle
5	0314521	5	SCREW,Air horn
6	0314560	2	SCREW,Air horn
7	0314523	2	METERING ROD,Secondary
8	0314524	1	HOLDER KIT,Secondary metering rod
9	0314525	1	LEVER,Air valve lockout
10	0	6	ROLL PIN
11	0314527	1	ROD,Vacuum break
12	0	1	GASKET,Air horn
13	0314529	1	SCREW,Control attaching
14	0316523	1	CAM,Fast idle
15	0314531	1	HOSE,Vacuum
16	0383391	1	CHOKE SHAFT & VALVE KIT
17	0314533	2	SCREW,Choke valve
18	0314534	1	LEVER,Intermediate choke
19	0314535	1	ROD,Choke
20	0	2	JET,Primary
21	0907968	1	LEVER,Pump actuating
22	0314538	1	RETAINER,Pump discharge ball
23	0	1	GASKET,Needle seat
24	0	1	PULL CLIP,Float needle
25	0314541	1	HINGE PIN,Float assembly
26	0314542	1	SPRING,Power piston
27	0383088	1	POWER PISTON ASSY
28	0	2	METERING ROD,Primary
29	0314545	1	SPRING,Primary metering rod
30	0314546	1	FILTER NUT,Fuel inlet
31	0	1	GASKET,Filter nut
32	0314548	1	SPRING,Fuel filter
33	0314549	1	SPRING,Idle stop screw
34	0314550	1	SCREW,Idle stop
35	0314551	1	INSERT,Float bowl
36	0314552	1	BAFFLE,Float bowl
37	0	1	SPRING,Pump retainer
38	0314554	1	FILTER,Fuel inlet
39	0	1	NEEDLE & SEAT ASSY
40	0314556	1	PUMP ROD
41	0314557	2	SCREW,Throttle body
42	0	1	GASKET,Throttle body
43	0	1	IDLE NEEDLE SET
44	0314522	2	SCREW,Air horn
45	0314561	1	CAM LEVER
46	0314562	1	LEVER,Fast idle
47	0314563	1	SCREW,Idle lever
0314564	0314564	1	AIR VALVE SPRING & CAM KIT
48	0383251	1	BRACKET ASSEMBLY,Vacuum break control
49	0383083	1	AIR HORN ASSEMBLY
50	0384378	1	VACUUM BREAK CONTROL ASSEMBLY
51	0384376	1	THROTTLE BODY ASSY
52	0383086	1	FLOAT BOWL ASSY
53	0383087	1	FLOAT ASSEMBLY
54	0326079	1	THERMOSTAT ASSY,Choke
55	2731156	1	SCREW,Choke
56	3998966	1	ROD,Choke
57	3998944	1	COVER,Bi-metal choke
58	3989067	1	CLIP,Choke link

Ref #	Part Number	Qty.	Description
58	3989067	1	CLIP,Choke link

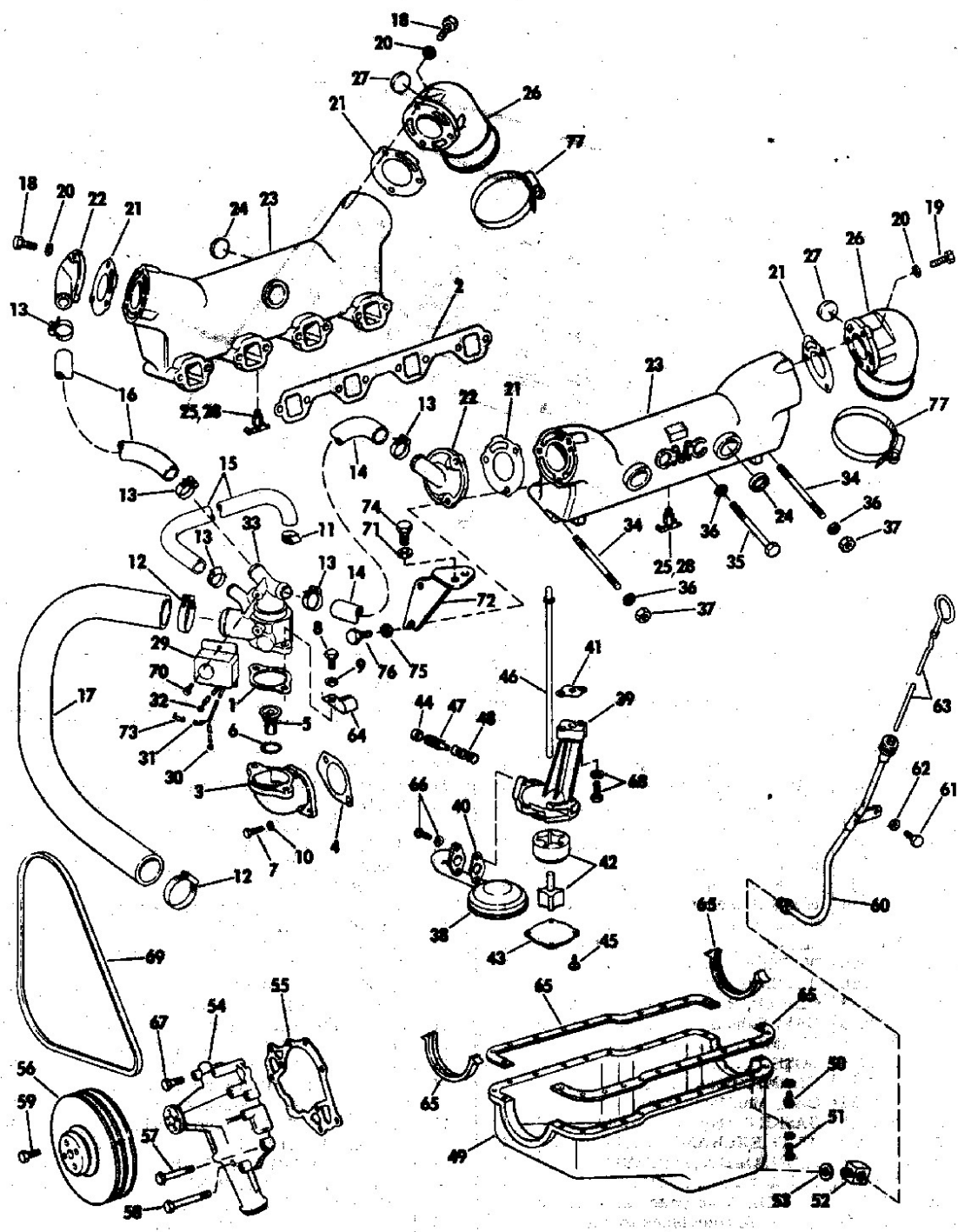


Ref #	Part Number	Qty.	Description
0980983	0980983	1	CARBURETOR ASSY,Complete
1	34R-2183-A	1	FUEL PUMP ASSY
2	35R-342-A	1	DIAPHRAGM ASSEMBLY
3	05R-369	4	SCREW & LK WASH,Cover
4	38R-569	4	DIAPHRAGM RTN SPRING
5	05R-552	4	SCREW,Fuel bowl
6	08R-657	4	GASKET,Screw,fuel bowl
7	34R-6695-A	1	FUEL BOWL & PLUGS ASSY,Primary
8	8R-1185	1	GASKET,Fitting
9	19R-517-A	1	FUEL INLET FITTING ASSY
10	059R-96	1	BAFFLE PLATE,Primary
059R-97	059R-97	1	BAFFLE PLATE,Secondary
11	38R-757	2	FLOAT SPRING,Pri & sec
12	36R-169	2	FLOAT RETAINER,Primary & secondary
13	12R-5600A	1	THROTTLE BODY & SHAFT ASSY,Complete
14	63R-740	1	PUMP OPERATING LEVER
15	38R-782	1	SCREW,Spring,lever
16	05R-595	1	SCREW,Lever
17	19R-189	1	SCREW FITTING,Lever
18	36R-574	1	RETAINER,Pump lever
19	05R-635	8	SCREW,Throttle plate,primary & secondary
20	09R-238	2	THROTTLE PLATE,Pri
21	09R-118	2	THROTTLE PLATE,Sec
22	41R-330	1	PUMP CAM
23	05R-682	1	SCREW,Pump cam
24	48R-183	1	RTNR,Throttle conn rod
25	43R-426	1	ROD,Throttle connecting
26	05R-155	1	SCREW,Throttle stop
27	38R-110	1	SPRING,Throttle stop screw
28	63R-354A	1	DIAPHRAGM LEVER ASSY
29	05R-584	2	SCREW & LOCK WASHER
30	4R-1054	1	FAST IDLE PICK-UP LEVER
31	015R-40	2	IDLE ADJUSTING NEEDLE
32	27R-152	2	SEAL,Idle needle
33	22R-40-64	2	MAIN JET,Primary
34	059R-37	1	METERING BODY VENT BAFFLE
35	8R-1570	1	GASKET,Fuel pump bowl
36	05R-765	2	SCREW,Fuel valve seal,primary & secondary
37	08R-777	2	GASKET,Screw,fuel valve seat,pri & sec
38	39R-160	2	NUT,Fuel valve seat adj,primary & secondary
39	08R-776	2	GASKET,Nut,fuel valve seat adj,pri & sec
40	18R-96-A	2	FUEL VALVE & SEAT ASSY,Pri & sec
41	27R-148	2	"O" RING,Pri & sec
42	16R-260-4-A	2	FLOAT & HINGE ASSY,Pri & sec
43	07R-225	2	PLUG,Fuel level check
44	08R-540	2	GASKET,Fuel level check plug
45	08R-669	1	GASKET,Power valve
46	25R-237-50-A	1	POWER VALVE ASSY
47	8R-1572	1	GASKET,Primary metering body
48	08R-713	1	GASKET,Throttle body
49	34R-1993	1	PLATE,Sec metering body
50	8R-1352	1	GASKET,Sec metering body
51	27R-109	1	O-RING,Tubing
52	08R-726	1	GASKET,Sec metering body plate
53	14R-370	1	FUEL LINE TUBING
54	34R-5987-A	1	FUEL BOWL & PLUG ASSY,Secondary
55	05R-691	6	SCREW,Sec metering body
56	02R-388	1	CHOKE PLATE
57	23R-258	1	VALVE,Pump discharge needle
58	21R-572-25	1	NOZZLE,Pump discharge

Ref #	Part Number	Qty.	Description
58	21R-572-25	1	NOZZLE,Pump discharge
59	08R-844	2	GASKET,Pump discharge nozzle
60	05R-854	1	SCREW,Pump discharge nozzle
61	05R-645	4	SCREW,Secondary fuel bowl
62	05R-370	4	SCREW,Secondary diaphragm cover
63	34R-1334	1	DIAPHRAGM COVER
64	38R-597	1	SPRING,Sec diaphragm
65	35R-235-A	1	SECONDARY DIAPHRAGM
66	36R-164	1	RETAINER,Secondary diaphragm link
67	048R-31	1	RETAINER,Choke rod
68	79R-850-A	1	SECONDARY DIAPHRAGM HSG & REST ASSY
69	05R-568	3	SCREW,Sec diaphragm hsg
70	3R-510A	1	CHOKE SHAFT ASSY
71	05R-4	2	SCREW,Choke plate
72	27R-238	1	SEAL,Choke rod
73	43R-203	1	CHOKE ROD
74	08R-659	3	GASKET,Choke hsg & diaph
75	4R-955A	1	CHOKE HSG SHAFT & LEVER ASSY
76	41R-244A	1	FAST IDLE CAM ASSY
77	34R-5832-A	1	CHOKE HOUSING & PLUG ASSY
78	05R-569	3	CHOKE HOUSING SCREW & LOCK WASHER
79	4R-960A	1	THERMO LEVER LINK & PISTON ASSY
80	47R-294A	1	THERMO HSG HEATER COIL & THERMO ASSY
81	40R-108	1	SPACER,Choke thermostat lever
82	46R-248	1	NUT,Choke shaft
83	039R-5	1	NUT,Choke shaft
84	08R-657	4	GASKET,Fuel bowl screw
85	05R-16	3	SCREW,Thermo housing
86	08R-686	1	GASKET,Thermostat hsg
87	49R-328	1	CLAMP,Thermostat hsg
88	34R-7248-A	1	PRIMARY METERING BODY & PLUG ASSY
89	05R-567	8	SCREW & LOCK WASHER,Throttle body
90	8R-1398	1	FLANGE GASKET
91	08R-626	1	GASKET,Thermostat hsg
92	34R-2007-40	1	METERING BODY,Sec

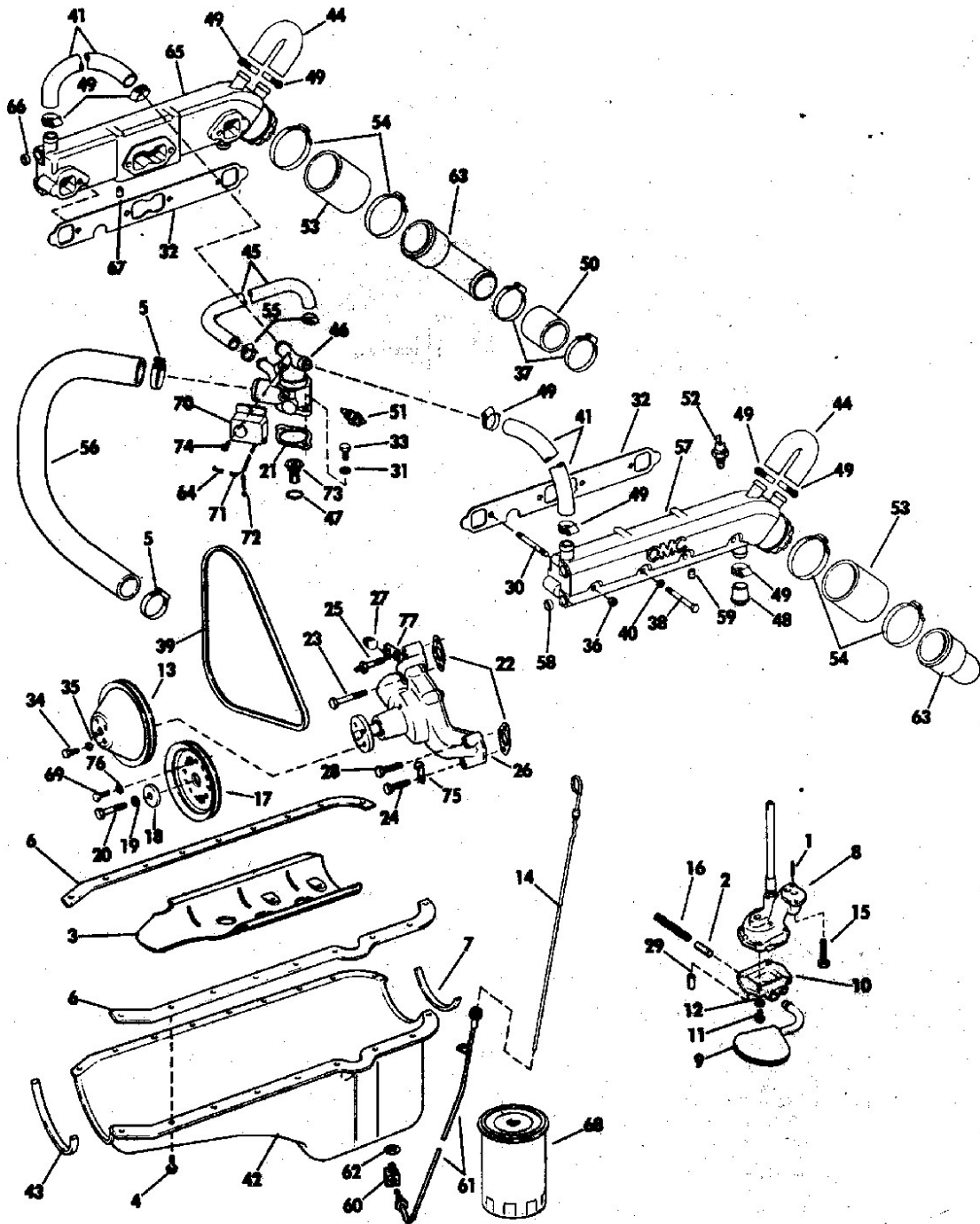


Ref #	Part Number	Qty.	Description
1	0980479	1	CAUTION PLATE KIT
2	0122295	2	SCREW,Plate



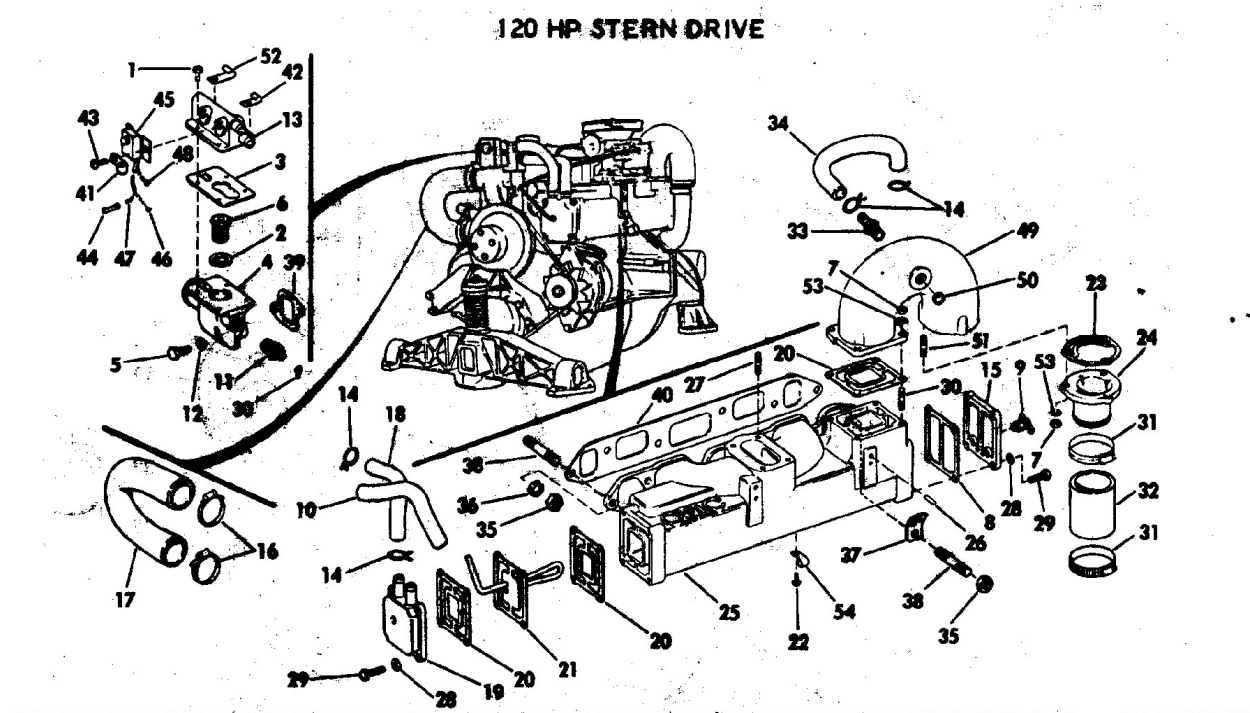
Ref #	Part Number	Qty.	Description
1	3701777	1	GASKET,Thermo hsg
2	0908717	2	GASKET,Manifold to head
3	0908728	1	ADAPTOR,Thermo hsg
4	0908729	1	GASKET,Housing to adptr
5	0383307	1	THERMOSTAT
6	0307239	1	O'RING
7	0306322	2	SCREW,Adptr to eng
8	0306414	2	SCREW,Thermo hsg
9	0120177	2	LOCKWASHER,Thermo hsg
10	0311388	2	LOCKWASHER,Adapter screw
11	0979803	1	CLAMP,Hose nipple
12	0311076	2	CLAMP,Hose pump hsg
13	0313851	5	CLAMP,Hose thermo hsg inlet & hsg to end ca
14	0908489	1	HOSE,Thermo hsg to end cap,port
14	0908097	1	HOSE,Thermo hsg to end cap,port
15	0908730	1	HOSE,Intermediate hsg to thermo hsg
16	0908731	1	HOSE,Thermo hsg to exh manifold,stbd
17	0908746	1	HOSE,Thermo hsg to water pump
18	0552940	10	SCREW,Manifold cap
19	0302860	2	SCREW,Manifold cap
20	0306470	12	WASHER,Screw manf cap
21	0908935	4	GASKET,Manifold cap
22	0908719	2	END CAP
23	0980572	2	MANIFOLD ASSY
23	0980959	2	MANIFOLD ASSY, (includes item #27)
24	0315712	3	CORE PLUG,Manifold
25	0379757	2	PETCOCK ASSY,Manf dr
26	0980617	2	ELBOW ASSY
27	0315712	1	CORE PLUG
28	0379757	2	PETCOCK ASSY,Manifold drain
29	0383440	1	VOLTAGE REGULATOR
30	0204036	1	RING TERMINAL
31	0308808	1	TERMINAL
32	0308294	1	RING TERMINAL
33	0909255	1	HOUSING,Thermo
34	0908738	4	STUD,Exh manifold
35	0311213	12	SCREW,Exh manifold to eng
36	0301161	16	WASHER,Screw manifold & stud
37	0908700	4	NUT,Stud manifold
38	D1TZ-6622-A	1	SCREEN,Tube & cover assy
38	C9OZ-6622-A	1	SCREEN,Tube & cover assy
39	C2OZ-6600-A	1	PUMP ASSY
39	C9OZ-6600-A	1	PUMP ASSY
40	B8TZ-6626-A	1	GASKET,Screen cover
41	C2OZ-6659-C	1	GASKET,Intermediate shaft retainer
41	C9OZ-6659-A	1	GASKET,Intermediate shaft retainer
42	B8A-6608-A	1	ROTOR & SHAFT ASSY
42	C8SZ-6608-A	1	ROTOR & SHAFT ASSY
43	B8A-6616-C	1	PLATE,Oil pump body
44	C2OZ-6A616-A	1	PLUG,Body relief valve
44	C9OZ-6A616-A	1	PLUG,Body relief valve
45	42911-S	4	BOLT,Plate to body
46	C2OZ-6A618-A	1	SHAFT,Oil pump intermediate
46	C9OZ-6A618-A	1	SHAFT,Oil pump intmd
47	C2OZ-6674-A	1	PLUNGER,Body relief valve
47	C5AZ-6674-A	1	PLUNGER,Body relief valve
48	C2OZ-6670-A	1	SPRING,Body relief valve
48	C9OZ-6670-A	1	SPRING,Body relief valve
49	D3UZ-6675-B	1	OIL PAN
49	D5JE-6675-CA	1	OIL PAN

Ref #	Part Number	Qty.	Description
49	D5JE-6675-CA	1	OIL PAN
50	357235-S	4	BOLT,Oil pan,5/16"-18x7/8"
51	356748-S	18	BOLT,Oil pan,1/4"-20x9/16"
52	0908484	1	ELBOW,Oil drain pan
53	0907847	1	WASHER,Elbow oil pan
54	D4JE-8501-A	1	WATER PUMP
55	C5AZ-8507-B	1	GASKET,Water pump
56	D2JL-8509-E	1	PULLEY,Water pump
57	383765-S	3	BOLT,Water pump & cover,3-5/8"
57	372139-S	2	BOLT,Water pump & cover
58	300958-S	1	BOLT,Water pump & cover,5"
59	42908-S36	4	SCREW,Water pump pulley
60	0980614	1	TUBE & BRACKET ASSY,Dip stick
60	0980980	1	TUBE & BRACKET ASSY,Dip stick
61	0310336	1	SCREW,Bracket tube oil drain
62	0303259	1	WASHER,Screw bracket
63	C6TZ-6750-D	1	OIL LEVEL INDICATOR
64	0310928	1	CLAMP,Voltage rgltr leads
65	D0OZ-6781-A	1	GASKET SET
65	D0AZ-6781-C	1	GASKET SET
66	358719-S	2	SCREW & WASHER PICK UP TUBE
67	56128-S	1	BOLT,Water pmp to cover,2-1/2"
67	378335-S7	5	BOLT,Water pump to cover,1-1/2"
68	57647-8	2	SCREW & WASHER,Pump to block
69	0311606	1	BELT,Alternator
70	0307920	2	SCREW,Voltage regulator
71	0306325	2	WASHER,Fuel filter to brkt
72	0908898	1	BRACKET,Gas filter
72	0909088	1	BRACKET,Gas filter
72	0909088	1	BRACKET,Gas filter
73	0303806	1	SLEEVE,Voltage regulator
74	0306369	2	SCREW,Fuel filter to brkt
75	0303269	2	LOCKWASHER,Bracket
76	0308880	2	SCREW,Bracket
77	0980021	2	CLAMP,Hose exhaust

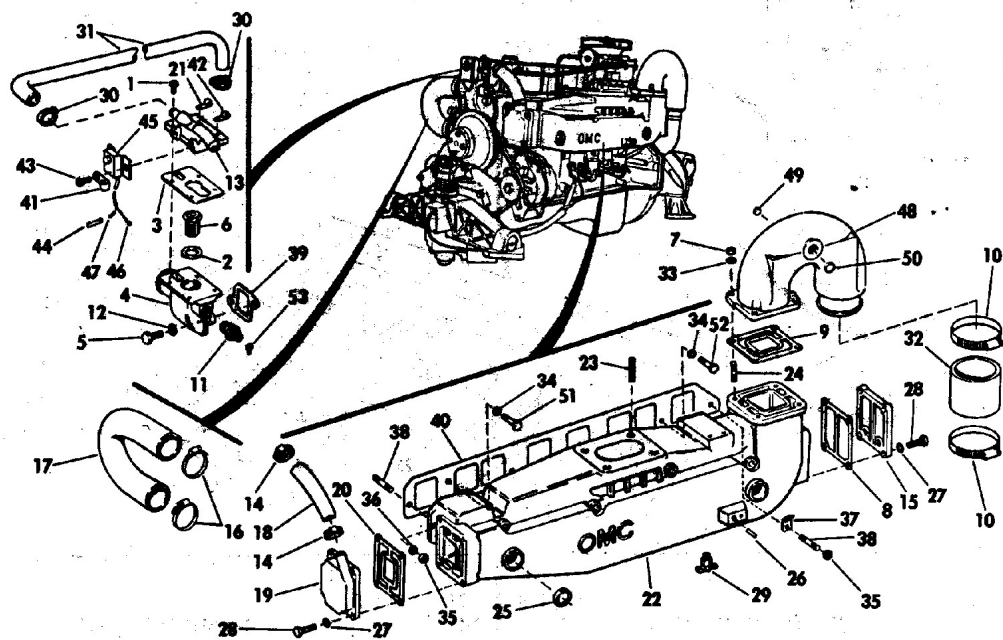


Ref #	Part Number	Qty.	Description
1	3836903	2	PIN,Oil pump
2	3702366	1	VALVE,Pressure regulator
3	3927136	1	BAFFLE,Oil pan
4	0180075	4	SCREW & LOCKWASHER,Oil pan,5/16-18x9/16"
4	3817006	14	SCREW & LOCKWASHER,Oil pan,1/4-20x7/16"
5	0311076	2	CLAMP,Hose to pump
6	3931599	1	GASKET SET,Oil pan
7	3887152	1	SEAL,Rear
8	3764547	1	OIL PUMP ASSEMBLY
8	3821979	1	OIL PUMP ASSEMBLY
9	3764113	1	PICKUP SCREEN AND PIPE
10	3821981	1	COVER,Pump
10	3836980	1	COVER,Pump
11	0133043	4	BOLT,Oil pump cover,1/4-20x3/4"
12	9421423	4	WASHER,Cover bolt
13	3927797	1	PULLEY ASSY.,Water pump
14	3865665	1	GAUGE,Oil level
15	3892678	1	BOLT,Hex,oil pump to block
16	3814903	1	SPRING,Valve
17	3755820	1	PULLEY,Crankshaft
18	3739422	1	WASHER,Plain,7/16"
19	0136857	1	LOCKWASHER,7/16"
20	9428643	1	BOLT,Dampener assembly,7/16"-20x2-1/2"
21	3701777	1	GASKET,Thermostat assembly
22	3754587	2	GASKET,Pump to block
23	0454908	1	BOLT,Water pump,lower right
24	0454467	1	BOLT,Water pump,lower left
25	3759755	1	STUD,Water pump,upper right
26	0980477	1	WATER PUMP ASSY
27	0444746	1	PLUG,1/2-14
28	0454467	0	BOLT,Water pump,upper left,5/16-18x3"
29	0103677	1	STOP,Valve spring
30	0908483	8	STUD,Manifold,front and rear
31	0120177	2	WASHER,Thermostat housing
32	0908485	2	GASKET,Manifold to head
33	0306414	2	SCREW,Thermostat housing to manifold
34	0306861	4	SCREW,Water pump pulley
35	0306325	4	LOCKWASHER,Water pump pulley
36	0908700	8	NUT,Manifold stud
37	0310894	4	CLAMP,Elbow
38	0306837	4	SCREW,Manifold to head
39	0311046	1	BELT,Alternator
40	0306353	4	LOCKWASHER,Manifold screw
41	0908489	2	HOSE,Manifold to housing
42	0980969	1	OIL PAN ASSEMBLY
43	0909028	1	SEAL,Front
44	0908487	2	TUBE,Water high rise
45	0908730	1	HOSE,Thermostat housing to intermediate hou
46	0909255	1	HOUSING,Thermostat
47	0307239	1	O-RING,Thermostat
48	0908488	4	CAP,Water drain
49	0313851	12	CLAMP,Hose,cap and tube
50	0311551	4	HOSE,Exhaust pipe to adapter housing
51	0171960	1	SENDING UNIT,Water temperature
52	0379948	1	SWITCH,Oil pressure
53	0908490	2	HOSE,Manifold to pipe
54	0980021	4	CLAMP,Hose,manifold to pipe
55	0979803	2	CLAMP,Hose,thermo housing to int housing
56	0312781	1	HOSE,Housing to water pump
57	0980366	1	EXHAUST MANIFOLD,Port

Ref #	Part Number	Qty.	Description
57	0980366	1	EXHAUST MANIFOLD,Port
58	0907807	2	CORE PLUG
59	0908486	2	PLUG
60	0908484	1	ELBOW,Oil drain pan
61	0980369	1	TUBE ASSY,Dipstick and oil drain
62	0907847	1	WASHER,Elbow oil drain pan
63	0908491	2	PIPE,Exhaust
64	0303806	1	SLEEVE,Regulator lead
65	0980367	1	EXHAUST MANIFOLD,Stbd
66	0907807	2	CORE PLUG
67	0908486	2	PLUG
68	0173233	1	OIL FILTER ASSEMBLY
69	0306865	3	SCREW,Crankshaft pulley
70	0383440	1	VOLTAGE REG & CABLE ASSY ASSEMBLY
71	0308808	1	TERMINAL
72	0204036	1	RING TERMINAL
73	0383307	1	THERMOSTAT
74	0307920	2	SCREW,Regulator to housing
75	0310928	2	CLAMP,Cable pump housing
76	0120177	3	LK'WASH.,Crankshaft pulley
77	0908924	1	CLAMP,Fuel line

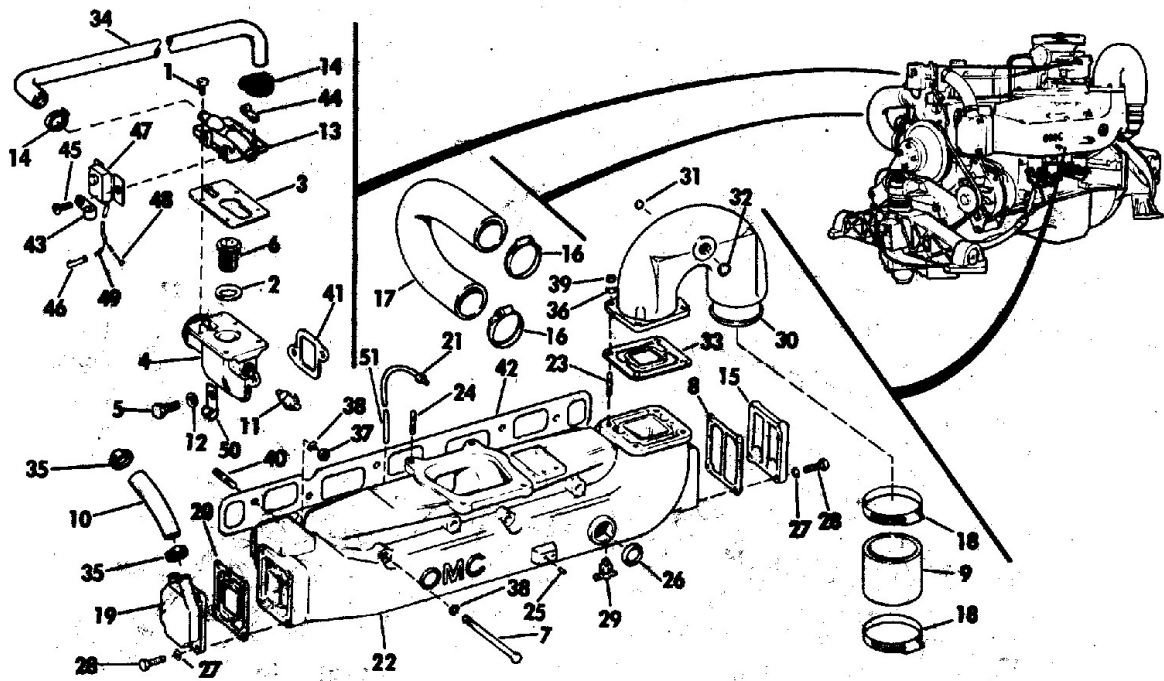


Ref #	Part Number	Qty.	Description
1	0306010	4	SCREW
2	0310913	1	GASKET,Thermostat
3	0314809	1	GASKET,Upper to lower assembly
4	0383313	1	HOUSING,Thermostat assembly
5	0306414	2	SCREW
6	0383307	1	THERMOSTAT ASSEMBLY
7	0306422	7	NUT,Stud
8	0907761	1	GASKET,Cap to manifold
9	0379757	2	PETCOCK ASSEMBLY,Water drain
10	0311930	1	HOSE,Outlet
11	0171960	1	SENDING UNIT,Water temperature
12	0306405	2	WASHER
13	0314811	1	HOUSING ASSEMBLY,Upper
14	0307899	6	CLAMP
15	0907763	1	CAP,Exhaust manifold rear
16	0311076	2	CLAMP
17	0311075	1	HOSE
18	0311554	1	HOSE,Thermostat housing
19	0311550	1	CAP,Manifold
20	0311121	3	GASKET,Cap to manifold
21	0380446	1	HEAT EXCHANGER ASSEMBLY
22	0303311	1	SCREW,Clamp
23	0907764	1	GASKET
24	0907765	1	ADAPTER,Elbow to hose
25	0980459	1	MANIFOLD AND STUD ASSEMBLY
26	0907799	1	PIN
27	0310870	8	STUD
28	0306470	8	LOCKWASHER,Screw
29	0552940	8	SCREW,End cap
30	0121689	1	TERMINAL
31	0310894	2	CLAMP,Hose to adapter
32	0908518	1	HOSE,Exhaust
33	0310904	1	NIPPLE,Elbow
34	0907806	1	HOSE,Inter housing
35	0552938	6	NUT,Manifold to engine
36	0120177	5	LOCKWASHER,Manifold
37	0311111	1	LIFT BRACKET,Port
38	0310968	6	STUD,Manifold,front and rear
39	3789161	1	GASKET,Housing
40	0311068	1	GASKET,Manifold to head
41	0310493	1	CLAMP,Voltage regulator leads
42	0309322	1	CLAMP,Thermostat housing
43	0307920	2	SCREW,Voltage regulator mounting
44	0303806	1	SLEEVE,Regulator lead
45	0383440	1	VOLTAGE REGULATOR AND CABLE ASSEMBLY
46	0204036	1	RING TERMINAL
47	0308808	1	TERMINAL
48	0308294	1	RING,Terminal
49	0979730	1	ELBOW AND STUD ASSY
50	0315712	1	CORE PLUG
51	0310870	3	STUD
52	0309041	1	CLAMP,Thermostat housing
53	0306470	7	LOCKWASHER,Stud
54	0309041	1	CLAMP,Cable to manifold
54	0310440	1	CLAMP,Cable to manifold

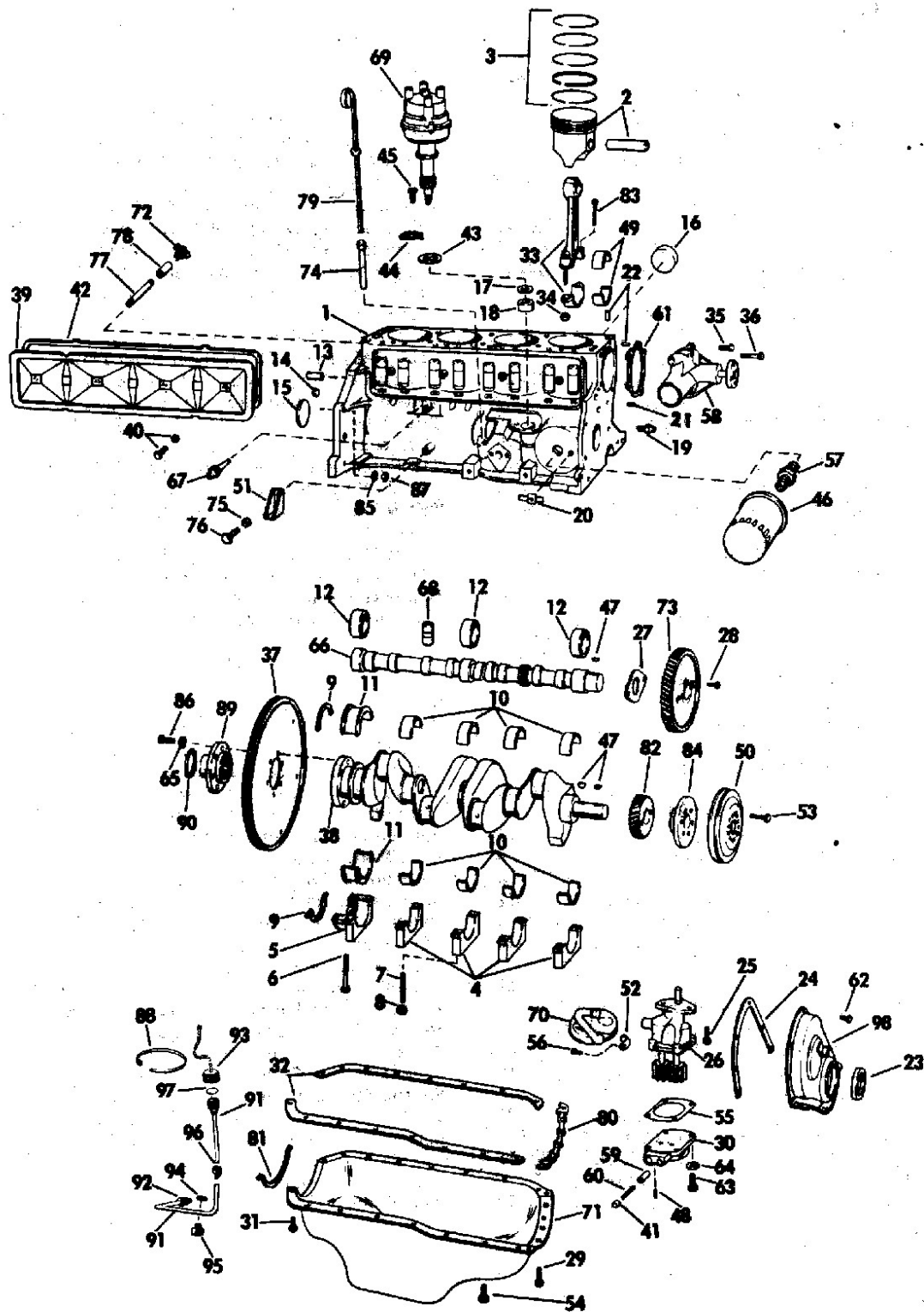


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Ref #	Part Number	Qty.	Description
1	0306010	4	SCREW
2	0310913	1	GASKET,Thermostat
3	0314809	1	GASKET,Upper to lower assy
4	0383313	1	HOUSING,Thermostat assy
5	0306414	2	SCREW
6	0383307	1	THERMOSTAT ASSEMBLY
7	0306422	4	NUT,Stud
8	0907761	1	GASKET,Cap to manifold
9	0908013	1	GASKET,Elbow to mfl
10	0980021	2	CLAMP,Hose to elbow
11	0171960	1	SENDING UNIT,Water temp
12	0306405	2	WASHER
13	0908216	1	HOUSING ASSY,Upper
14	0313851	2	CLAMP
15	0907885	1	CAP,Exh manifold rear
16	0311076	2	CLAMP
17	0311075	1	HOSE
18	0908189	1	HOSE,Thermostat housing
19	0908184	1	CAP,Manifold
20	0311121	1	GASKET,Cap to manifold
21	0309041	1	CLAMP,Thermostat hsg
22	0980957	1	MANIFOLD AND STUD ASSY
23	0314616	4	STUD,Carburetor
24	0310870	4	STUD,Cap and elbow
25	0315712	3	CORE PLUG
26	0907799	1	PIN
27	0306470	8	LOCKWASHER
28	0552940	8	SCREW
29	0379757	1	PETCOCK ASSY,Wtr.drain
30	0979803	2	CLAMP,Hose to thermostat housing
31	0908192	1	HOSE,Thermostat to int.housing
32	0908438	1	HOSE,Exhaust
33	0306470	4	LOCKWASHER
34	0120177	4	LOCKWASHER,Mfld,screw
35	0552938	2	NUT,Manifold to engine
36	0120177	1	LOCKWASHER,Manifold
37	0311111	1	LIFT BRACKET,Port
38	0310968	2	STUD,Manifold,front & rear
39	3789161	1	GASKET,Housing
40	0908079	1	GASKET,Manifold to head
41	0310493	1	CLAMP,Voltage reg leads
42	0309322	1	CLAMP,Thermostat housing
43	0307920	2	SCREW,Voltage reg mounting
44	0303806	1	SLEEVE,Reg leads
45	0383440	1	VOLTAGE REGULATOR AND CABLE ASSEMBLY
46	0204036	1	RING TERMINAL
47	0308808	1	TERMINAL
48	0980188	1	ELBOW AND STUD ASSEMBLY
49	0907807	2	CORE PLUG
50	0315712	1	CORE PLUG
51	0201809	3	SCREW,Exh.mfld.
52	0907891	1	SCREW,Exh.mfld,rear
53	0121689	1	TERMINAL,Sending unit



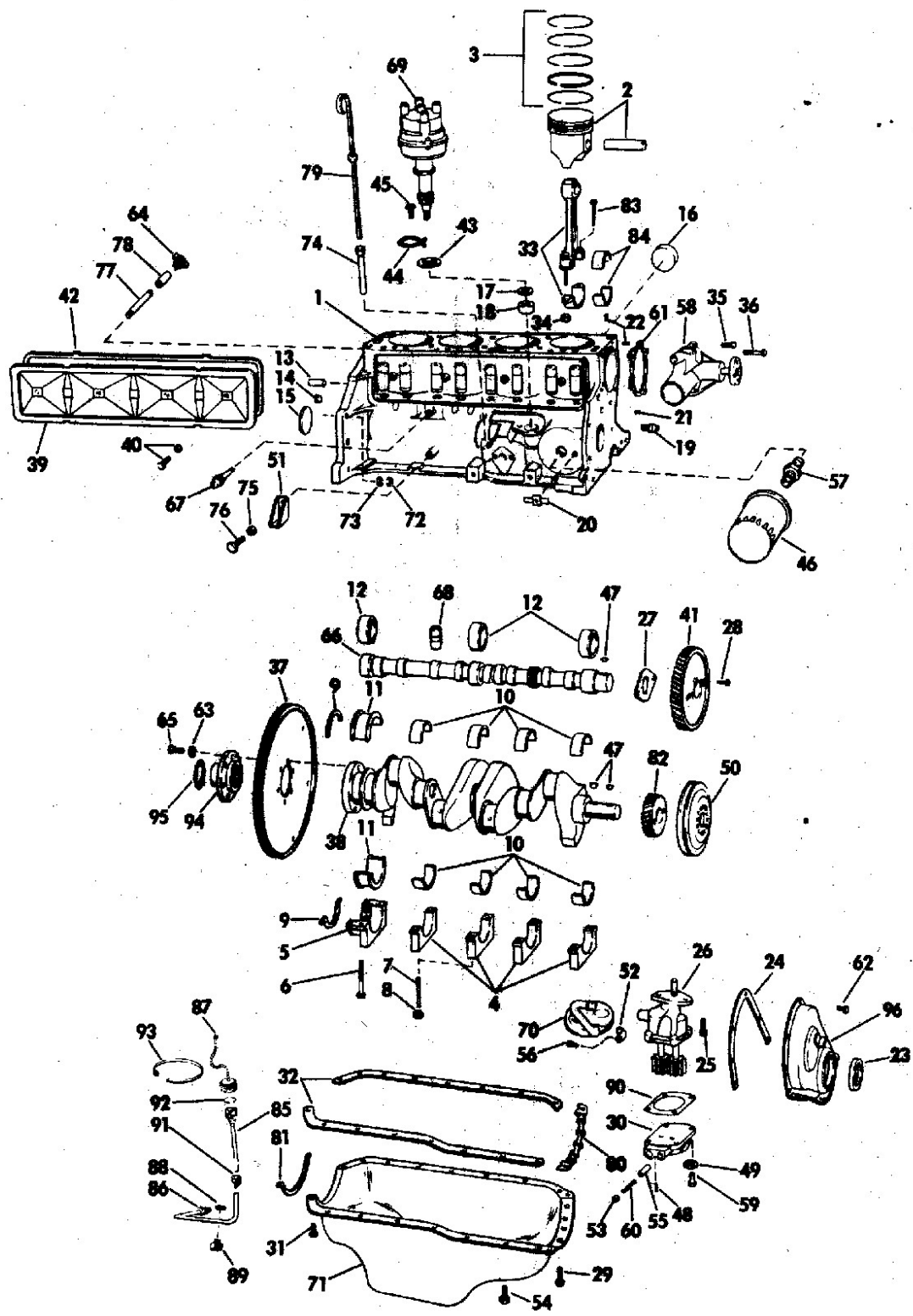
Ref #	Part Number	Qty.	Description
1	0306010	4	SCREW
2	0310913	1	GASKET,Thermostat hsg
3	0314809	1	GASKET,Upper to lower
4	0383313	1	HOUSING,Thermostat
5	0306414	2	SCREW
6	0383307	1	THERMOSTAT ASSY
7	0907891	4	SCREW,Manifold to head
8	0907761	1	GASKET,Cap manifold
9	0908438	1	HOSE,Exhaust
10	0908189	1	HOSE,Outlet
11	0171960	1	SENDING UNIT,Water temp
12	0306405	2	WASHER
13	0908216	1	HOUSING,Upper
14	0979803	2	CLAMP,Hose to thermo hsg
15	0907885	1	CAP,Exhaust manifold,rear
16	0311076	2	CLAMP
17	0311075	1	HOSE
18	0980021	2	CLAMP,Hose
19	0908184	1	CAP,Manifold,front
20	0311121	1	GASKET,Cap to manifold
21	0979882	1	HEAT EXCHANGER ASSY
22	0980958	1	MANIFOLD & STUD ASSY
23	0310870	4	STUD
24	0314616	2	STUD,Adapter to carburetor
25	0907799	1	PIN,Anchor block to manf
26	0315712	4	CORE PLUG
27	0306470	8	LOCKWASHER
28	0552940	8	SCREW
29	0379757	1	PETCOCK ASSY,Water drain
30	0980188	1	ELBOW & CORE PLUG ASSY
31	0907807	2	CORE PLUG
32	0315712	1	CORE PLUG
33	0908013	1	GASKET
34	0908190	1	HOSE,Inlet
35	0313851	2	CLAMP,Hose to thermo hsg
36	0306470	4	LOCKWASHER
37	0552938	2	NUT,Manifold to engine
38	0120177	6	WASHER,Manifold
39	0306422	4	NUT,Stud
40	0310968	2	STUD,Manifold
41	3789161	2	GASKET,Housing
42	0907932	1	GASKET,Manifold to head
43	0309041	1	CLAMP,Voltage reg leads
44	0309322	1	CLAMP,Thermostat housing
45	0307920	2	SCREW,Voltage reg mounting
46	0303806	1	SLEEVE,Regulator leads
47	0383440	1	VOLTAGE REGULATOR & CABLE ASSEMBLY
48	0204036	1	RING TERMINAL
49	0308808	1	TERMINAL
50	0309041	1	CLAMP,Motor cable
51	0980669	1	TUBE SERVICE KIT



Ref #	Part Number	Qty.	Description
1	3477061	1	CRANKCASE ASSEMBLY
1	3929280	1	CRANKCASE ASSEMBLY
2	3860407	4	PISTON & PIN,Standard
2	3860413	4	PISTON & PIN,Standard
2	3860426	4	PISTON & PIN,.030" o.s.
2	0326400	4	RING SET,Standard
3	0328503	4	RING SET,.030" o.s.
4	3970194	4	CAP,Crankshaft bearing
5	3928975	1	CAP,Crankshaft brg,rear
6	3872781	9	BOLT,7/16-14x3-9/32
7	3872718	1	STUD,#3 bearing cap
8	9422297	2	NUT,3/8-16
9	3958001	2	SEAL,Upper and lower
10	3829061	4	BRG ASSY,Exc rear,std
10	3829062	4	BRG ASSY,Exc rear,.001" U.S.
10	3829063	4	BRG ASSY,Exc rear,.002" U.S.
10	3829064	4	BRG ASSY,Exc rear,.010" U.S.
10	3829065	4	BRG ASSY,Exc rear,.020" U.S.
10	3829066	4	BRG ASSY,Exc rear,.030" U.S.
11	3829067	1	BRG ASSY,Rear,std
11	3829068	1	BRG ASSY,Rear,.001"U.S.
11	3829069	1	BRG ASSY,Rear,.002" U.S.
11	3829070	1	BRG ASSY,Rear,.010"U.S.
11	3829071	1	BRG ASSY,Rear,.020" U.S.
11	3829072	1	BRG ASSY,Rear,.030" U.S.
12	3750884	3	BRG,Camshaft
13	3712745	2	DOWEL PIN
14	0444782	2	PLUG,3/8"
15	3704158	1	PLUG,Camshaft brg hole
16	0311376	2	FREEZE PLUG,Side
16	0311377	1	FREEZE PLUG,Rear
17	3792285	1	THRUST WASHER
18	3792286	1	BEARING,Shaft pilot
19	3875950	1	NOZZLE,Timing gear oil
20	5575416	1	VALVE ASSY,By-pass
21	3835577	1	PLUG,Cylinder
22	0585927	2	PIN,Cylinder head dowel
23	3980267	1	SEAL
24	3923472	1	GASKET,Front crankcase cover
25	9424877	2	BOLT,Hex,5/16-18x3/4"
26	3832449	1	PUMP ASSEMBLY
27	3790531	1	BEARING,Thrust unit
28	3817006	2	SCREW & LOCKWASHER,1/4-20x1/2"
29	3770309	2	SCREW & LK WASH,1/4-20x5/8"
30	3788457	1	COVER,Oil pump
31	3770309	12	SCREW,Pan attaching,1/4-20x5/8"
32	3930961	2	GASKET UNIT,Sides
33	3788435	4	CONNECTING ROD & CAP ASSY
33	3977110	4	CONNECTING ROD & CAP ASSY
34	3815280	8	NUT,Conn rod,11/32-24
35	0443899	0	BOLT,Hex,5/16-18x7/8" (lh)
35	0180078	0	BOLT,Water pump (lh)
36	0180083	2	BOLT,Hex,5/16-18x1-1/2" (RH)
37	2772809	1	FLYWHEEL ASSEMBLY
37	3790365	1	FLYWHEEL ASSEMBLY
38	5743124	1	CRANKSHAFT ASSEMBLY
39	3788548	1	COVER,Push rod
40	3814350	4	BOLT & SEAL ASSEMBLY
41	3930824	1	PLUG,Regulator hole
42	3923469	1	GASKET,Push rod cover

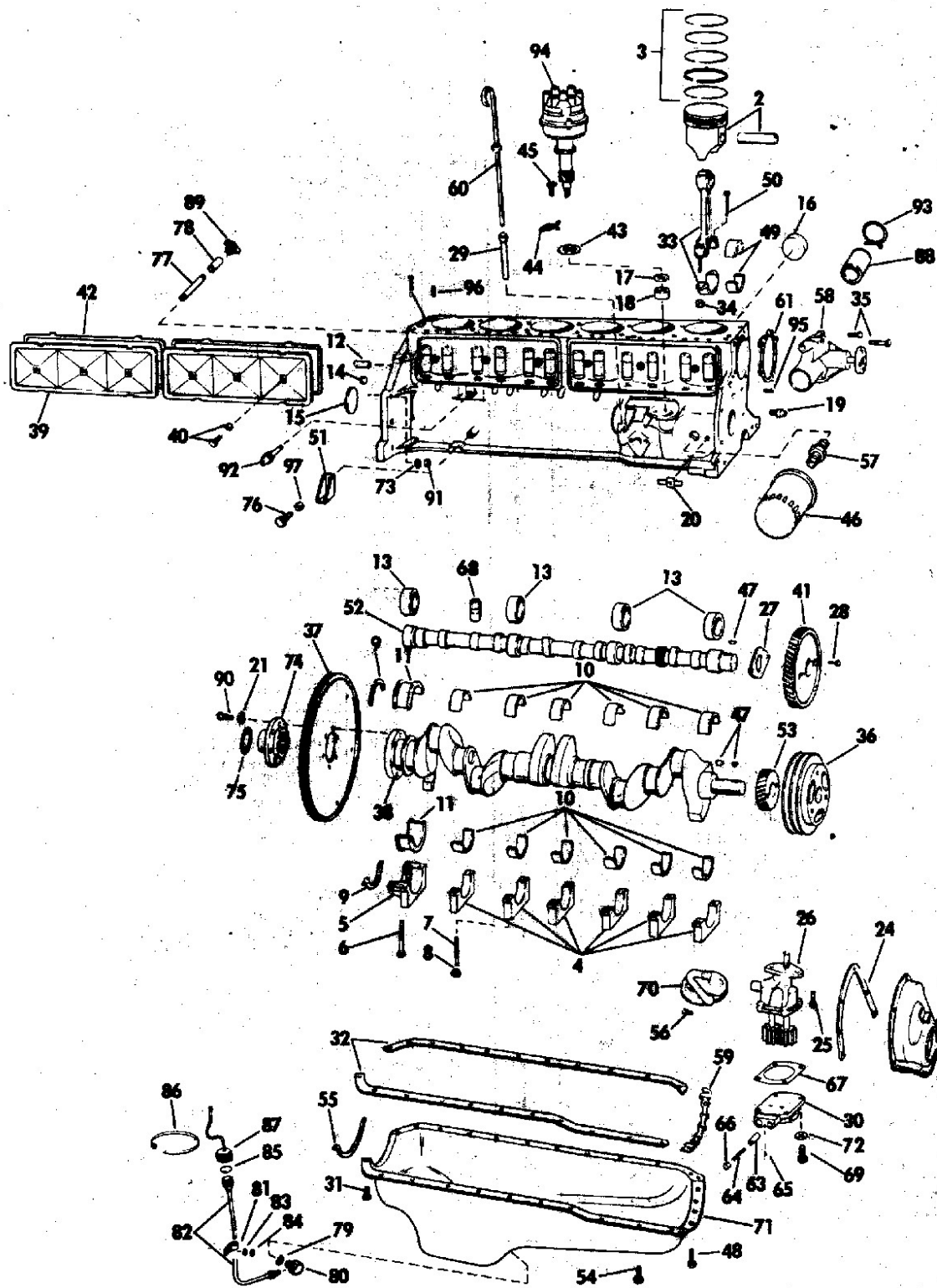
Ref #	Part Number	Qty.	Description
42	3923469	1	GASKET,Push rod cover
43	6256636	1	GASKET,Distributor
44	3998172	1	CLAMP,Distributor
45	0180122	1	BOLT,3/8-16x1"
46	0173232	1	OIL FILTER
47	0106751	3	KEY,Woodruff,3/16x3/4"
48	0103677	1	PIN,Pressure regulator
49	3711828	4	ROD BEARING,Std
49	3715045	4	ROD BEARING,.001" U.S.
49	3715046	4	ROD BEARING,.002" U.S.
49	3715047	4	ROD BEARING,.010" U.S.
49	3715048	4	ROD BEARING,.020" U.S.
50	3793717	1	PULLEY,Crankshaft
51	3941029	1	BRACKET,Starter motor
52	3905965	1	SUPPORT ASSEMBLY
53	3793100	2	SCREW,Pulley,3/8-24x17/32"
53	3793101	1	SCREW,Pulley,3/16-24x9/16"
54	0180075	4	SCREW & LOCKWASHER,5/16-18x9/16"
55	3789970	1	GASKET,Pump cover
56	0180016	1	SCREW,Suction pipe bracket
57	3853870	1	CONNECTOR,Oil filter
58	0980512	1	WATER PUMP ASSY
59	3829433	1	VALVE,Pressure regulator
60	3814903	1	SPRING,Regulator valve
61	3788478	1	GASKET,Water pump
62	3817006	8	SCREW & LK WASH,1/4-20x7/16"
63	0133043	4	BOLT,Cover to pump
64	9421423	4	WASHER,Cover bolt
65	0316659	6	LOCKWASHER,Coupling bolt
65	0136657	6	LOCKWASHER,Coupling bolt
66	0380343	1	CAMSHAFT ASSEMBLY
67	0379948	1	SWITCH,Oil pressure
68	5232450	8	VALVE LIFTER
69	0980500	1	DISTRIBUTOR ASSY,Complete
70	2778187	1	SUCTION TUBE & SCREEN ASSY
71	3927705	1	OIL PAN
72	0379957	1	PETCOCK ASSY
73	0908613	1	GEAR,Camshaft timing
74	0311063	1	TUBE,Oil level gauge
75	0306325	1	LOCKWASHER,Bracket
76	0908581	1	SCREW,Starter motor brace
77	0311086	1	CONNECTOR,Pipe
78	0907801	1	PIPE,Water drain
79	3886082	1	OIL LEVEL GAUGE AND TUBE ASSY
80	3923440	1	SEAL,Front
81	3921973	1	SEAL,Rear
82	3882892	1	GEAR,Crankshaft
83	3892670	8	BOLT,Connecting rod
84	0908616	1	HUB,Crankshaft pulley
85	0306025	1	LOCKWASHER,Engine to adapter
86	0908375	6	BOLT,Flywheel
87	0303889	1	NUT,Adapter housing to engine ground
88	0315633	1	TIE STRAP,Cap and bead chain
89	0908059	1	COUPLING
89	0980994	1	COUPLING & O-RING ASSY
89	0302540	1	O-RING,Coupling
91	0979841	1	OIL LINE ASSEMBLY
92	0310958	1	FITTING,Oil line
93	0980068	1	CAP AND BEAD CHAIN ASSY
94	0907847	1	WASHER,Elbow

Ref #	Part Number	Qty.	Description
94	0907847	1	WASHER,Elbow
95	0907848	1	ELBOW,Oil pan
96	0316993	1	CLAMP,Oil line
97	0907845	1	SEAL,Cap oil drain tube
98	3996616	1	COVER ASSY,Crankshaft,front



Ref #	Part Number	Qty.	Description
1	0347064	1	CRANKCASE ASSEMBLY
2	0980503	4	PISTON & PIN,Standard
2	0980504	4	PISTON & PIN,.020" O.S.
3	0328506	4	RING SET,Standard
3	0328511	4	RING SET,.020" O.S.
4	3970194	4	CAP,Crankshaft bearing
5	3928975	1	CAP,Crankshaft brg,rear
6	3872781	9	BOLT,7/16-14x3-9/32
7	3872718	1	STUD,#3 bearing cap
8	9422297	1	NUT,3/8-16
9	3958001	2	SEAL,Upper and lower
10	3829061	4	BRG ASSY,Exc rear,std
10	3829062	4	BRG ASSY,Exc REAR,.001" U.S.
10	3829063	4	BRG ASSY,Exc rear,.002" U.S.
10	3829064	4	BRG ASSY,Exc rear,.010" U.S.
10	3829065	4	BRG ASSY,Exc rear,.020" U.S.
10	3829066	4	BRG ASSY,Exc rear,.030" U.S.
11	3829067	1	BRG ASSY,Rear,std
11	3829068	1	BRG ASSY,Rear,.001" U.S.
11	3829069	1	BRG ASSY,Rear,.002" U.S.
11	3829070	1	BRG ASSY,Rear,.010" U.S.
11	3829071	1	BRG ASSY,Rear,.020" U.S.
11	3829072	1	BRG ASSY,Rear,.030" U.S.
12	3750884	3	BRG,Camshaft
13	3712745	1	DOWEL PIN
14	0444782	2	PLUG,3/8"
15	3704158	1	PLUG,Camshaft brg hole
16	0311376	2	FREEZE PLUG,Side
16	0311377	1	FREEZE PLUG,Rear
17	3792285	1	THRUST WASHER
18	3792286	1	BEARING,Shaft pilot
19	3875950	1	NOZZLE,Timing gear oil
20	5575416	1	VALVE ASSY,By-pass
21	3835577	1	PLUG,Cylinder and crankcase main oil gallery - front hole
22	0585927	1	PIN,Cylinder head dowel
23	3980267	1	SEAL
24	3923472	1	GASKET,Front crankcase cover
25	9424877	2	BOLT,Hex,5/16-18x3/4"
26	3832449	1	PUMP ASSEMBLY
27	3790531	1	BEARING,Thrust unit
28	3817006	2	SCREW & LOCKWASHER,1/4-20x1/2"
29	3770309	2	SCREW & LOCKWASHER,1/4-20x5/8"
30	3788457	1	COVER,Oil pump
31	3770309	12	SCREW,Pan attaching,1/4-20x5/8"
32	3930961	1	GASKET UNIT,Sides
33	0980505	4	CONNECTING ROD AND CAP ASSEMBLY
34	3866766	8	NUT,Conn rod,11/32-24
35	0180078	0	BOLT,Hex,5/16-18x3/4" (LH)
35	0443899	0	BOLT,Hex,5/16-18x7/8" (LH)
36	0180083	2	BOLT,Hex,5/16-18x1-1/2" (RH)
37	3973452	1	FLYWHEEL ASSEMBLY
38	0908614	1	CRANKSHAFT ASSEMBLY
39	3788548	1	COVER,Push rod
40	3814350	4	BOLT & SEAL ASSEMBLY
41	0908613	1	GEAR,Camshaft timing
42	3923469	1	GASKET,Push rod cover
43	6256636	1	GASKET,Distributor
44	3998172	1	CLAMP,Distributor
45	0180122	1	BOLT,3/8-16x1"
46	0173232	1	OIL FILTER

Ref #	Part Number	Qty.	Description
46	0173232	1	OIL FILTER
47	0106751	3	KEY,Woodruff,3/16x3/4"
48	0103677	1	PIN,Pressure regulator
49	9421423	4	WASHER,Cover bolt
50	3826280	1	DAMPER,Crankshaft pulley
51	3941029	1	BRACKET,Starter motor
52	3905965	1	SUPPORT ASSEMBLY
53	3930824	1	PLUG,Regulator hole
54	0180075	4	SCREW & LOCKWASHER,5/16-18x9/16"
55	3829433	1	VALVE,Pressure regulator
56	0180016	1	SCREW,Suction pipe bracket
57	3853870	1	CONNECTOR,Oil filter
58	0980512	1	WATER PUMP ASSY
59	0133043	4	BOLT,Cover to pump
60	3814903	1	SPRING,Regulator valve
61	3788478	1	GASKET,Water pump
62	3817006	8	SCREW & LOCKWASHER,1/4-20x7/16"
63	0316959	6	LOCKWASHER,Coupling bolt
64	0379957	1	PETCOCK ASSEMBLY
65	0908375	6	BOLT,Flywheel
66	0908610	1	CAMSHAFT ASSEMBLY
67	0379948	1	SWITCH,Oil pressure
68	5232450	8	VALVE LIFTER
69	0980500	1	DISTRIBUTOR ASSY,Complete
70	3904125	1	SUCTION TUBE AND SCREEN ASSY
71	3927705	1	OIL PAN
72	0303889	1	NUT,Adapter housing to engine ground
73	0306025	1	LOCKWASHER,Engine to adapter
74	0311063	1	TUBE,Oil lever gauge
75	0306325	1	LOCKWASHER,Bracket
76	0908581	1	SCREW,Starter motor brace
77	0311086	1	CONNECTOR,Pipe
78	0907801	1	PIPE,Water drain
79	3886082	1	OIL LEVEL GAUGE
80	3923440	1	SEAL,Front
81	3921973	1	SEAL,Rear
82	3882892	1	GEAR,Crankshaft
83	0331111	8	BOLT,Connecting rod
84	3910555	4	ROD BEARING,Std
84	3910556	4	ROD BEARING,.001" U.S.
84	3910557	4	ROD BEARING,.002" U.S.
84	3910558	4	ROD BEARING,.010" U.S.
84	3910559	4	ROD BEARING,.020" U.S.
85	0979841	1	OIL LINE ASSEMBLY
86	0310958	1	FITTING,Oil line
87	0980068	1	CAP AND BEAD CHAIN ASSY
88	0907847	1	WASHER,Elbow
89	0907848	1	ELBOW,Oil pan
90	3789970	1	GASKET,Pump cover
91	0316993	1	CLAMP,Oil line
92	0907845	1	SEAL,Cap oil drain tube
93	0315633	1	TIE STRAP,Cap and bead chain
94	0908059	1	COUPLING
94	0980994	1	COUPLING & O-RING ASSY
95	0302540	1	O-RING
96	3996616	1	COVER ASSY,Crankshaft,front

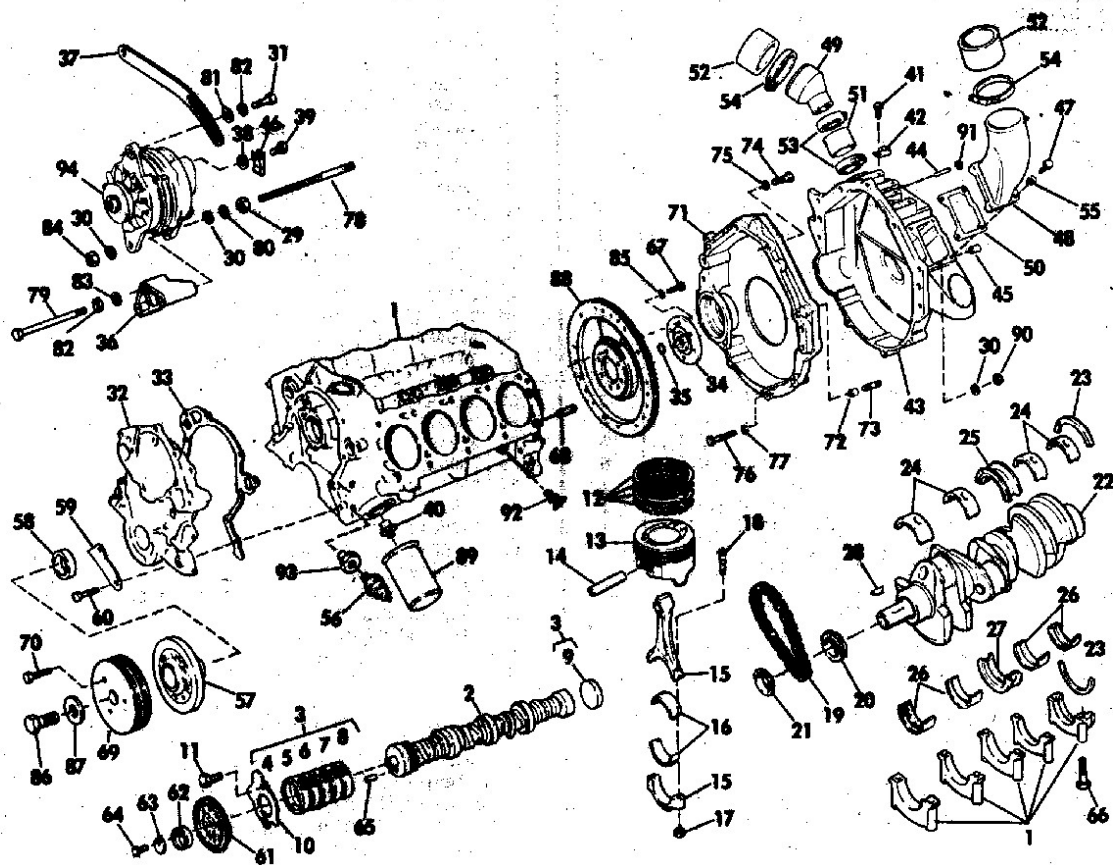


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Ref #	Part Number	Qty.	Description
1	0358817	1	CRANKCASE ASSEMBLY
1	0377367	1	CRANKCASE ASSEMBLY
2	6270033	6	PISTON & PIN,Standard
2	6270034	6	PISTON & PIN,.001" O.S.
2	6270036	6	PISTON & PIN,.003" O.S.
3	0326400	6	RING SET,Standard
3	0328503	6	RING SET,.030" o.s.
4	3970194	6	CAP,Crankshaft bearing
5	3928975	1	CAP,Crankshaft brg,rear
6	3872781	13	BOLT,7/16-14x3-9/32"
7	3852870	1	STUD,#6 bearing cap
8	9422297	1	NUT,3/8-16,#6 bearing cap
9	3958001	2	SEAL,Upper and lower
10	3792553	6	BRG ASSY,Exc rear,std
10	3792554	6	BRG ASSY,Exc rear,.001" U.S.
10	3792255	6	BRG ASSY,Exc rear,.002" U.S.
10	3792556	6	BRG ASSY,Exc rear,.010" U.S.
10	3792557	6	BRG ASSY,Exc rear,.020" U.S.
10	3829061	6	BRG ASSY,Exc rear,std
10	3829062	6	BRG ASSY,Exc rear,.001" U.S.
10	3829063	6	BRG ASSY,Exc rear,.002" U.S.
10	3829064	6	BRG ASSY,Exc rear,.010" U.S.
10	3829065	6	BRG ASSY,Exc rear,.020" U.S.
11	3792558	1	BRG ASSY,Rear,std
11	3792559	1	BRG ASSY,Rear,.001" U.S.
11	3792560	1	BRG ASSY,Rear,.002" U.S.
11	3792561	1	BRG ASSY,Rear,.010" U.S.
11	3792562	1	BRG ASSY,Rear,.020" U.S.
11	3829067	1	BRG ASSY,Rear,std
11	3829068	1	BRG ASSY,Rear,.001" U.S.
11	3829069	1	BRG ASSY,Rear,.002" U.S.
11	3829070	1	BRG ASSY,Rear,.010" U.S.
11	3829071	1	BRG ASSY,Rear,.020" U.S.
12	0585927	2	DOWEL PIN
13	3750884	4	BEARING,Camshaft
14	0444782	1	PLUG,3/8"
15	3994255	1	PLUG,Camshaft brg hole
16	0838538	3	FREEZE PLUG,Side
16	3789860	1	FREEZE PLUG,Rear
16	0311376	3	FREEZE PLUG,Side
16	0311377	1	FREEZE PLUG,Rear
17	3792285	1	THRUST WASHER
18	3792286	1	BEARING,Shaft pilot
19	3875950	1	NOZZLE,Timing gear oil
20	5575416	1	VALVE ASSY,By-pass
21	0114607	6	LOCKWASHER,Flywheel
22	3996616	1	COVER ASSY,Crankshaft,front
23	3980267	1	SEAL
24	3923472	1	GASKET,Front crankcase cover
25	9424877	2	BOLT,Hex,5/16-18x3/4"
26	3832449	1	PUMP ASSEMBLY
27	3790531	1	BEARING,Thrust unit
28	3810006	2	SCREW & L'WASHER,1/4-20x1/2"
29	0907853	1	TUBE,Oil lever gauge
30	3788457	1	COVER,Oil pump
31	3817006	18	SCREW,Pan attaching
32	3930962	2	GASKET UNIT,Sides
33	3788435	6	CONNECTING ROD & CAP ASSY
33	3977110	6	CONNECTING ROD & CAP ASSY
34	3784834	12	NUT,Conn rod,11/16-24

Ref #	Part Number	Qty.	Description
34	3784834	12	NUT,Conn rod,11/16-24
34	3815280	12	NUT,Conn rod
35	0443899	4	BOLT,Hex,5/16-18x7/8"
36	0352153	1	DAMPER ASSY,Torsional
36	6269205	1	DAMPER ASSY,Torsional
37	3973452	1	FLYWHEEL ASSEMBLY
37	0366860	1	FLYWHEEL ASSEMBLY
38	0377120	1	CRANKSHAFT ASSEMBLY
38	3876840	1	CRANKSHAFT ASSEMBLY
39	3788496	2	COVER,Push rod
40	3814350	6	BOLT & SEAL ASSY
41	3882893	1	GEAR,Camshaft timing
42	3920938	2	GASKET,Push rod cover
43	6256636	1	GASKET,Distributor
44	0355780	1	CLAMP,Distributor
45	0186678	1	BOLT,3/8-16x1"
46	0173232	1	OIL FILTER
47	0106751	3	KEY,Woodruff,3/16x3/4"
48	3770309	2	SCREW & L'WASHER,1/4-20x5/8"
49	0347118	6	ROD BEARING,Std
49	0347119	6	ROD BEARING,.001" U.S.
49	3715046	6	ROD BEARING,.002" U.S.
49	3715048	6	ROD BEARING,.010" U.S.
49	3715047	6	ROD BEARING,.020" U.S.
50	3892670	12	BOLT,Connecting rod
51	3941029	1	BRACKET,Starter motor
52	3891589	1	CAMSHAFT ASSEMBLY
53	3882892	1	GEAR,Crankshaft
54	0180075	4	SCREW & L'WASHER,5/16-18x7/16"
55	3921973	1	SEAL,Rear
56	0180016	1	SCREW,Suction pipe bracket
57	3853870	1	CONNECTOR,Oil filter
58	0980512	1	WATER PUMP ASSEMBLY
59	3823440	1	SEAL,Front
60	3886082	1	OIL LEVEL GAUGE
61	3788478	1	GASKET,Water pump
62	3817006	8	SCREW & L'WASHER,1/4-20x7/16"
63	3829433	1	VALVE,Pressure regulator
64	3814903	1	SPRING,Regulator valve
65	0103677	1	PIN,Retainer
66	3930824	1	PLUG,Regulator hole
67	3789970	1	GASKET,Cover
68	5232450	12	VALVE LIFTER
69	0133043	4	BOLT,Pump cover
70	3920912	1	SUCTION TUBE & SCREEN ASSY
70	3920913	1	SUPPORT PIPE AND SCREEN
71	3988790	1	OIL PAN
72	9421423	4	WASHER,Cover bolt
73	0306025	2	LOCKWASHER,Engine to adapter
74	0908059	1	COUPLING
74	0980994	1	COUPLING & O-RING ASSY
75	0302540	1	O-RING
76	0908581	1	SCREW,Starter motor bracket
77	0311086	1	CONNECTOR,Pipe
78	0907801	1	PIPE,Water drain
79	0907847	1	WASHER,Elbow
80	0907848	1	ELBOW,Oil drain pan
81	0907852	1	CLIP,Oil drain tube
82	0979891	1	OIL LINE ASSEMBLY
83	0306407	2	WASHER,Oil drain clip

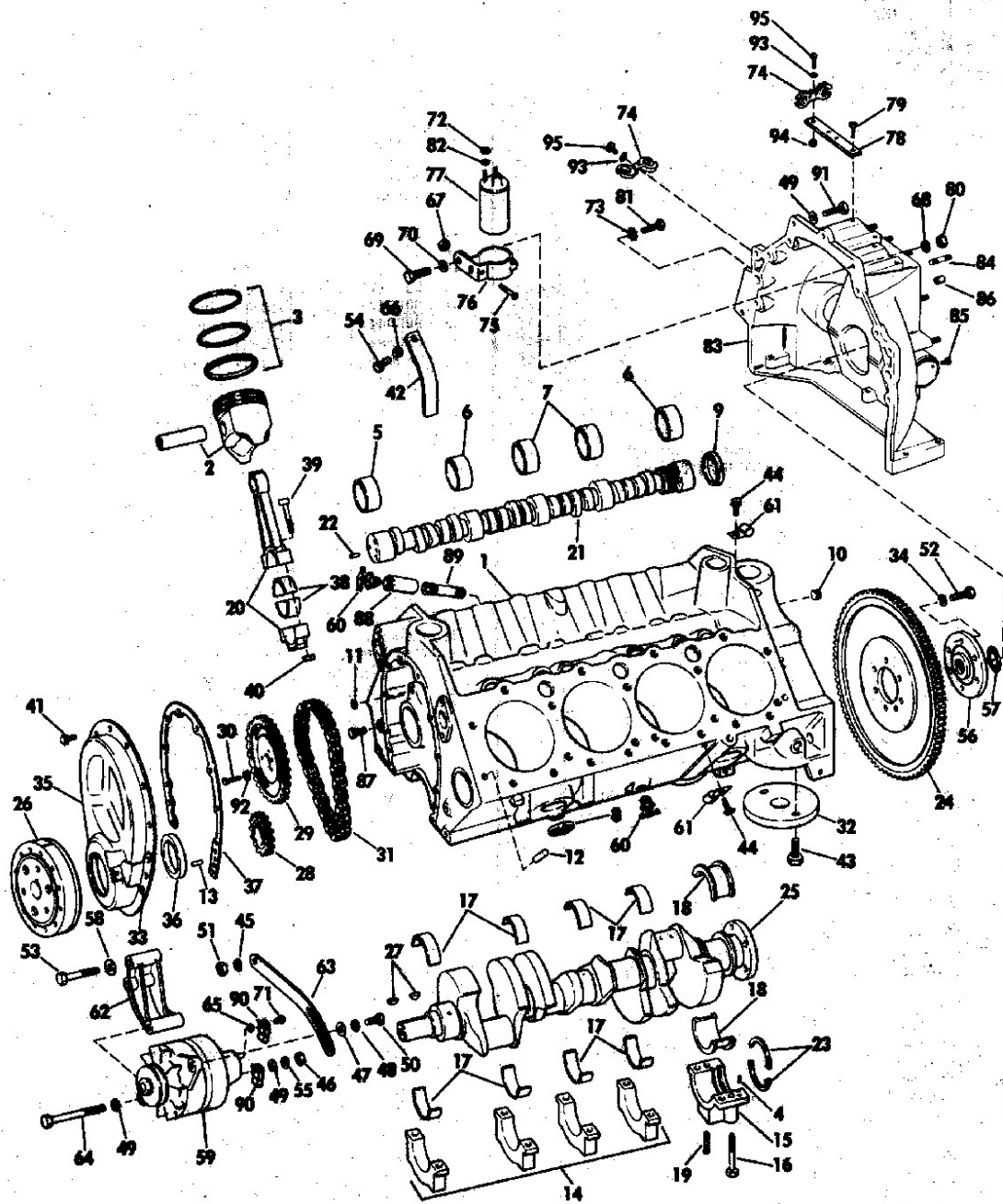
Ref #	Part Number	Qty.	Description
83	0306407	2	WASHER,Oil drain clip
84	0900402	1	NUT,Oil drain clip
85	0907845	1	SEAL,Cap oil drain tube
86	0316533	1	TYSTRAP,Cap and bead chain assy
87	0980069	1	CAP AND CHAIN ASSEMBLY
88	0310936	1	CAP
89	0379957	1	PETCOCK ASSEMBLY
90	0908375	6	BOLT,Flywheel
91	0303889	1	NUT,Housing to engine,ground
92	0379948	1	SWITCH,Oil pressure
93	0979803	1	CLAMP,Cap
94	0980156	1	DISTRIBUTOR ASSEMBLY
95	3835577	1	PLUG,Cyl & crankcase main oil gallery,front h ole
96	3712745	2	PIN,Cyl head dowel
97	0306325	1	LOCKWASHER,Bracket



Ref #	Part Number	Qty.	Description
D4JE-6...	D4JE-6009-TA	1	CYLINDER ASSY
D4JE-6...	D4JE-6009-YA	1	CYLINDER ASSY
1	D4UZ-6010-A	1	BLOCK ASSY
2	C3AZ-6250-V	1	CAMSHAFT ASSY.
2	D3OZ-6250-A	1	CAMSHAFT ASSY.
3	C2OZ-6A251-A	1	CAMSHAFT BRG.KIT,Std.
4	C2OZ-6261-B	1	CAMSHAFT BRG.,#1,.015" U/S
5	C2OZ-6267-B	1	CAMSHAFT BRG.,#2,.015" U/S
6	C2OZ-6262-B	1	CAMSHAFT BRG.,#3,.015" U/S
7	C2OZ-6270-B	1	CAMSHAFT BRG.,#4,.015" U/S
8	C2OZ-6263-B	1	CAMSHAFT BRG.,#5,.015" U/S
9	C2OZ-6266-A	1	PLUG,Cam.rear brg.,2.156"
9	C5AZ-6266-A	1	PLUG,Cam,rear brg.,.060" O/S
10	C9OZ-6269-A	1	PLATE,Cam,thrust,std.,.251"
10	C9OZ-6269-B	1	PLATE,Cam,thrust,.002" O/S
10	C9OZ-6269-C	1	PLATE,Cam,thrust,.004" O/S
11	42911-S	2	BOLT,Plate to block
12	C3AZ-6148-F	4	PISTON RING,Std.
12	C3AZ-6148-G	4	PISTON RING,.020" O/S
12	C3AZ-6148-H	4	PISTON RING,.030" O/S
12	C3AZ-6148-J	4	PISTON RING,.040" O/S
13	D3OZ-6108-A	8	PISTON ASSY.,Std. (Red)
13	D3OZ-6108-B	8	PISTON ASSY.,Std. (Blue)
13	D3OZ-6108-C	8	PISTON ASSY.,.003" O/S
13	D3OZ-6108-D	8	PISTON ASSY.,.020" O/S
13	D3OZ-6108-E	8	PISTON ASSY.,.030" O/S
13	D3OZ-6108-F	8	PISTON ASSY.,.040" O/S
14	D2AZ-6135-A	1	WRIST PIN,Std.
14	B2AZ-6135-B	8	WRIST PIN,.001" O/S
15	D3OZ-6200-A	8	ROD ASSY.
16	C2OZ-6211-R	16	BRG., Conn. rod,std.
16	C2OZ-6211-S	16	BRG., Conn. rod,.001" U/S
16	C2OZ-6211-T	16	BRG., Conn. rod,.002" U/S
16	C2OZ-6211-U	16	BRG., Conn. rod,.010" U/S
16	C2OZ-6211-V	16	BRG., Conn. rod,.020" U/S
16	C2OZ-6211-Y	16	BRG., Conn. rod,.030" U/S
16	C2OZ-6211-Z	16	BRG., Conn. rod,.040" U/S
17	C3DZ-6212-A	16	NUT, Conn. rod
18	C3AZ-6214-A	16	BOLT, Conn. rod
19	C3OZ-6268-A	1	CHAIN,Timing
20	C5OZ-6306-A	1	SPROCKER,C'shaft
21	D0AZ-6310-A	1	SLINGER,C'shaft oil
22	D2OZ-6303-B	1	CRANKSHAFT ASSY.
23	C9ZZ-6701-A	2	SEAL,C'shaft,rear
24	C3AZ-6333-P	4	MAIN BRG.,Upper (ex.ctr.),std.
24	C3AZ-6333-R	4	MAIN BRG.,Upper (ex.ctr.),.001" U/S
24	C3AZ-6333-S	4	MAIN BRG.,Upper (ex.ctr.),.002" U/S
24	C3AZ-6333-T	4	MAIN BRG.,Upper (ex.ctr.),.001" U/S
24	C3AZ-6333-U	4	MAIN BRG.,Upper (ex.ctr.),.020" U/S
24	C3AZ-6333-V	4	MAIN BRG.,Upper (ex.ctr.),.030" U/S
25	C3AZ-6337-P	1	MAIN BRG.,Upper (ctr.),std.
25	C3AZ-6337-R	1	MAIN BRG.,Upper (ctr.),.001" U/S
25	C3AZ-6337-S	1	MAIN BRG.,Upper (ctr.),.002" U/S
25	C3AZ-6337-T	1	MAIN BRG.,Upper (ctr.),.010" U/S
25	C3AZ-6337-U	1	MAIN BRG.,Upper (ctr.),.020" U/S
25	C3AZ-6337-V	1	MAIN BRG.,Upper (ctr.),.030" U/S
26	C3AZ-6333-AA	4	MAIN BRG.,Lower (ex.ctr.),std.
26	C3AZ-6333-AB	4	MAIN BRG.,Lower (ex.ctr.),.001" U/S
26	C3AZ-6333-AC	4	MAIN BRG.,Lower (ex.ctr.),.002" U/S
26	C3AZ-6333-AD	4	MAIN BRG.,Lower (ex.ctr.),.010" U/S

Ref #	Part Number	Qty.	Description
26	C3AZ-6333-AD	4	MAIN BRG.,Lower (ex.ctr.),.010" U/S
26	C3AZ-6333-AE	4	MAIN BRG.,Lower (ex.ctr.),.020" U/S
26	C3AZ-6333-AF	4	MAIN BRG.,Lower (ex.ctr.),.030" U/S
27	C3AZ-6337-AA	1	MAIN BRG.,Lower (ctr.),std.
27	C3AZ-6337-AB	1	MAIN BRG.,Lower (ctr.),.001" U/S
27	C3AZ-6337-AC	1	MAIN BRG.,Lower (ctr.),.002" U/S
27	C3AZ-6337-AD	1	MAIN BRG.,Lower (ctr.),.010" U/S
27	C3AZ-6337-AE	1	MAIN BRG.,Lower (ctr.),.020" U/S
27	C3AZ-6337-AF	1	MAIN BRG.,Lower (ctr.),.030" U/S
28	382890-S	1	KEY,Sprocket to c'shaft
29	0303889	1	NUT,Alt.to bracket
30	0306405	8	WASHER
31	0306416	1	SCREW,Brace to alternator
32	C9JEM-6019-A	1	COVER ASSY.,Cyl.front
33	C2OZ-6020-A	1	GASKET,Cylinder front
34	0908680	1	COUPLING,Driveshaft
34	0980993	1	COUPLING ASSY
35	0302540	1	O-RING,Coupling
36	0908744	1	BRACKET,Alternator
37	0908745	1	BRACE,Alternator
38	0206421	2	"D" WASHER
39	0303551	1	SCREW,Fuse to alternator
40	D1AZ-6890-A	1	INSERT,Oil filter
41	0303311	4	SCREW,Cable
42	0311339	2	CLAMP,Adapter housing
43	0980575	1	ADAPTER HOUSING
44	0314616	14	STUD,Housing
45	0309614	2	DOWEL
46	0901463	2	CLAMP,Lead alternator
47	0306435	4	SCREW,Elbow to housing
48	0908715	1	ELBOW,Adapter hsg.,port
49	0908716	1	ELBOW,Adapter hsg.,stbd.
50	0908517	1	GASKET,Elb.to adap.,port
51	0908742	1	HOSE,Elbow to adap.,stbd.
52	0908438	2	HOSE,Exh.manifold elbow
53	0310894	2	CLAMP,Exh.hose,stbd.
54	0980021	2	CLAMP,Hose adap.
55	0306325	4	L'WASHER,Elbow,port
56	0979807	1	OIL PRESSURE SWITCH AY.
57	C9OZ-6316-B	1	DAMPER ASSY.,C'shaft
58	D0AZ-6700-A	1	OIL SEAL,Cyl.front cover
59	C9JE-6023-A	1	POINTER,Timing
60	56126-S2	2	BOLT,Front cover
61	D3AZ-6256-B	1	SPRKT.,C'shaft,nylon 42T
61	C5OZ-6256-B	1	SPRKT.,C'shaft,nylon 42T
62	D0AZ-6287-A	1	ECCENTRIC,C'shaft,outer
62	D2AE-6A29-AA	1	ECCENTRIC,C'shaft,inner
63	C2OZ-6278-A	1	WASHER,Camshaft sprkt.
64	43002-S	1	BOLT,Ecc,& sprkt.to c'shaft
65	378189-S	1	DOWEL
66	C2OZ-6345-A	9	BOLT,C'shaft main brg.cap
67	378223-S100	6	BOLT,Flywheel
68	C2OZ-6A008-A	4	DOWEL,Cyl.head to block
69	C9TZ-6A31-B	1	PULLEY ASSY.,C'shaft
70	56140-S36	3	BOLT,Pulley to balance
71	0980564	1	SPACER,DOWEL & STUD AY
72	0908698	2	DOWEL
73	0908699	6	STUD
74	0908697	6	SCREW,Spacer to eng.
75	0304671	6	WASHER,Spacer to eng.

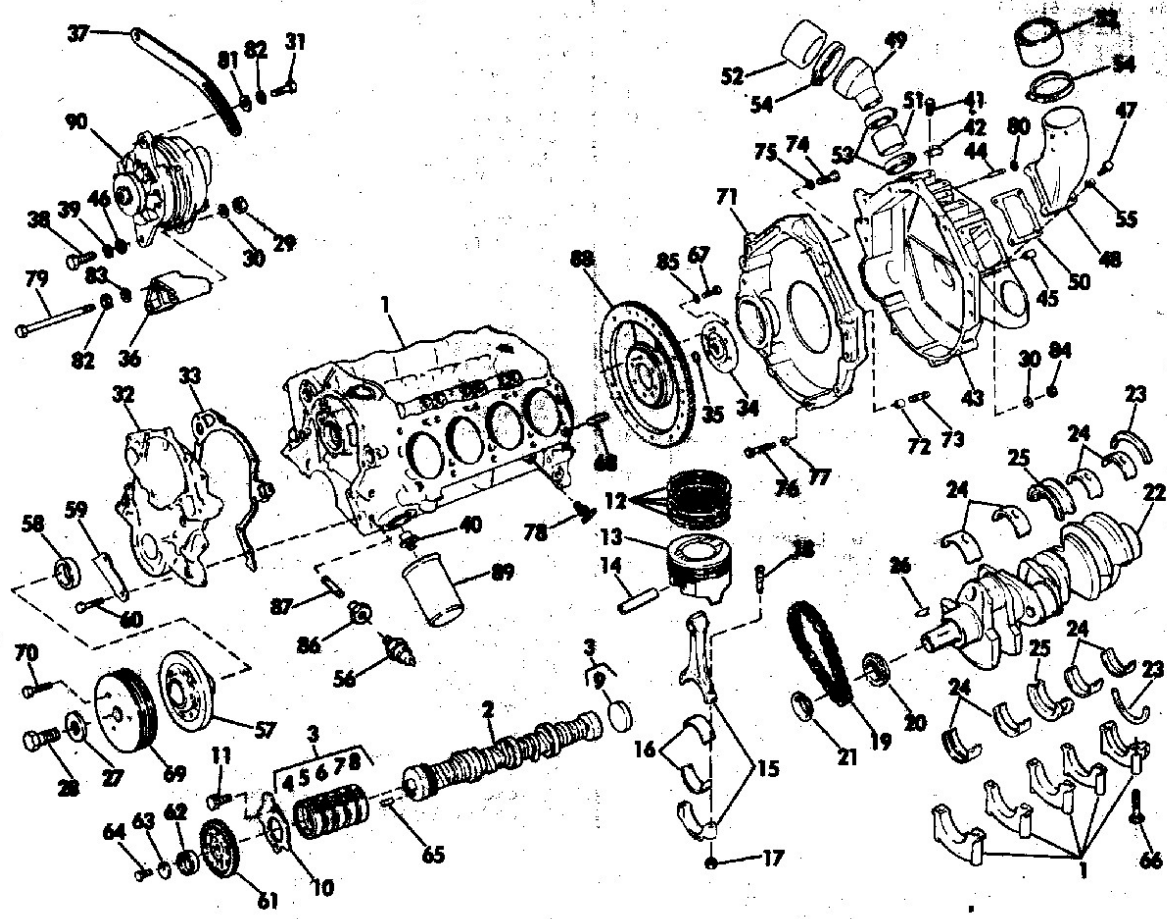
Ref #	Part Number	Qty.	Description
75	0304671	6	WASHER,Spacer to eng.
76	0131794	3	SCREW,Spacer to adap.
77	0306405	3	WASHER,Spacer to adap.
78	0908741	1	STUD,Alt.to eng.
79	0908931	2	SCREW,Alt.brkt.to eng.
80	0120177	1	L'WASHER,Stud,alt.brkt.
81	0306283	1	WASHER,Brace to alt.
82	0306325	4	L'WASHER,Scr.,alt.brace
83	0306453	2	WASHER,Screw,alt.brkt.
84	0314898	1	L'NUT,Stud,alt.frt.
85	0316959	6	L'WASHER,Screw,coupling
86	376706-S	1	BOLT,Damp.ay.to c'shaft
87	B8A-6378-A	1	WASHER,C'shaft pulley
88	C3AZ-6375-J	1	FLYWHEEL ASSY
89	0173231	1	OIL FILTER ASSY
90	0908700	6	NUT,Stud spacer to hsg.
91	0306025	1	L'WASHER,Spacer to adap.
92	0379957	1	PETCOCK AY.,Water drain
93	0311086	1	COUPLING,Oil switch
94	0981187	1	ALTERNATOR ASSY
383445...	383445-S	10	PLUG,Clean out
376301...	376301-S	0	PLUG,Frt.main oil gallery
376099...	376099-S	1	PLUG,Rear hole
87837-S	87837-S	3	PLUG,Oil gallery
87844-S	87844-S	2	PLUG,Drain holes,block



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Ref #	Part Number	Qty.	Description
1	3964531	1	CRANKCASE ASSY
2	3923294	8	PISTON & PIN ASSY,Std
2	3923296	8	PISTON & PIN ASSY,.020" O.S.
2	3923297	8	PISTON & PIN ASSY,.030" O.S.
2	0326400	8	PISTON RING SET,Std
3	0328503	8	PISTON RING SET,.030" O.S.
4	3836903	0	PIN,Rear bearing cap
5	3723584	1	BEARING,Camshaft,#1
6	3723585	2	BEARING,Camshaft,#2,#5
7	3723586	2	BEARING,Camshaft,#3,#4
8	0311376	8	PLUG,Water jacket
9	3997752	1	PLUG,Camshaft bearing,rear
10	0444776	3	PLUG,Oil gallery,rear,7/16" sq countersunk
11	3701638	3	PLUG,Oil gallery,front,1/2" dia.cup shaped
12	0585927	4	DOWEL PIN,Cylinder head
13	3836903	1	PIN,Front cover
14	3956688	4	CAP,Crankshaft bearing
15	3911007	1	CAP,Crankshaft bearing,rear
16	3932480	5	BOLT,Crankshaft,bearing cap
17	3912038	4	BEARING ASSY,-ex.rear,std
17	3912039	4	BEARING ASSY-EXC.REAR,.001" U.S.
17	3912040	4	BEARING ASSY-EXC.REAR,.002" U.S.
17	3912041	4	BEARING ASSY-EXC.REAR,.010" U.S.
17	3912042	4	BEARING ASSY-EXC.REAR,.020" U.S.
18	3912030	1	BEARING ASSY-REAR,Std
18	3912032	1	BEARING ASSY-REAR,.001" U.S.
18	3912033	1	BEARING ASSY-REAR,.002" U.S.
18	3912035	1	BEARING ASSY-REAR,.010" U.S.
18	3912036	1	BEARING ASSY-REAR,.020" U.S.
19	3960315	5	STUD,Crank bearing cup
20	3916396	8	CONNECTING ROD ASSY
21	0340284	1	CAMSHAFT ASSY
22	3836903	1	PILOT PIN,Camshaft gear
23	3958001	2	OIL SEAL,Crankshaft,rear brg
24	3973452	1	FLYWHEEL ASSY
25	3941172	1	CRANKSHAFT ASSEMBLY
26	6272223	1	BALANCER,Crankshaft
27	0106751	2	KEY,Woodruff,3/16"x3/4"
28	0315982	1	SPROCKET,Crankshaft
29	3735412	1	SPROCKET,Camshaft
30	0443899	3	BOLT,Camshaft sprocket
31	3735411	1	CHAIN,Camshaft timing
32	3952301	1	ADAPTER AND VALVE ASSY
33	3997780	1	POINTER,Timing
34	0114607	6	LOCKWASHER,Coupling screw
35	3991433	1	COVER,Crankcase front
36	3980267	1	SEAL,Front cover
37	3799620	1	GASKET,Front cover
38	3910555	8	ROD BEARING,Std
38	3910556	8	ROD BEARING,.011" U.S.
38	3910557	8	ROD BEARING,.002" U.S.
38	3910558	8	ROD BEARING,.010" U.S.
38	3910559	8	ROD BEARING,.020" U.S.
39	3916399	16	BOLT,Connecting rod
40	3866766	16	NUT,Rod bolt
41	3817006	10	SCREW & LOCKWASHER
42	0354353	1	BRACE,Starting motor
43	3951644	2	BOLT,Adapter
44	0313117	3	SCREW,Cable clamp
45	0301250	1	WASHER,Brace to engine

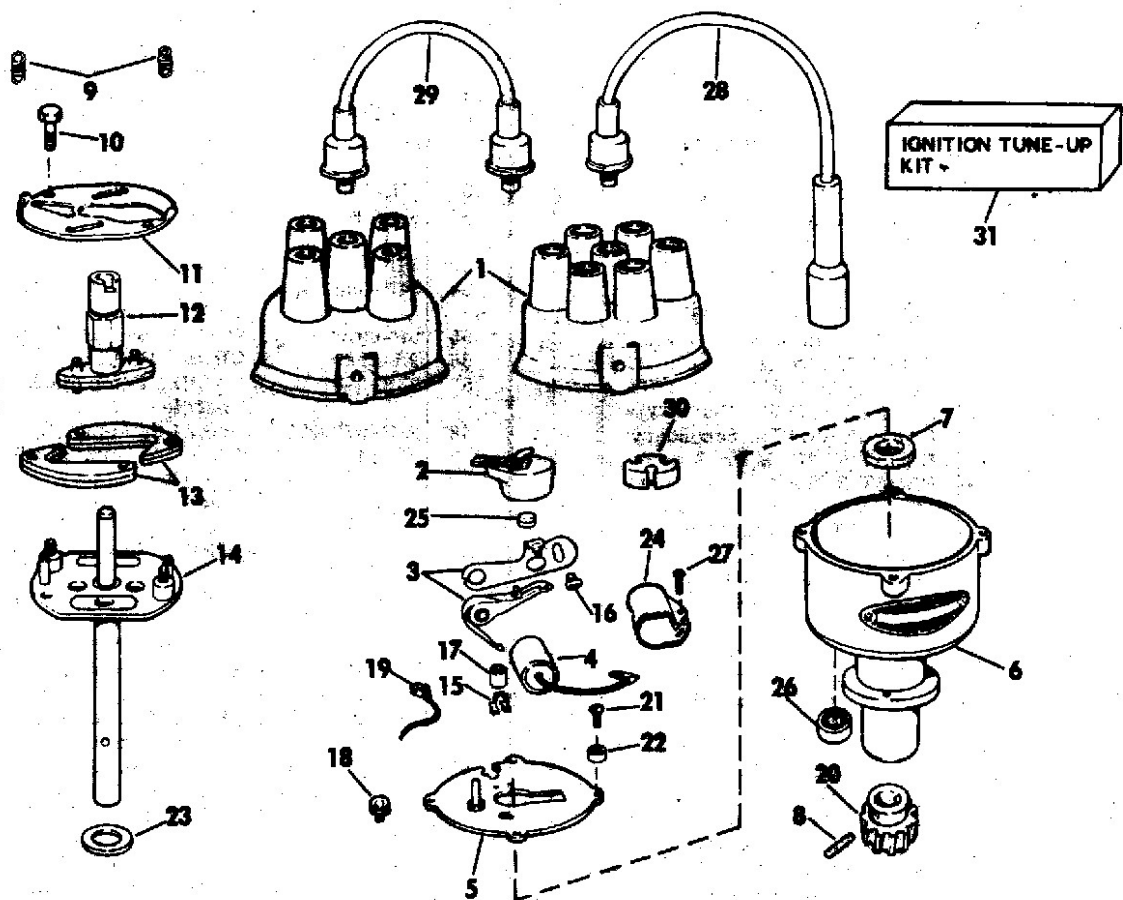
Ref #	Part Number	Qty.	Description
45	0301250	1	WASHER,Brace to engine
46	0303889	1	NUT,Alternator to bracket
47	0306283	1	WASHER,Brace to alternator
48	0306325	1	L'WSHR.,Brace to eng.& alt.brkt.
49	0306405	9	WASHER,Adptr.scr.& alt.brkt.
50	0306416	1	SCREW,Brace to alternator
51	0306422	1	NUT,Alternator brace
52	0908375	6	SCREW,Coupling to flywheel
53	0307776	2	SCREW,Bracket to engine
54	0306555	1	SCREW,Bracket to engine
55	0309336	1	LOCKWASHER,Alternator to brkt
56	0908059	1	COUPLING,Driveshaft
56	0980994	1	COUPLING ASSY,Driveshaft
57	0302540	1	O-RING
58	0311096	2	WASHER,Bracket to engine
59	0981187	1	ALTERNATOR ASSY
60	0379957	2	PETCOCK ASSY,Water drain
61	0309846	4	CLAMP,Cable to block
62	0312775	1	BRACKET,Alternator
63	0312776	1	BRACE,Alternator
64	0311391	1	SCREW,Alternator to bracket
65	0206421	2	"D" WASHER
66	0306325	1	LOCKWASHER
67	0308335	1	NUT,Screw,coil
68	0120177	1	LOCKWASHER,Coil bracket
69	0306835	1	SCREW,Clamp to housing
70	0306405	1	WASHER,Clamp to housing
71	0303551	1	SCREW,Fuse to alternator
72	0306556	2	NUT,Coil terminal
73	0307001	1	LOCKWASHER,Ground terminal
74	0314823	2	RETAINER,Cable connector
75	0306519	1	SCREW,Coil clamp
76	0383448	1	CLAMP,Coil
77	0383444	1	COIL ASSY,Ignition
78	0908627	1	BRACKET,Cable retainer
79	0307055	2	SCREW,Bracket to housing
80	0303889	1	NUT,Clamp screw
81	0312861	1	SCREW,Ground lead
82	0550757	2	LOCKWASHER,Coil terminal
83	0980382	1	ADAPTER HOUSING
84	0314616	14	STUD,Housing
85	0160280	6	DRIVESCREW,Housing
86	0309614	2	DOWEL
87	0312316	1	SCREW,Oil passage,front
88	0311086	1	CONNECTOR,Water drain
89	0907801	1	PIPE,Water drain
90	0901463	2	CLAMP,Lead,alternator
91	0908380	7	SCREW,Adapter to powerhead
92	3682643	3	WASHER,Bolt c'shaft sprocket
93	0306407	2	WASHER,Retainer screw
94	0313022	2	NUT,Connector to bracket
95	0306778	2	SCREW,Retainer



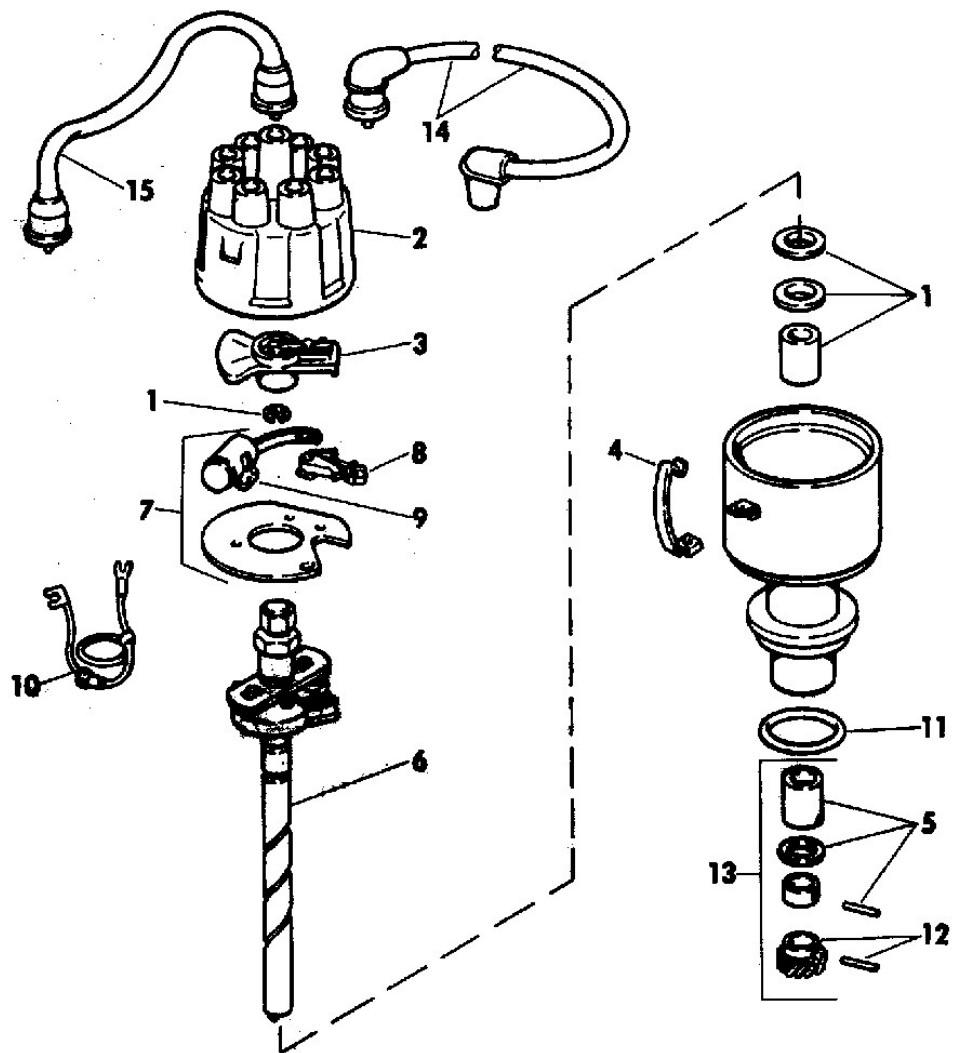
Ref #	Part Number	Qty.	Description
D5JE-6...	D5JE-6009-HB	1	CYLINDER ASSY.
1	D1AZ-6010-B	1	BLOCK ASSY.
2	D2JE-6250-BA	1	CAMSHAFT ASSY.
3	C2OZ-6A251-A	1	CAMSHAFT BRG.KIT,Std.
4	C2OZ-6261-A	1	CAMSHAFT BRG.#1,Std.
4	C2OZ-6261-B	1	CAMSHAFT BRG.,#1,.015" U/S
5	2COZ-6267-A	1	CAMSHAFT BRG.,#2,Std.
5	C2OZ-6267-B	1	CAMSHAFT BRG.,#2,.015" U/S
6	C2OZ-6262-A	1	CAMSHAFT BRG.,#3,Std.
6	C2OZ-6262-B	1	CAMSHAFT BRG.,#3,.015" U/S
7	C2OZ-6270-A	1	CAMSHAFT BRG.,#4,Std.
7	C2OZ-6270-B	1	CAMSHAFT BRG.,#4,.015" U/S
8	C2OZ-6263-A	1	CAMSHAFT BRG.,#5,Std.
8	C2OZ-6263-B	1	CAMSHAFT BRG.,#5,.015" U/S
9	C2OZ-6266-A	1	PLUG,Cam.rear brg.,std.,2.156"
9	C5AZ-6266-A	1	PLUG,Cam.rear brg.,.060" O/S
10	C9OZ-6269-A	1	PLATE,Cam,thrust,std.,.251"
10	C9OZ-6269-B	1	PLATE,Cam,thrust,.002" O/S
10	C9OZ-6269-C	1	PLATE,Cam,thrust,.004" O/S
11	42911-S	2	BOLT,Plate to block
12	C3AZ-6148-F	4	PISTON RING,Std.
12	C3AZ-6148-G	4	PISTON RING,.020" O/S
12	C3AZ-6148-H	4	PISTON RING,.030" O/S
12	C3AZ-6148-J	4	PISTON RING,.040" O/S
13	D3OZ-6108-G	8	PISTON ASSY.,Std. (Red)
13	D3OZ-6108-H	8	PISTON ASSY.,St. (Blue)
13	D3OZ-6108-J	8	PISTON ASSY..003" O/S
13	D3OZ-6108-K	8	PISTON ASSY..020" O/S
13	D3OZ-6108-L	8	PISTON ASSY..030" O/S
13	D3OZ-6108-M	8	PISTON ASSY..040" O/S
14	B2AZ-6135-A	1	WRIST PIN,Std.
14	B2AZ-6135-B	8	WRIST PIN,.001" O/S
15	D5UZ-6200-A	8	ROD ASSY.
16	C9OZ-6211-A	16	BRG.,Conn.rod,std.
16	C9OZ-6211-B	16	BRG.,Conn.rod,.001" U/S
16	C9OZ-6211-D	16	BRG.,Conn.rod,.002" U/S
16	C9OZ-6211-D	16	BRG.,Conn.rod,.010" U/S
16	C9OZ-6211-E	16	BRG.,Conn.rod,.020" U/S
16	C9OZ-6211-F	16	BRG.,Conn.rod,.030" U/S
17	C9AZ-6212-B	16	NUT,Conn.rod
18	C8SZ-6214-A	16	BOLT,Conn.rod
19	C3OZ-6268-A	1	CHAIN,Timing
20	C5OZ-6306-A	1	SPROCKET,C'shaft
21	D0AZ-6310-A	1	SLINGER,C'shaft oil
22	D2AZ-6303-C	1	CRANKSHAFT ASSY.
23	D0OZ-6701-A	2	SEAL,C'shaft,rear
24	D1AZ-6333-A	8	MAIN BRG.,Upper & lower (ex.ctr.),std.
24	D1AZ-6333-B	8	MAIN BRG.,Upper & lower (ex.ctr.),.010" U/S
24	D1AZ-6333-C	8	MAIN BRG.,Upper & lower (ex.ctr.),.002" U/S
24	D1AZ-6333-D	8	MAIN BRG.,Upper & lower (ex.ctr.),.001" U/S
24	D1AZ-6333-E	8	MAIN BRG.,Upper & lower (ex.ctr.),.020" U/S
24	D1AZ-6333-F	8	MAIN BRG.,Upper & lower (ex.ctr.),.030" U/S
25	D1AZ-6337-A	2	MAIN BRG.,Upper (ctr.),std
25	D1AZ-6337-B	2	MAIN BRG.,Upper (ctr.),.001" U/S
25	D1AZ-6337-C	2	MAIN BRG.,Upper (ctr.),.002" U/S
25	D1AZ-6337-D	2	MAIN BRG.,Upper (ctr.),.010" U/S
25	D1AZ-6337-E	2	MAIN BRG.,Upper (ctr.),.020" U/S
25	D1AZ-6337-F	2	MAIN BRG.,Upper (ctr.),.030" U/S
26	372854-S	1	KEY,Sprocket to c'shaft
27	B8A-6378-A	1	WASHER,C'shaft pulley

Ref #	Part Number	Qty.	Description
27	B8A-6378-A	1	WASHER,C'shaft pulley
28	376706-S	1	BOLT,Damp.ay.to c'shaft
29	0303889	1	NUT,Alt.to bracket
30	0306405	8	WASHER
31	0306416	1	SCREW,Brace to alternator
32	C9JE-6019-A	1	COVER ASSY.,Cyl.front
33	C2OZ-6020-A	1	GASKET,Cylinder front
34	0908680	1	COUPLING,Driveshaft
34	0980993	1	COUPLING ASSY.
35	0302540	1	O-RING,Coupling
36	0908744	1	BRACKET,Alternator
37	0908745	1	BRACE,Alternator
38	0311391	1	SCREW,Alternator to brkt.
39	0309336	1	LOCKWASHER,Alternator to bracket
40	D1AZ-6890-A	1	INSERT,Oil filter
41	0303311	0	SCREW,Cable
42	0311339	2	CLAMP,Adapter housing
43	0980575	1	ADAPTER HOUSING
44	0314616	14	STUD,Housing
45	0309614	2	DOWEL
46	0306405	2	WASHER,Alternator to bracket
47	0306435	4	SCREW,Elbow to housing
48	0908715	1	ELBOW,Adapter hsg.,port
49	0908716	1	ELBOW,Adapter hsg.,stbd.
50	0908517	1	GASKET,Elb.to adap.,port
51	0908742	1	HOSE,Elbow to adap.,stbd.
52	0909034	2	HOSE,Exh.manifold elbow
53	0310894	2	CLAMP,Exh.hose,stbd.
54	0980021	2	CLAMP,Hose adap.
55	0306325	4	L'WASHER,Elbow,port
56	0979807	1	OIL PRESSURE SWITCH AY.
57	C9OZ-6316-A	1	DAMPER ASSY.,C'shaft
58	D0AZ-6700-A	1	OIL SEAL,Cyl.front cover
59	C9JE-6023-A	1	POINTER,Timing
60	56126-S2	2	BOLT,Front cover
61	D3AZ-6256-A	1	SPRKT.,C'shaft,nylon 42T
62	D0AZ-6287-A	1	ECCENTRIC,Camshaft,outer
63	D2AE-6A295-AA	1	ECCENTRIC,Camshaft,inner
63	C2OZ-6278-A	1	WASHER,Camshaft sprkt.
64	43002-S	2	BOLT,Ecc.& sprkt.to c'shaft
65	384940-S	1	DOWEL
66	C1AE-6345-B	9	BOLT,C'shaft main brg.cap
67	378223-S100	6	BOLT,Flywheel
68	C2OZ-6A008-A	4	DOWEL,Cyl.head to block
69	C9TZ-6A31-B	1	PULLEY ASSY.,C'shaft
70	56140-S36	3	BOLT,Pulley to balance
71	0980564	1	SPACER, DOWEL & STUD AY.
72	0908698	2	DOWEL
73	0908699	6	STUD
74	0908697	6	SCREW,Spacer to eng.
75	0304671	6	WASHER,Spacer to eng.
76	0131794	3	SCREW,Spacer to adap.
77	0306405	3	WASHER,Spacer to adap.
78	0379957	2	PETCOCK AY.,Water drain
79	0908931	2	SCREW,Alt.brkt.to eng.
80	0306025	1	L'WASHER,Spacer to adap.
81	0306283	1	WASHER,Brace to alt.
82	0306325	4	L'WASHER,Scr.,alt.brace
83	0306453	2	WASHER,Screw,alt.brkt.
84	0908700	6	NUT,Stud spacer to hsg.

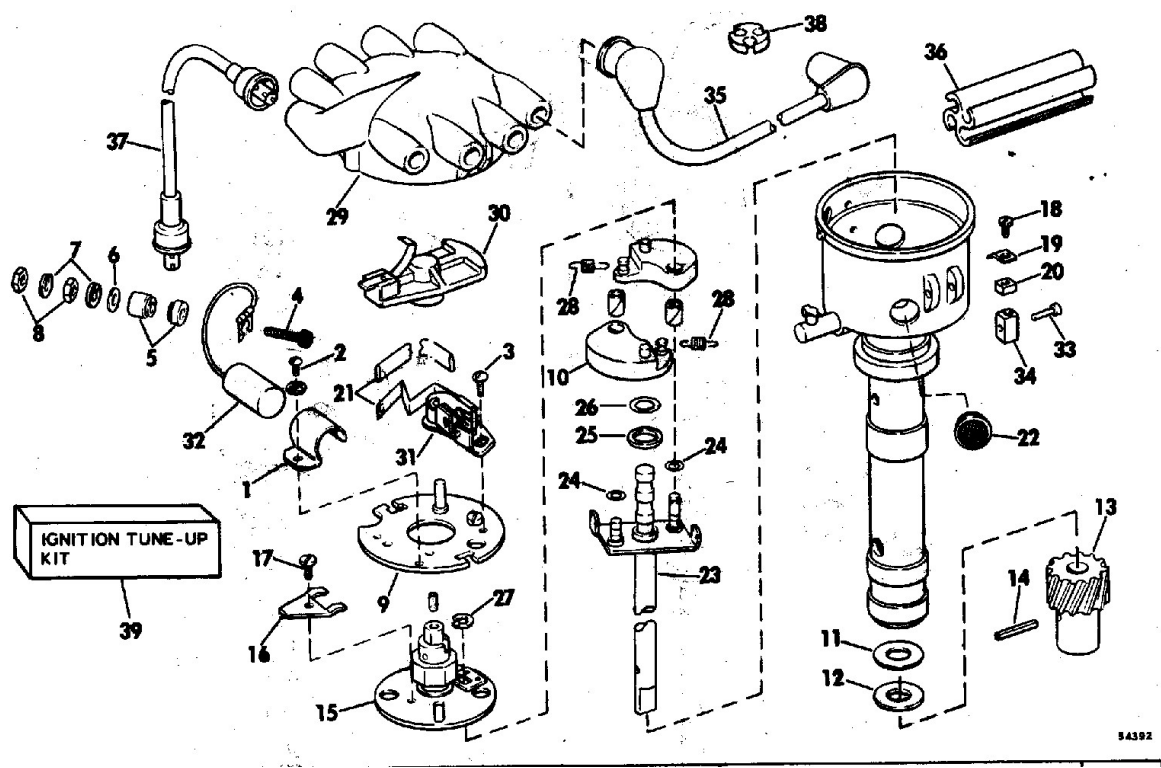
Ref #	Part Number	Qty.	Description
84	0908700	6	NUT,Stud spacer to hsg.
85	0314954	6	L'WASHER,Screw,coupling
86	0311086	1	COUPLING,Pipe to switch
87	0907801	1	PIPE,Block to coupling
88	C3AZ-6375-J	1	FLYWHEEL ASSY.
89	0173231	1	OIL FILTER ASSY.
90	0981187	1	ALTERNATOR ASSY.
383445...	383445-S	10	PLUG,Clean out holes
376301...	376301-S	0	PLUG,Frt.main oil gallery
376099...	376099-S	1	PLUG,Rear hole
87744-S	87744-S	3	PLUG,Oil gallery
87837-...	87837-S10	2	PLUG,Drain holes,block



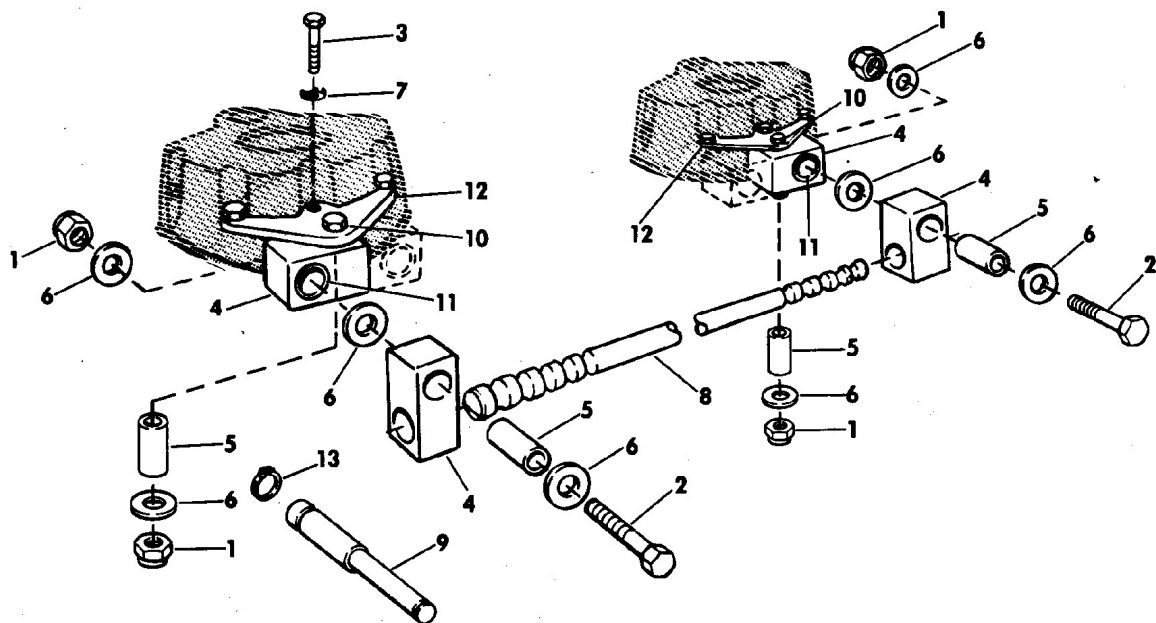
Ref #	Part Number	Qty.	Description
0980156	0980156	1	DISTRIBUTOR ASSEMBLY
0980500	0980500	1	DISTRIBUTOR ASSEMBLY
1	0980152	1	CAP & BUTTON ASSY
1	0380541	1	CAP & BUTTON ASSY
2	0384735	1	ROTOR ASSEMBLY
3	0380538	1	CONTACT POINTS SET
4	0380537	1	CONDENSER ASSY
5	0311705	1	BREAKER PLATE
6	0908104	1	HOUSING,Distributor
7	0316674	1	OIL SEAL,Housing
8	0311702	1	PIN,Gear
9	0908103	2	SPRING,Weight
9	0316671	2	SPRING,Weight
10	0311718	2	SCREW & LOCKWASHER,Weight hold down
11	0311699	1	PLATE,Weight hold down
12	0980153	1	CAM ASSEMBLY
12	0384736	1	CAM ASSEMBLY
13	0311722	1	WEIGHT,Distributor
13	0316672	1	WEIGHT,Distributor
14	0980154	1	MAIN SHAFT ASSEMBLY
14	0384737	1	MAIN SHAFT ASSEMBLY
15	0312307	1	RETAINER,Cam lubricator
16	0311695	1	SCREW>Contact adjusting
17	0908608	1	WICK,Cam lubricator
18	0311693	1	GROMMET
19	0311692	1	LEAD,Primary
20	0311703	1	GEAR,Distributor drive
21	0316673	4	SCREW,Breaker plate
22	0908105	2	RUBBER CUP,Breaker plate
23	0908106	1	WASHER,Cam & main shaft
24	0908107	1	BRACKET,Capacitor
25	0908108	1	WICK,Rotor
26	0980155	2	SCREEN ASSY,Vent hsg
27	0908609	1	SCREW,Bracket
28	0979871	2	LEAD,#1 and 2
28	0979872	1	LEAD,#3
28	0979873	1	LEAD,#4
28	0979874	1	LEAD,#5
28	0979875	1	LEAD,#6
29	0580558	1	LEAD,Coil
30	0907942	1	RETAINER,Ignition leads
31	0172527	1	IGNITION TUNE-UP KIT



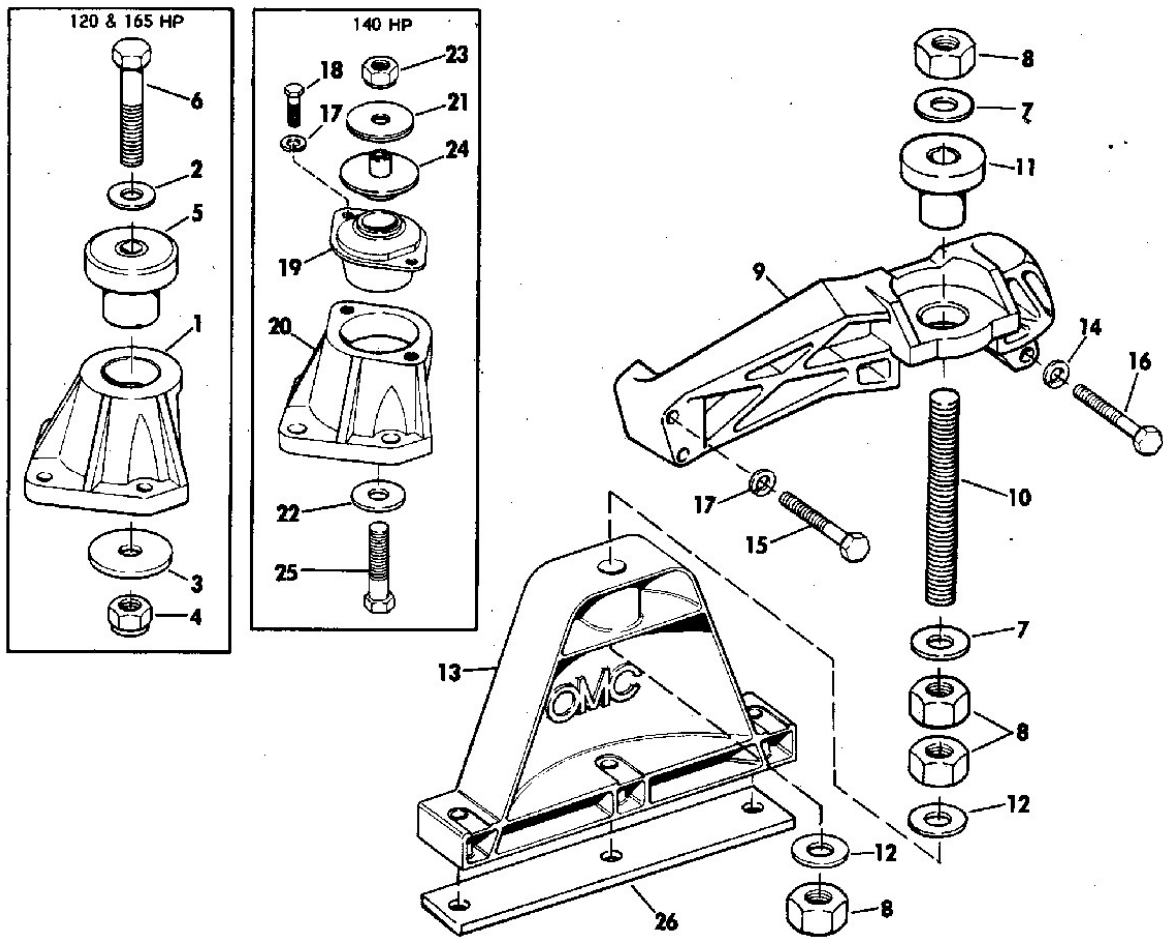
Ref #	Part Number	Qty.	Description
0980902	0980902	1	DISTRIBUTOR ASSY
0981080	0981080	1	DISTRIBUTOR ASSY
1	0980901	1	BEARING,Abs.bronze
1	0981057	1	BEARING,Abs.bronze
2	0980900	1	CAP ASSY,Distributor
3	0980892	1	ROTOR
4	0980899	1	CAP SPRING PKG
5	0980898	1	COLLAR & PARTS PKG
6	0980891	1	SHAFT,Gov & cam assy
6	0981079	1	SHAFT,Gov & cam assy
7	0980895	1	PLATE ASSY,Breaker
8	0980893	1	CONTACT SET,Breaker
9	0980894	1	CONDENSER PKG
10	0980896	1	LEAD ASSY,Primary
11	0908927	1	SEAL,"O" ring,1-1/2" O.D.
11	0909112	1	SEAL,"O" ring,1-9/16 O.D.".
12	0980897	1	GEAR & PARTS PKG
13	0981058	1	GEAR,Collar & parts pkg
14	0980903	1	LEAD ASSY,Spark plug #1
14	0980904	1	LEAD ASSY,Spark plug #2
14	0980905	2	LEAD ASSY,Spark plug #3 & 6
14	0980906	2	LEAD ASSY,Spark plug #4 & 7
14	0980907	1	LEAD ASSY,Spark plug #8
14	0980907	3	LEAD ASSY,Spark plug #4,7 & 8
14	0980904	2	LEAD ASSY,Spark plug #5 & 2
14	0980903	2	LEAD ASSY,Spark plug #5 & 1
15	0580558	1	LEAD ASSY,Dist to coil



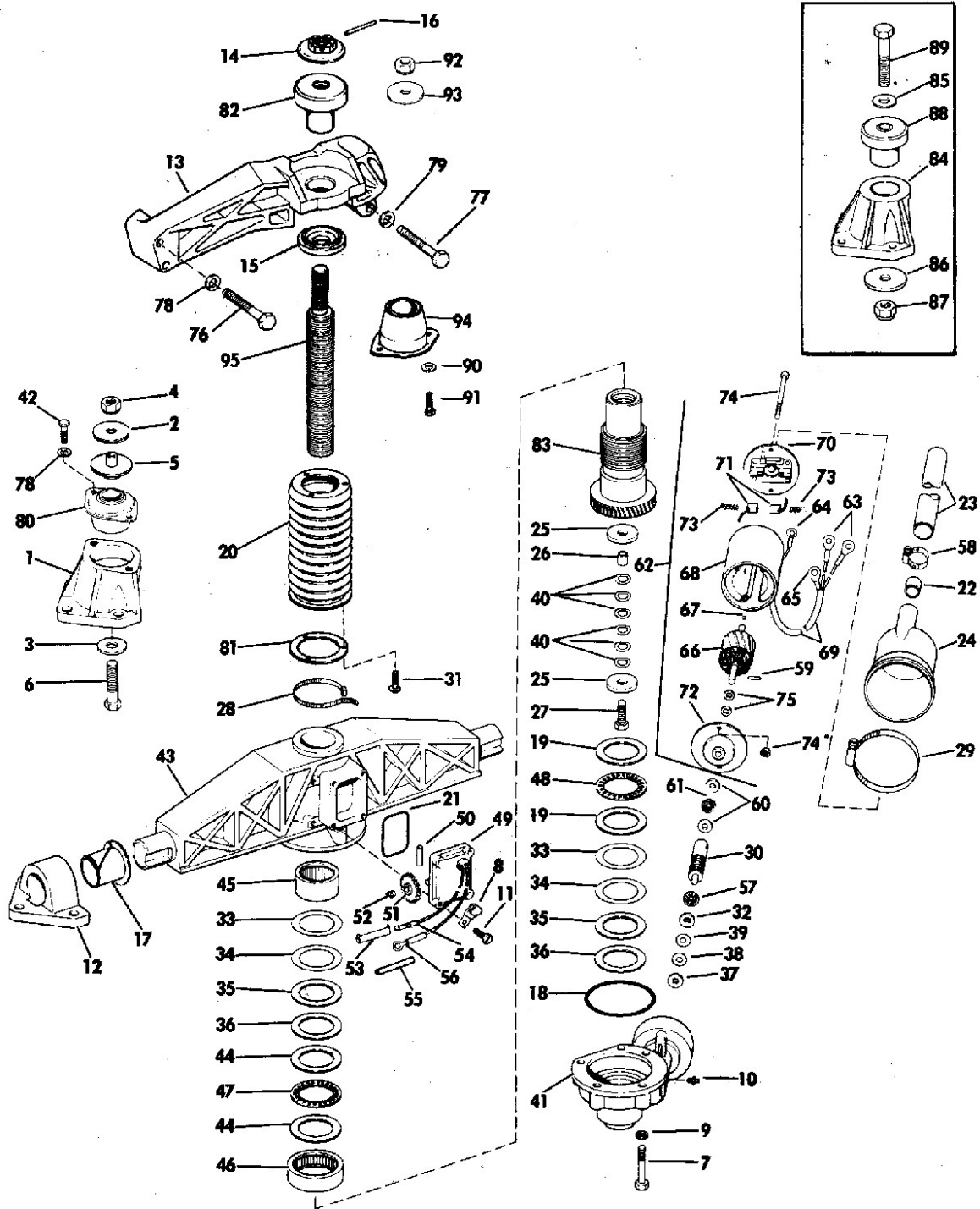
Ref #	Part Number	Qty.	Description
0381775	0381775	1	DISTRIBUTOR ASSEMBLY
1	0313122	1	BRACKET,Condenser mtg
2	0313123	1	SCREW,Condenser bracket
3	0313124	1	SCREW,Contact point adj
4	0313125	1	SCREW,Primary terminal
5	0313126	2	INSULATOR,Primary term
6	0313127	1	WASHER,Primary terminal
7	0313128	2	LKWASH,Primary term
8	0313129	2	HEX NUT,Primary terminal
9	0313130	1	PLATE,Circuit breaker
10	0313131	2	WEIGHT,Governor R.H.
11	0313132	1	THRUST WASHER
12	0313133	1	THRUST WASHER,Bronze
13	0313134	1	GEAR,Distributor driven
14	0313135	1	ROLL PIN,Gear
15	0382897	1	ADVANCE PLATE & CAM
16	0313143	1	CLAMP,Cam holddown
17	0313144	1	SCREW,Clamp
18	0130988	2	SCREW,Cap attaching
19	0313140	2	CLIP,Cap attaching
20	0316142	2	SPACER,Swivel to clip
21	0313142	1	LEAD,Points to primary terminal
22	0313138	1	SCREEN,Ventilation
23	0382137	1	MAIN SHAFT ASSEMBLY
24	0313145	2	WASHER,Weight posts
25	0313146	1	WASHER,Main shaft,lower
26	0313147	1	WASHER,Main shaft,upper
27	0313148	2	RETAINER,Weight to post
28	0313149	1	SPRING,Advance weight (painted blue)
28	0313150	1	SPRING,Advance weight (painted green)
29	0382133	1	DISTRIBUTOR CAP ASSY
30	0382134	1	ROTOR ASSEMBLY
31	0382135	1	CONTACT POINT SET
32	0382136	1	CONDENSER ASSEMBLY
33	0316141	2	RIVET,Swivel
34	0316140	2	SWIVEL
35	0979755	2	LEAD ASSY,Spark plug #1 & 3
35	0979756	1	LEAD ASSY,Spark plug #2
35	0979753	2	LEAD ASSY,Spark plug #5,#6
35	0979754	1	LEAD ASSY,Spark plug #4
35	0979752	2	LEAD ASSY,Spark plug #7,#8
35	0980907	2	LEAD ASSY,Spark plug #1 & 3
35	0980908	1	LEAD ASSY,Spark plug #2
35	0980904	2	LEAD ASSY,Spark plug #5 & 6
35	0980905	1	LEAD ASSY,Spark plug #4
35	0980903	2	LEAD ASSY,Spark plug #7 & 8
36	0908595	2	RETAINER,Ignition leads
37	0580558	1	LEAD ASSY,Dist to coil
38	0907942	2	RETAINER,Ignition leads
39	0172531	1	IGNITION TUNE-UP KIT



Ref #	Part Number	Qty.	Description
1	0313990	4	STOP NUT
2	0318612	2	SCREW,Union to tie bar
3	0318614	6	SCREW,Bracket to cover
4	0908395	4	UNION
5	0908396	4	SPACER
6	0908398	10	WASHER
7	0908399	6	RETAINER,Screw
8	0908401	1	TIE BAR
9	0908890	1	SPACER SHAFT
10	0318611	2	SCREW,Bracket to union
11	0908397	2	SHAFT,Pivot
12	0908400	2	BRACKET
13	0313238	1	RETAINING RING

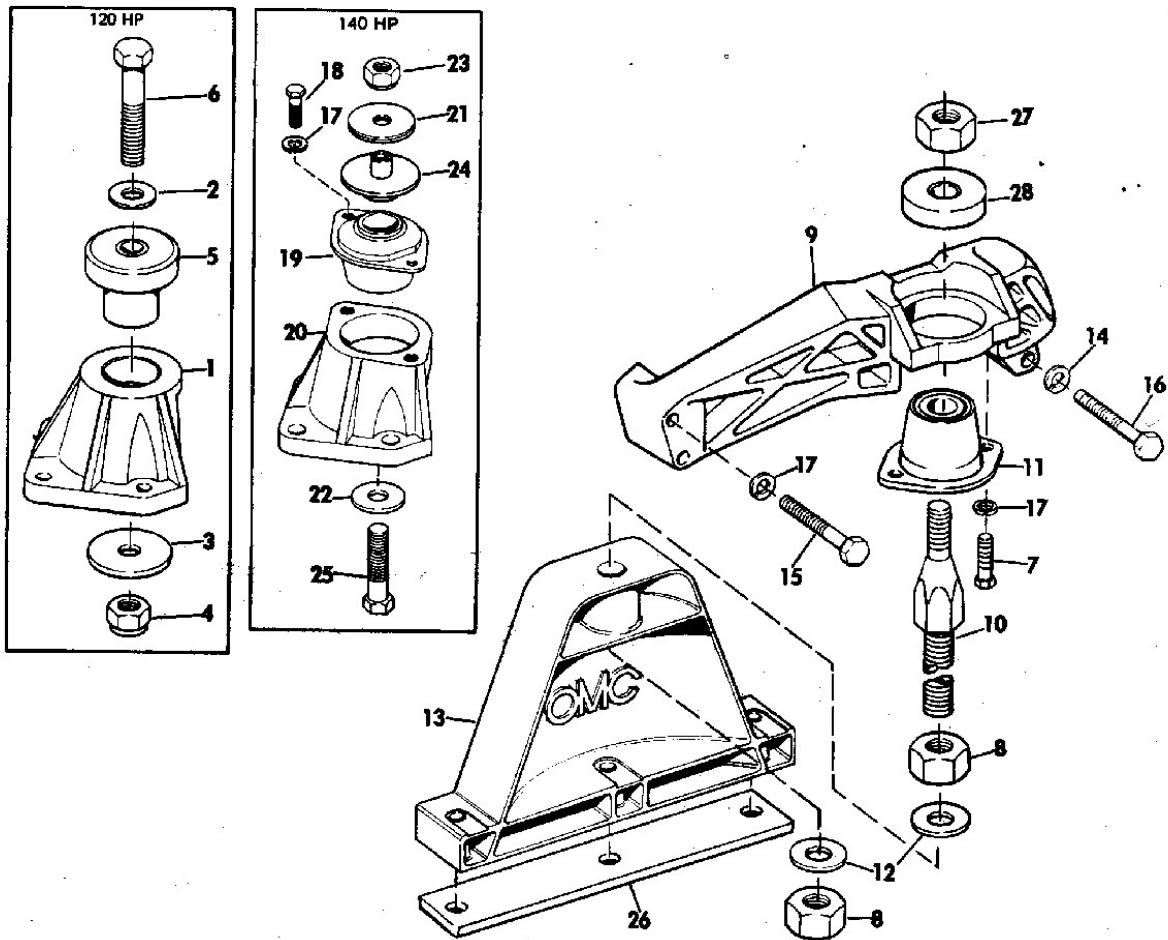


Ref #	Part Number	Qty.	Description
1	0908725	2	BRACKET,Rear
2	0907838	2	WASHER
3	0907857	2	WASHER
4	0907858	2	NUT
5	0979722	2	RUBBER MOUNT ASSY
6	0317573	2	SCREW
7	0908224	2	WASHER
8	0908233	4	NUT
9	0908714	1	BRACKET,Engine front
10	0908828	1	SHAFT,Trim adjustment
11	0980204	1	RUBBER MOUNT ASSY
11	0980733	3	RUBBER MOUNT ASSY
12	0103960	2	WASHER,Mount
13	0908829	1	MOUNT,Front
14	0303269	2	LOCKWASHER,Brkt,port
15	0317222	2	SCREW,Brkt to engine,stbd
16	0317444	2	SCREW,Brkt to engine,port
17	0120177	0	LOCKWASHER,Brkt
18	0306414	4	SCREW,Mount to mount base
19	0980809	2	RUBBER MOUNT ASSEMBLY
20	0908895	2	BRACKET,Rear
21	0907826	2	WASHER
22	0980808	2	WASHER
23	0313650	2	NUT
24	0908896	2	SPACER
25	0316913	2	SCREW
26	0908830	1	PAD

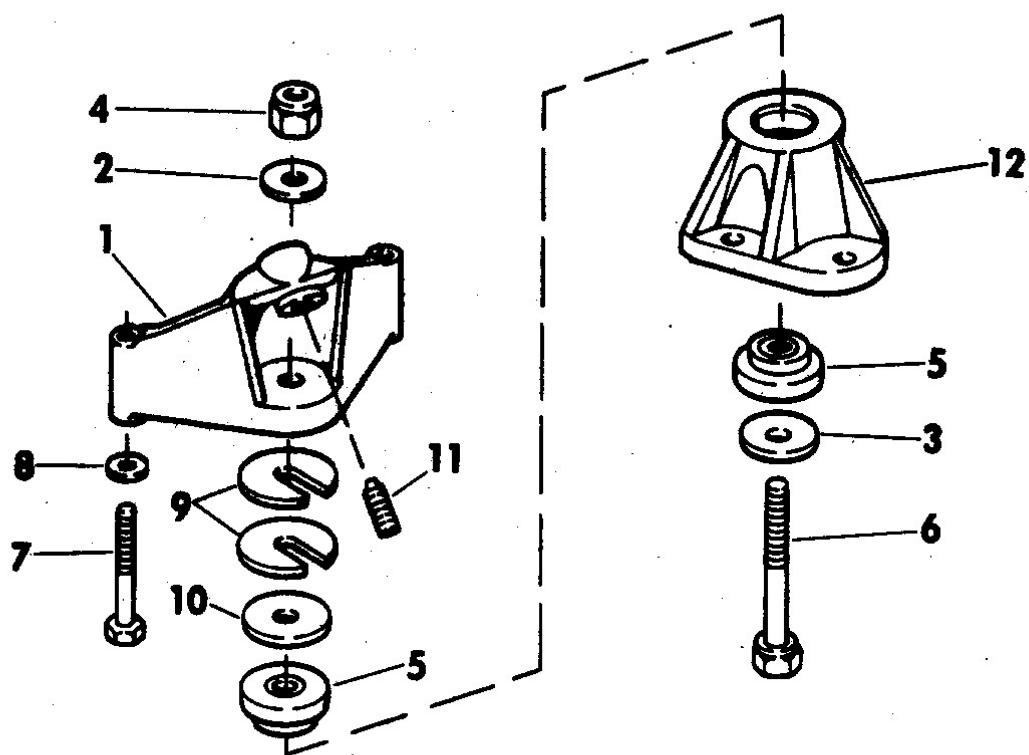


Ref #	Part Number	Qty.	Description
1	0908895	2	BRACKET,Rear
2	0980808	2	WASHER
3	0907826	2	WASHER
4	0313650	2	NUT
5	0909071	2	SPACER
6	0316913	2	SCREW
7	0306500	5	SCREW,Trunnion housing
8	0310441	1	CLAMP,Leads sending unit
9	0311388	5	LOCKWASHER,Screw housing
10	0313607	1	LUBRICATION FITTING
11	0510397	4	SCREW,Sending unit cover
12	0907746	2	PILLOW BLOCK,Trunnion housing
13	0908714	1	BRACKET,Engine,front
13	0909052	1	BRACKET,Engine,front
14	0908413	1	FLANGE NUT,Front mount
15	0908419	1	RETAINER,Front mount
16	0309686	1	ROLL PIN
17	0907769	2	BUSHING,Pillow block
18	0907770	2	O-RING,Trunnion housing
20	0908406	1	BOOT,Jack screw
20	0907795	1	BOOT,Jack screw
21	0907817	1	O-RING,Sending unit
22	0907819	1	TUBE,Boot trim motor
23	0907820	1	HOSE,Motor leads
24	0907821	1	BOOT,Protective motor
25	0907826	2	WASHER,Upper & lower
26	0907828	1	SPACER,Stop screw
27	0907832	1	SCREW,Bumper stop
28	0907833	1	TIE STRAP,Boot
29	0980021	1	CLAMP,Boot to trim motor
29	0980021	1	CLAMP,Boot to trim motor
30	0907835	1	WORM GEAR,Tilt trim
31	0908431	3	SCREW,Boot to bracket
32	0907837	1	WASHER,Worm gear
33	0907925	0	SHIM,.002"
34	0907926	0	SHIM,.003"
35	0907927	0	SHIM,.004"
36	0907928	0	SHIM,.010"
37	0907929	0	SHIM,.002"
38	0907930	0	SHIM,.003"
39	0907931	0	SHIM,.004"
40	0907966	6	WASHER,Bumper stop
41	0979715	1	TRUNNION HOUSING,Lower
42	0306414	4	SCREW,Mount to base
43	0979724	1	TRUNNION HOUSING & BRG ASSEMBLY
44	0907791	2	WASHER
45	0979769	1	NEEDLE BEARING ASSY
46	0979770	1	NEEDLE BEARING ASSY
47	0979771	1	BEARING ASSY,Thrust
48	0979771	1	BEARING ASSY,Thrust
49	0979792	1	SENDING UNIT ASSEMBLY
50	0316198	1	HEAT SHRINK TUBE
51	0907815	1	GEAR
52	0907816	1	CLUTCH PINS
53	0303806	1	TUBING
54	0308808	1	TERMINAL
55	0908615	1	HEAT SHRINK TUBE
56	0122254	1	RING TERMINAL
57	0979798	1	BEARING
58	0979803	1	CLAMP,Hose tilt motor

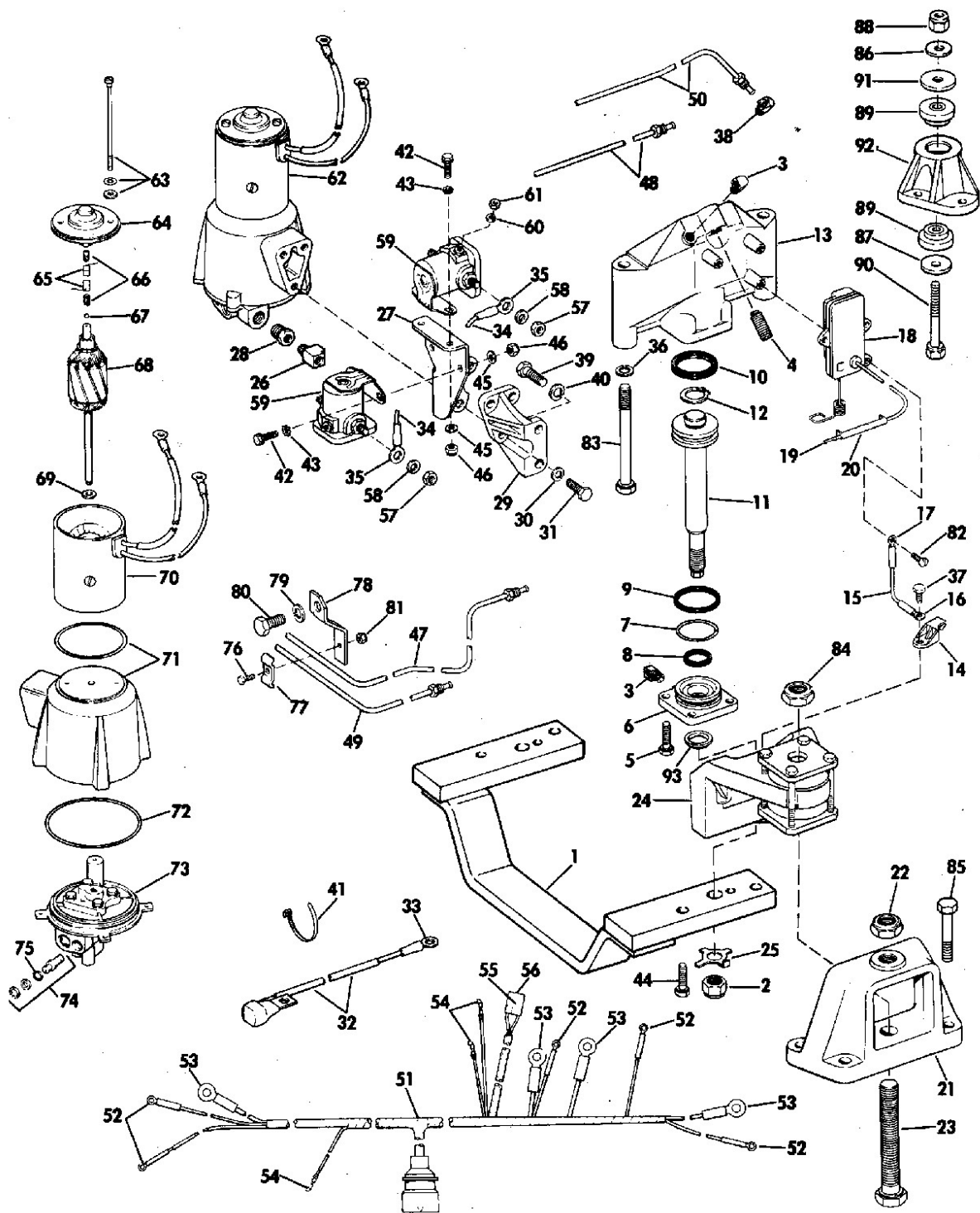
Ref #	Part Number	Qty.	Description
58	0979803	1	CLAMP,Hose tilt motor
59	0317134	1	SPIROL PIN
60	0907837	2	WASHER
61	0979798	1	THRUST BRG,Worm gear
62	0979768	1	MOTOR ASSEMBLY
63	0204036	2	RING TERMINAL
64	0204039	1	RING TERMINAL
65	0310502	1	RING TERMINAL
66	0979937	1	ARMATURE
67	0121987	1	BALL STEEL,.156"
68	0979938	1	COIL ASSY,Field,complete
69	0979939	1	LEAD & GROMMET ASSY
70	0979940	1	HEAD ASSY,Comm.end
71	0380706	1	BRUSH SET
72	0979942	1	HEAD ASSY,Drive end
73	0979943	1	SPRING SET,Brush
74	0979944	1	THRU BOLT PKG
75	0979945	1	THRUST WASHER & SPACER
76	0317222	2	SCREW,Brkt to engine,stbd
76	0306837	2	SCREW,Brkt to engine,stbd
77	0317444	2	SCREW,Brkt to engine,port
77	0321076	2	SCREW,Brkt to engine,port
78	0120177	0	LOCKWASHER,Screw
79	0303269	2	LOCKWASHER,Screw,port
80	0980809	2	RUBBER MOUNT ASSEMBLY
81	0908421	1	RETAINER,Boot to bracket
82	0980283	1	RUBBER MOUNT ASSY,Front
82	0980734	1	RUBBER MOUNT ASSY,Front
83	0979793	1	NUT & WORM WHEEL ASSY
84	0908725	2	BRACKET,Rear
85	0907838	2	WASHER
86	0907857	2	WASHER
87	0907858	2	NUT
88	0979722	2	RUBBER MOUNT ASSY
89	0317573	2	SCREW
90	0120177	2	LOCKWASHER,Mount to brkt
91	0306539	2	SCREW,Mount to bracket
92	0313650	1	NUT,Front mount
93	0980808	1	REBOUND WASHER ASSY
94	0980809	1	RUBBER MOUNT ASSY
95	0981012	1	JACK SCREW ASSY
95	0980282	1	JACK SCREW & STUD ASSY



Ref #	Part Number	Qty.	Description
1	0908725	2	BRACKET,Rear
2	0907838	2	WASHER
3	0907857	2	WASHER
4	0907858	2	NUT
5	0979722	2	RUBBER MOUNT ASSY
6	0317573	2	SCREW
7	0306539	2	SCREW
8	0908233	2	NUT
9	0909052	1	BRACKET,Engine front
10	0091016	1	SHAFT,Trim adjustment
11	0980809	1	RUBBER MOUNT ASSY
12	0103960	2	WASHER,Mount
13	0908829	1	MOUNT,Front
14	0303269	2	LOCKWASHER,Brkt,port
15	0306837	2	SCREW,Brkt to engine,stbd
16	0321076	2	SCREW,Brkt to engine,port
17	0120177	0	LOCKWASHER,Brkt
18	0306414	4	SCREW,Mount to mount base
19	0980809	2	RUBBER MOUNT ASSEMBLY
20	0908895	2	BRACKET,Rear
21	0907826	2	WASHER
22	0980808	2	WASHER
23	0313650	2	NUT
24	0909071	2	SPACER
25	0316913	2	SCREW
26	0908830	1	PAD
27	0313650	1	NUT
28	0980808	1	WASHER

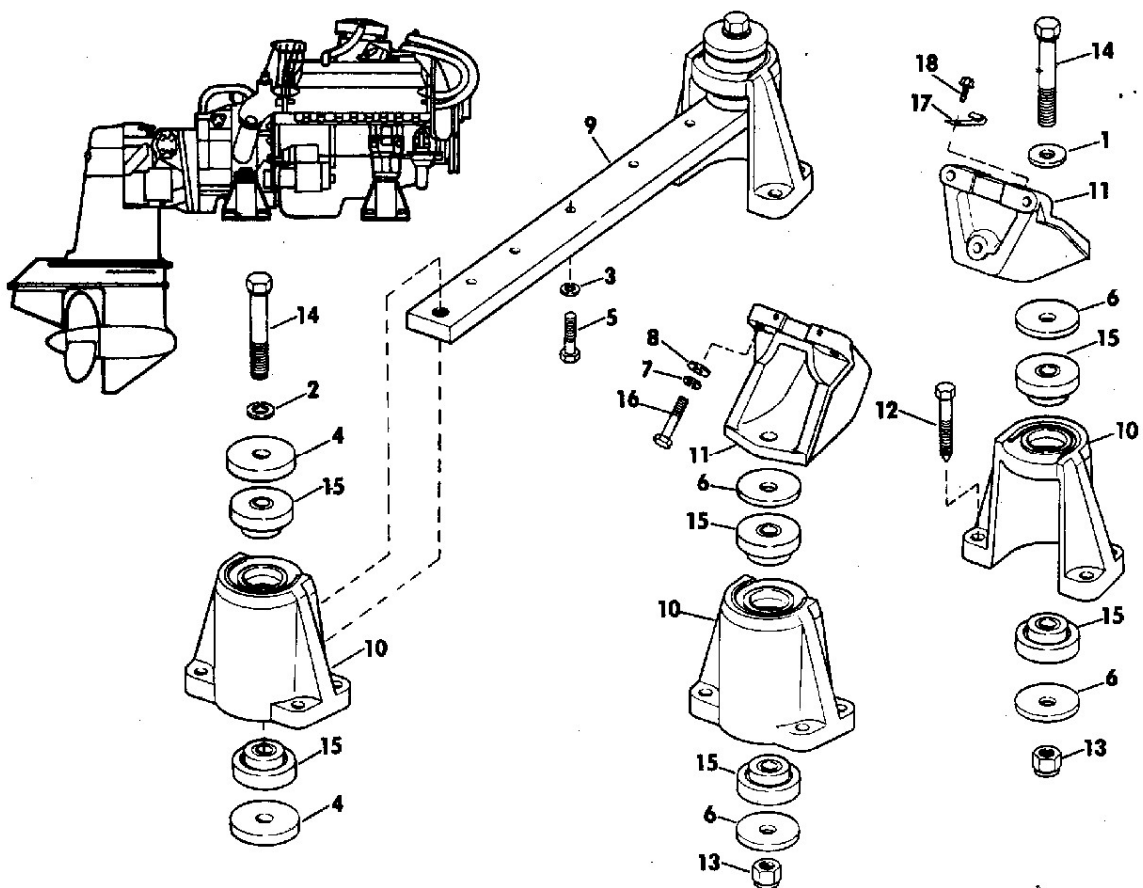


Ref #	Part Number	Qty.	Description
1	0908759	2	BRACKET
2	0908197	4	WASHER
3	0907857	4	WASHER
4	0908740	4	NUT
5	0980159	8	RUBBER MOUNT ASSY
6	0908734	4	SCREW
7	0319885	4	SCREW,Mount brkt to engine
8	0310855	4	WASHER,Mount brkt to engine
9	0908733	4	WASHER,Slotted
10	0908114	4	WASHER,Rubber mount
11	0908732	2	SET SCREW
12	0908725	4	BRACKET,Mount,stringer

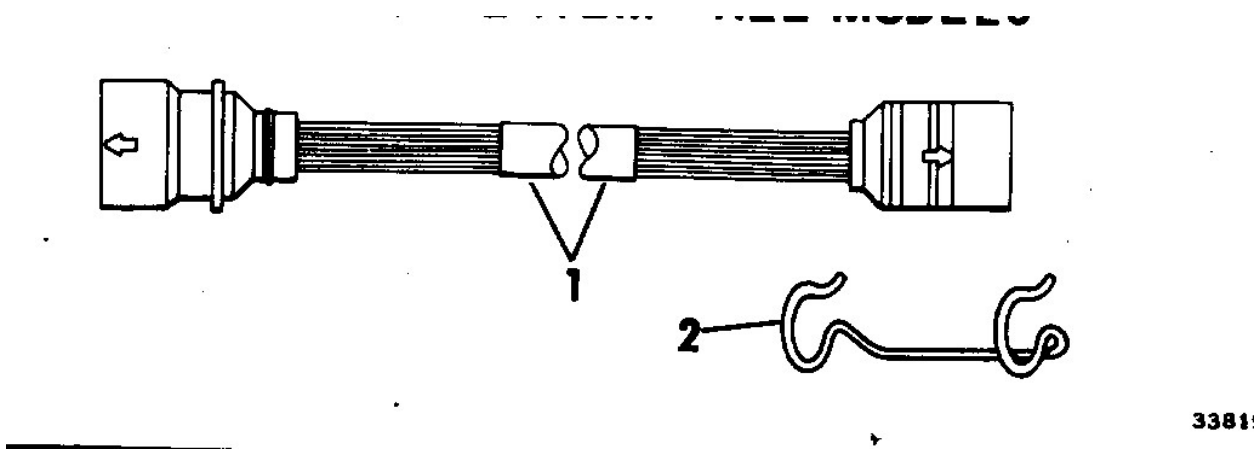


Ref #	Part Number	Qty.	Description
1	0981156	1	TIE BAR & EXTENSION ASSY
2	0907858	2	NUT,Rod to tie bar
3	0122510	3	ELBOW,Cover & trim cylinder
4	0908732	2	SET SCREW,Trim cylinder,port & stbd
5	0306416	8	SCREW,Cover,port & stbd
6	0981275	2	COVER ASSEMBLY,Trim cylinder,port & stbd
7	0909253	1	BACKUP RING
8	0909173	2	"T" SEAL,Rod
9	0908977	2	QUAD RING,Cover
10	0909177	2	T-SEAL,Piston
11	0981189	2	PISTON,Rod & ring assy
12	0908973	2	RETAINING RING
13	0980967	2	TRIM CYLINDER ASSY
14	0909037	1	RETAINER,Support brkt
15	0980984	1	LEAD ASSY,Trim indicator
16	0204036	1	TERMINAL
17	0204363	1	TERMINAL
18	0980946	1	TRIM INDICATOR
19	0308808	1	KNIFE DISCONNECT
20	0303806	1	TUBING
21	0908982	2	BRACKET,Front mount
22	0909194	2	LOCKNUT,Mount bracket
23	0908998	2	SCREW
24	0980934	2	SUPPORT & BUSHING ASSY
25	0909098	2	LOCKWASHER,Tie bar to rod
26	0908988	1	TEE,Bushing
27	0908987	1	BRACKET,Solenoids
28	0908986	1	REDUCER BUSHING
29	0908984	1	BRACKET,Pump to engine
30	0306325	3	LOCKWASHER,Bracket to pump
31	0302479	3	SCREW,Bracket to pump
32	0980580	1	FUSE & LEAD ASSY
33	0204039	1	TERMINAL
34	0383421	1	LEAD ASSY
35	0204053	2	TERMINAL LEAD
36	0310855	4	LOCKWASHER,Trim cylinder to engine
37	0907768	1	SCREW,Support bracket
38	0908993	1	ELBOW,Trim cylinder,stbd
39	0306414	2	SCREW,Trim motor & brkt to engine
40	0120177	2	LOCKWASHER,Trim mtr & brkt to engine
41	0318322	2	TIE STRAP,Cable to sol cable
42	0308742	4	SCREW,Solenoids to bracket
43	0303480	4	LOCKWASHER,Solenoids to bracket
44	0308197	4	SCREW,Tie bar to support
45	0306482	4	WASHER,Screw,solenoid
46	0900402	4	LOCKNUT,Screw,solenoid
47	0980942	1	LINE ASSY,Pump to cyl.port
48	0980943	1	LINE ASSY,Pump to cyl.,stbd
49	0980944	1	LINE ASSY,Pump to cover,port
50	0980945	1	LINE ASSY,Pump to cover,stbd
51	0980936	1	CABLE ASSEMBLY
52	0204036	5	RING TERMINAL
53	0204053	4	RING TERMINAL
54	0308808	3	TERMINAL
55	0510469	3	TERMINAL
56	0510471	1	HOUSING
57	0306556	5	NUT,Solenoid
58	0120052	5	WASHER
59	0979774	4	SOLENOID,Tilt & trim
60	0306325	8	WASHER

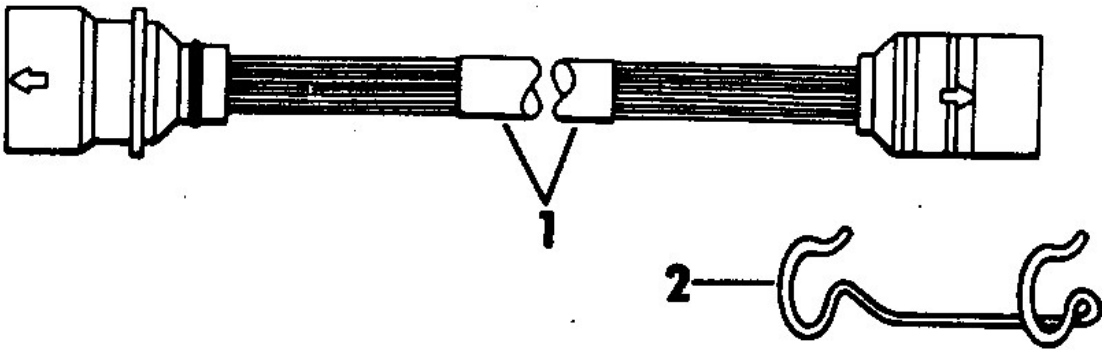
Ref #	Part Number	Qty.	Description
60	0306325	8	WASHER
61	0306422	8	NUT
62	0980940	1	PUMP & MOTOR ASSY
0172946	0172946	1	MOTOR & RESERVOIR ASSY
63	0172948	1	THRU BOLT PACKAGE
64	0979940	1	HEAD ASSY,Comm end
65	0380706	1	BRUSH SET
66	0382950	1	SPRING SET
67	0122788	1	BALL,Steel
68	0172851	1	ARMATURE
69	0172949	1	THRUST WASHER PKG
70	0172947	1	FRAME & FIELD ASSY
71	0172855	1	RESERVOIR & O-RING ASSY
72	0122791	1	O-RING
73	0172950	1	VALVE BODY & GEAR ASSY
74	0172601	1	MANUAL RELIEF PARTS PACKAGE
75	0309996	1	O-RING,7/16" OD
76	0302750	1	SCREW
77	0908995	1	CLAMP
78	0908994	1	BRACKET
79	0303269	1	LOCKWASHER
80	0311394	1	SCREW
81	0307999	1	NUT
82	0307175	3	SCREW,Trim indicator
83	0320773	4	SCREW,Trim cyl.to engine
84	0909194	2	LOCKNUT,Mount plate
85	0908212	14	LAG BOLT
86	0908197	4	WASHER
87	0907857	4	WASHER
88	0908740	4	NUT
89	0980159	4	RUBBER MOUNT ASSY
90	0908734	4	SCREW
91	0908114	2	WASHER,Rubber mount
92	0908725	2	BRACKET,Mount,stringer
93	0908975	2	ROD WIPER,Port & stbd



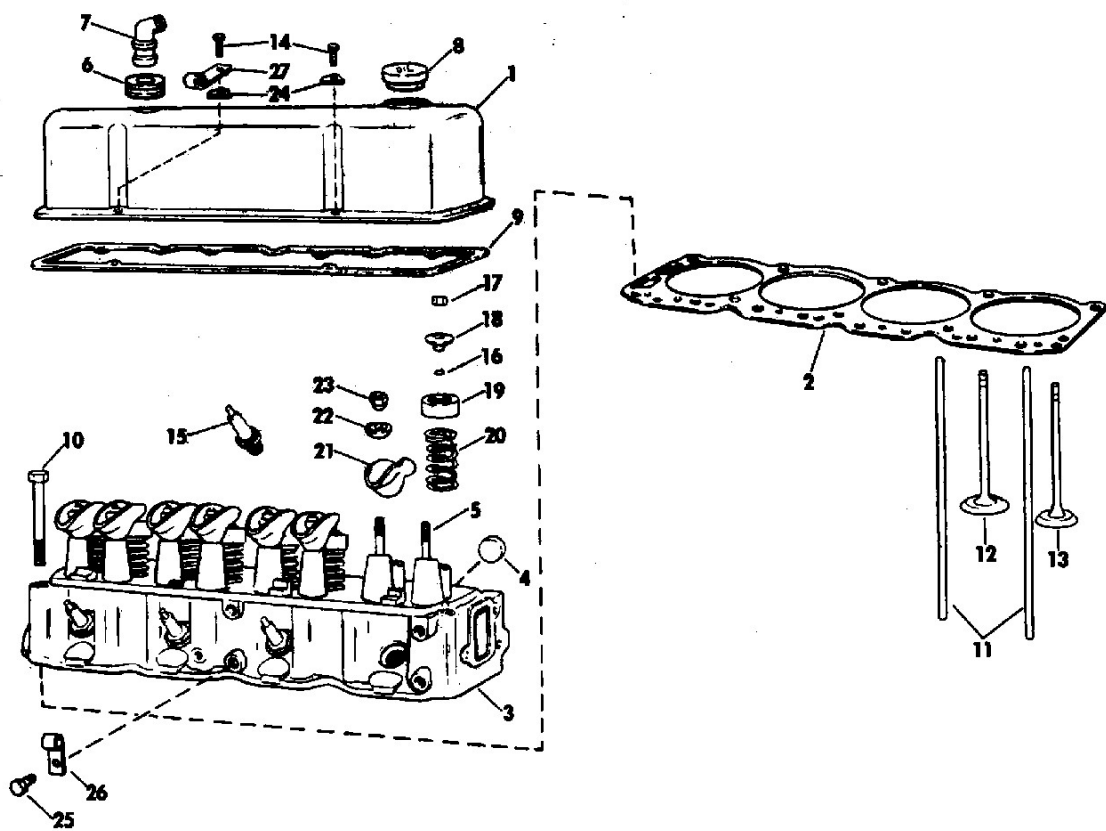
Ref #	Part Number	Qty.	Description
1	0908197	2	WASHER,Mount screw
2	0310856	2	LOCKWASHER,Mount,upper
3	0120177	5	LOCKWASHER,Lateral to adaptor
4	0908115	4	WASHER,Upper & lower mount
5	0308963	5	SCREW,Lateral to adaptor
6	0908114	4	WASHER,Front mount
7	0120177	6	LOCKWASHER,Brackets to engine
8	0306405	6	WASHER,Brackets to engine
9	0908116	1	REAR LATERAL,Adapter to mts
10	0908117	4	BASE,Mount
11	0908118	2	BRACKET,Engine to mount
12	0908212	16	LAG SCREW
13	0907858	2	LOCKNUT,Mount screw
14	0318370	4	SCREW,Rubber mount
15	0980159	8	RUBBER MOUNT ASSY
16	0908543	6	SCREW,Brackets to engine
17	0309846	1	CLAMP,Cable to port mount
18	0313117	1	SCREW,Clamp to mount



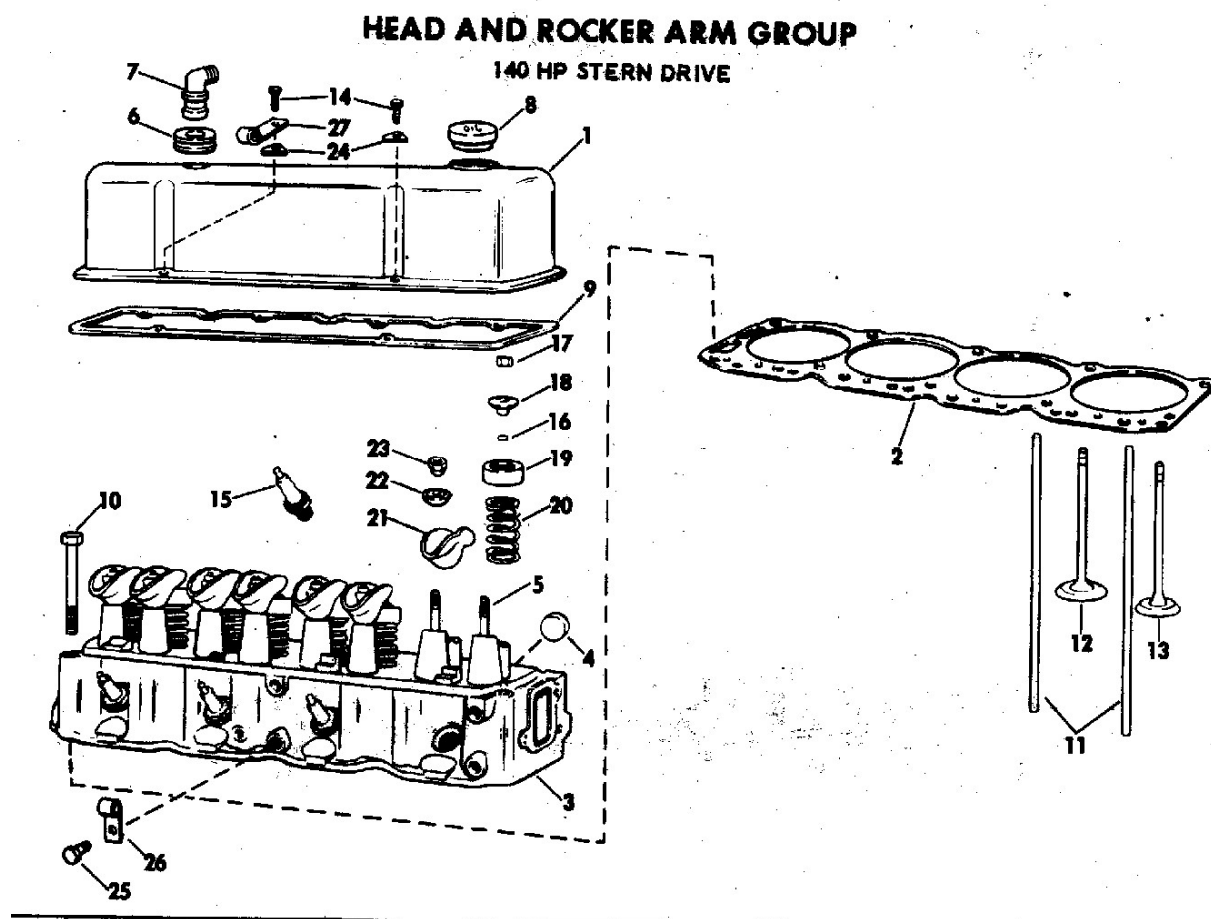
Ref #	Part Number	Qty.	Description
1	0172415	1	CABLE ASSEMBLY,5 ft
1	0172416	1	CABLE ASSEMBLY,15 ft
1	0172417	1	CABLE ASSEMBLY,30 ft
2	0315182	1	CLAMP



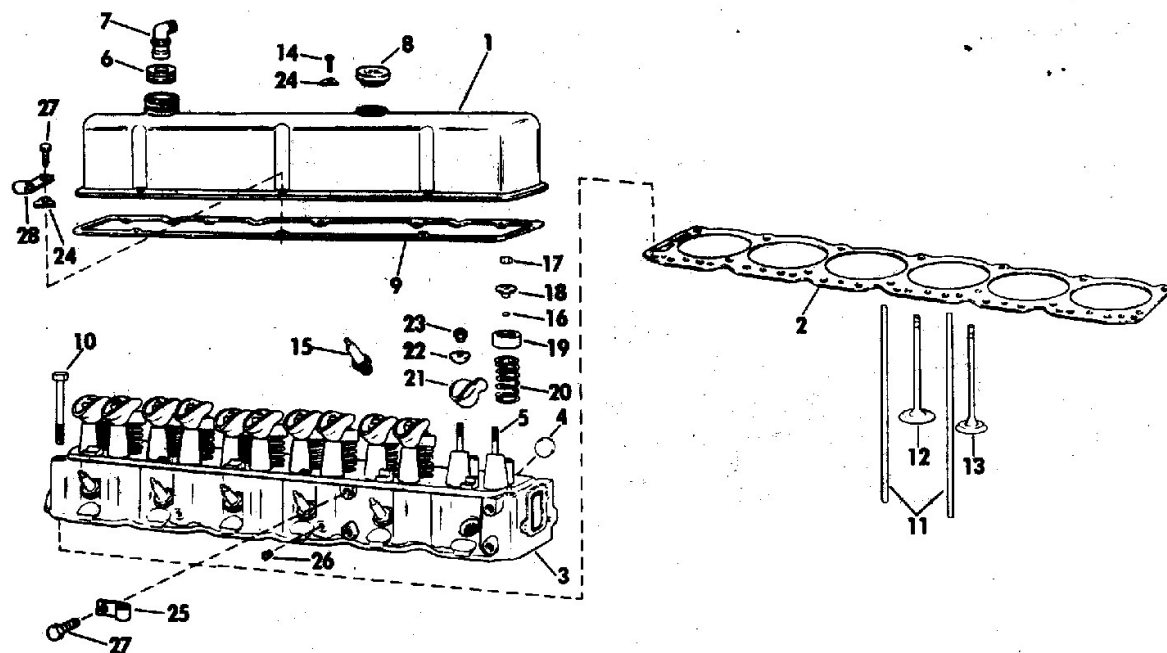
Ref #	Part Number	Qty.	Description
1	0172321	1	CABLE ASSEMBLY,5 ft
1	0172319	1	CABLE ASSEMBLY,15 ft
1	0172414	1	CABLE ASSEMBLY,20 ft
1	0172323	1	CABLE ASSEMBLY,30 ft
2	0315182	1	CLAMP



Ref #	Part Number	Qty.	Description
1	0980502	1	VALVE COVER
2	0311210	1	GASKET,Cylinder head
3	0347055	1	CYLINDER HEAD
4	0311378	2	PLUG,Freeze
5	3814692	0	STUD,.003" O.S.
5	3815892	0	STUD,.013" O.S.
6	0311543	1	GROMMET
7	0311545	1	ELBOW
8	3980273	1	OIL CAP,Push-on
9	3923468	1	GASKET,Valve cover
10	3788417	10	BOLT,Head to crankcase
11	3788495	8	PUSH ROD
12	3989084	4	VALVE,Exhaust,std.
12	6263774	4	VALVE,Exhaust,.003" O.S.
12	3995603	4	VALVE,Exhaust,.015" O.S.
12	3995604	4	VALVE,Exhaust,.030" O.S.
13	3989088	4	VALVE,Intake,std.
13	3994246	4	VALVE,Intake,std.
133	3997749	4	VALVE,Intake,.003" O.S.
13	3997750	4	VALVE,Intake,.015" O.S.
13	3997751	4	VALVE,Intake,.030" O.S.
14	0180016	5	SCREW
15	0979826	4	SPARK PLUG,AC MR43T
15	0979827	4	SPARK PLUG,Champion RBL-8
16	3835333	8	SEAL
17	0838029	16	KEY
17	3947770	16	KEY
18	3729363	8	CAP
19	3836755	8	SHIELD
20	3735381	8	VALVE SPRING & DAMPER
21	5723551	8	ARM,Valve rocker
22	3992294	1	BALL UNIT
23	3744341	1	NUT,Coned,3/8-24
24	3877670	5	REINFORCEMENT
25	0311415	1	SCREW,Clamp cylinder head,starboard
26	0310928	1	CLAMP,Cylinder head,starboard
27	0310439	1	CLAMP,Hose to valve cover



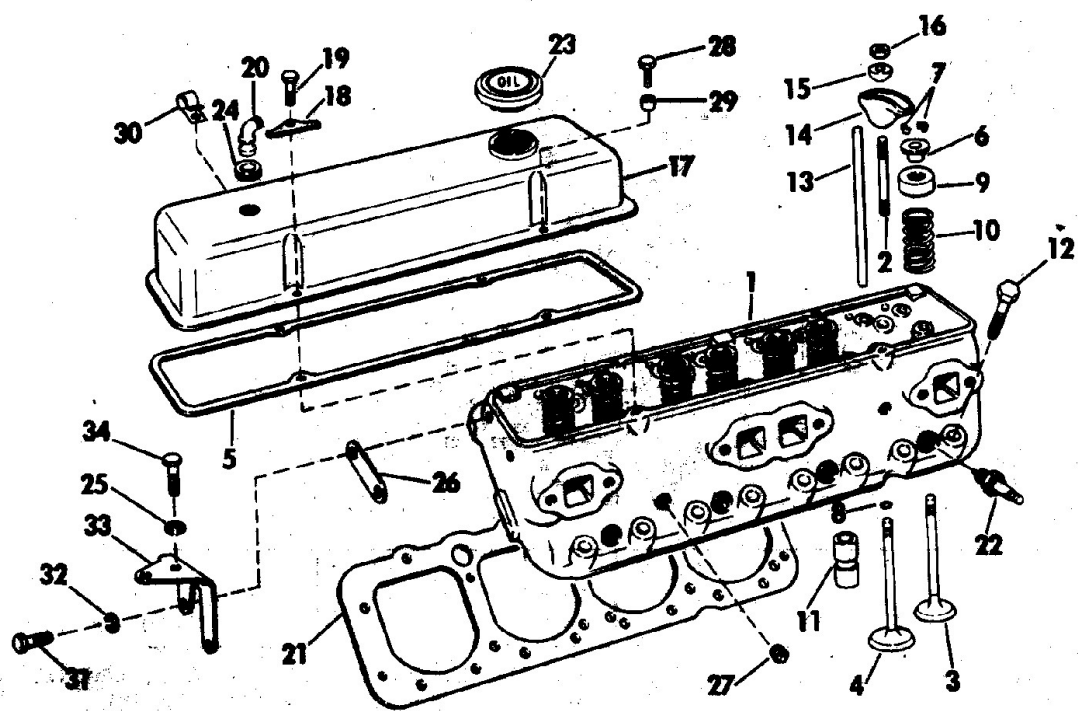
Ref #	Part Number	Qty.	Description
1	0980502	1	VALVE COVER
2	0908611	1	GASKER,Cylinder head
3	0347056	1	CYLINDER HEAD
4	0311378	2	PLUG,Freeze
5	3814692	0	STUD,.003" o.s.
5	3815892	0	STUD,.013" o.s.
6	0311543	1	GROMMET
7	0311545	1	ELBOW
8	3980273	1	OIL CAP,Push-on
9	3923468	1	GASKET,Valve cover
10	3788417	10	BOLT,Head to crankcase
11	3845266	8	PUSH ROD
12	3989089	4	VALVE,Exhaust,std.
12	3937750	4	VALVE,Exhaust,std.
12	3997726	4	VALVE,Exhaust,.003" O.S.
12	3940912	4	VALVE,Exhaust,.003" O.S.
12	3997727	4	VALVE,Exhaust,.015" O.S.
12	3940913	4	VALVE,Exhaust,.015" O.S.
12	3997728	4	VALVE,Exhaust,.030" O.S.
12	3940914	4	VALVE,Exhaust,.030" O.S.
13	3989088	4	VALVE,Intake,std.
13	3984180	4	VALVE,Intake,std.
13	3997749	4	VALVE,Intake,.003" O.S.
13	3995945	4	VALVE,Intake,.003" O.S.
13	3997750	4	VALVE,Intake,.015" O.S.
13	3995946	4	VALVE,Intake,.015" O.S.
13	3997751	4	VALVE,Intake,.030" O.S.
13	3995947	4	VALVE,Intake,.030" O.S.
14	0180016	5	SCREW
15	0979826	4	SPARK PLUG, AC MR43T
15	0979827	4	SPARK PLUG,Champion RBL-8
16	3835333	8	SEAL
17	0838029	16	KEY
17	3947770	16	KEY
18	3729363	8	CAP
19	3836755	8	SHIELD
20	3735381	8	VALVE SPRING AND DAMPER
21	5723551	8	ARM,Valve rocker
22	3992294	1	BALL UNIT
23	3744341	1	NUT,Coned,3/8-24
24	3877670	5	REINFORCEMENT
25	0311415	1	SCREW,Clamp cylinder head,starboard
26	0310928	1	CLAMP,Cylinder head,starboard
27	0310439	1	CLAMP,Hose to valve cover



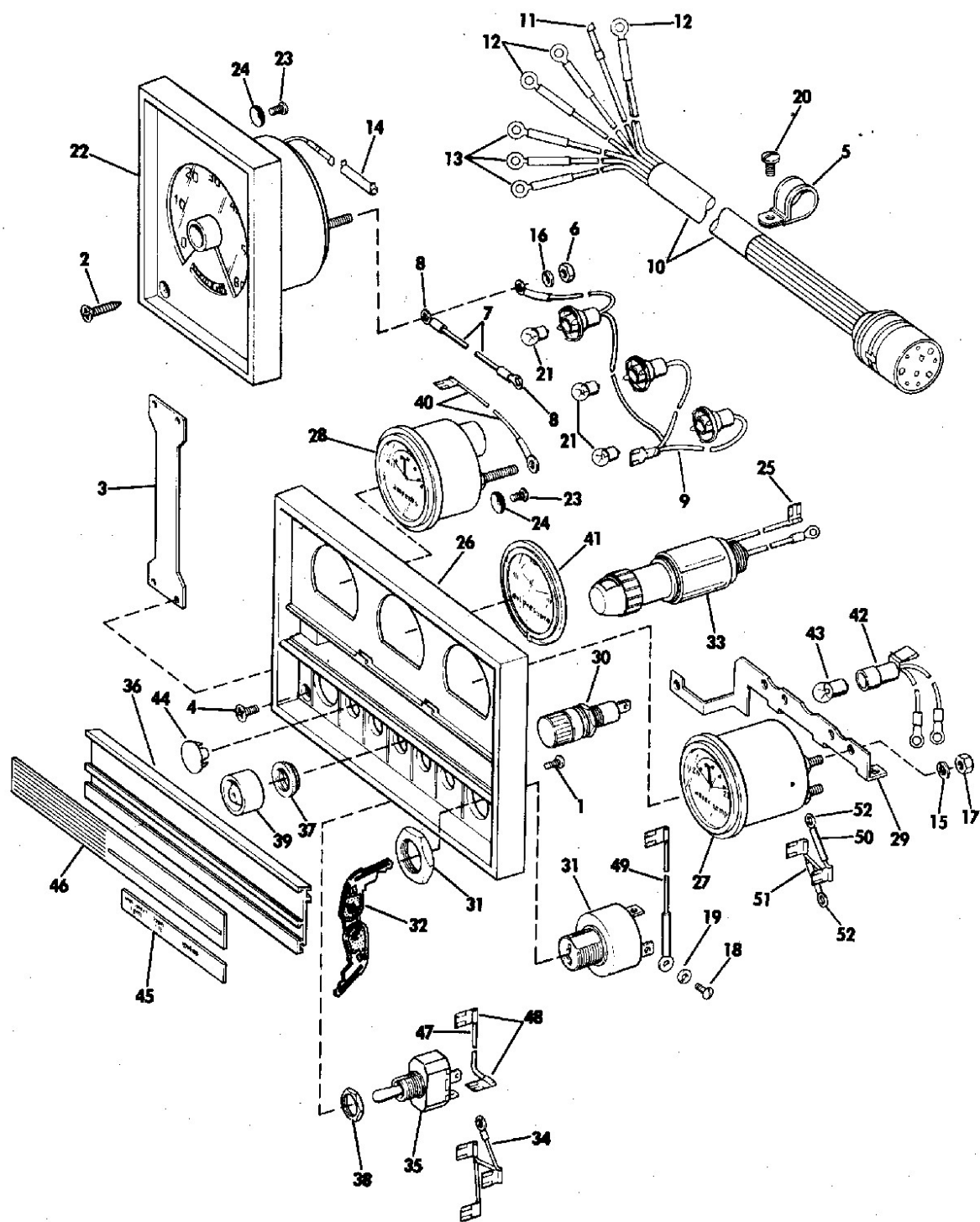
Ref #	Part Number	Qty.	Description
1	6259798	1	VALVE COVER
2	3888111	1	GASKET,Cylinder head
2	3901016	1	GASKET,Cylinder head
3	6259693	1	CYLINDER HEAD
3	6258747	1	CYLINDER HEAD
4	0311378	3	PLUG,Freeze
5	3814692	0	STUD, .003" O.S.
5	3815892	0	STUD,.013" O.S.
6	0311543	1	GROMMET
7	0311545	1	ELBOW
8	3980273	1	OIL CAP ASSEMBLY
9	3930912	1	GASKET,Valve cover
10	3788417	14	BOLT,Head to crankcase
11	3788495	12	PUSH ROD
12	3946004	6	VALVE,Exhaust,std
12	3946035	6	VALVE,Exhaust,.003" O.S.
12	3946036	6	VALVE,Exhaust,.015" O.S.
12	3946037	6	VALVE,Exhaust,.030" O.S.
6263794	6263794	6	ROTATOR,Exhaust valve
13	3989088	6	VALVE,Intake,std
13	3997749	6	VALVE,Intake,.003" O.S.
13	3997750	6	VALVE,Intake,.015" O.S.
13	3997751	6	VALVE,Intake,.030" O.S.
14	0180016	6	SCREW
15	0979826	6	SPARK PLUG, AC MR43T
15	0979827	6	SPARK PLUG,Champion RBL-8
16	3835333	12	SEAL
17	0838029	24	KEY
17	3947770	24	KEY
18	3729363	12	CAP
19	3836755	8	SHIELD
20	3735381	12	VALVE SPRING & DAMPER
21	5723551	12	ARM,Valve rocker
22	3992294	1	BALL UNIT
23	3744341	1	NUT,Coned,3/8-24
24	3877670	6	REINFORCEMENT
25	0310928	1	CLAMP,Cyl head,stbd
26	0908276	1	PIPE PLUG,Cylinder head
27	0311415	1	SCREW,Cable clamp
27	0908407	1	SCREW,Cable clamp
28	0310439	1	CLAMP,Hose to valve cover

Ref #	Part Number	Qty.	Description
1	D50Z-6049-B	2	HEAD ASSY.
1	D5TZ-6049-A	2	HEAD ASSY.
2	C9OZ-6A527-A	16	STUD,Rocker arm,std.
2	C9OZ-6A527-B	0	STUD,Rocker arm,.006" O/S
2	C9OZ-6A527-C	0	STUD,Rocker arm,.010" O/S
2	C9OZ-6A527-D	0	STUD,Rocker arm,.015" O/S
3	D0AZ-6A529-A	16	NUT,Stud
4	C2OZ-6A528-C	16	SEAT,Rocker arm fulcrum
5	C6OZ-6564-B	16	ARM,Valve rocker
6	C9OZ-6565-B	16	PUSH ROD
6	C9OZ-6565-A	16	PUSH ROD
6	C9OZ-6565-C	16	PUSH ROD,.060" O/S
6	D0OZ-6565-D	16	PUSH ROD,.060" O/S
7	D1AZ-6500-A	16	VALVE LIFTER
8	C9JE-6051-C	2	GASKET,Cyl.head
8	D0JE-6031-A	2	GASKET,Cyl.head
9	7HA-6518-A	32	KEY,Valve retainer
10	B9A-6514-A	16	RETAINER,Valve spring
10	B9A-6514-A	8	RETAINER,Valve spring,int
10	D3OZ-6514-A	8	RETAINER,Valve spring,exh
10	D4AZ-6514-A	16	RETAINER,Valve spring
11	C7AZ-6571-B	16	SEAL,Guide & stem
11	D4AZ-6571-A	16	SEAL,Valve guide & stem
12	D0OZ-6513-B	16	SPRING,Valve
12	C9OZ-6513-B	8	VALVE SPRING,Int.
12	D3OZ-6513-A	8	VALVE SPRING,Exh.
13	384662-S	10	BOLT,Cyl.head
13	D9OZ-6065-B	10	BOLT,Cyl.head,4-5/16"
14	384663-S	10	BOLT,Cyl.head
14	C9OZ-6065-A	10	BOLT,Cyl.head,2-1/2"
15	D5TZ-6505-A	8	EXH.VALVE,Std.
15	D5TZ-6505-F	8	EXH.VALVE,.003" O/S
15	D5TZ-6505-C	8	EXH.VALVE,.015" O/S
15	D5TZ-6505-D	8	EXH.VALVE,.030" O/S
15	D2TZ-6505-A	8	EXH.VALVE,Std.
15	D2TZ-6505-B	8	EXH.VALVE,.003" O/S
15	D2TZ-6505-C	8	EXH.VALVE,.015" O/S
15	D2TZ-6505-D	8	EXH.VALVE,.030" O/S
16	D5TZ-6507-A	8	INT.VALVE,Std.
16	D5TZ-6507-B	8	INT.VALVE,.003" O/S
16	D5TZ-6507-C	8	INT.VALVE,.015" O/S
16	D5TZ-6507-D	8	INT.VALVE,.030" O/S
16	D2TZ-6507-A	8	INT.VALVE,Std.
16	D2TZ-6507-B	8	INT.VALVE,.003" O/S
16	D2TZ-6507-C	8	INT.VALVE,.015" O/S
16	D2TZ-6507-D	8	INT.VALVE,.030" O/S
17	D3JE-6A505-AA	1	VALVE COVER,Port
17	D3JE-6582-AA	1	VALVE COVER,Stbd.
18	356748-S	12	BOLT,Valve cover
19	D0AZ-6584-B	2	GASKET,Valve cover
20	0908748	2	LIFTING BRKT.,Cyl.head
21	0308880	2	SCREW,Lift brkt.,upper
22	0303269	2	L'WASHER,Upper
23	0306834	2	SCREW,Lift brkt.,lower
24	0120177	2	L'WASHER,Lower
25	C6A2-6A66-N	1	HOSE,C'case vent,tube
25	D2AE-6A66-GA	1	A HOSE,C'case vent,tube
26	D0AZ-6A666-A	1	P.C.V.VALVE,Stbd.
27	0980863	2	CLAMP,Hose
28	D2AE-6766-MA	1	CAP,Engine breather

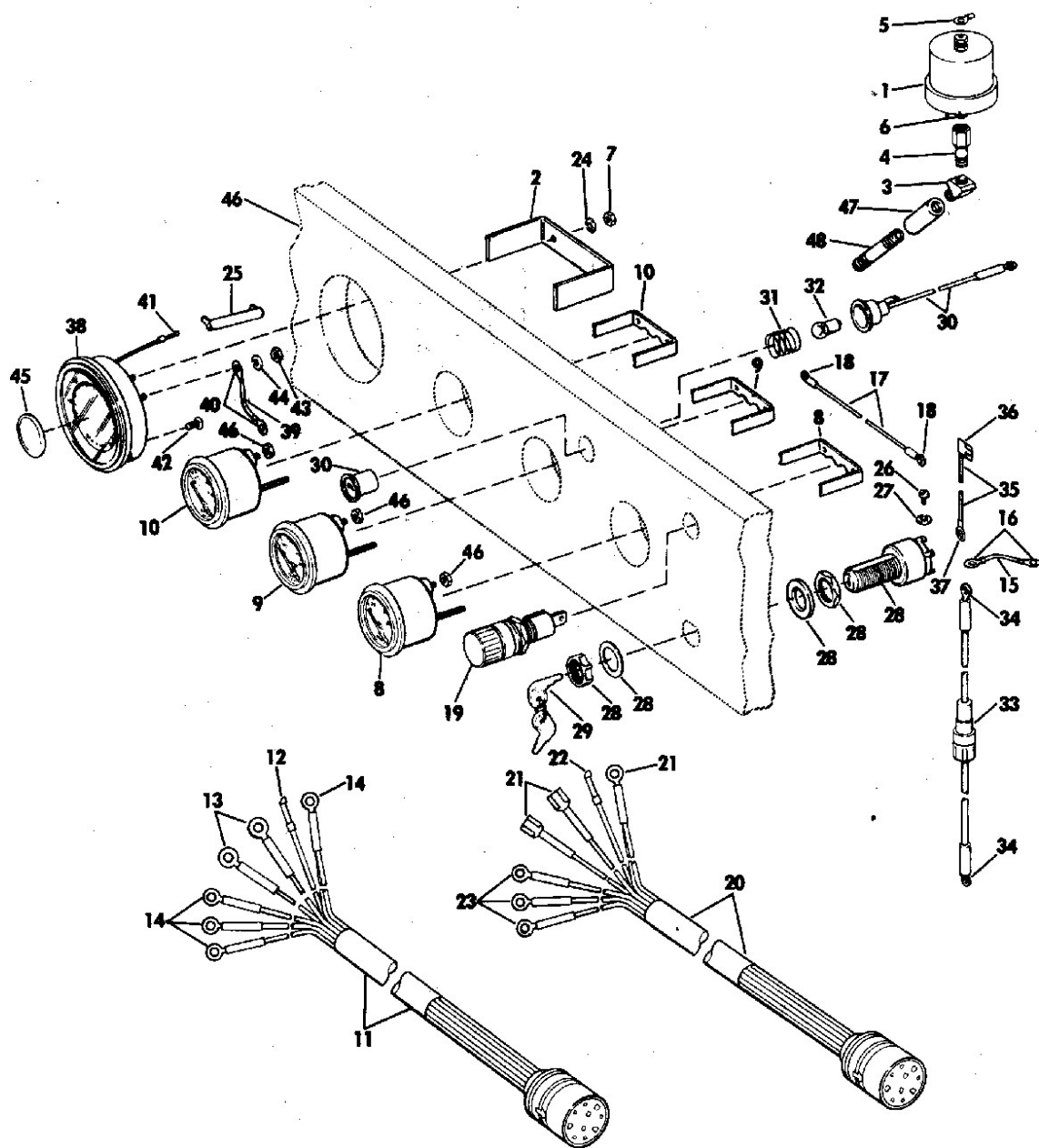
Ref #	Part Number	Qty.	Description
28	D2AE-6766-MA	1	CAP,Engine breather
29	D0OZ-6A892-A	1	RETAINER,Vent valve
29	C8AZ-6A892-A	1	RETAINER,Vent valve
30	0311394	1	SCREW,Clamp fuel line
31	0304671	1	WASHER,Fuel line clamp
32	0908750	1	CLAMP,Fuel line to head
32	0909036	1	CLAMP,Fuel line to head
33	0310440	3	CLAMP,Cable to valve cover
34	0310439	1	CLAMP,Hose to valve cover
35	0908749	2	CLAMP,Ret.to cyl.head
36	0908595	2	RETAINER,Ign.leads
37	0311394	1	SCREW,Clamp,ret.,port
38	0	8	SPARK PLUG
38	0979826	8	SPARK PLUG,AC, MR43T
38	0979827	8	SPARK PLUG,Champion RBL-8



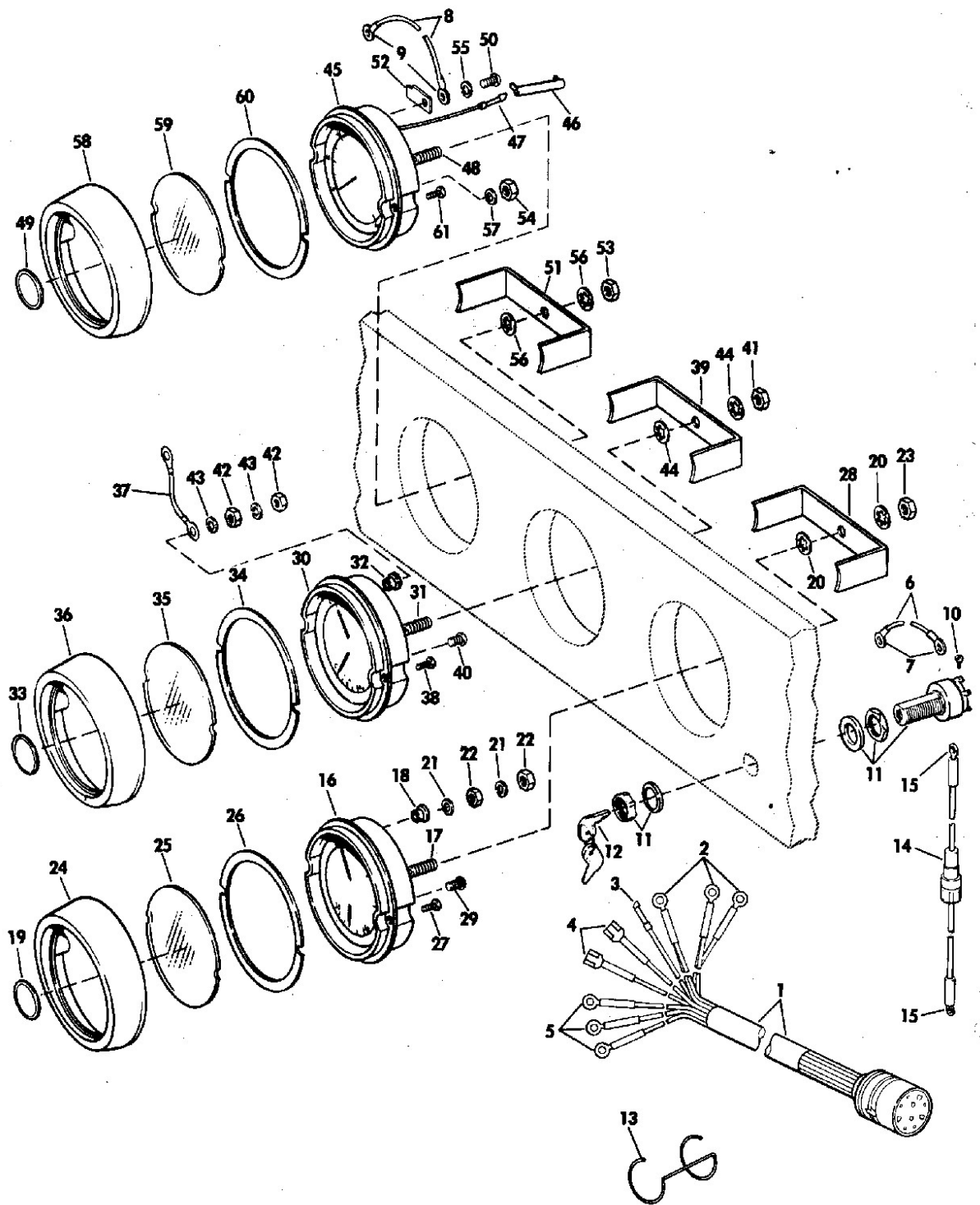
Ref #	Part Number	Qty.	Description
1	6260856	2	CYLINDER HEAD ASSY.
2	3814692	8	STUD,Valve rocker arm,.003" O.S. (2 groove
2	3815892	8	STUD,Valve rocker arm,.013" O.S. (1 groove
3	0908612	8	VALVE,Inlet,std.
3	0908591	8	VALVE,Inlet,.003" O.S.
3	0908592	8	VALVE,Inlet,.015" O.S.
3	0908593	8	VALVE,Inlet,.030" O.S.
4	6263778	8	VALVE,Exhaust,std.
4	6263774	8	VALVE,Exhaust,.003" O.S.
4	6263775	8	VALVE,Exhaust,.015" O.S.
4	6263776	8	VALVE,Exhaust,.030" O.S.
5	3933964	2	GASKET,Valve cover
6	3896934	16	CAP,Valve spring
6263794	6263794	8	ROTATOR,Exhaust valve
7	3947770	32	KEY,Valve stem
8	3835333	16	SEAL,Valve stem
9	3836755	16	SHIELD,Valve stem
10	3911068	8	VALVE SPRING AND DAMPER (Int)
10	6263796	8	VALVE SPRING AND DAMPER (Exh)
11	5232720	16	VALVE LIFTER
12	3734594	14	BOLT,Cylinder head,7/16-14x3-3/4"
12	3767468	4	BOLT,Cylinder head,7/16-14x3"
12	3704796	16	BOLT,Cylinder head,7/16-14x1-3/4"
13	3796243	16	PUSH ROD
14	3974290	16	ARM,Valve rocker
15	3744340	16	BALL,Valve rocker arm
16	3744341	16	NUT,Valve rocker arm
17	0333866	1	VALVE COVER,Stbd.
17	0333867	1	VALVE COVER,Port
18	3877670	1	REINFORCEMENT,Valve cover
19	0180016	8	SCREW,Valve cover
20	0311545	2	ELBOW,Valve cover
21	0313201	2	GASKET,Cylinder head
22	0979826	8	SPARK PLUG, AC MR43T
22	0979827	8	SPARK PLUG,Champion RBL-8
23	3835665	2	OIL CAP,Bayonet type
24	0311543	2	GROMMET,Cover
25	0120255	2	LOCKWASHER,Screw,filter to bracket
26	0908921	2	SPACER,Bracket fuel filter
27	0908276	2	PIPE PLUG
28	0313332	1	SCREW,Tube to cover
29	0907828	1	SPACER,Tube assy.to valve cover
30	0310439	1	CLAMP,Hose, valve cover,stbd.
31	0306414	2	SCREW,Bracket to cylinder head
32	0309336	2	LOCKWASHER,Screw bracket
33	0908922	1	BRACKET,Fuel filter
34	0306369	2	SCREW,Filter to bracket



Ref #	Part Number	Qty.	Description
1	0121354	1	SCREW,Oil light lead
2	0122295	8	SCREW,Panel mounting
3	0122301	1	PLATE,Connector
4	0122302	4	SCREW,Plate to panel
5	0122303	2	CLAMP,Cable
6	0133079	1	NUT,Tach ground lead
7	0172149	1	LEAD ASSEMBLY
8	0510266	2	TERMINAL
9	0172432	1	LIGHT HARNESS ASSY
10	0172433	1	CABLE ASSY,Instr to cable
11	0308808	1	KNIFE DISCONNECT
12	0204036	3	RING TERMINAL
13	0204039	3	RING TERMINAL
14	0303806	1	TUBING
15	0303916	8	LOCKWASHER,Instr terminal
16	0304642	1	LOCKWASHER,Tachometer ground lead
17	0306556	8	NUT,Instr terminals
18	0306559	4	SCREW,Key switch
19	0306991	4	LOCKWASHER,Key
20	0314492	2	SCREW,Clamp
21	0	3	BULB
22	0172430	1	TACHOMETER & PANEL ASSEMBLY
23	0121354	4	MOUNTING SCREW,Instrument
24	0122294	4	WASHER,Cupped
25	0309437	1	FLAG TERMINAL
26	0980288	1	PANEL & FUSE COVER ASSY
26	0980289	1	PANEL & FUSE COVER ASSY
27	0172435	1	WATER TEMP GAUGE
28	0172436	1	AMMETER
29	0122310	1	GROUND STRAP
30	0172410	0	FUSE HOLDER ASSEMBLY
31	0386947	1	IGNITION SWITCH
32	0	2	KEY,Ignition switch
33	0172164	1	CHART & CIGARETTE LIGHTER ASSEMBLY
34	0172455	1	LEAD ASSEMBLY
35	0172437	0	SWITCH,Instrument light
36	0122360	1	FUSE COVER,Front
37	0310782	0	NUT,Switch mounting
38	0900185	0	NUT,Switch mounting
39	0310781	0	COVER,Switch
40	0172440	1	LEAD ASSEMBLY,Fuse to ammeter
41	0122311	1	INLAY,Oil pressure
42	0172438	1	LIGHT SOCKET,Oil pressure
43	0311908	1	BULB,Oil light
44	0316337	4	PLUG,Hole
45	0122312	1	APPLIQUE,Ing
46	0122336	1	APPLIQUE,OMC
47	0172442	0	LEAD ASSEMBLY,Switch to fuse
48	0309437	2	FLAG TERMINAL
49	0172439	0	LEAD ASSEMBLY,Switch to fuse
50	0172441	1	LEAD ASSEMBLY,Ignition
51	0309437	2	FLAG TERMINAL
52	0510266	2	TERMINAL

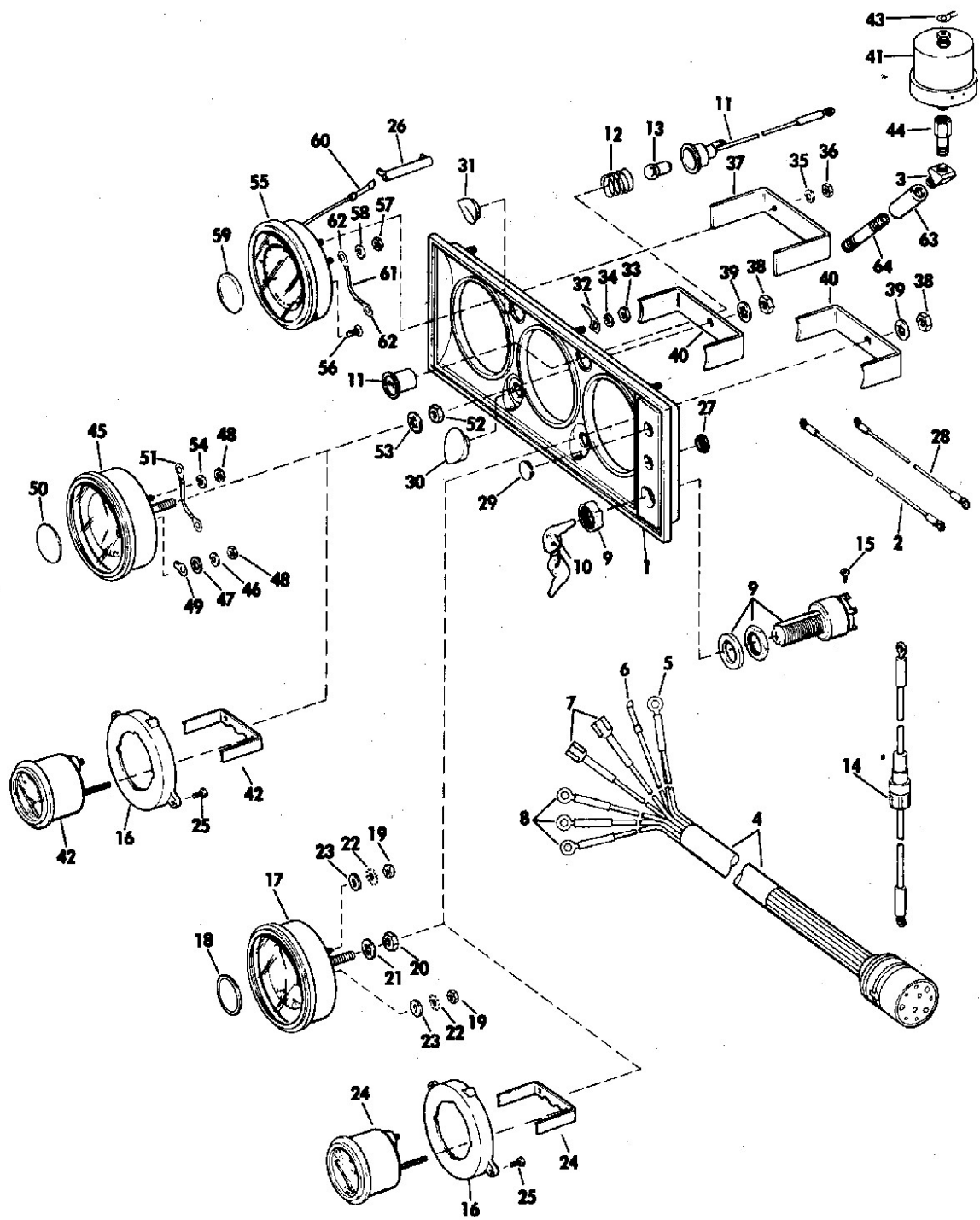


Ref #	Part Number	Qty.	Description
1	0172127	1	SENDING UNIT ASSEMBLY
2	0121350	1	BRACKET,Tach mounting
3	0121687	1	FITTING,Block to unit
4	0121688	1	ADAPTER,Block to unit
5	0121689	0	TERMINAL,Oil pressure unit
6	0121891	1	ELBOW,Ext to oil unit
7	0133079	2	NUT,Tachometer bracket
8	0172731	1	OIL PRESSURE GAUGE ASSY
9	0172735	1	WATER TEMPERATURE GAUGE ASSEMBLY
10	0980550	1	AMMETER
11	0172433	1	CABLE ASSY,W/oil pressure gauge
12	0308808	1	KNIFE DISCONNECT
13	0204036	2	RING TERMINAL
14	0204039	4	RING TERMINAL
15	0172148	0	LEAD ASSY,Gauge to switch
16	0510266	2	RING TERMINAL
17	0172149	0	LEAD ASSEMBLY,Ground
18	0510266	2	RING TERMINAL
19	0172410	1	FUSE HOLDER ASSEMBLY
20	0979924	1	CABLE ASSY,W/oil press light
21	0204038	2	RING,Terminal,w/oil light
22	0308808	1	KNIFE DISCONNECT
23	0204039	3	RING TERMINAL
24	0304642	2	LOCKWASHER,Tach assy
25	0303806	1	COVER,Knife disconnect
26	0306559	4	SCREW,Ignition switch
27	0306991	7	LOCKWASHER,Ignition switch
28	0386545	1	SWITCH & KEY ASSEMBLY,Ignition
29	0	2	KEY,Ignition switch
30	0379852	1	INDICATOR LIGHT
31	0309890	1	SPRING
32	0908726	1	BULB,#53R
33	0378334	1	LEAD & FUSE HOLDER ASSY
34	0204039	2	RING TERMINAL
35	0279177	1	LEAD ASSEMBLY,Switch to tilt fuse
36	0204034	1	SLIDE TERMINAL
37	0204037	1	RING TERMINAL
38	0172051	1	TACHOMETER ASSY
39	0172140	1	GROUND WIRE ASSY
40	0510266	2	RING TERMINAL
41	0308808	1	KNIFE DISCONNET
0171759	0171759	1	CASE ASSY
42	0121354	2	SCREW,Backplate to case
43	0133079	1	NUT
44	0304642	1	WASHER
45	0121720	1	TRIM BUTTON
46	0200712	3	NUT,Gauge terminals
47	0311086	1	COUPLING
48	0907801	1	EXTENSION PIPE



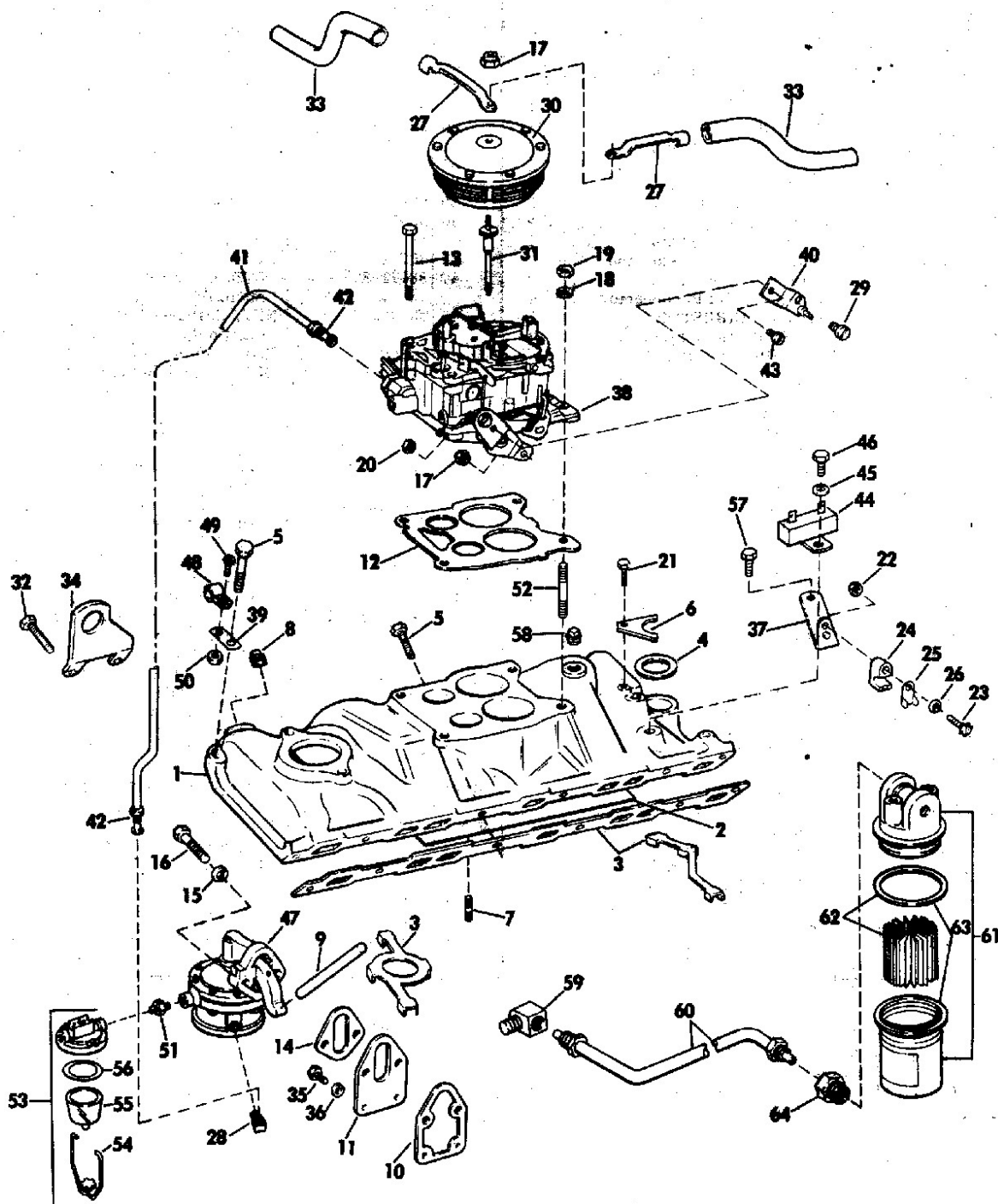
Ref #	Part Number	Qty.	Description
1	0172290	1	CABLE ASSEMBLY
2	0204037	3	RING TERMINAL
3	0308808	1	KNIFE DISCONNECT
4	0204034	5	SPADE TERMINAL
5	0204039	3	RING TERMINAL
6	0172148	2	LEAD ASSEMBLY
7	0510266	2	RING TERMINAL
8	0172149	2	LEAD ASSEMBLY
9	0510266	2	RING TERMINAL
10	0306559	4	SCREW,Ignition switch
11	0386545	1	IGNITION SWITCH & KEY ASSY
12	0	2	KEY,Ignition switch
13	0315182	1	CLAMP,Cable
14	0378334	1	LEAD FUSE HOLDER ASSY
15	0204039	2	RING TERMINAL
16	0172074	1	AMP FUEL GAUGE ASSY
17	0122087	1	STUD
18	0121649	2	INSULATOR
19	0121720	1	BUTTON
20	0306992	2	LOCKWASHER
21	0304141	9	LOCKWASHER
22	0309485	8	NUT
23	0304753	1	NUT
24	0121703	1	BEZEL
25	0121704	1	LENS
26	0121705	1	SEAL
27	0121706	2	SCREW
28	0121710	1	BRACKET
29	0313870	1	SCREW
30	0172083	1	OIL PRESS / WATER TEMP GAUGE
31	0122087	1	STUD
32	0121649	4	INSULATOR
33	0121720	1	BUTTON
34	0121705	1	SEAL
35	0121704	1	LENS
36	0121703	1	BEZEL
37	0172058	1	LEAD
38	0121706	2	SCREW
39	0121710	1	BRACKET
40	0313870	1	SCREW
41	0304753	1	NUT
42	0309485	8	NUT
43	0304141	9	LOCKWASHER
44	0306992	2	LOCKWASHER
45	0172077	1	TACHOMETER ASSEMBLY
46	0303806	1	TUBING
47	0308808	1	KNIFE DISCONNECT
48	0122087	1	STUD
49	0121720	1	BUTTON
50	0313870	1	SCREW
51	0121710	1	BRACKET
52	0121708	1	SWITCH PLATE
53	0304753	1	NUT
54	0302437	2	NUT
55	0304141	1	LOCKWASHER
56	0306992	2	LOCKWASHER
57	0307247	2	LOCKWASHER
58	0121703	1	BEZEL
59	0121704	1	LENS
60	0121705	1	SEAL

Ref #	Part Number	Qty.	Description
60	0121705	1	SEAL
61	0121706	2	SCREW



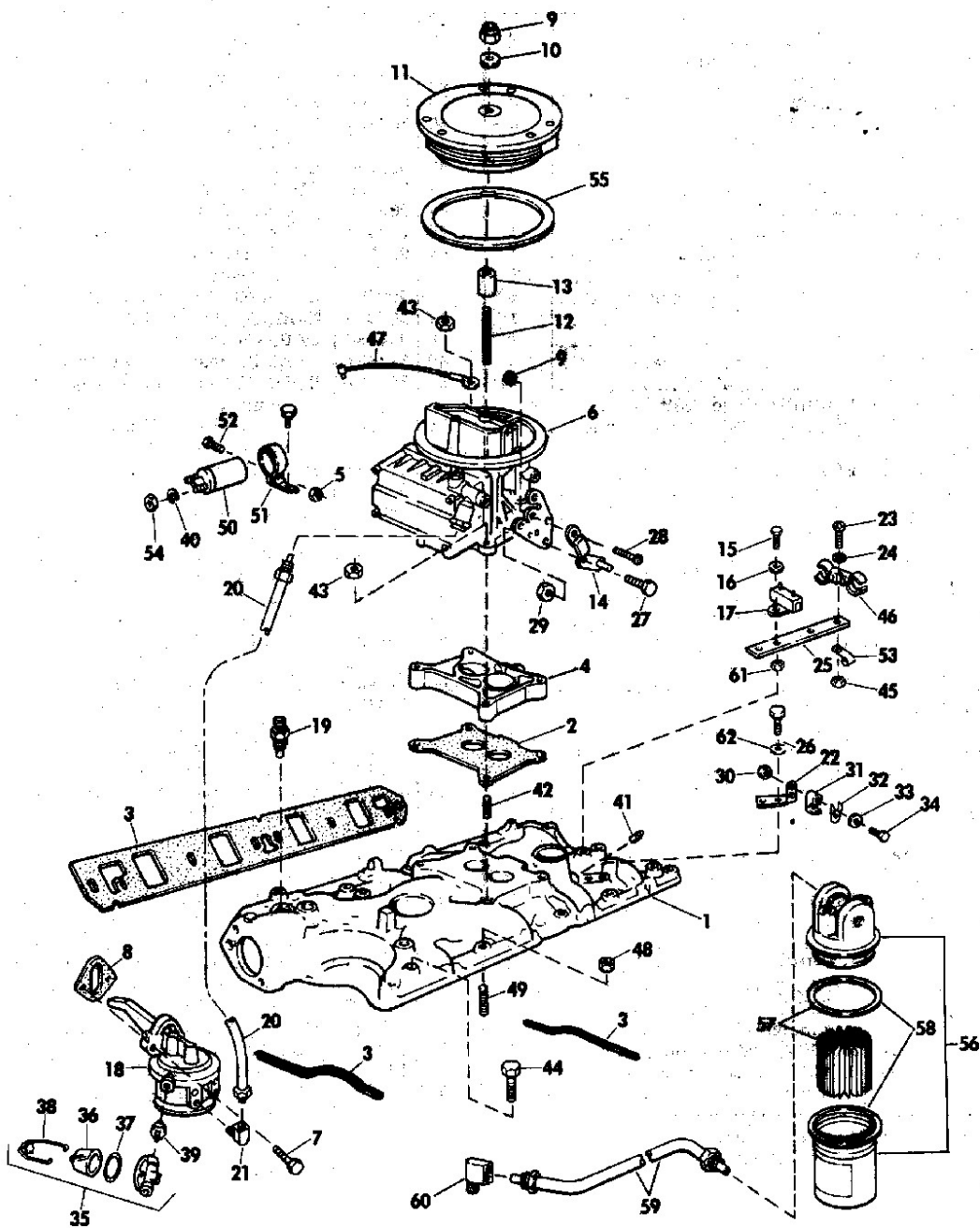
Ref #	Part Number	Qty.	Description
1	0172048	1	PANEL & STUD ASSEMBLY
2	0172055	0	LEAD ASSEMBLY,Battery
3	0121891	1	ELBOW,Oil sending unit
4	0979924	1	CABLE ASSEMBLY
5	0204038	1	RING TERMINAL
6	0308808	1	KNIFE DISCONNECT
7	0204034	2	SLIDE ON TERMINAL
8	0204039	3	RING TERMINAL
9	0386545	1	IGNITION SWITCH ASSY
10	0	1	KEY,Ignition switch
11	0379852	1	INDICATOR ASSY,Oil
12	0309890	1	SPRING
13	0908726	1	BULB,#53R
14	0378334	1	LEAD,Fuse holder assembly
15	0306559	4	SCREW,Terminals
16	0121807	2	PLUG,Large
17	0172053	1	AMP-FUEL GAUGE ASSY
18	0121720	1	TRIM BUTTON
19	0306556	5	NUT
20	0304753	1	NUT,Stud
21	0306992	1	LOCKWASHER,Stud
22	0303916	5	LOCKWASHER
23	0306561	4	FLAT WASHER
24	0980550	1	AMMETER ASSEMBLY
25	0121354	4	SCREW
26	0303806	1	COVER,Tachometer lead
27	0121996	2	BUSHING
28	0172060	1	LEAD ASSEMBLY,Ground
29	0309024	1	PLUG
30	0121810	0	PLUG,Switch hole
31	0121824	0	PLUG,Light hole
32	0121811	6	CLAMP,Mounting
33	0306556	0	NUT
34	0303916	0	LOCKWASHER
35	0304642	2	LOCKWASHER,Tach brkt
36	0133079	2	NUT,Tach bracket
37	0121350	1	BRACKET,Tach mounting
38	0304753	2	NUT,Mounting bracket
39	0306992	2	LOCKWASHER,Mtg bracket
40	0121710	2	BRACKET
41	0172127	1	SENDING UNIT,Oil pressure
42	0172735	1	WATER TEMPERATURE GAUGE ASSEMBLY
43	0121689	2	TERMINAL,Sending unit
0121687	0121687	1	FITTING,Sending unit
44	0121688	1	ADAPTER,Oil sending unit
45	0172057	1	OIL PRESS/WATER TEMP GAUGE
46	0303916	5	LOCKWASHER
47	0306561	4	FLAT WASHER
48	0306556	9	NUT
49	0121689	2	TERMINAL
50	0121720	1	TRIM BUTTON
51	0172058	1	CONNECTOR WIRE
52	0304753	1	NUT,Stud
53	0306992	1	LOCKWASHER,Stud
54	0304141	4	LOCKWASHER
55	0172051	1	TACHOMETER ASSEMBLY
56	0121354	2	SCREW,Backplate to case
57	0133079	1	NUT
58	0304642	1	WASHER
59	0121720	1	TRIM BUTTON

Ref #	Part Number	Qty.	Description
59	0121720	1	TRIM BUTTON
60	0308808	1	KNIFE DISCONNECT
0171759	0171759	1	CASE ASSEMBLY
61	0172140	1	GROUND WIRE ASSEMBLY
62	0510266	2	RING TERMINAL
63	0311086	1	COUPLING
64	0907801	1	EXTENSION PIPE



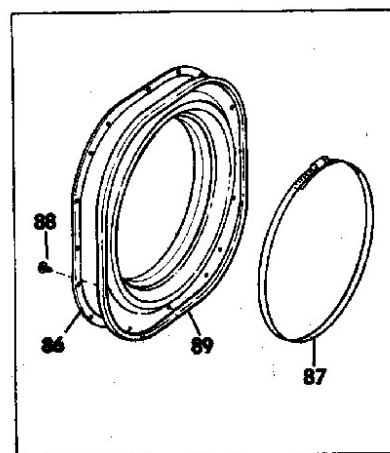
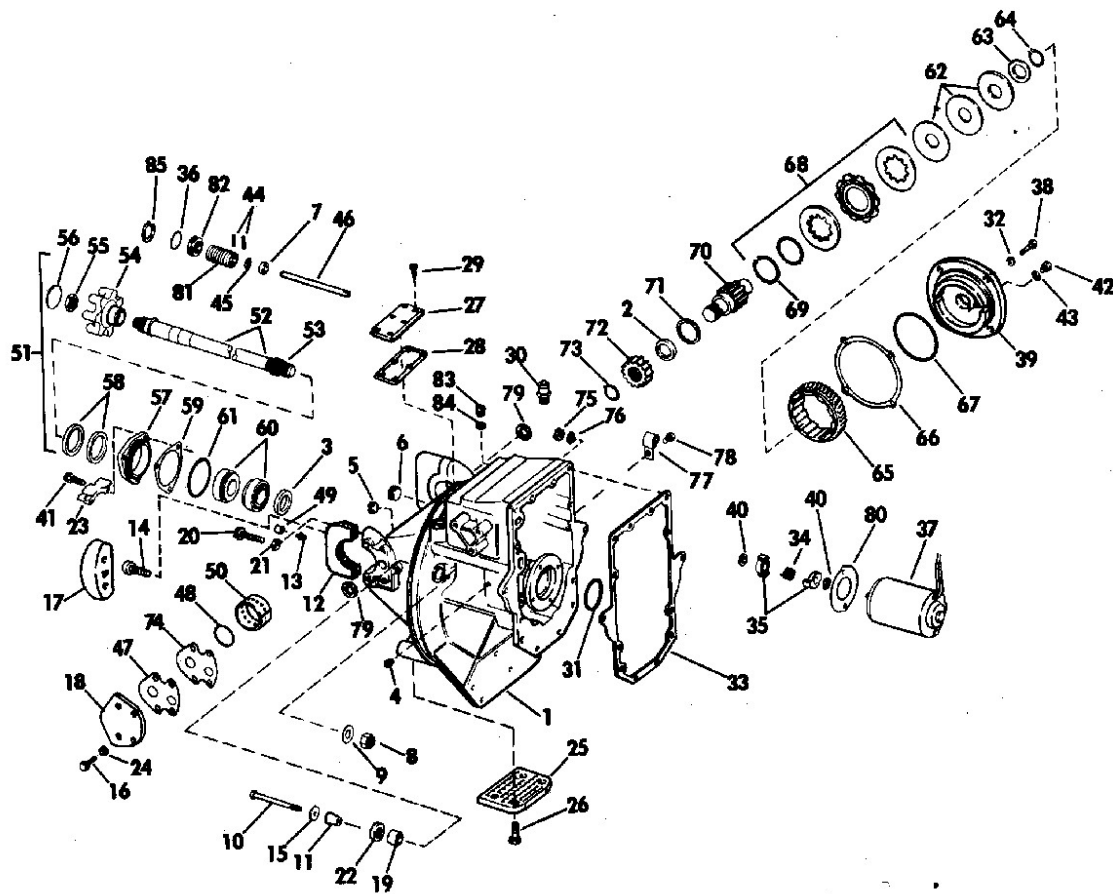
Ref #	Part Number	Qty.	Description
1	0343765	1	MANIFOLD,Intake
2	6271071	1	GUARD,Oil splash
3	6258833	1	GASKET SET,Manifold
4	3932344	1	GASKET,Distributor to manf
5	0435611	9	BOLT,Hex,manifold to head,3/8-16x1-7/8"
5	3736035	4	BOLT,Manifold,holes #1 & 2 left side,hole #
6	3704912	1	CLAMP,Distributor
7	3959544	4	STUD,Guard
8	0444746	1	PLUG,Intake manifold
9	3704817	1	PUSH ROD,Fuel pump
10	3705044	1	GASKET,Fuel pump mounting plate
11	3719599	1	PLATE,Fuel pump mounting
12	0908765	1	GASKET,Carburetor
13	9419047	2	SCREW,Carburetor to manifold
14	3705042	1	GASKET,Fuel pump mounting
15	0120177	2	LOCKWASHER,Pump mounting
16	0310896	2	SCREW,Fuel pump mounting
17	0900402	2	NUT,Flame arrestor and throttle lever
18	0306325	2	LOCKWASHER,Carburetor stud
19	0306422	2	NUT,Carburetor stud
20	0311505	1	NUT,Lever screw
21	0306834	1	SCREW,Distributor clamp
22	0307999	1	NUT,Anchor block screw
23	0308238	1	SCREW,Anchor block to bracket
24	0310685	1	ANCHOR BLOCK
25	0310687	1	SPRING,Anchor block
26	0310688	1	SPACER,Anchor block spring
27	0908240	2	CONNECTOR,Hose
28	0908644	1	FITTING,Fuel line
29	0308762	1	SCREW,Throttle lever
30	0980033	1	FLAME ARRESTOR
31	0908677	1	STUD,Flame arrestor
32	0312997	2	SCREW,Lift bracket to head
33	0	2	HOSE,Crankcase vent
34	0312782	1	LIFT BRACKET,Cylinder head
35	0306487	2	SCREW,Fuel pump plate to engine
36	0306396	2	LOCKWASHER,Fuel pump plate
37	0314208	1	BRACKET,Anchor block
38	0382821	1	CARBURETOR ASSY,225 hp
39	0908646	1	BRACKET,Fuel line clamp
40	0382822	1	THROTTLE LEVER AND PIN
41	0980532	1	FUEL LINE ASSEMBLY
42	0310968	2	FITTING
43	0310859	1	SCREW,Throttle lever
44	0383433	1	BALLAST RESISTOR
45	0120196	1	WASHER,Ballast resistor
46	0309512	1	SCREW,Ballast resistor
47	0980890	1	FUEL PUMP ASSEMBLY
48	0907852	1	CLAMP,Fuel line
49	0312889	1	SCREW,Clamp to bracket
50	0316659	1	NUT,Clamp to bracket
51	0908647	1	FITTING,Clamp to bowl
52	0314616	2	STUD,Carburetor to manifold
53	0980524	1	INDICATOR BOWL ASSY
54	0908872	1	BAIL
55	0384154	1	BOWL AND GASKET
56	0908873	1	GASKET
57	0306555	1	SCREW,Bracket
58	0307948	1	PLUG,Intake manifold
59	0908644	1	FITTING,Fuel line inlet

Ref #	Part Number	Qty.	Description
59	0908644	1	FITTING,Fuel line inlet
60	0980871	1	FUEL LINE ASSEMBLY
61	0981065	1	FUEL FILTER ASSEMBLY
62	0980925	1	ELEMENT AND GASKET ASSEMBLY
63	0981031	1	CANISTER & GASKET ASSY
64	0908923	1	FITTING,Fuel line to filter



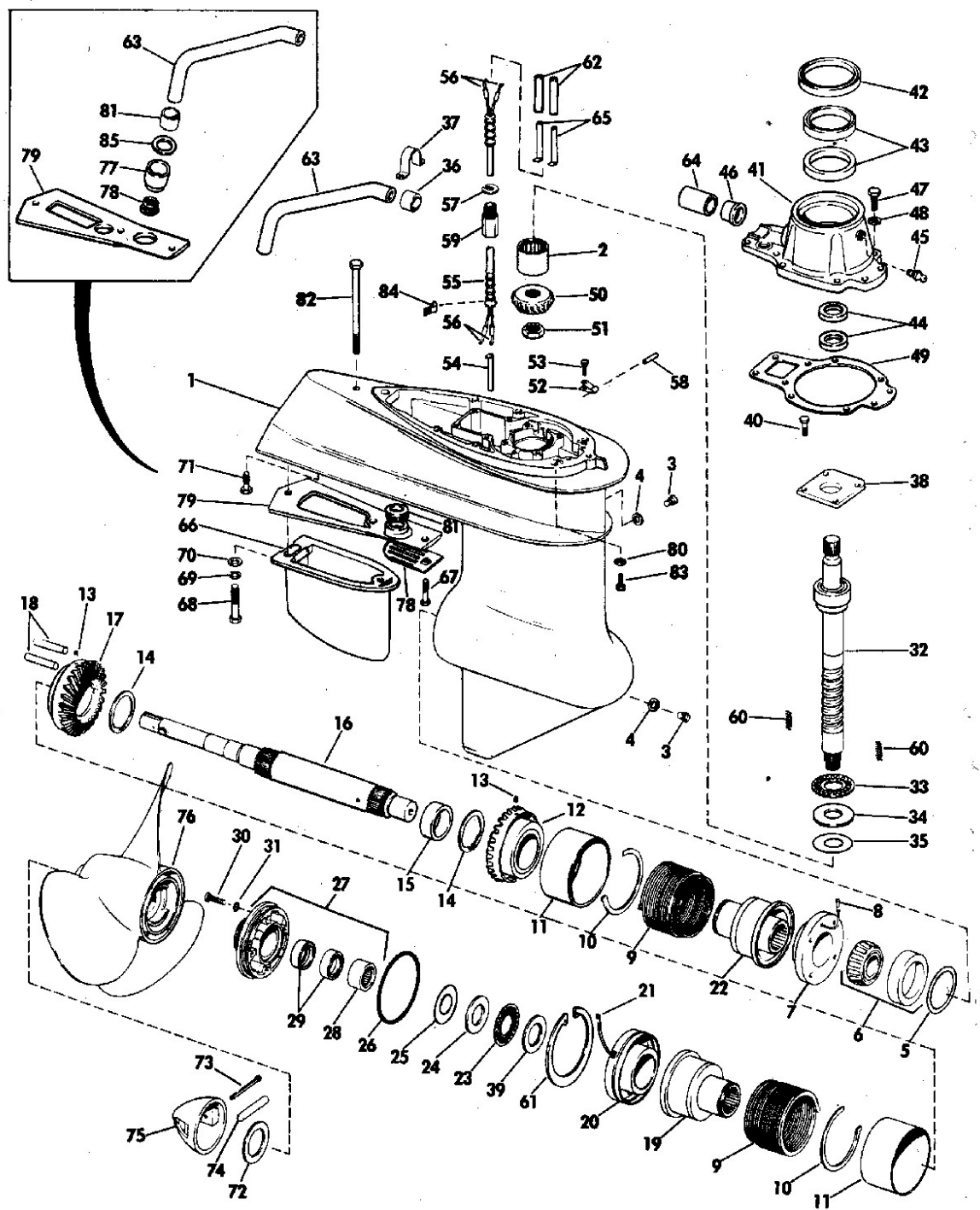
Ref #	Part Number	Qty.	Description
1	C4OZ-9424-H	1	MANIFOLD ASSY
1	D5JE-9424-FA	1	MANIFOLD ASSY
2	C3AZ-9447-B	1	GASKET,Carburetor to intake manifold
2	D4JE-9447-CA	1	GASKET,Carburetor to intake manifold
3	D1AZ-9433-B	1	GASKET & SEAL KIT
3	D5AZ-9433-B	1	GASKET & SEAL KIT
4	D2AZ-9A589-A	1	SPACER,Carburetor
5	34052-S	1	NUT,Strap to coil
6	D3JL-9510-S	1	CARBURETOR ASSY
6	0980983	1	CARBURETOR ASSY
7	359081-S36	2	BOLTS,Fuel pump
8	C3AZ-9417-C	1	GASKET,Fuel pump
9	0900402	2	NUT,Flame arrestor and throttle lever
10	0120590	1	WASHER,Nut to connector
11	0980033	1	FLAME ARRESTOR
12	0908824	1	STUD,Flame arrestor
13	0908825	1	SPACER,Stud,flame arrestor
14	0980619	1	THROTTLE LEVER AND PIN ASSY
14	0981000	1	THROTTLE LEVER AND PIN ASSY
15	0306450	2	SCREW,Ballast resistor
16	0311388	2	WASHER,Ballast resistor
17	0383433	1	BALLAST RESISTOR
18	0980609	1	FUEL PUMP ASSY
19	0980613	1	SENDING UNIT,Water temperature
19	0171960	1	SENDING UNIT,Water temperature
20	0980612	1	FUEL LINE ASSY
20	0980981	1	FUEL LINE ASSY
21	0908747	1	ELBOW,Outlet and inlet
22	0908757	1	BRACKET,Anchor block
22	0909033	1	BRACKET,Anchor block
23	0306450	2	SCREW,Retainer to bracket
23	0306778	2	SCREW,Bracket throttle cable
24	0306407	2	WASHER,Screw
25	0908893	1	BRACKET,Retainer engine
26	0308936	2	SCREW,Bracket throttle cable
26	0306450	2	SCREW,Brkt throttle cable
27	0306487	1	SCREW,Throttle lever to arm
28	0307466	1	SCREW,Throttle lever to arm
29	0307999	1	NUT,Screw throttle arm
30	0307999	1	NUT,Anchor block bracket
31	0310685	1	ANCHOR BLOCK
32	0310687	1	SPRING,Anchor block
33	0310688	1	SPACER,Spring
34	0305725	1	SCREW,Block to bracket
35	0980524	1	BOWL ASSEMBLY
36	0384154	1	BOWL AND GASKET ASSY
37	0908873	1	GASKET
38	0908742	1	BAIL
39	0908647	1	FITTING,Pump to bowl
40	0550757	2	LOCKWASHER,Coil terminal
41	0307948	1	PLUG,Intake manifold
42	88471-S	4	STUD,Carburetor to manifold
43	351089-S	4	NUT,Carburetor to manifold
44	378484-S	8	BOLT,Manifold to block
44	378484-S	16	BOLT,Manifold to block
45	0313022	2	NUT,Screw,retainer to bracket
46	0314823	2	RETAINER,Cable connection
47	0980587	1	LEAD ASSY,Choke to ground
48	374031-S	4	NUT,Manifold to block
49	382198-S	4	STUD,Manifold to block

Ref #	Part Number	Qty.	Description
49	382198-S	4	STUD,Manifold to block
50	0383444	1	COIL ASSY,Ignition
371485...	371485-S	1	PLUG,Pipe to intake manifold
51	D00Z-12043-A	1	STRAP,Ignition coil
52	57018-S	1	BOLT,Strap to coil
53	0310439	1	CLAMP,Trim cable
54	0306556	2	NUT,Coil terminal
55	0908823	1	SPACER,Flame arrestor
56	0981065	1	FUEL FILTER ASSY
57	0980925	1	ELEMENT AND GASKET ASSY
58	0981031	1	CANISTER & GASKET ASSY
59	0980806	1	FUEL LINE ASSY,Filter to pump
59	0980982	1	FUEL LINE ASSY,Filter to pump
59	0981039	1	FUEL LINE ASSY,Filter to pump
60	0908747	1	ELBOW,Outlet fuel filter
61	0306932	1	NUT,Ballast resistor
62	0311388	2	WASHER,Bracket



Ref #	Part Number	Qty.	Description
1	0980730	1	INTERMEDIATE HOUSING
1	0980731	1	INTERMEDIATE HOUSING
2	0908957	1	OIL RETAINER,Clutch
3	0313992	2	OIL RETAINER,Shaft
4	0313607	2	LUBRICATION FITTING
5	0314273	1	PLUG
6	0309961	3	PLUG
7	0308634	1	BUSHING,Tilt worm shaft
8	0900402	1	LOCKNUT
9	0310055	0	WASHER
10	0318803	1	SCREW
11	0908853	1	PLUG
12	0908505	2	PIVOT CAP
13	0908768	2	LUBRICATION FITTING
14	0908769	4	SCREW,Pivot cap bumper
15	0902041	1	WASHER,Screw plug
16	0309646	8	SCREW,Pivot cap
17	0908513	2	BUMPER
18	0908499	2	COVER,Pivot cap
19	0908933	1	BUSHING
20	0908502	4	SCREW,Pivot cap
21	0302865	4	WASHER,Cap screw
22	0908855	1	SEAL,Steering shaft
23	0909267	1	WATER DEFLECTOR,Ball gear
24	0302290	8	WASHER
25	0980756	1	GROUND PLATE
26	0320289	4	SCR,Gnd plt to intmd hsg
27	0313247	1	COVER,Oil reservoir
28	0031246	1	GASKET,Cover
29	0307195	6	SCREW,Cover to housing
30	0908196	1	NIPPLE,Housing
30	0316521	1	NIPPLE,Housing
31	0302337	1	O-RING,Sleeve to housing
32	0302290	4	LOCKWASHER,Cover
33	0316493	1	GASKET
34	0309267	1	SPRING,Coupling
35	0980274	2	COUPLING AND KEY
36	0302540	1	O-RING
37	0382138	1	TILT MOTOR ASSEMBLY
38	0308743	4	SCREW,Cover
39	0908564	1	COVER
40	0310612	2	WASHER
41	0908668	3	SCREW,Seal retainer
42	0307551	1	FILL SCREW
43	0311598	1	WASHER
44	0309525	2	PIN,Tilt worm shaft
45	0309272	1	WASHER
46	0980183	1	SHAFT,Tilt worm
47	0316499	2	GASKET,Cover
48	0008626	2	O-RING
49	0908247	4	CAP,Fitting
50	0308602	2	LINER
51	0980750	1	DRIVESHAFT AND BALL GEAR ASSEMBLY
51	0980751	1	D'SHAFT & BALL GEAR ASSY
51	0980987	1	D'SHAFT & BALL GEAR ASSY
51	0980986	1	D'SHAFT & BALL GEAR ASSY
52	0980090	1	DRIVESHAFT & SEAL PKG
52	0980091	1	DRIVESHAFT & SEAL PKG
52	0909044	1	DRIVESHAFT
52	0909043	1	DRIVESHAFT

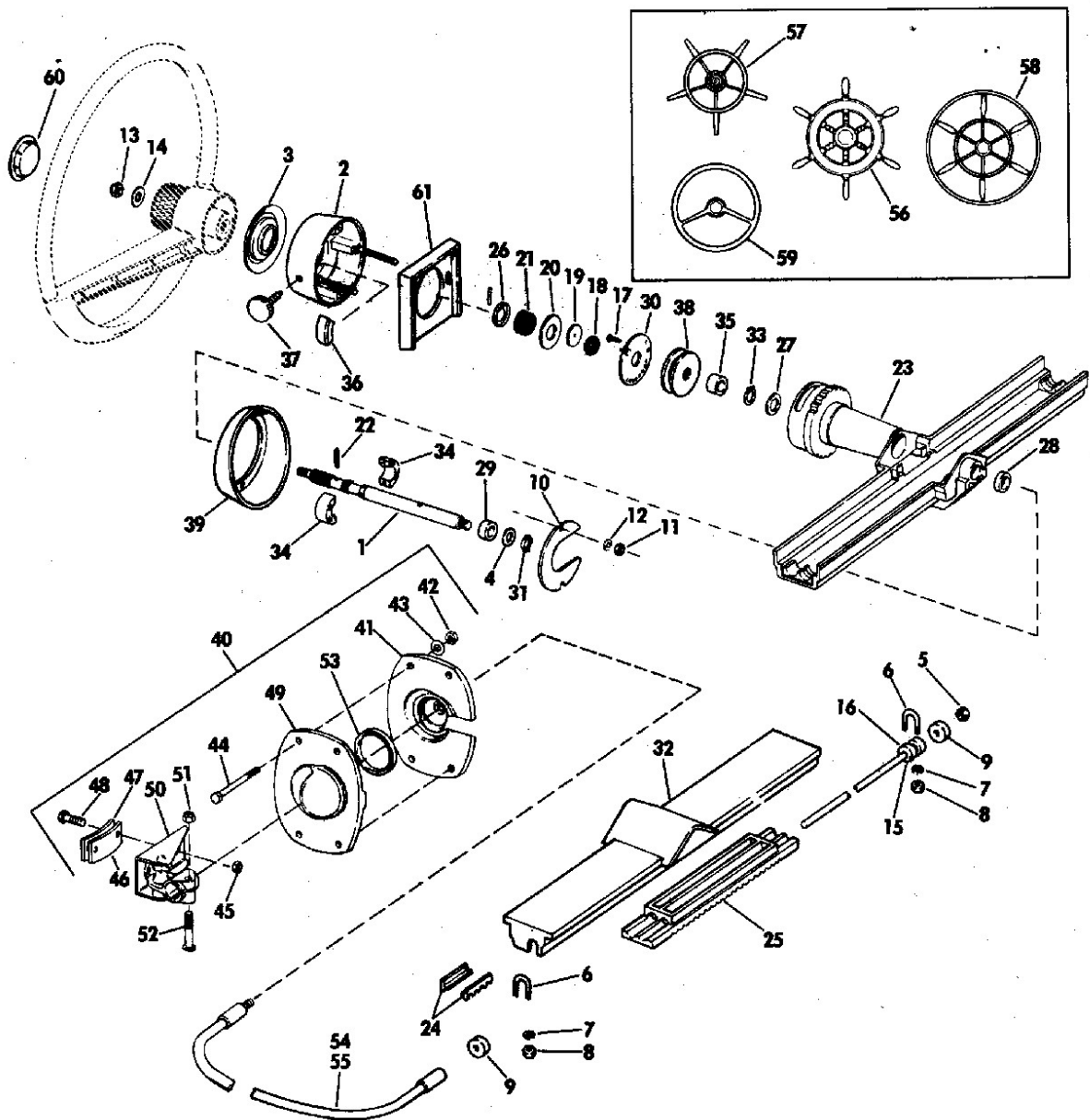
Ref #	Part Number	Qty.	Description
52	0909043	1	DRIVESHAFT
53	0908061	1	SEAL
54	0908063	1	BALL GEAR
55	0908064	1	NUT,Gear to shaft
56	0908062	1	PLUG,Ball gear
57	0980478	1	RETAINER & SEAL ASSY
58	0981195	2	SEAL
59	0908422	0	SHIM,Seal retainer,.002
59	0908423	0	SHIM,Seal retainer,.003
59	0908424	0	SHIM,Seal retainer,.004
59	0908425	0	SHIM,Seal retainer,.005
59	0908426	0	SHIM,Seal retainer,.006
59	0908427	0	SHIM,Seal retainer,.007
59	0908428	0	SHIM,Seal retainer,.008
59	0908429	0	SHIM,Seal retainer,.009
59	0908430	0	SHIM,Seal retainer,.010
60	0979986	2	BEARING ASSEMBLY
61	0908383	1	O-RING,Retainer
62	0308809	3	BELLEVILLE SPRING
63	0309845	1	SPACER
64	0309844	1	RETAINING RING
65	0308806	1	WORM WHEEL
66	0308799	1	GASKET,Cover
67	0908194	1	O-RING,Tilt unit cover
68	0380561	1	CLUTCH DISC,End plate and shim pacakge
69	0308804	1	RETAINING RING
0980292	0980292	1	TILT CLUTCH SHIM PKG
70	0980031	1	SHAFT,Tilt clutch
71	0308800	1	THRUST WASHER
72	0308453	1	QUADRANT GEAR
73	0308633	1	RETAINING RING
74	0316498	2	PLATE,Cover
75	0313457	14	NUT,Adapter stud
76	0306453	14	WASHER,Adapter stud
77	0310928	1	CLAMP,Tilt and shift cable
78	0311415	1	SCREW,Clamp to housing
79	0313244	2	SEAL,Plate
80	0311508	1	GASKET,Tilt motor
81	0908168	1	WORM
82	0980182	1	RETAINER AND BUSHING
83	0313224	1	SCREW PLUG,Oil fill
84	0315189	1	GASKET,Plug
85	0308632	1	RETAINING,Ring
0382068	0382068	1	TRANSOM SEAL ASSY,Oval
86	0313081	1	PLATE,Transom seal
87	0308735	1	CLAMP,Seal
88	0312270	20	SCREW
89	0313080	1	SEAL,Transom



Ref #	Part Number	Qty.	Description
0980668	0980668	1	GEARCASE ASSY,Complete
1	0382383	1	GEARCASE & BRG ASSY
2	0380439	1	ROLLER BRG,Driveshaft
3	0307551	2	PLUG,Oil drain
4	0311598	1	WASHER,Plug
5	0313292	0	SHIM,Brg to gearcase,.002"
5	0313293	0	SHIM,Brg to gearcase,.003"
5	0313294	0	SHIM,Brg to gearcase,.004"
5	0313295	0	SHIM,Brg to gearcase,.005"
5	0313296	0	SHIM,Brg to gearcase,.006"
5	0313297	0	SHIM,Brg to gearcase,.007"
6	0379503	1	BEARING ASSY,Prop.shaft
7	0382366	1	COIL & LEAD,Front
8	0308808	1	TERMINAL
9	0313455	2	SPRING,Clutch hub
10	0310428	2	SPACER
11	0315034	2	SLEEVE,Spring
12	0382270	1	GEAR & BUSHING,Forward
13	0311944	9	SET SCREW
14	0312007	2	RETAINING RING
15	0313310	1	SPACER,Propeller shaft
16	0382337	1	PROPELLER SHAFT
17	0313311	1	GEAR,Reverse
18	0381025	1	NEEDLE BEARING SET
19	0382336	1	CLUTCH HUB,Reverse
20	0382367	1	COIL & LEAD,Rear
21	0308808	1	TERMINAL
22	0382334	1	CLUTCH HUB ASSY,Fwd
23	0378262	1	THRUST BEARING ASSY
24	0307836	1	THRUST WASHER
25	0313192	0	SHIM,Washer to head,.002"
25	0313193	0	SHIM,Washer to head,.003"
25	0313194	0	SHIM,Washer to head,.004"
25	0313195	0	SHIM,Washer to head,.005"
25	0313196	0	SHIM,Washer to head,.006"
25	0313197	0	SHIM,Washer to head,.007"
25	0313198	0	SHIM,Washer to head,.008"
25	0313199	0	SHIM,Washer to head,.009"
25	0313200	0	SHIM,Washer to head,.010"
26	0310414	1	O-RING,Gearcase head
27	0381849	1	GEARCASE HEAD ASSY
28	0379504	1	NEEDLE BEARING ASSY
29	0310599	2	SEAL,Gearcase head
30	0310412	4	SCREW,Gearcase head
31	0307853	1	SEAL,Screw
32	0980097	1	DRIVESHAFT ASSY
33	0382257	1	THRUST BEARING
34	0313259	1	THRUST WASHER
35	0313192	0	SHIM,Thrust washer,.002"
35	0313193	0	SHIM,Thrust washer,.003"
35	0313194	0	SHIM,Thrust washer,.004"
35	0313195	0	SHIM,Thrust washer,.005"
35	0313196	0	SHIM,Thrust washer,.006"
35	0313197	0	SHIM,Thrust washer,.007"
35	0313198	0	SHIM,Thrust washer,.008"
35	0313199	0	SHIM,Thrust washer,.009"
36	0310488	1	BUSHING,Water tube
37	0313729	1	CLAMP,Bushing
38	0313309	1	PLATE,Bearing
39	0310413	1	THRUST WASHER

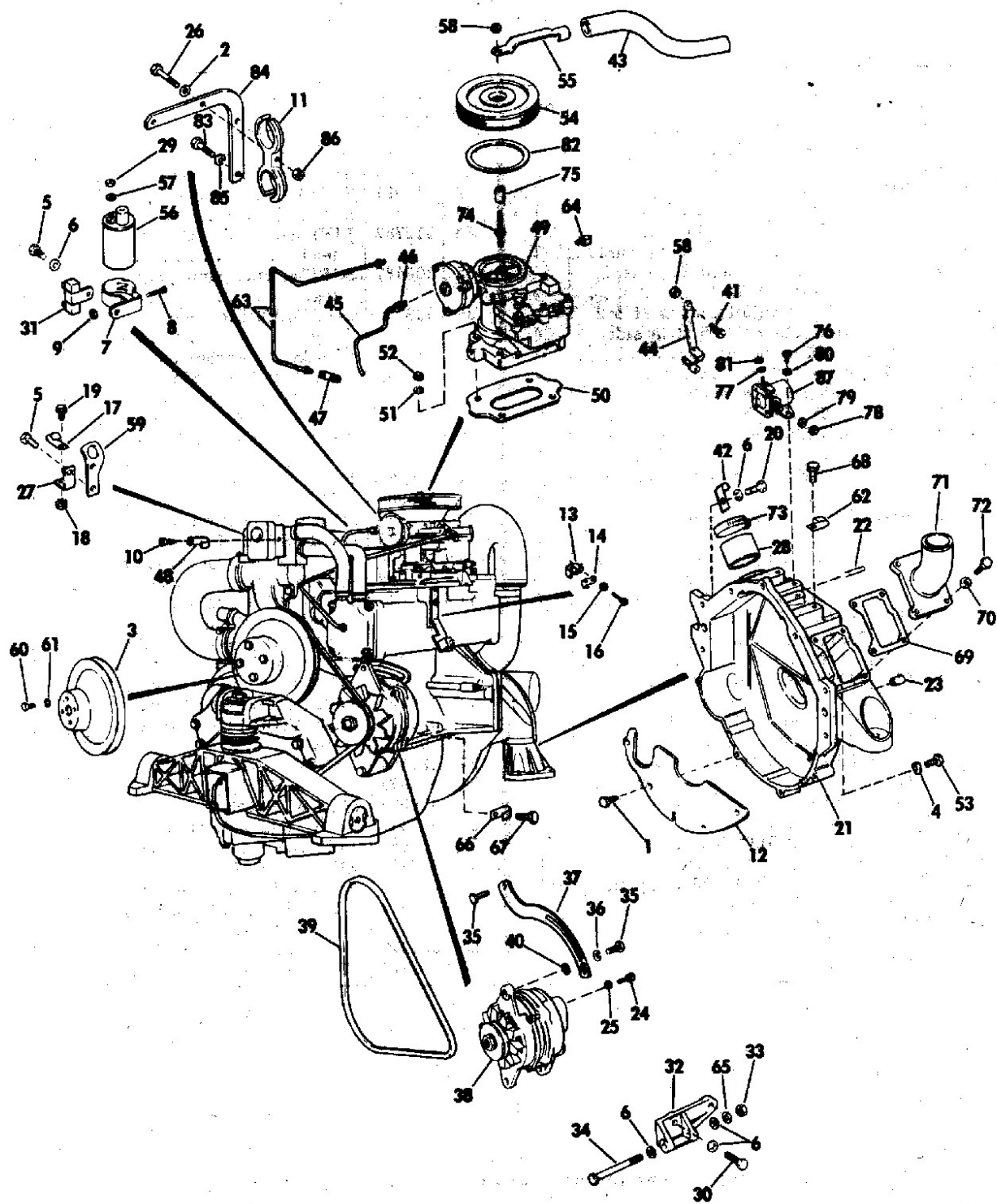
Ref #	Part Number	Qty.	Description
39	0310413	1	THRUST WASHER
40	0553556	4	SCREW,Bearing plate
41	0980014	4	SWIVEL BEARING ASSY
42	0310649	1	SEAL,Upper
43	0313353	2	SEAL,Middle
44	0310599	2	SEAL,Lower
45	0313607	2	FITTING,Lubrication
46	0908594	1	GROMMET,Water tube
47	0309646	10	SCREW,Swivel bearing
48	0302290	10	WASHER,Swivel bearing
49	0313368	1	GASKET
50	0313258	1	PINION GEAR
51	0907866	1	LOCKNUT,Pinion
52	0510267	1	CLAMP,Lead
53	0510193	1	SCREW,Clamp
54	0303806	2	TUBING,Insulation
55	0379628	1	CABLE,Shift
56	0379645	2	TERMINAL & SLEEVE
57	0310645	1	RETAINER,Cable
58	0313929	1	SLEEVE,Coil lead,forward
59	0310644	1	TUBE,Shift cable
60	0380375	2	MAGNET & SPRING ASSY
61	0310416	1	RETAINING RING
62	0908967	2	TUBING
63	0908228	1	WATER TUBE,Intake
64	0908889	1	SPACER,Water tube
65	0303806	2	SLEEVE,Cable lead
66	0908226	1	RUDDER
67	0310477	1	SCREW,Plate
68	0310596	1	SCREW
68	0552898	1	SCREW
69	0302865	1	LOCKWASHER
70	0552993	1	WASHER
71	0310406	1	SCREW,Gearcase,rear
72	0310594	1	THRUST WASHER
73	0310595	1	COTTER PIN
74	0310956	1	DRIVE PIN
75	0379798	1	PROPELLER NUT
76	0381296	0	PROPELLER,14-1/4x10
76	0382676	0	PROPELLER,14x11
76	0382017	0	PROPELLER,14x14
76	0381185	0	PROPELLER,14x14
76	0381186	0	PROPELLER,14x16
76	0381187	0	PROPELLER,14x18
76	0383287	0	PROPELLER,14x20
76	0979896	0	PROPELLER,13-1/4x20 2 bl brnz
76	0381464	0	PROPELLER,13x18 2 bl brnz
76	0172490	0	PROPELLER,14x13-SST
76	0172491	0	PROPELLER,14x15-SST
76	0172492	0	PROPELLER,14x17-SST
76	0172493	0	PROPELLER,14x19-SST
77	0908229	1	BUSHING
78	0908230	1	SCREEN,Water intake
78	0909018	1	SCREEN,Water intake
79	0908471	1	PLATE,Rudder to gearcase
79	0909016	1	PLATE,Rudder to gearcase
80	0306470	6	LOCKWASHER
81	0310597	1	GROMMET,Water tube
81	0909019	1	GROMMET,Water tube
82	0908702	1	SCREW,Rudder pivot

Ref #	Part Number	Qty.	Description
82	0908702	1	SCREW,Rudder pivot
83	0306503	6	SCREW,Gearcase to housing
84	0302647	1	CLAMP,Shift cable to exh hsg
85	0908881	1	WASHER,Water tube



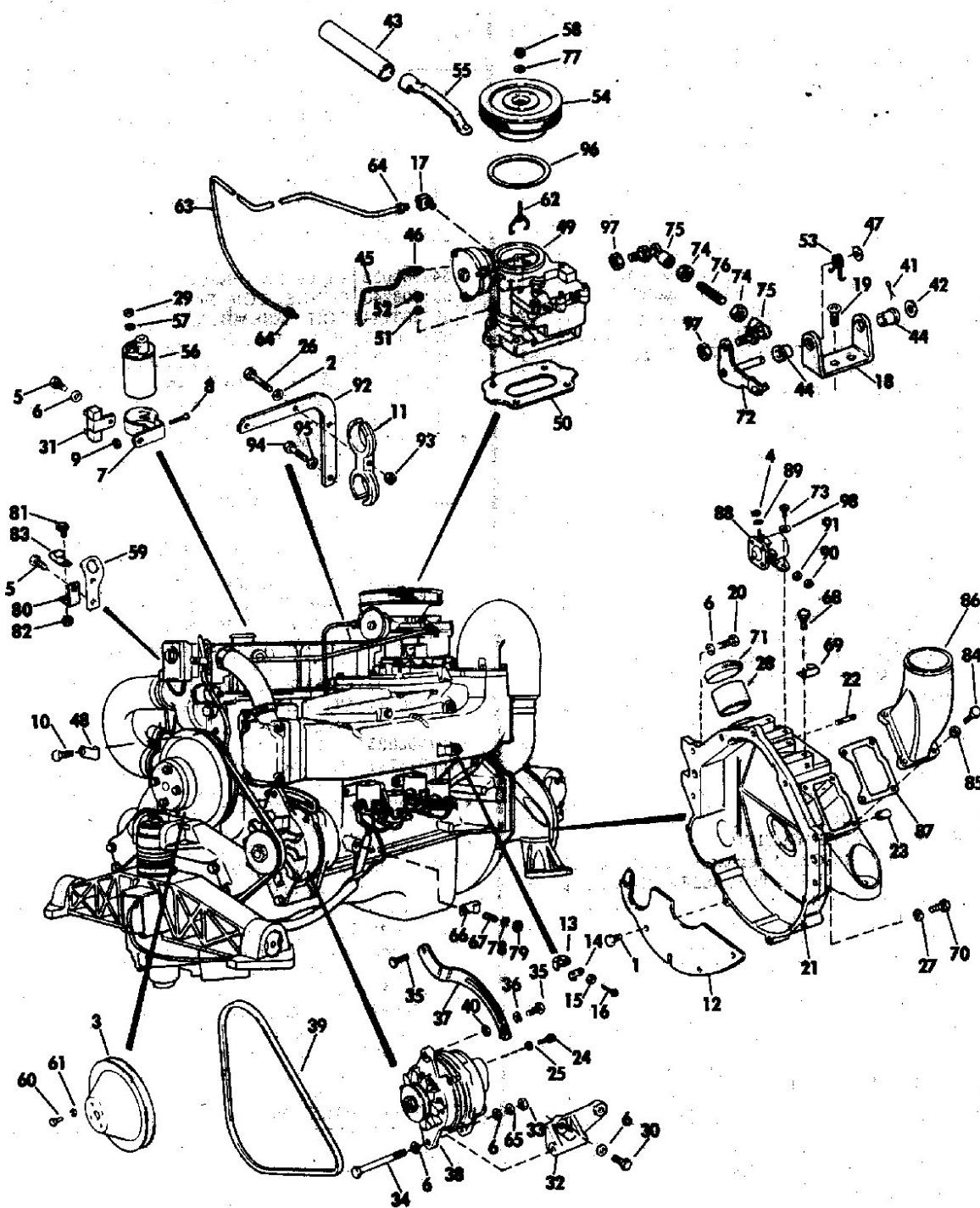
Ref #	Part Number	Qty.	Description
0172308	0172308	1	HELM ASSY,Chrome
0172422	0172422	1	HELM ASSY,Black
1	0171872	1	SHAFT & PINION ASSEMBLY
2	0172307	1	BEZEL ASSY,Chrome
2	0172406	1	BEZEL ASSY,Black
3	0121581	1	LENS
4	0121589	1	WASHER,End play
5	0121731	2	NUT,Cable to helm
6	0121603	2	"U" BOLT
7	0120052	4	WASHER,"U" bolt
8	0309485	4	NUT,"U" bolt
9	0121607	2	BUMPER
10	0121583	1	PLATE,Mounting
11	0306422	1	NUT,Bezel
12	0120196	2	WASHER,Bezel
13	0904880	1	NUT,Steering wheel
14	0121639	1	WASHER,Spring
15	0172109	1	GUIDE BAR ASSEMBLY
16	0121604	1	STOP
17	0121605	1	SCREW
18	0121598	1	GEAR,Drive
19	0121594	1	GEAR,Cluster
20	0121597	1	GEAR,Output
21	0121586	1	SPRING,Coil
22	0121642	1	PIN,Spirol
23	0121577	1	HELM
24	0121582	3	PAD,Wear
25	0121579	1	RACK
26	0121641	1	WASHER,Cupped
27	0121588	1	WASHER,Thrust
28	0121592	1	BEARING,Front
29	0121590	1	BEARING,Nyliner
30	0171871	1	SUPPORT PLATE ASSY
31	0121599	1	RETAINING RING
32	0121580	1	DUST COVER,Snap on
33	0121591	1	RING,Retaining
0121702	0121702	2	CLIP,Canoe
34	0122018	2	BEARING
35	0121732	1	SPACER
36	0121701	1	SHOE,Brake
37	0121699	1	SCREW,Jack
38	0121700	1	PULLEY,Brake
39	0172325	1	ADAPTER KIT,Chrome 20 degrees
39	0172403	1	ADAPTER KIT,Black 20 degrees
40	0171909	1	TERMINAL KIT & TRANSOM PLATE ASSEMBLY
41	0121673	1	TRANSOM PLATE,Inner
42	0301472	4	NUT,Screw,transom plate
43	0304051	4	WASHER,Nut,plate
44	0121675	4	SCREW,Plate to transom
45	0121674	2	STOP NUT,Elastic
46	0121671	1	FRONT PLATE
47	0121670	1	BACK PLATE
48	0908363	2	SCREW,Terminal to plates
49	0121672	1	TRANSOM PLATE,Outer
50	0171951	1	CABLE TERMINAL ASSEMBLY
51	0310702	1	NUT,Elastic stop
52	0306427	1	BOLT
53	0121669	1	SEAL
54	0171910	0	CABLE ASSEMBLY,10' to
0171950	0171950	0	CABLE ASSEMBLY,50'

Ref #	Part Number	Qty.	Description
0171950	0171950	0	CABLE ASSEMBLY,50'
55	0172002	0	CABLE ASSY,Dual station,22'
55	0172003	0	CABLE ASSY,Dual station,10'
55	0172004	0	CABLE ASSY,Dual station,12'
55	0172005	0	CABLE ASSY,Dual station,14'
55	0172006	0	CABLE ASSY,Dual station,16'
55	0172007	0	CABLE ASSY,Dual station,18'
55	0172008	0	CABLE ASSY,Dual station,20'
56	0172337	1	WOOD SHIP'S WHEEL
57	0172067	1	CAPTAIN'S WHEEL,18"
58	0172287	1	DESTROYER WHEEL
59	0980340	1	STEERING WHEEL,Black
60	0121609	1	MEDALLION
61	0172424	1	HELM PANEL ASSEMBLY



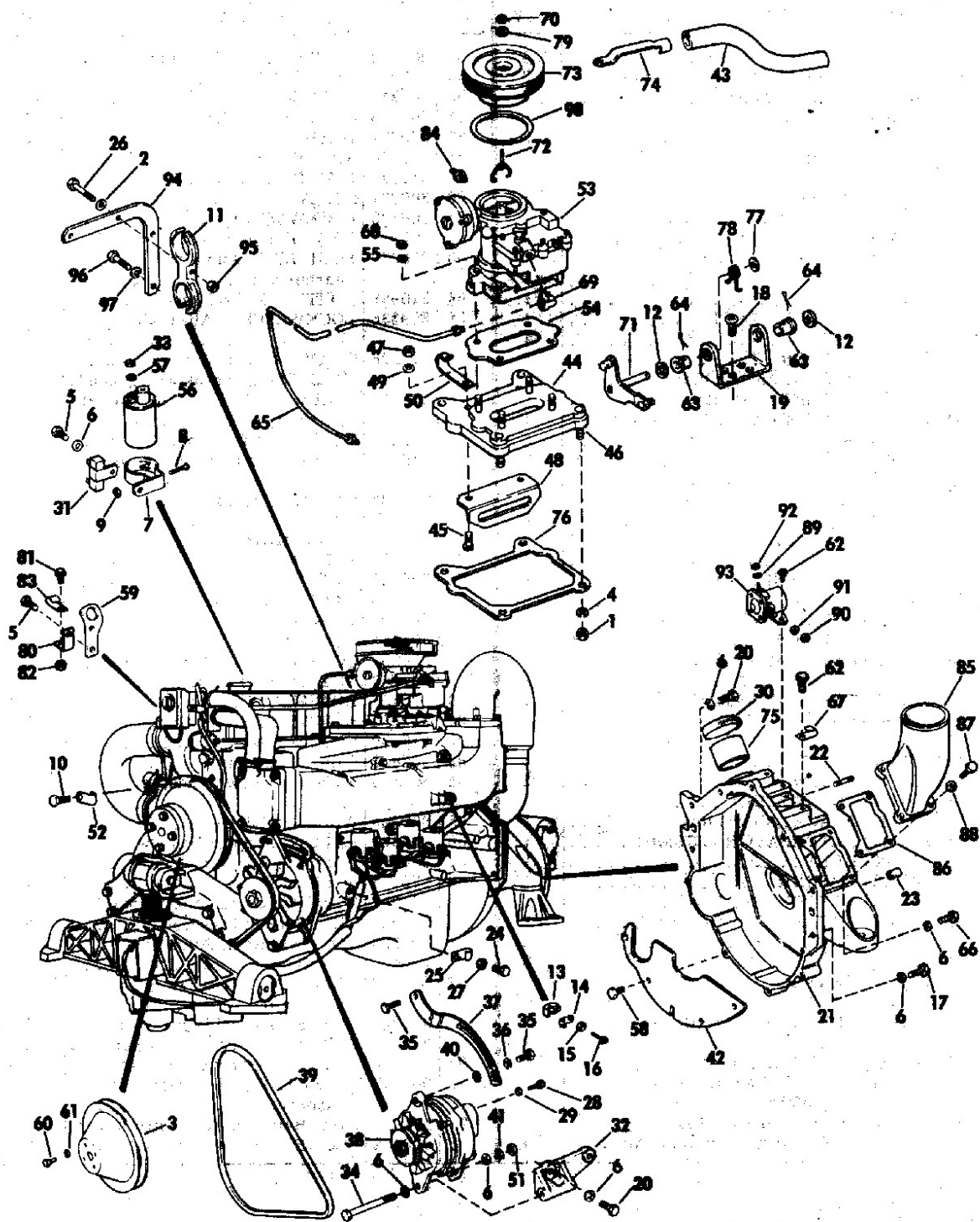
Ref #	Part Number	Qty.	Description
1	0907768	4	SCREW,Ring guard
2	0306407	2	WASHER,Connector retainer
3	0383932	1	PULLEY ASSEMBLY
4	0306025	1	LOCKWASHER,Ground screw
5	0306834	3	SCREW
6	0306405	11	WASHER
7	0383448	1	CLAMP,Coil
8	0306519	1	SCREW
9	0308335	1	NUT,Screw,coil clamp
10	0311415	1	SCREW,Clamp,motor cable
11	0314823	2	RETAINER,Motor cable connection
12	0907767	1	RING GUARD
13	0316085	1	ANCHOR BLOCK
14	0310687	1	SPRING
15	0310688	1	SPACER
16	0311084	1	SCREW,Anchor block
17	0907852	1	CLAMP,Fuel line bracket
18	0316659	1	NUT,Screw
19	0312889	1	SCREW,Clamp
20	0908380	5	SCREW
21	0980376	1	ADAPTER HOUSING AND STUD ASSEMBLY
22	0314616	14	STUD
23	0309614	2	DOWEL
24	0303551	1	SCREW,Strap
25	0206421	1	"D" WASHER,Strap
26	0306778	2	SCREW
27	0908605	1	BRACKET,Clamp
28	0908049	1	CAP,Exhaust inlet adapter
29	0306556	2	NUT,Coil terminal
30	0310896	2	SCREW
31	0383433	1	RESISTOR ASSEMBLY
32	0907798	1	BRACKET
33	0303889	1	NUT
34	0311391	1	SCREW
35	0306416	2	SCREW
36	0306325	1	LOCKWASHER
37	0907796	1	BRACE,Alternator
38	0981187	1	ALTERNATOR ASSEMBLY
39	0311606	1	BELT
40	0306283	1	WASHER
41	0306461	2	SCREW,Throttle lever
42	0310928	1	CLAMP,Adapter housing to ground
43	0907792	1	HOSE,Cover
44	0382747	1	THROTTLE LEVER AND PIN ASSEMBLY
45	0907797	1	TUBE,Heat exchanger
46	0306345	1	NUT,Tube
47	0306344	1	BALL SLEEVE,Nut
48	0310928	1	CLAMP,Cable lead
49	0980528	1	CARBURETOR AND PLUG ASSEMBLY
50	0315055	1	GASKET,Carburetor to manifold
51	0311388	4	LOCKWASHER,Stud
52	0306422	4	NUT,Carburetor to manifold
53	0312178	1	SCREW,Adapter housing to ground
54	0980032	1	FLAME ARRESTOR
55	0908240	1	CONNECTOR,Hose
56	0383444	1	COIL ASSEMBLY
57	0550757	2	WASHER
58	0900402	3	NUT
59	0311111	2	LIFT BRACKET
60	0306861	4	SCREW

Ref #	Part Number	Qty.	Description
60	0306861	4	SCREW
61	0306325	4	LOCKWASHER
62	0310439	1	CLAMP,Cable to adapter
63	0979773	1	FUEL LINE,Pump to carburetor
64	0310924	1	FITTING,Fuel line
65	0309336	1	LOCKWASHER,Alternator bracket
66	0310928	1	CLAMP,Crankcase ground port
67	0311415	1	SCREW,Clamp crankcase ground
68	0303311	1	SCREW,Cable clamp to adapter
69	0908517	1	GASKET,Elbow to housing
70	0306325	4	LOCKWASHER,Elbow
71	0908519	1	ELBOW,Exhaust housing
72	0306435	4	SCREW,Elbow to adapter
73	0310894	1	CLAMP,Exhaust inlet
74	0980874	1	STUD AND SPACER ASSEMBLY
75	0908825	1	SPACER
76	0313117	2	SCREW,Starter solenoid to adapter
77	0120052	1	LOCKWASHER,Solenoid terminal
78	0306422	2	NUT,Solenoid terminal
79	0306325	2	LOCKWASHER,Solenoid terminal
80	0306482	2	WASHER
81	0309602	1	NUT,Solenoid
82	0908947	1	GASKET,Flame arrestor to carburetor
83	0300646	2	SCREW,Retainer bracket
84	0908892	1	BRACKET,Retainer,cable connector
85	0306396	2	WASHER,Screw to bracket
86	0313022	2	NUT,Screw cable retainer to bracket
87	0979774	1	SOLENOID



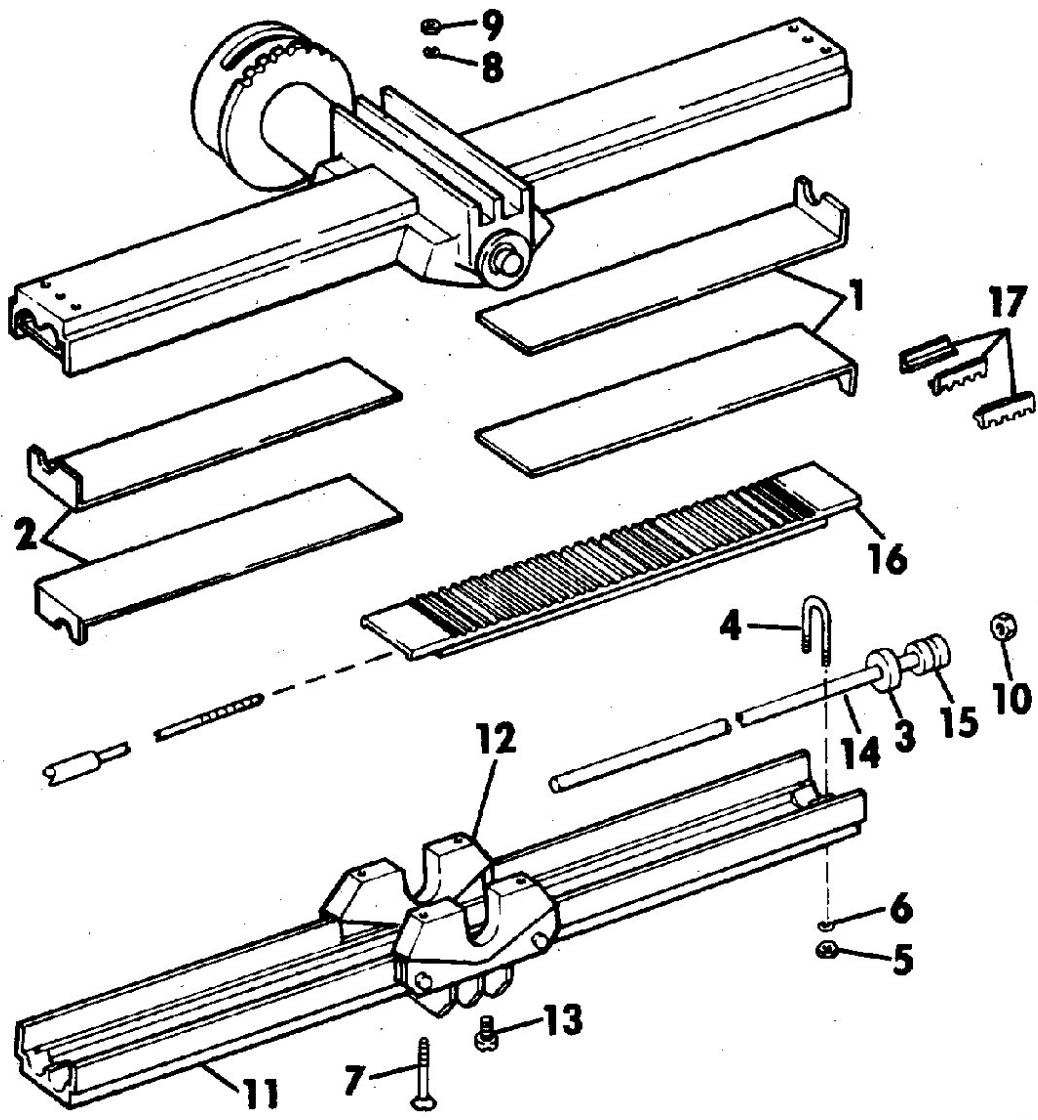
Ref #	Part Number	Qty.	Description
1	0907768	4	SCREW,Ring guard
2	0306407	2	WASHER,Connector retainer
3	0383932	1	PULLEY ASSEMBLY
4	0309602	1	NUT,Solenoid terminals
5	0306834	2	SCREW
6	0306405	11	WASHER
7	0383448	1	CLAMP,Coil
8	0306519	1	SCREW
9	0308335	1	NUT,Screw,coil clamp
10	0311415	2	SCREW,Clamp,motor cable
11	0314823	2	RETAINER,Motor cable connection
12	0907767	1	RING GUARD
13	0310685	1	ANCHOR BLOCK
14	0310687	1	SPRING
15	0310688	1	SPACER
16	0311084	1	SCREW,Anchor block
17	0310924	1	FITTING,Fuel line
18	0908081	1	PIVOT BRACKET,Linkage
19	0304992	2	SCREW,Bracket to manifold
20	0908380	5	SCREW
21	0980376	1	ADAPTER HOUSING AND STUD ASSEMBLY
22	0314616	14	STUD
23	0309614	2	DOWEL
24	0303551	1	SCREW,Strap
25	0206421	1	"D" WASHER,Strap
26	0306778	2	SCREW
27	0306025	1	LOCKWASHER,Ground screw
28	0908049	1	CAP,Exhaust inlet adapter
29	0306556	2	NUT,Coil terminal
30	0310896	2	SCREW
31	0383433	1	RESISTOR ASSEMBLY
32	0907798	1	BRACKET
33	0303889	1	NUT
34	0311391	1	SCREW
35	0306416	2	SCREW
36	0306325	1	LOCKWASHER
37	0907796	1	BRACE,Alternator
38	0981187	1	ALTERNATOR ASSEMBLY
39	0311606	1	BELT
40	0306283	1	WASHER
41	0305650	1	COTTER PIN,Lever
42	0303887	1	WASHER,Throttle arm
43	0907792	1	HOSE,Cover
44	0908979	2	BUSHING,Pivot bracket
45	0980093	1	HEAT EXCHANGER
46	0306345	1	NUT,Tube
47	0908187	1	RETAINER,Throttle return
48	0310928	1	CLAMP,Cable lead
49	0980530	1	CARBURETOR ASSEMBLY
50	0315055	1	GASKET,Carburetor to manifold
51	0311388	4	LOCKWASHER,Stud
52	0306422	4	NUT,Carburetor to manifold
53	0908450	1	SPRING,Throttle return
54	0980032	1	FLAME ARRESTOR
55	0908240	1	CONNECTOR,Hose
56	0383444	1	COIL ASSEMBLY
57	0550757	2	WASHER
58	0901646	1	NUT,Bail
59	0311111	1	LIFT BRACKET
60	0306861	4	SCREW

Ref #	Part Number	Qty.	Description
60	0306861	4	SCREW
61	0306325	4	LOCKWASHER
62	0907917	1	BAIL,Flame arrestor
63	0980077	1	FUEL LINE,Pump to carburetor
64	0310958	2	FITTING,Fuel line
65	0309336	1	LOCKWASHER,Alternator bracket
66	0310928	1	CLAMP,Crankcase ground port
67	0310968	1	STUD,Clamp,crankcase ground
68	0303311	2	SCREW,Cable clamp to adapter,solenoid
69	0310439	1	CLAMP,Cable to adapter
70	0312178	1	SCREW,Adapter housing to ground
71	0310894	1	CLAMP,Exhaust inlet
72	0980094	1	THROTTLE SHAFT ASSEMBLY
73	0313117	2	SCREW,Solenoid
74	0309485	2	NUT,Ball joint to lever
75	0379926	2	BALL JOINT,Link
76	0908082	1	LINK
77	0306482	1	WASHER
78	0307001	2	LOCKWASHER,Stud crankcase
79	0307160	1	NUT,Stud
80	0908605	1	BRACKET,Clamp
81	0312889	1	SCREW,Fuel line clamp
82	0316659	1	NUT,Screw
83	0907852	1	CLAMP,Bracket
84	0306435	4	SCREW,Elbow to adapter housing
85	0306325	4	WASHER,Screw
86	0908520	1	ELBOW,Adapter housing
87	0908517	1	GASKET,Adapter housing
88	0979774	1	SOLENOID
89	0120052	1	WASHER,Solenoid terminal
90	0306422	2	NUT,Solenoid terminal
91	0306325	2	LOCKWASHER,Solenoid terminal
92	0308892	1	BRACKET,Retainer,cable connection
93	0313022	2	NUT,Screw,cable retainer
94	0300646	2	SCREW,Nut,cable retainer
95	0306396	2	WASHER,Screw to bracket
96	0908947	1	GASKET,Flame arrestor to carburetor
97	0554427	2	NUT,Ball joint to throttle lever
98	0306482	2	WASHER,Screw,solenoid



Ref #	Part Number	Qty.	Description
1	0306422	4	NUT,Adapter to manifold
2	0306407	2	WASHER,Connector to retainer
3	0383932	1	PULLEY ASSEMBLY
4	0306470	4	LOCKWASHER,Adapter to manifold
5	0306834	3	SCREW
6	0306405	11	WASHER
7	0383448	1	CLAMP,Coil
8	0306519	1	SCREW
9	0308335	1	NUT,Screw,coil clamp
10	0311415	1	SCREW,Clamp motor cable
11	0314823	2	RETAINER,Motor cable connection
12	0303887	2	WASHER,Throttle arm
13	0310685	1	ANCHOR BLOCK
14	0310687	1	SPRING
15	0310688	1	SPACER
16	0311084	1	SCREW,Anchor block
17	0908380	5	SCREW,Adapter housing to engine
18	0304992	2	SCREW,Pivot bracket to manifold
19	0907923	1	PIVOT BRACKET
20	0310896	2	SCREW
21	0980376	1	ADAPTER HOUSING AND STUD ASSEMBLY
22	0314616	14	STUD
23	0309614	2	DOWEL
24	0311415	3	SCREW,Clamp crankcase
25	0310928	3	CLAMP,Crankcase
26	0306778	2	SCREW
27	0306025	1	LOCKWASHER,Clamp screw
28	0303551	1	SCREW,Strap
29	0206421	2	"D" WASHER,Strap
30	0310894	1	CLAMP,Cap exhaust inlet
31	0383433	1	RESISTOR ASSEMBLY
32	0907798	1	BRACKET
33	0306556	2	NUT,Coil terminal
34	0311391	1	SCREW
35	0306416	2	SCREW
36	0306325	1	LOCKWASHER
37	0907796	1	BRACE,Alternator
38	0981187	1	ALTERNATOR ASSEMBLY
39	0311606	1	BELT
40	0306283	1	WASHER
41	0309336	1	LOCKWASHER
42	0907767	1	RING GUARD
43	0	1	HOSE,Cover
44	0979880	1	ADAPTER ASSEMBLY
45	0306418	2	SCREW,Baffle to adapter
46	0308241	6	STUD
47	0900402	2	LOCKNUT,Baffle to adapter
48	0907908	1	BAFFLE
49	0306482	2	WASHER,Baffle to adapter
50	0310439	1	CLAMP
51	0303889	1	NUT
52	0310928	2	CLAMP,Cable lead
53	0980530	1	CARBURETOR ASSEMBLY
54	0315055	1	GASKET,Carburetor to adapter
55	0311388	4	LOCKWASHER,Stud
56	0383444	1	COIL ASSEMBLY
57	0550757	2	WASHER
58	0907768	4	SCREW,Ring guard
59	0311111	1	LIFT BRACKET
60	0306861	4	SCREW

Ref #	Part Number	Qty.	Description
60	0306861	4	SCREW
61	0306325	4	LOCKWASHER
62	0303311	0	SCREW,Cable clamp and starter solenoid
62	0313117	2	SCREW,Starter solenoid
63	0908979	2	BUSHING,Throttle shaft
64	0305650	2	COTTER PIN
65	0979888	1	FUEL LINE,Pump to carburetor
66	0312178	1	SCREW,Adapter housing
67	0310439	1	CLAMP,Main cable to adapter
67	0908191	1	CLAMP,Main cable to adapter
68	0306422	4	NUT,Carburetor to manifold
69	0310924	2	FITTING,Fuel line
70	0901646	1	NUT
71	0979883	1	THROTTLE SHAFT AND ARM ASSEMBLY
72	0907917	1	BAIL,Flame arrestor
73	0980032	1	FLAME ARRESTOR
74	0908240	1	CONNECTOR
75	0908049	1	CAP,Exhaust inlet adapter
76	0907909	1	GASKET,Adapter to manifold
77	0908187	1	RETAINER,Throttle return
78	0908186	1	SPRING,Throttle return
79	0306482	1	WASHER,Nut to connector
80	0908605	1	BRACKET,Fuel line clamp
81	0312889	1	SCREW,Clamp to bracket
82	0316659	1	NUT,Bracket
83	0907852	1	CLAMP,Bracket
84	0908636	1	FITTING,Hose to carburetor
85	0908520	1	ELBOW,Adapter housing
86	0908517	1	GASKET,Elbow to housing
87	0306435	4	SCREW,Elbow to housing
88	0306325	4	LOCKWASHER,Elbow screw
89	0120052	2	LOCKWASHER,Solenoid term
90	0306422	2	NUT,Solenoid term
91	0306325	2	LOCKWASHER,Solenoid term
92	0306556	1	NUT,Solenoid term
93	0979774	1	SOLENOID
94	0908892	1	BRACKET,Retainer cable connection
95	0313022	2	NUT,Screw retainer to bracket
96	0300646	2	SCREW,Nut retainer to bracket
97	0306396	2	WASHER,Retainer to bracket
98	0908947	1	GASKET,Flame arrestor

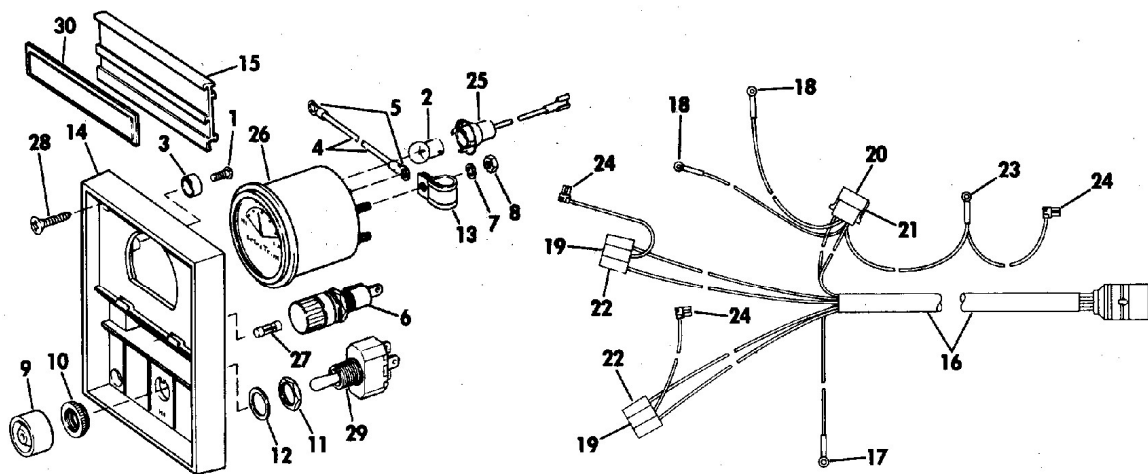


Ref #	Part Number	Qty.	Description
0171993	0171993	1	OVER-UNDER ADAPTER KIT
1	0121768	2	DUST COVER,Closed end
2	0121769	2	DUST COVER,Cable end
3	0121607	2	TUBULAR BUMPER
4	0121603	2	"U" BOLT
5	0309485	4	NUT,"U" bolt
6	0120052	4	WASHER,"U" bolt
7	0308480	4	SCREW,Cap
8	0306355	4	WASHER,Lock,shakeproof
9	0301472	4	NUT,Cap screw
10	0121731	1	NUT,Cable to rack,1/4-28
10	0121798	1	NUT,Cable to rack,12-28
11	0121765	1	AUXILIARY RACK HOUSING
12	0121766	2	ADAPTER BLOCK
13	0121767	4	SCREW
14	0172109	1	GUIDE BAR ASSEMBLY
15	0121604	1	STOP
16	0121579	1	RACK
17	0121582	3	WEAR PAD,Rack

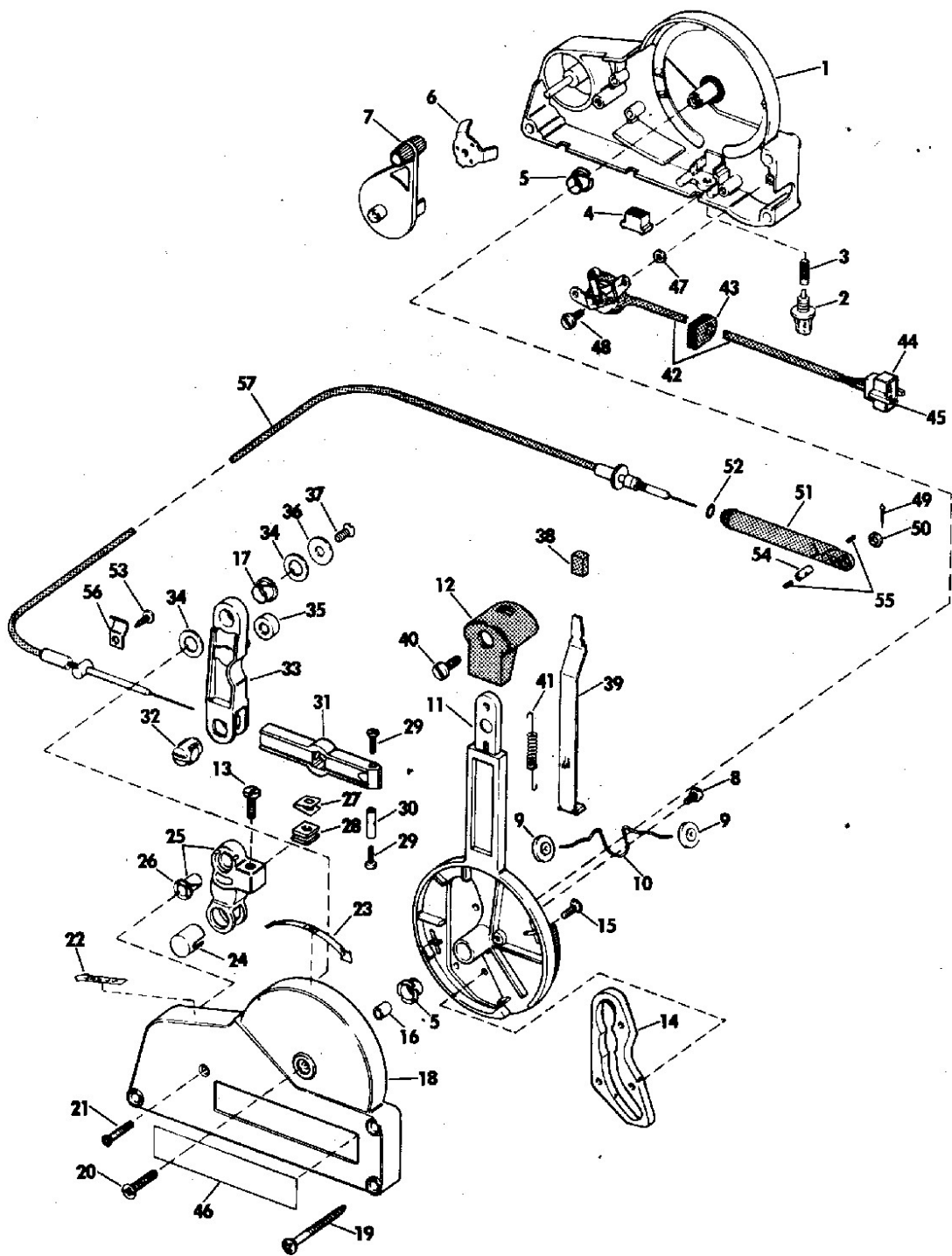
ES NO.	PAINT	SPRAY	1 QT CAN
209	PRIMER	172757	376015
318	WHITE	172756	278493
1110	BLUE	172836	N/A

order or service manual from Stan D. ...

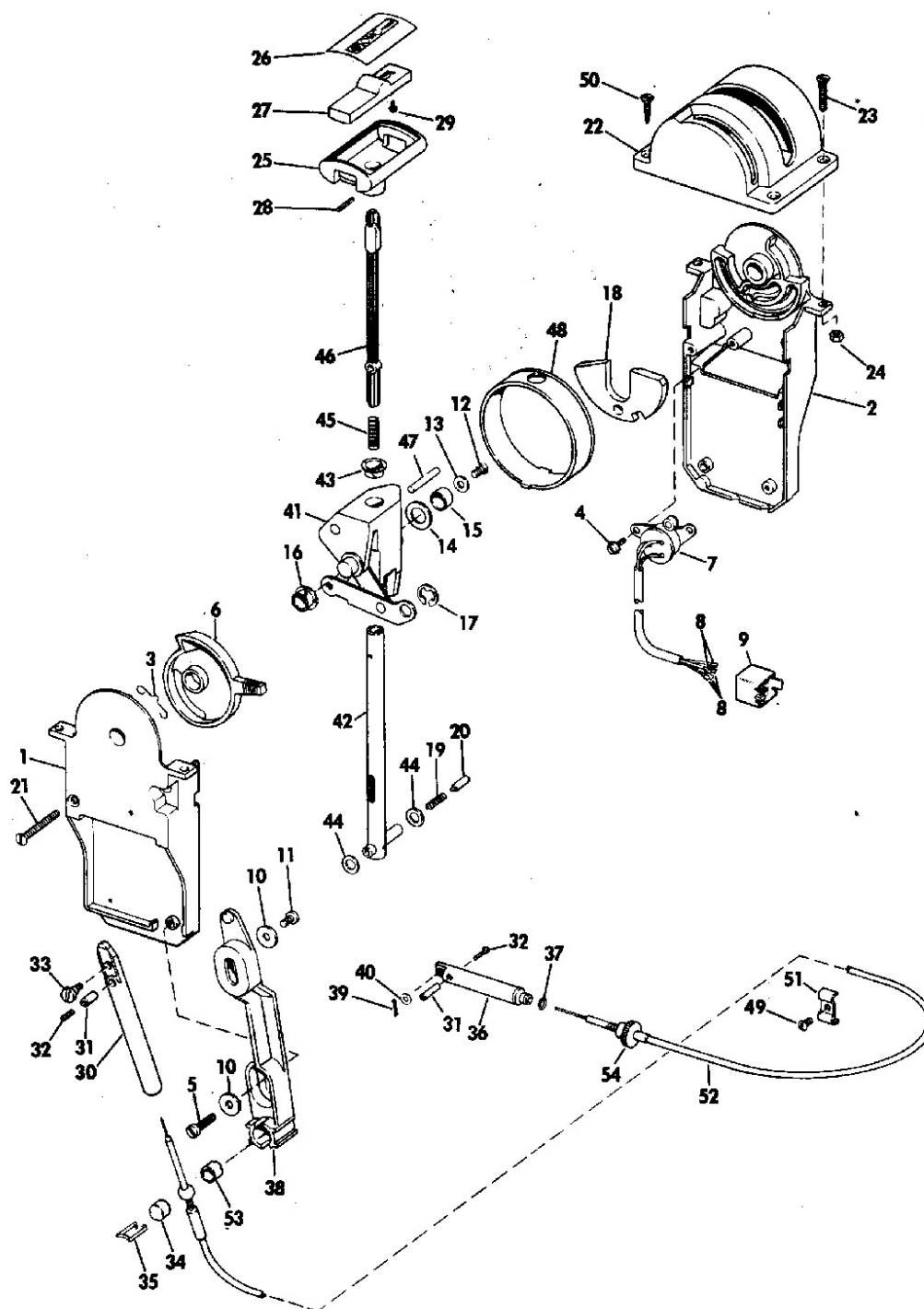
Ref #	Part Number	Qty.	Description
	0	0	ILLUSTRATION ONLY



Ref #	Part Number	Qty.	Description
1	0121354	2	SCREW
2	0	1	BULB #53
3	0122294	2	WASHER
4	0172149	1	LEAD ASSEMBLY
5	0510266	2	TERMINAL LEAD
6	0172410	1	FUSE HOLDER
7	0303916	4	LOCKWASHER
8	0306556	4	NUT
9	0310781	2	COVER
10	0310782	2	NUT
11	0900185	2	NUT
12	0900696	2	WASHER
13	0901463	1	CLIP
14	0980030	1	DASH PANEL & BASE ASSY
15	0907977	1	FUSE COVER
16	0979784	1	CABLE ASSEMBLY
17	0204036	1	RING TERMINAL
18	0204037	2	RING TERMINAL
19	0309433	6	TERMINAL
20	0310680	6	TERMINAL
21	0311740	1	CONNECTOR
22	0311742	2	MULTIPLE LINE CONN
23	0204039	1	RING TERMINAL
24	0309437	3	FLAG TERMINAL
25	0979812	1	SOCKET & LEAD ASSY
26	0979813	1	GAUGE ASSEMBLY
27	0	1	FUSE,3 AG 6 AMP
28	0122295	4	SCREW,Mtg trimplate
29	0976443	2	POWER TRIM SWITCH
30	0908042	1	APPLIQUE,Cover



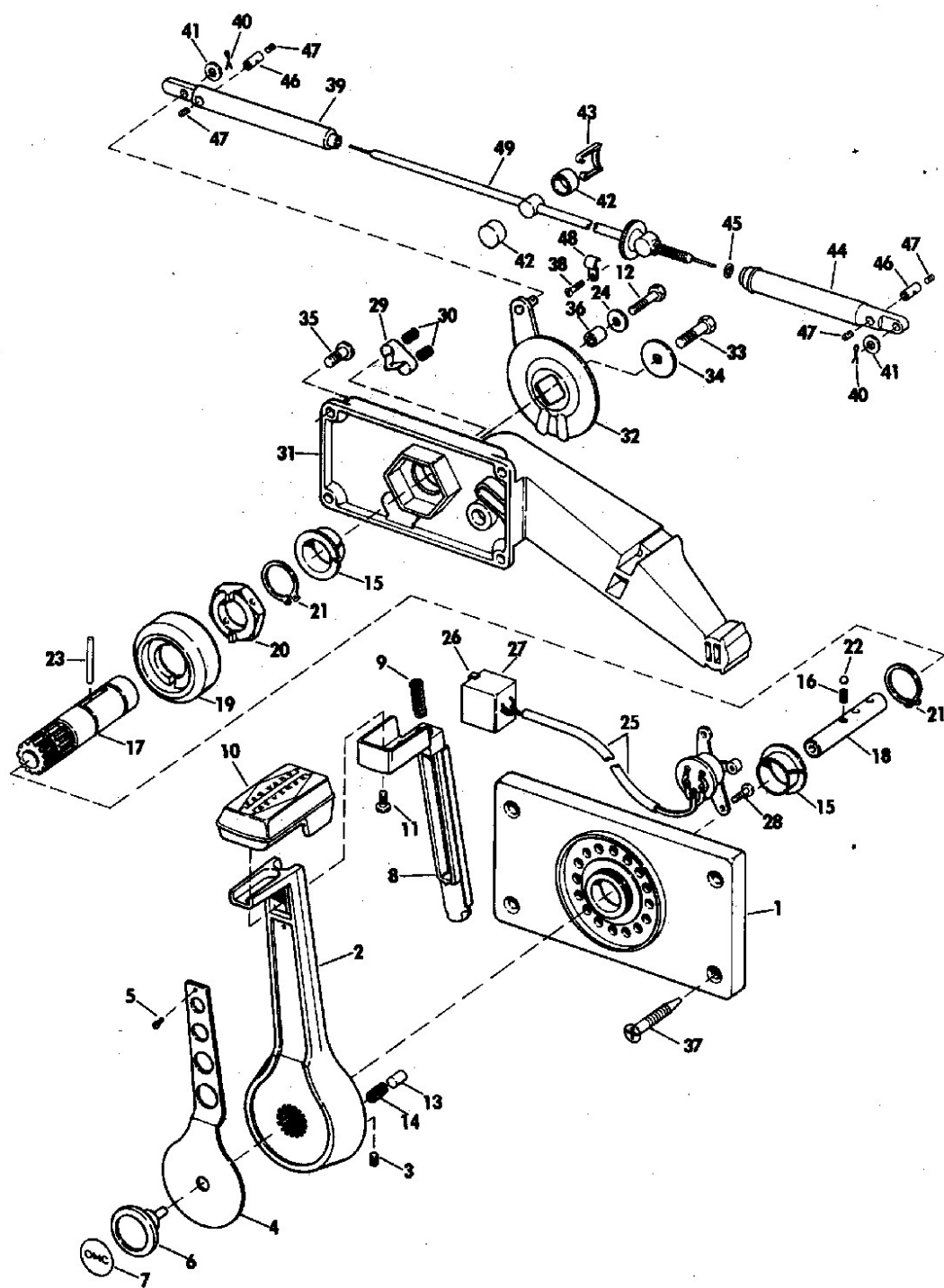
Ref #	Part Number	Qty.	Description
0979898	0979898	1	REMOTE CONTROL ASSY,Black
1	0384608	1	HOUSING & PIN,Left half
2	0309060	1	SCREW,Throttle friction
3	0308514	1	SPRING,Throttle friction detent
4	0308515	1	DETENT,Throttle friction
5	0308532	2	BUSHING,Lever
6	0310699	1	SPRING,Idle lever
7	0310700	1	LEVER,Idle adjustment
8	0309072	1	SCREW,Self tapping
9	0308517	2	ROLLER,Lever to housing
10	0308513	1	SPRING,Roller
11	0311622	1	LEVER,Control housing
12	0311617	1	KNOB,Lever
13	0313776	1	SCREW,Link
14	0310745	1	CAM,Lever
15	0310747	3	SCREW,Cam to lever
16	0308530	1	SPACER,Control housing
17	0310691	1	BUSHING,Lever
18	0311016	1	HOUSING,Cable half
19	0308056	3	SCREW
20	0308527	1	SCREW,Pivot
21	0308518	2	SCREW,Control housing
22	0907947	1	TRANSFER,Idle adjustment
23	0907943	1	TRANSFER,Shift housing
24	0308511	1	PIN,Lock,cable to link
25	0311017	1	LINK,Idle adjustment
26	0311015	1	BUSHING,Idle adjustment
27	0308045	1	SPRING,Idle adj retainer
28	0308051	1	RETAINER,Idle adjustment
29	0308037	2	SCREW,Clamp
30	0308036	1	CLAMP,Cable,casing guide
31	0308034	1	GUIDE,Casing
32	0308035	1	INSERT,Casing guide
33	0379650	1	LINK
34	0310689	2	WASHER,Casing guide link
35	0310693	1	ROLLER,Control lever
36	0310690	1	WASHER,Link
37	0310692	1	SCREW,Link to housing
38	0311168	1	CAP
39	0311619	1	LEVER
40	0311621	1	SCREW,Knob
41	0311620	1	SPRING,Locking lever
42	0383375	1	SWITCH AND CABLE ASSY
43	0307994	1	GROMMET
44	0311741	1	CONNECTOR
45	0310523	5	TERMINAL
46	0907945	2	TRANSFER
47	0315602	2	SPACER,Switch
48	0315011	2	SCREW
49	0305650	1	COTTER PIN
50	0303887	1	WASHER
51	0385956	1	CASING GUIDE & "O" RING ASSEMBLY
52	0307063	1	"O" RING
53	0310115	5	SCREW
54	0385958	1	CLAMP & SET SCREW
55	0318605	2	SET SCREW
56	0120001	5	CLAMP
57	0	1	THROTTLE CABLE ASSY



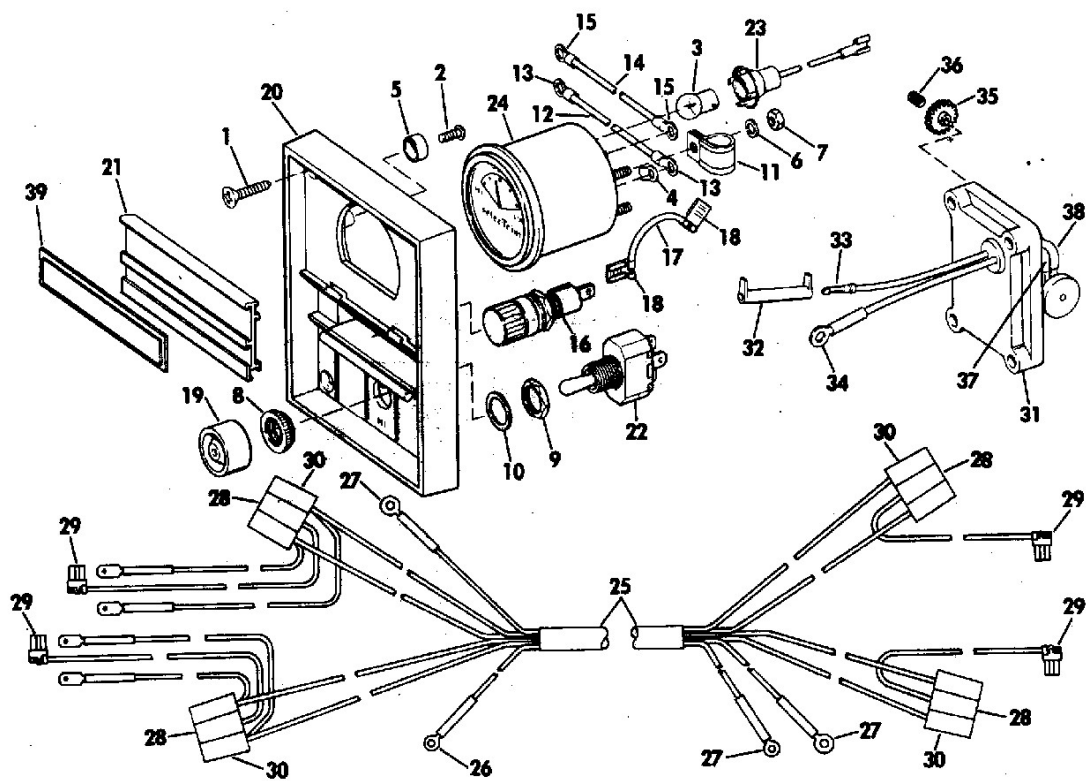
52859

Ref #	Part Number	Qty.	Description
0172122	0172122	1	BINNACLE MOUNT CONTROL KIT
1	0171986	1	HOUSING ASSY,Port
2	0121737	1	HOUSING ASSY,Stbd
3	0121741	1	DETENT,Idle
4	0308691	2	SCREW,Sems
5	0303714	2	SCREW,Link
6	0121739	1	CAM,Idle
7	0172123	1	SWITCH & SHIFT CABLE ASSEMBLY
8	0310523	5	TERMINAL
9	0311741	1	CONNECTOR
10	0121497	2	WASHER,Idle link
11	0304904	1	SCREW,Idle link to housing
12	0204027	1	SCREW,Friction
13	0306015	5	WASHER
14	0308029	1	WASHER,Nylon
15	0121752	1	BUSHING,Friction
16	0308532	1	BUSHING,Yoke
17	0311034	1	RING,Tru-arc
18	0121753	1	CAM,Shift
19	0300327	1	SPRING,Detent
20	0121754	1	SLIDE,Detent
21	0319367	2	SCREW,Housing
22	0121756	1	COVER,Housing
23	0121762	4	SCREW,Cover
24	0204046	4	NUT,Cover
25	0121757	1	KNOB
26	0121758	1	PLATE,Knob
27	0121759	1	PUSH BUTTON
28	0121760	1	ROLL PIN,Knob
29	0307394	1	SCREW,Lockout
30	0205036	1	GUIDE CASINGS
31	0385958	2	CLAMP & SCR.,Casing guide
32	0318605	2	SCREW,Set
33	0121282	1	SCREW,Shoulder
34	0308055	2	CAP,Trunnion
35	0121761	1	CLIP,Trunnion
36	0385956	1	CASING GUIDE ASSY
37	0307063	1	"O" RING
38	0121740	1	LINK,Idle
39	0305650	1	COTTER PIN,Casing guide
40	0303887	1	WASHER,Casing guide
41	0172884	1	YOKE ASSY
42	0171990	1	OPERATION HANDLE ASSEMBLY
43	0308532	1	BUSHING,Operating handle
44	0552914	2	WASHER,Guide pin
45	0302993	1	SPRING,Lockout
46	0121745	1	ROD,Follower
47	0121746	1	PIN
48	0121751	1	RING,Trim
49	0310115	5	SCREW,Control cable clamp
50	0121763	4	SCREW,Cover
51	0308078	5	CLAMP,Control cable
52	0377370	1	CABLE ASSEMBLY,10 ft.
52	0377371	1	CABLE ASSEMBLY,11 ft.
52	0377372	1	CABLE ASSEMBLY,12 ft.
52	0377373	1	CABLE ASSEMBLY,13 ft.
52	0377374	1	CABLE ASSEMBLY,14 ft.
52	0377375	1	CABLE ASSEMBLY,15 ft.
52	0377376	1	CABLE ASSEMBLY,16 ft.
52	0377377	1	CABLE ASSEMBLY,17 ft.

Ref #	Part Number	Qty.	Description
52	0377377	1	CABLE ASSEMBLY,17 ft.
52	0377378	1	CABLE ASSEMBLY,18 ft.
52	0377379	1	CABLE ASSEMBLY,19 ft.
52	0377380	1	CABLE ASSEMBLY,20 ft.
52	0379822	1	CABLE ASSEMBLY,22 ft.
52	0379824	1	CABLE ASSEMBLY,24 ft.
52	0379826	1	CABLE ASSEMBLY,26 ft.
52	0379828	1	CABLE ASSEMBLY,28 ft.
52	0379830	1	CABLE ASSEMBLY,30 ft.
52	0379832	1	CABLE ASSEMBLY,32 ft.
52	0379834	1	CABLE ASSEMBLY,34 ft.
52	0379836	1	CABLE ASSEMBLY,36 ft.
52	0379838	1	CABLE ASSEMBLY,38 ft.
52	0379840	1	CABLE ASSEMBLY,40 ft.
52	0379842	1	CABLE ASSEMBLY,42 ft.
52	0379844	1	CABLE ASSEMBLY,44 ft.
52	0379846	1	CABLE ASSEMBLY,46 ft.
52	0379848	1	CABLE ASSEMBLY,48 ft.
52	0379850	1	CABLE ASSEMBLY,50 ft.
53	0309724	2	TRUNNION CAP
54	0306282	1	NUT,Adjusting

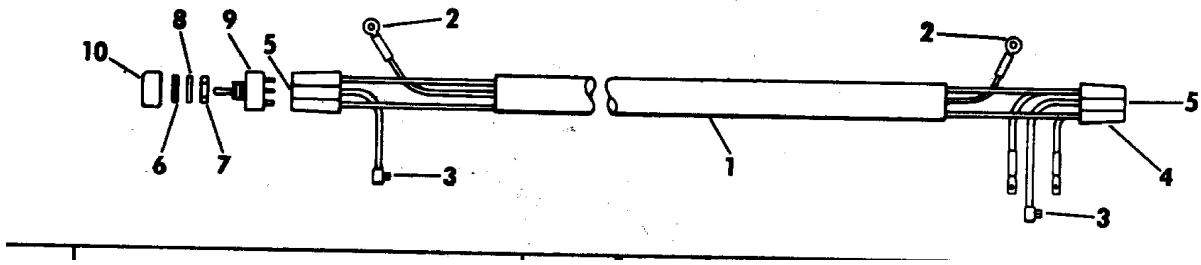


Ref #	Part Number	Qty.	Description
0980798	0980798	1	REMOTE CONTROL ASSY
1	0908839	1	HOUSING,Inboard
2	0908838	1	LEVER,Throttle
3	0908152	1	SET SCREW,Lever to shaft
4	0908145	1	APPLIQUE,Throttle lever
5	0308873	2	DRIVESCREW,Applique to lever
6	0980177	1	KNOB,Shift release
7	0908151	1	APPLIQUE,Knob
8	0908146	1	TRIGGER,Lockout
9	0908147	1	SPRING,Lockout trigger
10	0908150	1	KNOB,Throttle lever
11	0309072	2	SCREW,Knob to lever
12	0908159	1	SCREW,Bellcrank to housing
13	0908148	2	PIN,Friction
14	0908149	2	SPRING,Friction pin
15	0908157	2	BUSHING,Control housing
16	0307455	1	SPRING,Detent ball
17	0908836	1	SHAFT,Throttle
18	0908138	1	SHAFT,Shift release
19	0908655	1	CAM,Switch assy
20	0908140	1	CLUTCH DOG
21	0908141	2	RETAINING RING
22	0908142	1	BALL,Detent
23	0908143	2	PIN,Shift release
24	0304051	1	WASHER,Bellcrank screw
25	0172123	1	SWITCH & CONNECTOR ASSY
26	0310523	5	TERMINAL
27	0311741	1	HOUSING,Connector
28	0315011	2	SCREW,Switch to housing
29	0908161	1	DETENT,Throttle plate
30	0908162	2	SPRING,Detent
31	0908624	1	HOUSING,Outboard
32	0980178	1	LINKAGE ASSY,Throttle
33	0908158	1	SCREW,Linkage to shaft
34	0310055	1	WASHER,Linkage screw
35	0300630	4	SCREW,Housing to housing
36	0908160	1	BUSHING,Bellcrank
37	0908163	4	SCREW,Mounting
38	0310115	5	SCREW,Clamp to boat
39	0980329	1	CASING GUIDE & SLEEVE ASSY
40	0305650	2	COTTER PIN,Cable
41	0303887	2	WASHER
42	0308055	2	CAP,Trunnion
43	0121761	1	CLIP,Trunnion
44	0385956	1	CASING GUIDE & O-RING ASSY
45	0307063	1	O-RING
46	0385958	2	CLAMP & SET SCREW PKG
47	0318605	2	SET SCREW
48	0120001	5	CLAMP,Cable to boat
49	0	1	THROTTLE CABLE ASSEMBLY

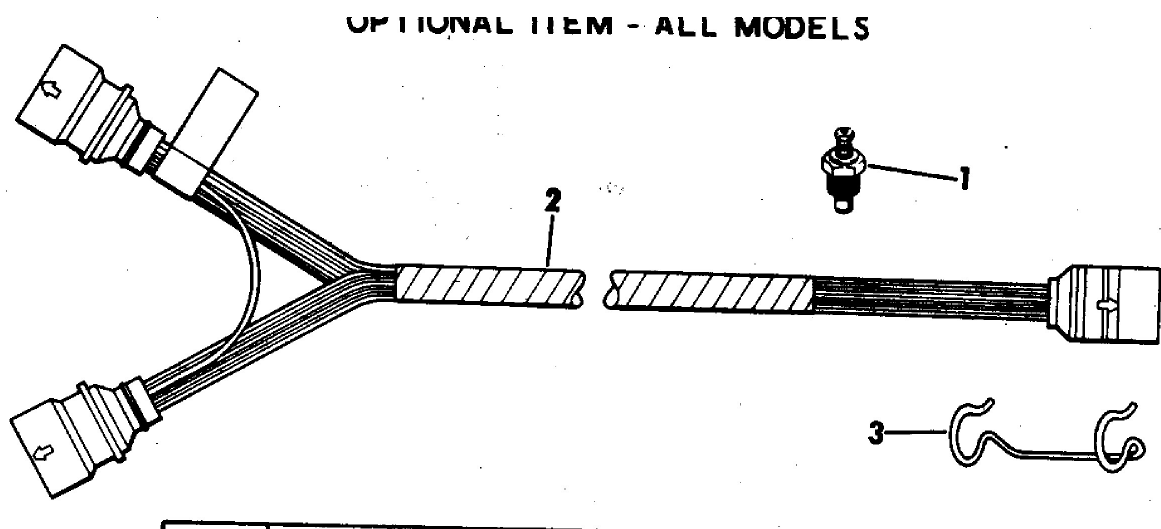


Ref #	Part Number	Qty.	Description
1	0122295	4	SCREW
2	0121354	2	SCREW,Instr mounting
3	0121685	1	BULB
4	0121689	1	TERMINAL
5	0122294	2	WASHER,Cupped instr mtg
6	0303916	4	LOCKWASHER
7	0306556	4	NUT
8	0310782	2	NUT,Switch mounting
9	0900185	2	NUT,Switch mounting
10	0900696	2	WASHER
11	0901463	1	CLAMP,Cable
12	0172148	1	LEAD ASSEMBLY,Ignition
13	0510266	2	TERMINAL
14	0172149	1	LEAD ASSEMBLY,Ground
15	0510266	2	TERMINAL
16	0172410	1	FUSE HOLDER ASSEMBLY
17	0172442	1	LEAD ASSEMBLY,Ignition
18	0309437	2	FLAG TERMINAL
19	0310781	2	COVER,Switch
20	0980030	1	PANEL & FUSE COVER ASSY
21	0907977	1	FUSE COVER,Front
22	0976443	2	POWER TILT SWITCH ASSY
23	0979812	1	SOCKET & LEAD ASSY
24	0979813	1	GAUGE ASSY,Selectrim
25	0979979	1	CABLE ASSEMBLY
26	0204037	2	RING TERMINAL
27	0204039	2	RING TERMINAL
28	0309433	12	TERMINAL
29	0309437	4	FLAG TERMINAL
30	0311742	4	MULTIPLE LINE CONN
31	0979981	1	SENDING UNIT ASSEMBLY
32	0303806	1	TUBING
33	0308808	1	TERMINAL
34	0310502	1	RING TERMINAL
35	0907815	1	GEAR,Sending unit
36	0907816	1	CLUTCH RING
37	0316198	1	TUBING,Heat shrink
38	0908615	1	TUBING,Heat shrink
39	0908042	1	APPLIQUE

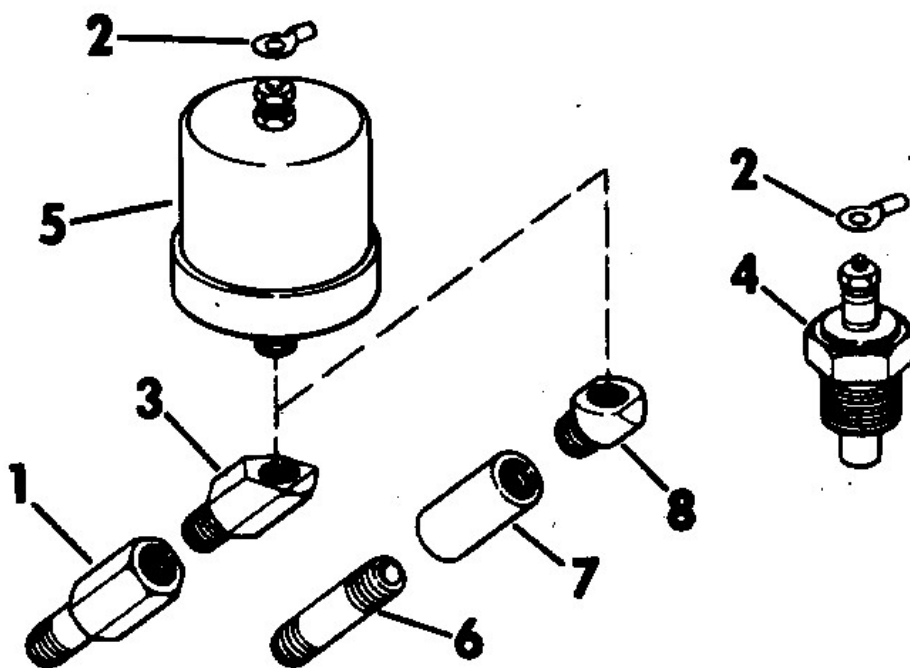
SECOND STATION CONNECTOR - ENGINE
OPTIONAL ITEM - ALL MODELS WITHOUT SELECTRIM



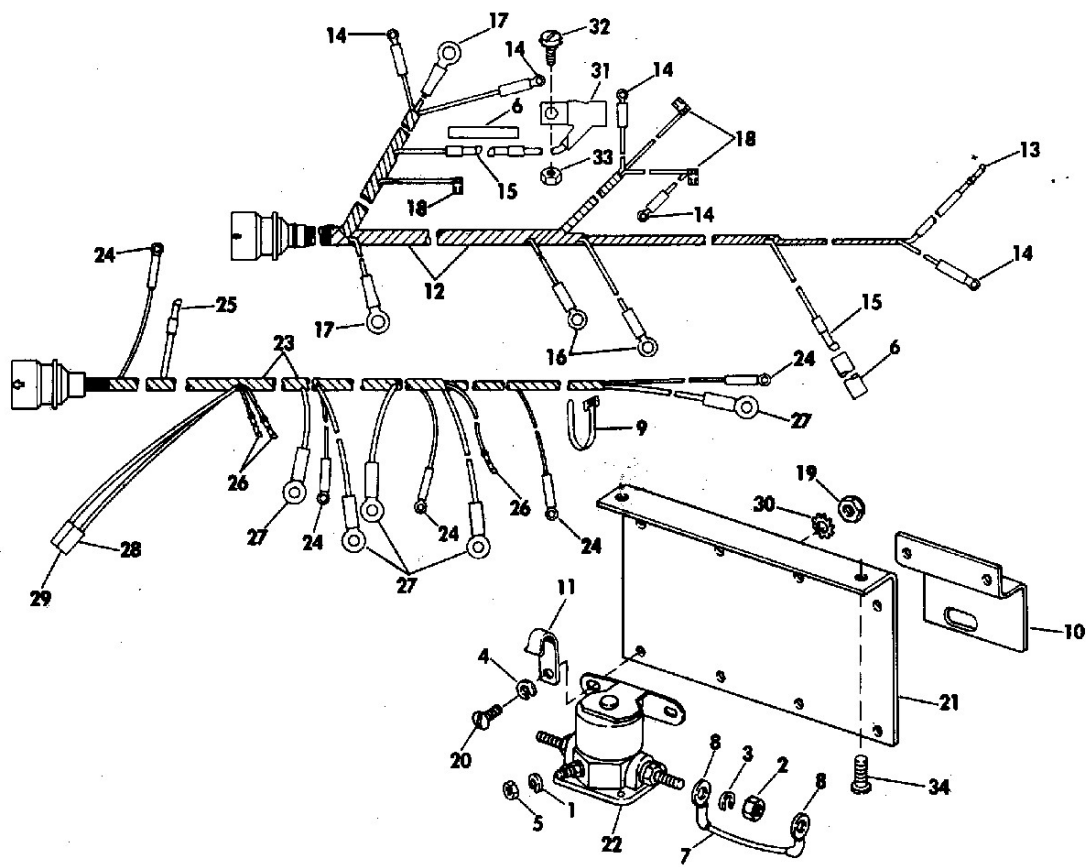
Ref #	Part Number	Qty.	Description
1	0979775	1	CABLE ASSEMBLY
2	0204037	2	RING,Terminal
3	0309437	2	FLAG,Terminal
4	0311742	2	MULTIPLE LINE
5	0309433	4	TERMINAL,Housing
6	0310782	1	NUT,Switch
7	0900185	1	NUT,Switch
8	0900696	1	WASHER
9	0976443	1	SWITCH ASSEMBLY
10	0310781	1	COVER,Switch



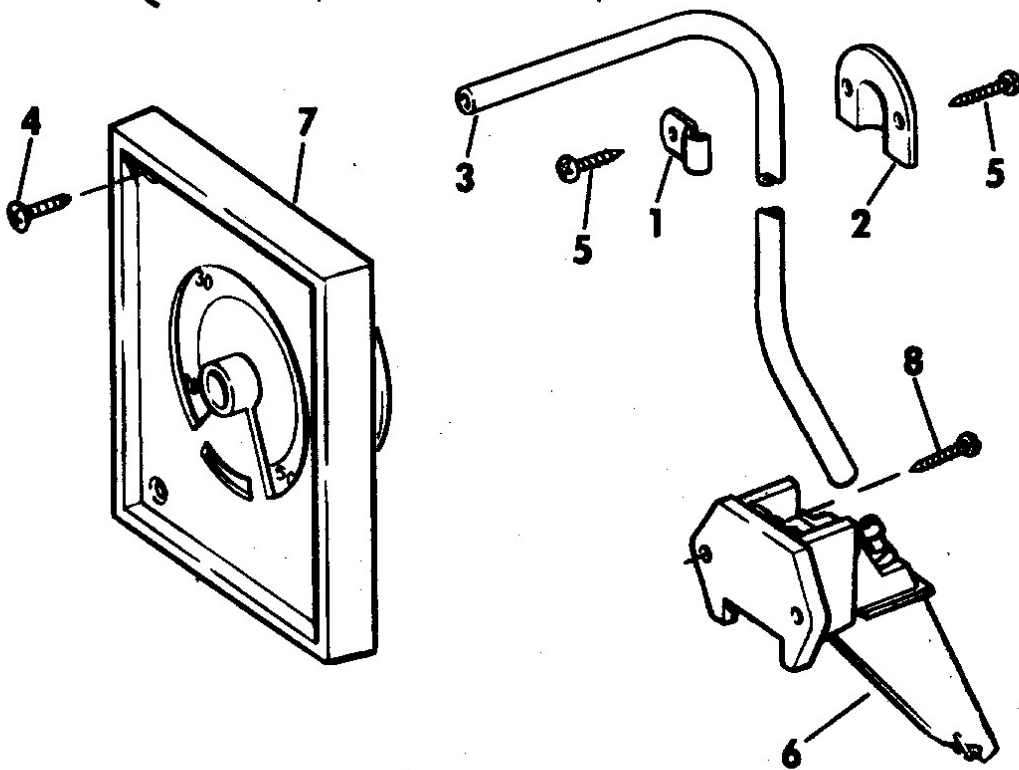
Ref #	Part Number	Qty.	Description
1	0172312	1	SENDING UNIT
2	0172314	1	CONNECTOR ASSEMBLY
3	0315182	2	CLAMP



Ref #	Part Number	Qty.	Description
1	0121688	1	ADAPTOR,Sending unit
2	0121689	2	TERMINAL
3	0121891	1	ELBOW,Adapter
4	0171960	1	SENDING UNIT,Water temp
5	0172127	1	SENDING UNIT,Oil pressure
6	0907801	1	NIPPLE
7	0311086	1	COUPLING
8	0121687	1	FITTING

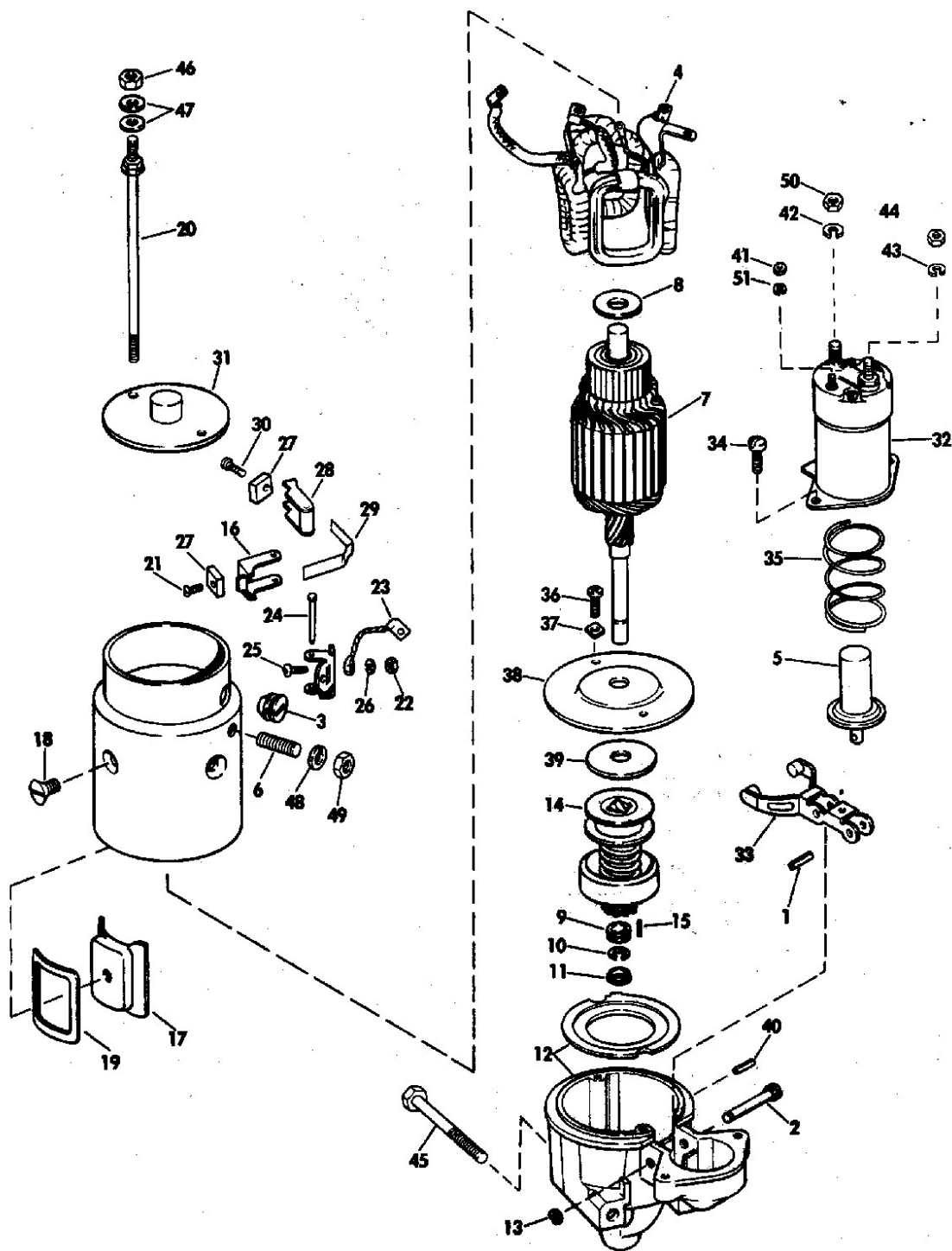


Ref #	Part Number	Qty.	Description
1	0120052	4	LOCKWASHER,Solenoid term
2	0306422	8	NUT,Solenoid terminals
3	0306325	8	LOCKWASHER,Solenoid term
4	0306482	14	WASHER,Solenoid to brkt
5	0306556	4	NUT,Solenoid terminals
6	0314936	3	SLEEVE
7	0383421	2	LEAD ASSY,Tilt solenoid
8	0204053	2	TERMINAL
9	0315633	2	TIE STRAP,140 hp
10	0908576	1	SUPPORT,Solenoid brkt,140 HP
11	0309846	1	J-CLAMP,140 hp
12	0979762	1	CABLE ASSY,Eng,120 & 140 HP
12	0979862	1	CABLE ASSY,Eng,165 HP
13	0308808	1	KNIFE DISCONNECT
14	0204036	5	RING TERMINAL
15	0314844	3	KNIFE DISCONNECT
16	0204053	2	RING TERMINAL
17	0310502	2	RING TERMINAL
18	0309437	3	SLIDE-ON TERMINAL
19	0900402	8	LOCKNUT,Solenoid to brkt
20	0300646	8	SCREW,Solenoid to brkt
21	0907802	1	BRACKET,Solenoids,120 & 165 HP
21	0908078	1	BRACKET,Solenoids,140 HP
22	0979774	4	SOLENOIDS
23	0979775	1	CABLE ASSY,Tilt and trim,120 HP
23	0979859	1	CABLE ASSY, Tilt and trim, 140 & 165 HP
24	0204036	5	RING TERMINAL
25	0314844	1	KNIFE DISCONNECT
26	0308808	3	KNIFE DISCONNECT
27	0204053	5	RING TERMINAL
28	0510471	1	HOUSING
29	0510469	2	TERMINALS
30	0303480	8	LOCKWASHER,Nut to brkt
31	0979788	2	FUSE AND LEAD ASSEMBLY
32	0510490	1	SCREW
33	0204046	1	NUT
34	0552421	2	SCREW,Bracket mounting



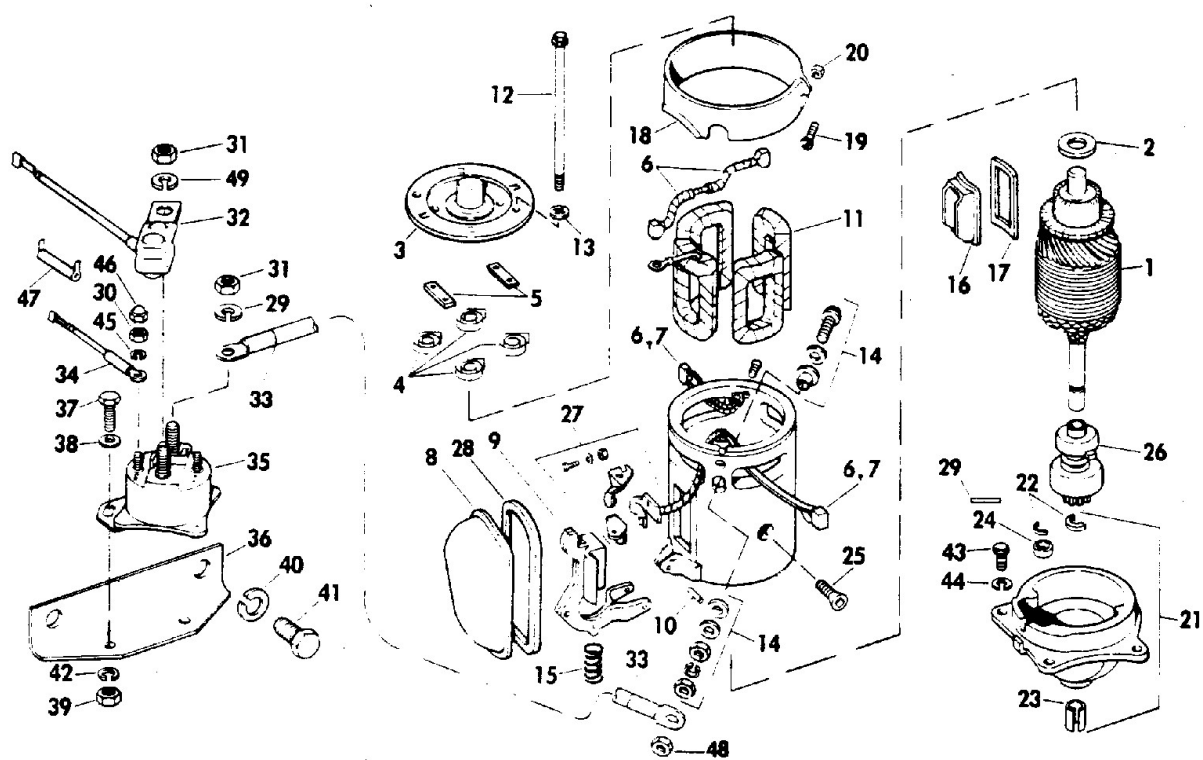
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Ref #	Part Number	Qty.	Description
0172425	0172425	1	SPEEDOMETER KIT,50 MPH
0172500	0172500	1	SPEEDOMETER KIT,70 MPH
1	0120001	5	HOSE CLAMP
2	0121828	1	HOSE GUARD
3	0121829	1	HOSE
4	0122295	4	SCREW,Mounting panel
5	0310115	9	SCREW
6	0172875	1	PITOT TUBE ASSY
7	0172457	1	SPEEDOMETER & PANEL,50 MPH
7	0172503	1	SPEEDOMETER & PANEL,70 MPH
8	0122822	3	SCREW,Pitot mounting

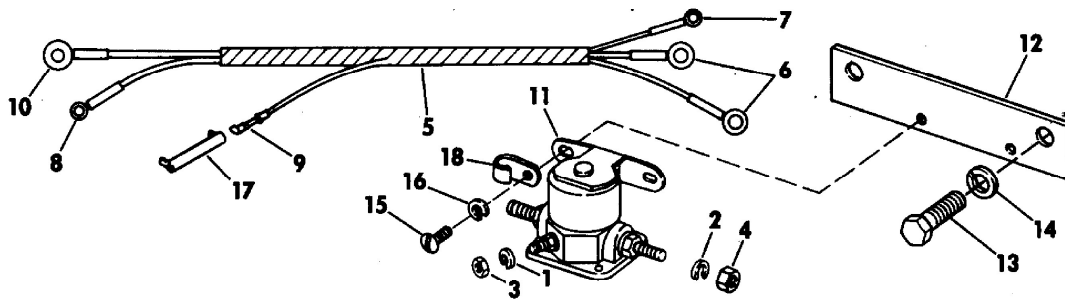


Ref #	Part Number	Qty.	Description
0384198	0384198	1	STARTER MTR & STUD ASSY
0981078	0981078	1	STARTER MTR & STUD ASSY
1	0455106	1	PIN
2	1945804	1	SHAFT
3	1966391	1	GROMMET
4	1967968	1	FIELD COIL
4	1877291	1	FIELD COIL
5	1941113	1	PLUNGER
6	0550074	1	STUD
7	1971568	1	ARMATURE
7	0830842	1	ARMATURE
8	0818265	1	WASHER
9	1927849	1	COLLAR,Stop
10	1927848	1	RING
11	1927850	1	COLLAR,Thrust
12	1967277	1	DRIVE HOUSING (Incl bushing)
12	0830845	1	DRIVE HOUSING (incl bushing)
13	9416878	1	RETAINING RING
14	1954842	1	DRIVE ASSEMBLY
15	0809593	1	DOWEL PIN
16	1940477	2	BRUSH HOLDER,Grounded
17	1931129	4	POLE SHOE
18	1970469	4	SCREW,Pole shoe
19	1927853	4	INSULATOR
20	1941111	1	THRU BOLT,W/extension
20	1939970	1	THRU BOLT
21	0310859	2	SCREW,Ground brush
1928015	1928015	2	SUPPORT PACKAGE
22	0120361	2	NUT,Support
23	1960864	1	LEAD,Ground
24	1966923	1	PIN
25	0274738	2	SCREW,Support
26	0453435	2	WASHER,Support
27	1906945	4	BRUSH
28	1926618	2	BRUSH HOLDER,Insulated
29	1926622	2	SPRING,Brush
30	1967747	2	SCREW,Insulating brush
31	1928966	1	FRAME AND BUSHING
32	1114356	1	SWITCH
33	1951567	1	LEVER,Shift
33	0801433	1	LEVER,Shift
34	0132255	2	SCREW,Switch
35	1958679	1	RETURN SPRING
36	1914580	2	SCREW
37	1962276	2	WASHER
38	1956939	1	PLATE
39	1914842	1	THRUST WASHER
40	0315986	1	ROLL PIN,Drive housing
41	0306556	1	NUT
42	0306991	1	LOCKWASHER
43	0306025	1	LOCKWASHER
44	0309602	1	NUT,Starter solenoid
45	1366043	1	SCREW,Starter,long
45	1366042	1	SCREW,Starter,short
46	0313022	1	NUT,Starter motor bracket
47	0306407	2	WASHER,Stud to brace
48	0306325	1	LOCKWASHER,Stud
49	0306422	1	NUT,Stud
50	0133079	1	NUT,Solenoid
51	0303916	1	LOCKWASHER

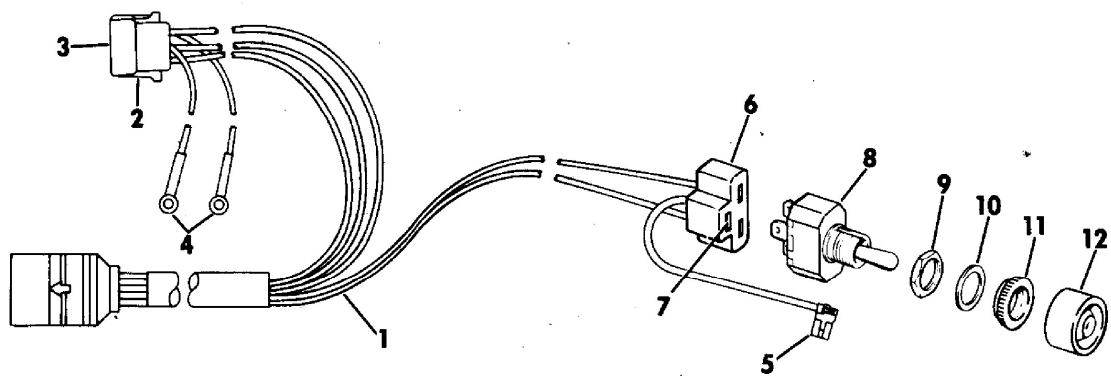
Ref #	Part Number	Qty.	Description
51	0303916	1	LOCKWASHER



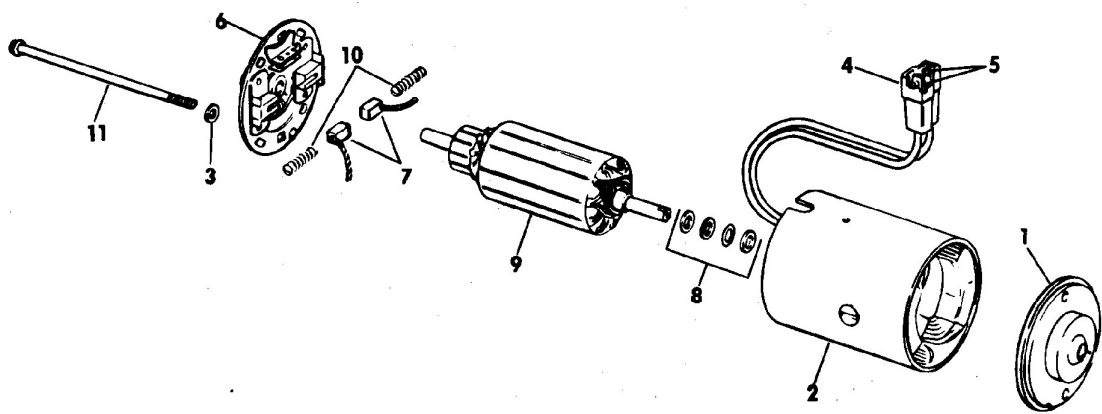
Ref #	Part Number	Qty.	Description
D5FF-...	D5FF-1100	1	A STARTING MOTOR ASSY
1	D0AZ-11005-A	1	ARMATURE
2	C0DZ-11036-A	1	WASHER,Arm.thrust,abs.
2	C6VY-11036-A	1	WASHER,Arm.thrust,steel
3	C4TZ-11049-A	1	PLATE & BUSHING
4	D1AZ-11059-A	4	SPRING,Brush
5	C9AZ-11062-A	2	INSULATOR,Brush holder
6	C0DZ-11057-B	1	BRUSH SET
7	18-11056	1	BRUSH,Non-insulated
8	D5FF-1105	1	A .COVER,Plunger
9	C0DF-11067-B	1	LEVER,Drive
10	73266-S	1	LEVER PIN
11	C6VY-11082-A	1	COIL FIELD,Complete
12	C3AZ-10120-A	2	THRU BOLT,Hex head
13	34905-S7	2	LOCKWASHER,Thru bolt
14	C0DZ-11102-C	1	TERMINAL FIELD KIT
15	C1VF-11103-A	1	SPRING,Plunger return
16	C0DF-11105-A	1	SLEEVE,Coil retaining
17	C0FD-11106-A	1	FLANGE,Coil retaining
18	C2OZ-11126-A	1	BAND,Cover
19	27185-S2	1	SCREW,Band cover
20	34079-S7	1	NUT,Band cover
21	D5FF-11130-AB	1	HOUSING KIT,Drive end
22	C2DZ-11223-A	1	RETAINER
23	D0AZ-11135-B	1	BUSHING,Drive end
24	D2DZ-11222-A	2	RING
25	68-10044	1	SCREW,Pole piece
26	C6VY-11350-A	1	DRIVE ASSEMBLY
27	C2OZ-11134-B	1	CONTACT POINT KIT
28	C0DF-11065-A	1	GASKET,Plunger cover
29	0203897	1	ROLL PIN,Starter motor
30	0306556	2	NUT,Solenoid
31	0310755	2	NUT,Solenoid
32	0979788	1	FUSE & LEAD ASSEMBLY
33	0980582	1	LEAD ASSY.,Solenoid
34	0980583	1	LEAD ASSY.,Solenoid
35	0980801	1	SOLENOID ASSEMBLY
36	0908752	1	BRACKET,Cyl.block
37	0300646	2	SCREW,Solenoid to brkt.
38	0306482	2	WASHER,Screw to brkt.
39	9004002	2	NUT,Solenoid to brkt.
40	0303269	2	WASHER,Screw brkt.to engine
41	0311394	2	SCREW,Brkt.to engine
42	0303480	2	LOCKWASHER,Nut to brkt.
43	0306414	2	SCREW,Starter to spacer
44	1210025	2	WASHER,Screw starter
45	0120052	2	LOCKWASHER,Solenoid
46	0909017	2	NUT,Starter,solenoid
47	0303806	1	SLEEVE,Lead
48	34069-S	1	NUT,Starter terminal
49	0306325	1	LOCKWASHER,Solenoid



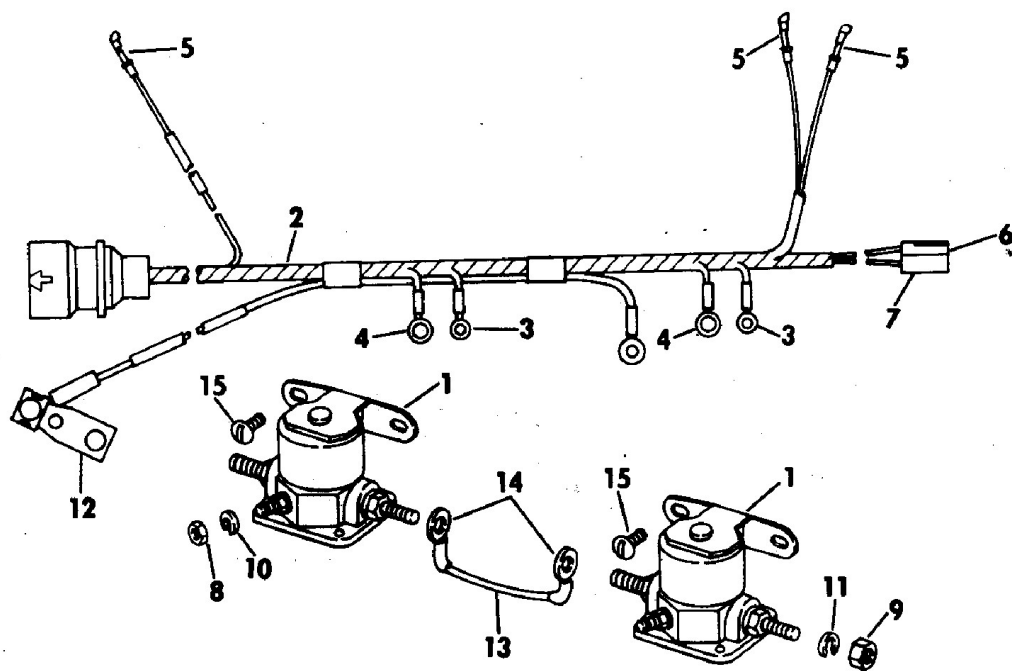
Ref #	Part Number	Qty.	Description
0980424	0980424	1	STARTER SOLENOID & CABLE ASSEMBLY
1	0120052	1	LOCKWASHER
2	0306325	2	LOCKWASHER
3	0306556	1	NUT
4	0306422	2	NUT
5	0980423	1	CABLE ASSY,Aux starter
6	0203523	2	TERMINAL
7	0204036	1	RING TERMINAL
8	0204037	1	RING TERMINAL
9	0308808	1	TERMINAL
10	0310502	1	RING TERMINAL
11	0979774	1	SOLENOID ASSEMBLY
12	0908723	1	BRACKET,Solenoid mounting
12	0908185	1	BRACKET,Solenoid mounting
13	0312316	2	SCREW,Bracket to engine
14	0120177	2	LOCKWASHER
15	0307907	2	SCREW,Aux starter solenoid
15	0313117	2	SCREW,Aux starter solenoid
16	0306396	2	LOCKWASHER,Solenoid screw
17	0303806	1	SLEEVE,Solenoid lead
18	0309041	1	CLAMP,Starter solenoid



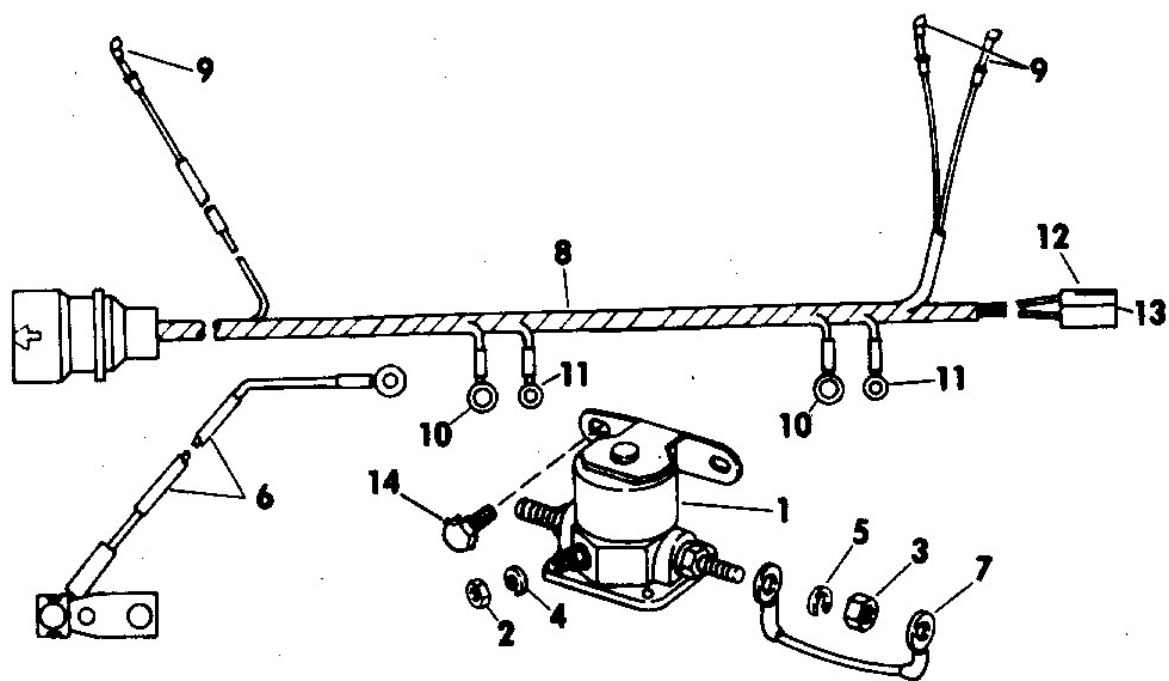
Ref #	Part Number	Qty.	Description
1	0979766	1	CABLE ASSY,Inst to tilt cable
2	0311740	1	CONNECTOR
3	0310680	5	TERMINAL,Housing
4	0204037	2	TERMINAL,Ring
5	0309437	1	TERMINAL,Flag
6	0311742	1	CONNECTOR
7	0309433	1	TERMINAL,Housing
8	0976443	1	SWITCH,Power tilt
9	0900185	1	NUT,Hex
10	0900696	1	WASHER
11	0310782	1	NUT,Knurled
12	0310781	1	COVER,Tilt switch



Ref #	Part Number	Qty.	Description
0382138	0382138	1	TILT MOTOR ASSEMBLY
1	0380705	1	HEAD ASSY,Drive end
2	0382444	1	FRAME & FIELD COIL ASSEMBLY
3	0312013	2	SEAL,Washer
4	0510472	1	HOUSING
5	0510470	2	TERMINAL
6	0382545	1	HEAD ASSY,Commutator end
7	0380706	1	BRUSH SET
8	0380752	1	THRUST WASHER & SPACER PACKAGE
9	0382544	1	ARMATURE ASSEMBLY
10	0380751	1	SPRING SET
11	0383402	1	THRU BOLT PACKAGE

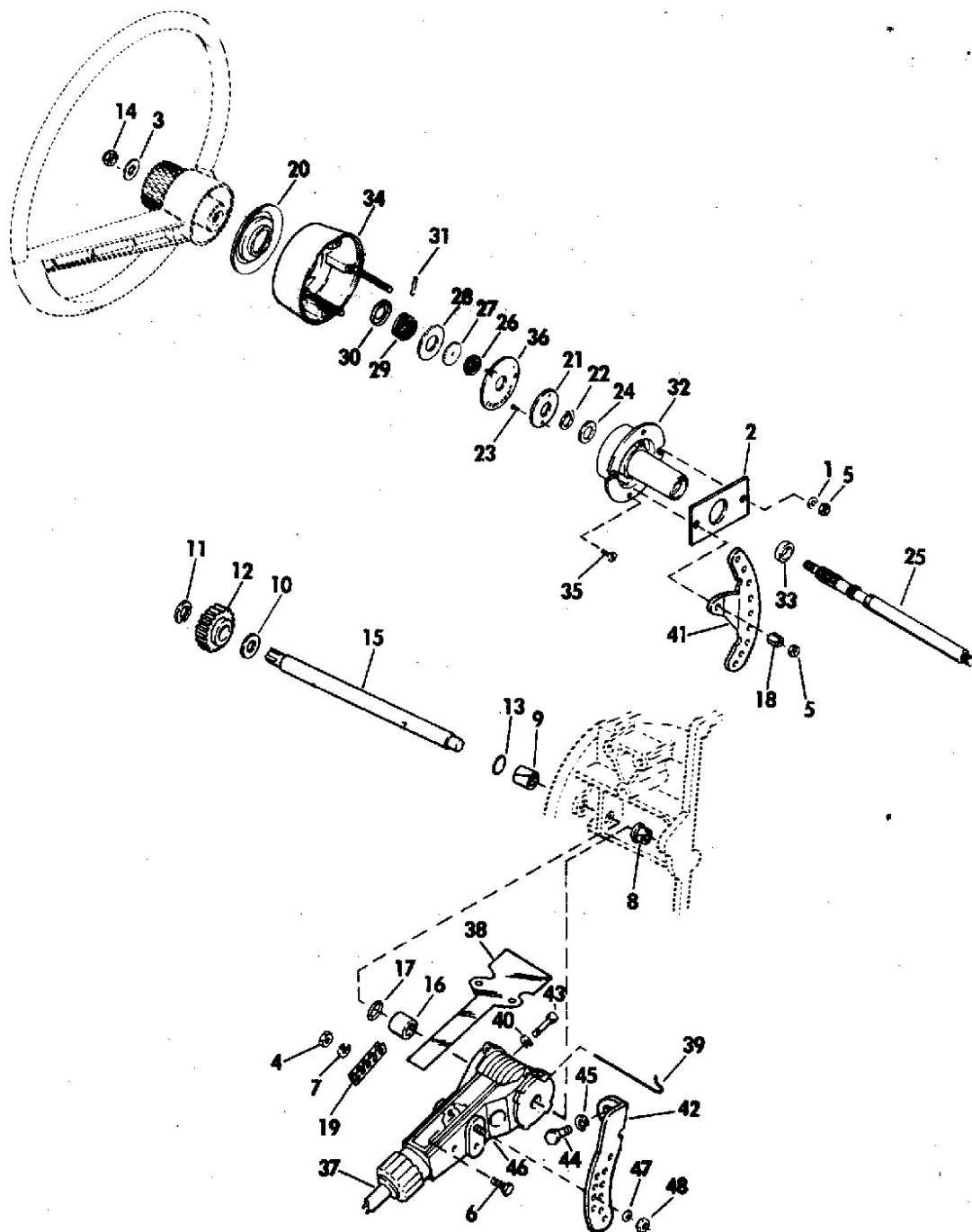


Ref #	Part Number	Qty.	Description
0979887	0979887	1	TILT SOLENOIDS & CABLE ASSEMBLY
1	0979774	2	SOLENOID ASSEMBLY
2	0979765	1	CABLE ASSY,Tilt solenoid
3	0204036	2	RING TERMINAL
4	0204053	2	RING TERMINAL
5	0308808	3	KNIFE DISCONNECT
6	0510469	2	TERMINAL
7	0510471	1	TERMINAL HOUSING
8	0306556	2	NUT
9	0306422	4	NUT
10	0120052	2	LOCKWASHER
11	0306325	4	LOCKWASHER
12	0383420	1	FUSE & LEAD ASSEMBLY
13	0383421	1	LEAD ASSY,Tilt sol pos
14	0204053	2	RING TERMINAL
15	0313117	4	SCREW,Tilt solenoid to adptr



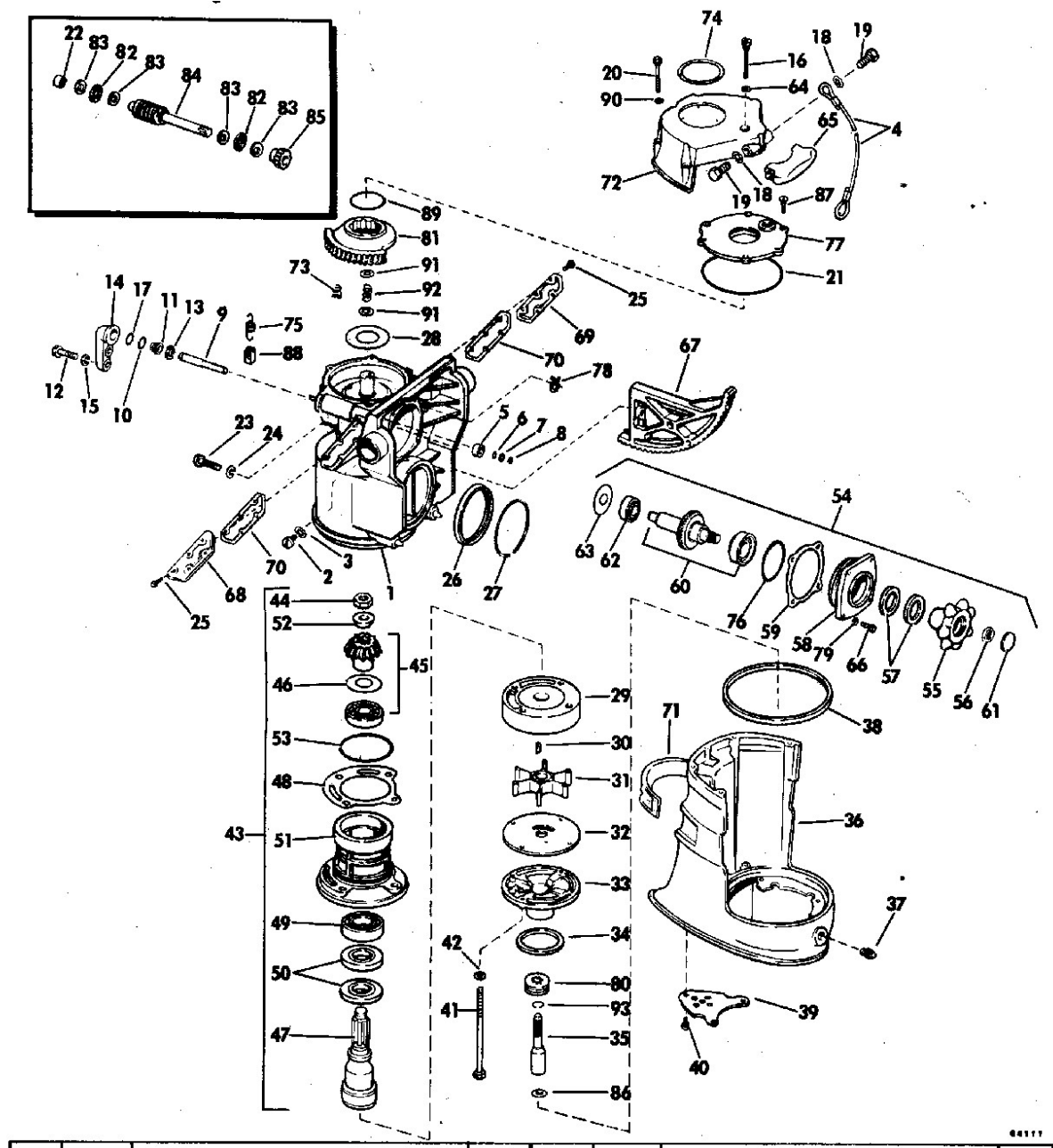
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Ref #	Part Number	Qty.	Description
1	0979774	2	SOLENOID ASSEMBLY
2	0306556	2	NUT
3	0306422	4	NUT
4	0120052	2	LOCKWASHER
5	0306325	4	LOCKWASHER
6	0980580	1	FUSE & LEAD ASSEMBLY
7	0383421	1	LEAD ASSY,Tilt sol.pos
8	0979765	1	CABLE ASSY,Tilt solenoid
9	0308808	3	KNIFE DISCONNECT
10	0204036	2	RING TERMINAL
11	0204053	2	RING TERMINAL
12	0510471	1	CONNECTOR
13	0510469	2	TERMINAL
14	0313117	4	SCREW,Solenoid



Ref #	Part Number	Qty.	Description
1	0120196	2	WASHER,Bezel stud
2	0904893	1	PLATE,Back-up
3	0121639	1	SPRING WASHER,Steering wheel
4	0304753	1	NUT,Screw bracket
5	0306390	4	NUT,Bezel stud
6	0306409	1	SCREW,Bracket
7	0306488	1	LOCKWASHER,Screw bracket
8	0308532	0	BUSHING,Steering shaft,front
9	0308933	1	BUSHING,Steering shaft,rear
10	0908865	1	WASHER,Steering gear
11	0313238	1	RETAINING RING,Gear,shaft
12	0908461	1	GEAR,Steering shaft
13	0908855	1	SEAL,Steering pulley shaft
14	0904880	1	NUT,Steering wheel
15	0908020	1	SHAFT,Steering pulley
16	0908022	0	SPACER,Steering pulley
17	0908060	0	SPRING WASHER,Strg shaft
18	0908218	1	NUT,Stud,bezel,long
19	0908235	1	BRACKET,Support,strg helm
20	0121581	1	LENS
21	0121654	1	WASHER,Thrust,wheel to housing
22	0121736	1	RING,Retaining
23	0121605	3	SCREW,Thrust washer
24	0121653	1	WASHER,Thrust shaft
25	0908234	1	SHAFT,Steering
25	0908021	1	SHAFT,Steering
26	0121598	1	GEAR,Drive
27	0121594	1	GEAR,Cluster
28	0121597	1	GEAR,Output
29	0121586	1	SPRING,Coil
30	0121641	1	WASHER,Cupped
31	0121642	1	PIN,Roll
32	0171895	1	HELM,Bearing and seal assembly
33	0121650	1	SEAL
34	0980015	1	BEZEL ASSY,Black
35	0320459	2	SCREW,Bezel to helm
36	0171871	1	SUPPORT PLATE ASSY
37	0980248	0	CABLE ASSY,8 ft
37	0979910	0	CABLE ASSY,10 ft
37	0979911	0	CABLE ASSY,11 ft
37	0979912	0	CABLE ASSY,12 ft
37	0979913	0	CABLE ASSY,13 ft
37	0979914	0	CABLE ASSY,14 ft
37	0979915	0	CABLE ASSY,15 ft
37	0979916	0	CABLE ASSY,16 ft
37	0979917	0	CABLE ASSY,17 ft
37	0979918	0	CABLE ASSY,18 ft
37	0979919	0	CABLE ASSY,19 ft
37	0979920	0	CABLE ASSY,20 ft
37	0979921	0	CABLE ASSY,21 ft
37	0979922	0	CABLE ASSY,22 ft
37	0979923	0	CABLE ASSY,23 ft
37	0980124	0	CABLE ASSY,24 ft
38	0908827	2	CABLE COVER,Drum
39	0908369	2	PIN,Cable guard
40	0909193	2	LOCKWASHER
41	0908371	1	BRACKET,Positioning,helm end
42	0908372	1	BRACKET,Postioning drive end
43	0908373	2	SCREW,1/4-20 UNC,1-1/4 lg
44	0306834	1	SCREW,3/8-16 UNC,3/4 lg

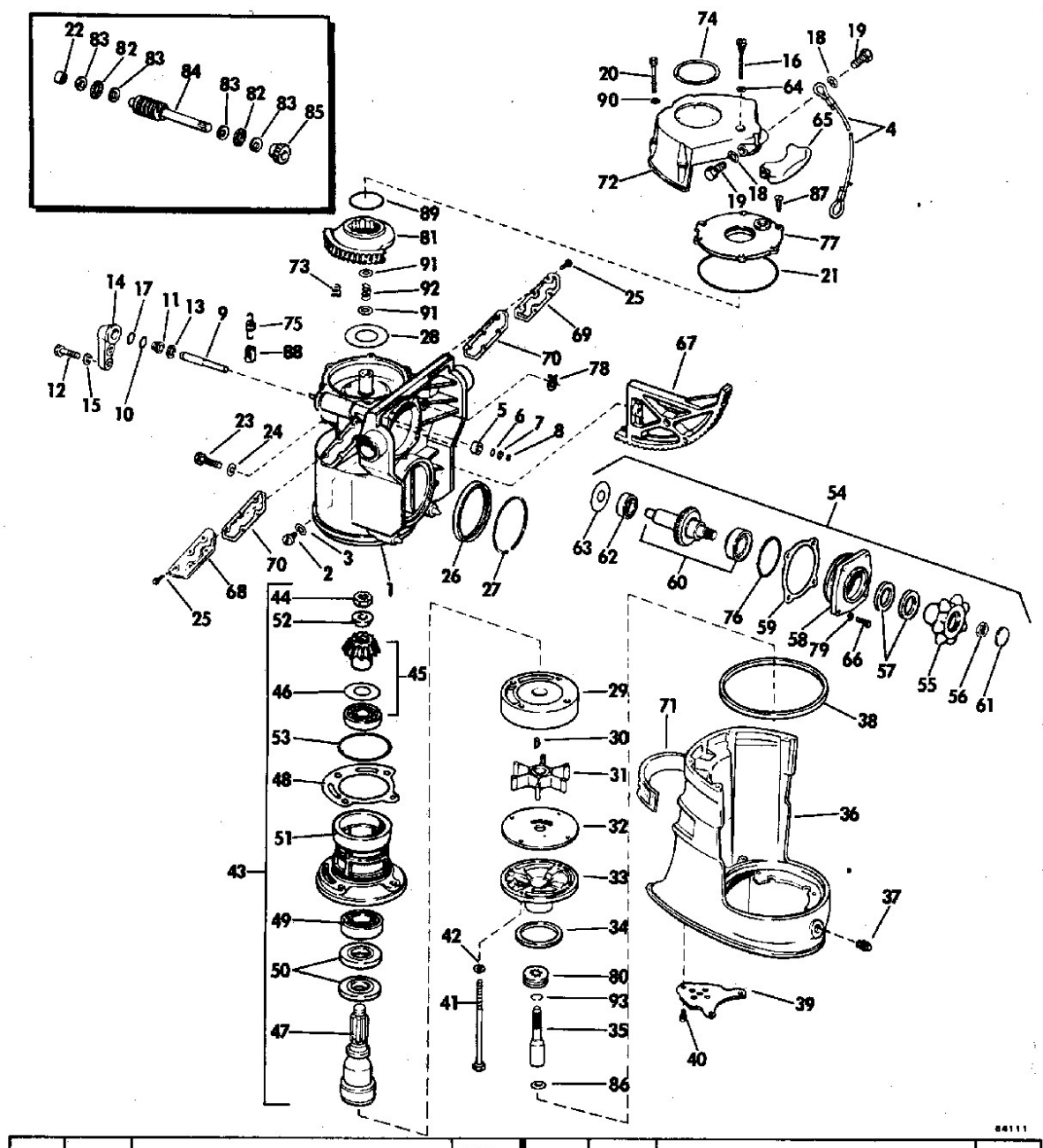
Ref #	Part Number	Qty.	Description
44	0306834	1	SCREW,3/8-16 UNC,3/4 lg
45	0120177	1	WASHER,Split lock,3/8
46	0300977	3	SCREW,1/4-28 UNF,5/8 lg
47	0306992	3	WASHER,Int.tooth lock,1/4
48	0306338	5	NUT,1/4-28



Ref #	Part Number	Qty.	Description
1	0980804	1	GEAR HOUSING & BUSHING ASSY
2	0307551	1	PLUG,Oil
3	0311598	1	WASHER,Plug
4	0980025	1	CABLE ASSY,Ground
5	0308883	1	BUSHING,Retainer
6	0909048	1	SEAL RING,Shaft
7	0314390	1	RETAINER,O-ring
8	0313236	1	RETAINING RING,Shaft
9	0908890	1	SPACER SHAFAT
10	0909139	1	QUAD RING,Retainer
11	0908871	1	RETAINER,Steering worm
12	0305282	2	SCREW,Bracket
13	0313238	1	RETAINING RING
14	0908870	1	BRACKET,Steering worm ret.
15	0307708	2	LK WASHER,Steering worm retainer bracket
16	0980657	1	SCREW PLUG,Cover
17	0909140	1	O-RING,Retainer back-up
18	0307708	2	LOCKWASHER,Screw
19	0305513	2	SCREW,Bumper
20	0909171	5	SCREW,Cover to housing
21	0313175	1	O-RING,Cover
22	0308883	1	BUSHING
23	0308843	3	SCREW,Tilt quadrant
24	0120177	3	WASHER,Tilt quadrant
25	0308698	10	SCREW,Water cover
26	0308768	1	EXHAUST SEAL
27	0308590	1	SPRING,Seal
28	0313220	0	SHIM
29	0313172	1	IMPELLER HOUSING
30	0308928	1	KEY,Impeller to shaft
31	0379475	1	IMPELLER ASSEMBLY
32	0313176	1	PLATE,Impeller
33	0313155	1	SWIVEL HOUSING
34	0310648	1	THRUST WASHER
35	0909144	1	DRIVESHAFT
35	0908087	1	DRIVESHAFT
36	0907742	1	EXHAUST HOUSING
36	0979732	1	EXHAUST HOUSING & PLUG ASSY
37	0313221	1	PLUG,Exhaust housing
37	0313221	1	PLUG,Exhaust housing
38	0308596	1	SEAL,Exhaust housing
39	0313541	1	PLATE,Back pressure
39	0308838	1	PLATE,Back pressure
40	0308738	3	SCREW,Plate
41	0313540	4	SCREW,Housing
41	0313171	4	SCREW,Housing
42	0313169	4	LOCKWASHER
43	0382216	1	BEARING HOUSING ASSY
43	0981177	1	BEARING HOUSING ASSY
43	0382215	1	BEARING HOUSING ASSY
43	0981221	1	BEARING HOUSING ASSY
44	0907866	1	LOCKNUT,Pinion
45	0981219	1	PINION GEAR & BUSHING ASSY
45	0979855	1	PINION GEAR & BUSHING ASSY
45	0980427	1	PINION GEAR & BUSHING ASSY
45	0981116	1	PINION GEAR & BUSHING ASSY
46	0313192	0	SHIM,Bearing to pinion,.002"
46	0313193	0	SHIM,Bearing to pinion,.003"
46	0313194	0	SHIM,Bearing to pinion,.004"
46	0313195	0	SHIM,Bearing to pinion,.005"

Ref #	Part Number	Qty.	Description
46	0313195	0	SHIM,Bearing to pinion,.005"
46	0313196	0	SHIM,Bearing to pinion,.006"
46	0313197	0	SHIM,Bearing to pinion,.007"
46	0013198	0	SHIM,Bearing to pinion,.008"
46	0313199	0	SHIM,Bearing to pinion,.009"
46	0313200	0	SHIM,Bearing to pinion,.010"
47	0382883	1	DRIVESHAFT,Upper
47	0981220	1	DRIVESHAFT,Upper
48	0313185	0	SHIM,Bearing housing,.005"
48	0313186	0	SHIM,Bearing housing,.006"
48	0313187	0	SHIM,Bearing housing,.007"
48	0313188	0	SHIM,Bearing housing,.008"
48	3131189	0	SHIM,Bearing housing,.009"
48	0313190	0	SHIM,Bearing housing,.010"
49	0382165	1	ROLLER BEARING,Lower
50	0313191	2	SEAL,Bearing retainer
51	0907734	1	BEARING HOUSING
51	0313159	1	BEARING HOUSING
52	0909123	1	CENTERING CONE
53	0553126	1	O-RING,Housing
54	0980753	1	BALL GEAR & SHAFT ASSY
54	0980754	1	BALL GEAR & SHAFT ASSY
54	0980755	1	BALL GEAR & SHAFT ASSY
55	0908069	1	BALL GEAR,Shaft
56	0908064	1	NUT
57	0981196	2	OIL RETAINER
58	0313184	1	BEARING RETAINER
59	0313202	0	SHIM,Retainer to hsg,.002"
59	0313203	0	SHIM,Retainer to hsg,.003"
59	0313204	0	SHIM,Retainer to hsg,.004"
59	0313205	0	SHIM,Retainer to hsg,.005"
59	0313206	0	SHIM,Retainer to hsg,.010"
60	0980483	1	SHAFT & BEARING
60	0980481	1	SHAFT & BEARING
60	0980482	1	SHAFT & BEARING
61	0908062	1	PLUG,Ball gear
62	0375761	1	ROLLER BEARING ASSY
63	0313162	0	SHIM,Bearing to housing,.002"
63	0031363	0	SHIM,Bearing to housing,.003"
63	0313164	0	SHIM,Bearing to housing,.004"
63	0313165	0	SHIM,Bearing to housing,.005"
63	0313166	0	SHIM,Bearing to housing,.006"
63	0313167	0	SHIM,Bearing to housing,.007"
63	0313168	0	SHIM,Bearing to housing,.008"
64	0313189	1	GASKET,Screw plug
65	0379259	1	BUMPER ASSY
66	0308707	4	SCREW,Retainer to housing
67	0313223	1	TILT QUADRANT
68	0308591	1	WATER COVER,Starboard
69	0308699	1	WATER COVER,Port
70	0308592	2	GASKET,Water cover
71	0908914	1	TRANSFER,120 hp
71	0908915	1	TRANSFER,140 hp
71	0908916	1	TRANSFER,165 hp
71	0908917	1	TRANSFER,175 hp
71	0908918	1	TRANSFER,190 hp
71	0909008	1	TRANSFER,235 hp
71	0908919	1	TRANSFER,225 hp
72	0980758	1	COVER,Exhaust housing
73	0908834	1	SPRING,Ground

Ref #	Part Number	Qty.	Description
73	0908834	1	SPRING,Ground
74	0908912	1	TRANSFER
75	0308896	1	SPRING
76	0008621	1	O-RING,Retainer to housing
77	0313228	1	COVER,Gear housing
78	0302647	2	CLAMP,Cable
79	0302290	4	WASHER,Retainer screw
80	0907774	1	SEAL,Driveshaft
81	0313183	1	WORM WHEEL
82	0381791	2	THRUST BEARING ASSY
83	0312815	4	THRUST WASHER,Worm gear
84	0313234	1	WORM GEAR,Steering
85	0313235	1	GEAR
86	0314491	1	O-RING,Driveshaft
87	0308684	6	SCREW,Cover to housing
88	0308450	1	GUIDE,Cable
889	0310327	1	O-RING,Steering worm wheel
90	0302290	5	WASHER,Extension hsg cover
91	0309018	2	WASHER
92	0309019	1	SPRING
93	0909163	1	RETAINER,Driveshaft



Ref #	Part Number	Qty.	Description
1	0980805	1	GEAR HOUSING AND BUSHING ASSY
2	0307551	1	PLUG,Oil
3	0311598	1	WASHER,Plug
4	0980025	1	CABLE ASSY,Ground
5	0308883	1	BUSHING,Retainer
6	0909048	1	SEAL RING,Shaft
7	0314390	1	RETAINER,O-ring
8	0313236	1	RETAINING RING,Shaft
9	0908890	1	SPACER SHAFT
10	0909139	1	QUAD RING,Retainer
11	0908871	1	RETAINER,Steering worm
12	0305282	2	SCREW,Bracket
13	0313238	1	RETAINING RING
14	0908870	1	BRACKET,Steering worm ret.
15	0307708	2	LK WASH,Steering worm ret brkt.
16	0980657	1	SCREW PLUG,Cover
17	0909140	1	O-RING,Retainer back-up
18	0307708	2	LOCKWASHER,Screw
19	0305513	2	SCREW,Bumper
20	0909171	5	SCREW,Cover to housing
21	0313175	1	O-RING,Cover
22	0308883	1	BUSHING
23	0308843	3	SCREW,Tilt quadrant
24	0120177	3	WASHER,Tilt quadrant
25	0308698	10	SCREW,Water cover
26	0308768	1	EXHAUST SEAL
27	0308590	1	SPRING,Seal
28	0313220	0	SHIM
29	0313172	1	IMPELLER HOUSING
30	0308928	1	KEY,Impeller to shaft
31	0379475	1	IMPELLER ASSEMBLY
32	0313176	1	PLATE,Impeller
33	0313155	1	SWIVEL HOUSING
34	0310648	1	THRUST WASHER
35	0909114	1	DRIVESHAFT
36	0907742	1	EXHAUST HOUSING
37	0313221	1	PLUG,Exhaust housing
38	0308596	1	SEAL,Exhaust housing
39	0313541	1	PLATE,Back pressure
40	0308738	3	SCREW,Plate
41	0313540	4	SCREW,Housing
42	0313169	4	LOCKWASHER
43	0979926	1	BEARING HOUSING ASSY
43	0979706	1	BEARING HOUSING ASSY
43	0979834	1	BEARING HOUSING ASSY
43	0981094	1	BEARING HOUSING ASSY
43	0979834	1	BEARING HOUSING ASSY
43	0981230	1	BEARING HOUSING ASSY
44	0907866	1	LOCKNUT,Pinion
45	0979925	1	PINION GEAR & BUSHING ASSY
45	0979855	1	PINION GEAR & BUSHING ASSY
45	0979999	1	PINION GEAR & BUSHING ASSY
45	0981116	1	PINION GEAR & BUSHING ASSY
45	0979999	1	PINION GEAR & BUSHING ASSY
45	0981219	1	PINION GEAR & BUSHING ASSY
46	0313192	0	SHIM,Bearing to piston,.002"
46	0313193	0	SHIM,Bearing to piston,.003"
46	0313194	0	SHIM,Bearing to piston,.004"
46	0313195	0	SHIM,Bearing to piston,.005"
46	0313196	0	SHIM,Bearing to piston,.006"

Ref #	Part Number	Qty.	Description
46	0313196	0	SHIM,Bearing to piston,.006"
46	0313197	0	SHIM,Bearing to piston,.007"
46	0313198	0	SHIM,Bearing to piston,.008"
46	0313199	0	SHIM,Bearing to piston,.009"
46	0313200	0	SHIM,Bearing to piston,.010"
47	0907738	1	DRIVESHAFT,Upper
47	0909121	1	DRIVESHAFT,Upper
47	0907738	1	DRIVESHAFT,Upper
47	0909121	1	DRIVESHAFT,Upper
48	0313185	0	SHIM,Bearing housing,.005"
48	0313186	0	SHIM,Bearing housing,.006"
48	0313187	0	SHIM,Bearing housing,.007"
48	0313188	0	SHIM,Bearing housing,.008"
48	0313189	0	SHIM,Bearing housing,.009"
48	0313190	0	SHIM,Bearing housing,.010"
49	0382165	1	ROLLER BEARING,Lower
50	0313191	2	SEAL,Bearing retainer
51	0907734	1	BEARING HOUSING
52	0909123	1	CENTERING CONE
52	0909123	1	CENTERING CONE
53	0553126	1	O-RING,Housing
54	0980752	1	BALL GEAR & SHAFT ASSY
54	0980753	1	BALL GEAR & SHAFT ASSY
54	0980754	1	BALL GEAR & SHAFT ASSY
54	0980755	1	BALL GEAR & SHAFT ASSY
55	0908069	1	BALL GEAR,Shaft
56	0908064	1	NUT
57	0981196	1	OIL RETAINER
58	0313184	1	BEARING RETAINER
59	0313202	0	SHIM,Retainer to hsg,.002"
59	0313203	0	SHIM,Retainer to hsg,.003"
59	0313204	0	SHIM,Retainer to hsg,.004"
59	0313205	0	SHIM,Retainer to hsg,.005"
59	0313206	0	SHIM,Retainer to hsg,.010"
60	0980480	1	SHAFT & BEARING
60	0980483	1	SHAFT & BEARING
60	0980481	1	SHAFT & BEARING
60	0980482	1	SHAFT & BEARING
61	0908062	1	PLUG,Ball gear
62	0375761	1	ROLLER BEARING ASSY
63	0313162	0	SHIM,Bearing to housing,.002"
63	0313163	0	SHIM,Bearing to housing,.003"
63	0313164	0	SHIM,Bearing to housing,.004"
63	0313165	0	SHIM,Bearing to housing,.005"
63	0313166	0	SHIM,Bearing to housing,.006"
63	0313167	0	SHIM,Bearing to housing,.007"
63	0313168	0	SHIM,Bearing to housing,.008"
64	0315189	1	GASKET,Screw plug
65	0379259	1	BUMPER ASSY
66	0308707	4	SCREW,Retainer to housing
67	0313223	1	TILT QUADRANT
68	0308591	1	WATER COVER,Starboard
69	0308699	1	WATER COVER,Port
70	0308592	2	GASKET,Water cover
71	0908914	1	TRANSFER,120 HP
71	0908915	1	TRANSFER,140 HP
71	0908916	1	TRANSFER,165 HP
71	0908917	1	TRANSFER,175 HP
71	0908918	1	TRANSFER,190 HP
71	0909008	1	TRANSFER,235 HP

Ref #	Part Number	Qty.	Description
71	0909008	1	TRANSFER,235 HP
72	0980758	1	COVER,Exhaust housing
73	0908834	1	SPRING,Ground
74	0908912	1	TRANSFER
75	0308896	1	SPRING
76	0308621	1	O-RING,Retainer to housing
77	0313228	1	COVER,Gear housing
78	0302647	2	CLAMP,Cable
79	0302290	4	WASHER,Retainer screw
80	0907774	1	SEAL,Driveshaft
81	0313183	1	WORM WHEEL
82	0381791	2	THRUST BEARING ASSY
83	0312815	4	THRUST WASHER,Worm gear
84	0313234	1	WORM GEAR,Steering
85	0313235	1	GEAR
86	0314491	1	O-RING,Driveshaft
87	0308684	6	SCREW,Cover to housing
88	0308485	1	GUIDE,Cable
89	0310327	1	O-RING,Steering worm wheel
90	0302290	5	WASHER,Extension hsg cover
91	0309018	2	WASHER
92	0309019	1	SPRING
93	0909163	1	RETAINER,Driveshaft