

INTEGRAL FUEL PUMP TYPE TROUBLESHOOTING

SYMPTOM	PROBABLE CAUSE	REMEDY
Carburetor Floods	Dirt or foreign particles preventing inlet needle	Flush out inlet seat and clean inlet needle.
	from seating.	
	Worn inlet needle	Remove and replace with a new inlet needle
		and seat assembly.
	Incorrect float setting	Reset float to correct level.
Engine Will Not Idle	Idle by-pass tube plugged.	Blow out with compressed air.
	Idle channels plugged.	Blow out with compressed air.
	Idle by-pass holes plugged.	Blow out with compressed air.
	Incorrect idle setting	Re-adjust.
	Fuel line pinched.	Relocate fuel line.
	Perfect seal from gas tank fitting in fuel line	Clean out line.
	Welch plug leaking.	Replace and seal.
Engine Will Not	Float level is low.	Reset float to correct level.
Accelerate	Incorrect idle speed adjustment	Re-adjust.
	Restricted fuel flow to carburetor	Check fuel lines and filters for restricted flow.
	Main nozzle is damaged.	Remove and replace.
	Main nozzle is plugged.	Blow out with compressed air.
Engine Runs Lean	Float set too low.	Reset float to correct level.
	Restricted fuel flow to the carburetor	Check fuel lines to the carburetor to see that a
	Restricted rues flow to the carburetor	full fuel flow is maintained. Check fuel filters for
	Maria e (Classical)	restricted flow.
	Main orifice plugged.	Blow out with compressed air.
	Main nozzle damaged.	Remove and replace.
	Idle set too lean.	Adjust carburetor richer.
Engine Runs Rich	Float set too high.	Reset float to proper level.
	Idle air bleed plugged.	Blow out with compressed air.
	Carburetor floods.	See above.
	Nozzle air bleed plugged or damaged.	Clean or replace.

NOTE: In making carburetor adjustments, turn adjustments carefully and gently - do not force adjustments into seats.

REMOVAL and INSTALLATION

- 1. Disconnect choke cable from choke lever. Remove cap screw and spacer which secures choke cable to carburetor.
- 2. Remove 2 carburetor to powerhead nuts.

- 3. Remove cap screw, then remove fuel line and fuel connector with carburetor.
- 4. Installation is the reverse of removal.